



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R097

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

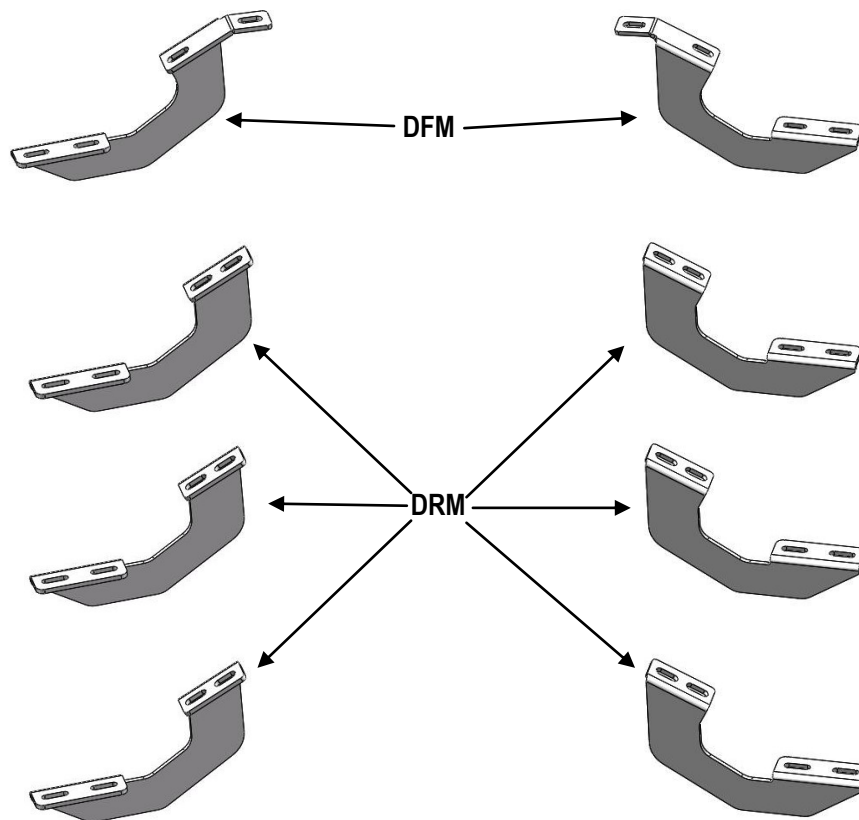
Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Bracket for Driver / Passenger Front
2#	6	DRM	Mounting Bracket for Driver /Passenger Center /Rear

PART LIST

Driver




Front

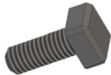


Passenger





Scan for
Installation Video

Hardware Package A (For Bracket Installation)		
Item	QTY	Description
A1	16	M8X1.25-30mm Hex Bolts
A2	16	M8 Large Flat Washers
A3	16	M8 Lock Washers
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  A1 </div> <div style="text-align: center;">  A2 </div> <div style="text-align: center;">  A3 </div> </div>		

Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	16	M6X1-20mm Square Head Bolts	B3	16	M6 Nylon Lock Nuts
B2	16	M6 Large Flat Washers			
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  B1 </div> <div style="text-align: center;">  B2 </div> <div style="text-align: center;">  B3 </div> </div>					

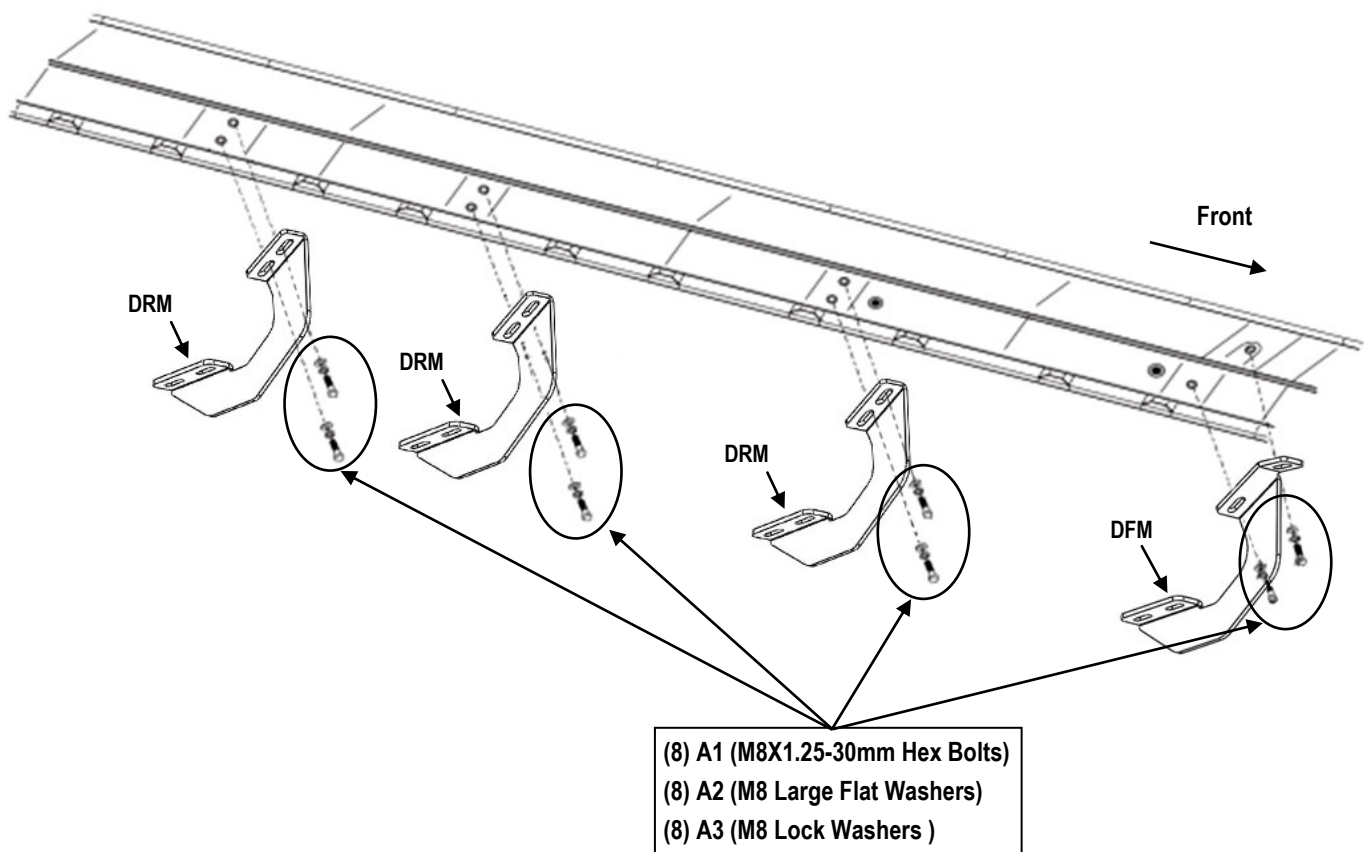


STEP 1: Install the Driver Side Mounting Brackets

- (1) Start installation from the driver side of the vehicle.
- (2) Bolt the Driver Front Mounting Bracket (**DFM**) to the factory threaded holes on the Driver Side Front Mounting Position (**Fig 1**) with:
 - A1 (M8X1.25-25mm Hex Bolts)
 - A2 (M8 Large Flat Washers)
 - A3 (M8 Lock Washers)
- (3) Move to the driver side center and rear mounting locations. Repeat to install the Driver Center & Rear Mounting Brackets, (**Fig 1**).

NOTE: (3) Driver Center &Rear Mounting Brackets are universal.

Do not fully tighten hardware at this time.



(Fig 1) Driver Side Mounting Bracket Installation



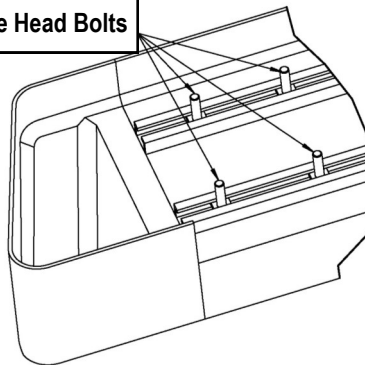
STEP 2: Driver Side Running Board Installation

Once all (4) mounting brackets are installed, then proceed to the Running Board installation.

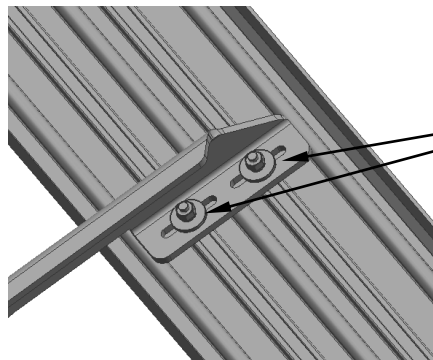
- (1) Select a Running Board. Slide (4) B1 M6X1-20mm Square Head Bolts into each bottom channel (**Fig 2**).
- (2) Carefully position the Running Board onto the (4) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (**Fig 3**) with
 - (2) B1 M6X1-20mm Square Head Bolts
 - (2) B2 M6 Large Flat Washers and
 - (2) B3 M6 Nylon Lock Nuts

Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



(Fig 2) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



- (2) B1 (M6X1-20mm Square Head Bolts)
- (2) B2 (M6 Large Flat Washers)
- (2) B3 (M6 Nylon Lock Nuts)

(Fig 3) Running Board Installed Onto Mounting Bracket

STEP 3: Driver Side Running Board Adjustment

- Level and adjust the assembled Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.



STEP 4: The Other Side Running Board Installation

Repeat **Steps 1-3** for the Other Side Running Board Installation.
And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.