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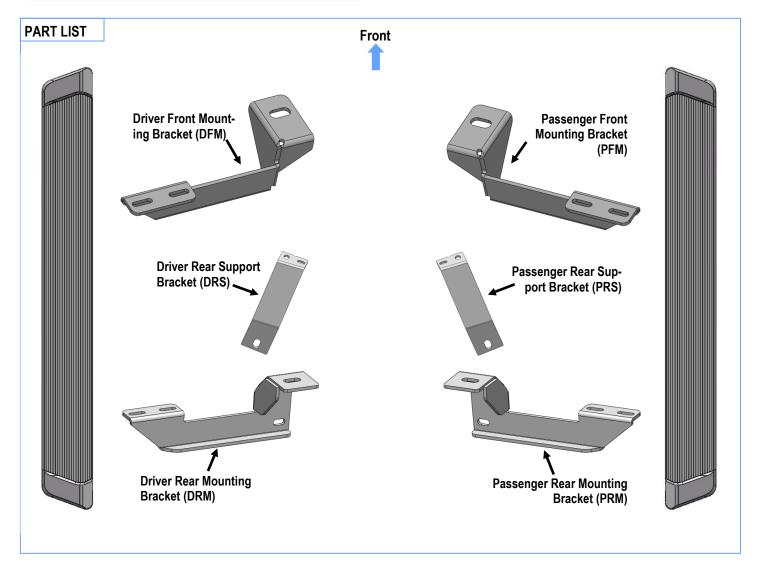
iBoard[®] by APS

PART#: IB-R082

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*BODY FRAME MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	V
10mm	31-32	Х
12mm	56-58	Х
14mm	92-94	X



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Hardware Package A (For Bracket Installation)							
Item	QTY	Description	Item	QTY	Description		
1#	6	M8X1.25-30mm Hex Bolts	8#	6	M8 Lock Washers		
2#	8	M8 Large Flat Washers	9#	2	M8 Hex Nuts		



ащ



2 #



3#



4#

Hardware Package B (For Step Bar Installation)							
Item	QTY	Description	Item	QTY	Description		
1#	8	M6X1-20mm Square Head Bolts	3#	8	M6 Nylon Lock Nuts		
2#	2# 8 M6 Large Flat Washers						



1#



6

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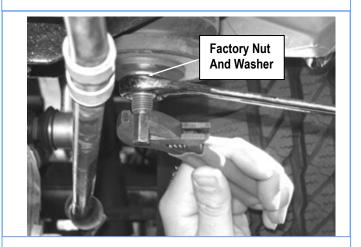
STEP 1

Start installation from the driver side front of the vehicle. Remove front body mount nut and washer located underside of the vehicle.

NOTE: Use a pair of pliers or a crescent wrench to hold the bolt to loose the nut, (Fig 1).

STEP 2

Loosely attach Driver Front Mounting Bracket (**DFM**) using the factory nut and washer. **NOTE**: Keep factory rubber bushing and other factory body mount components in place (**Fig 1**).



(Fig 1) Driver Side Front Mounting Location

STEP 3

Move to the Driver Side Rear Mounting Location of the vehicle. Repeat **Steps 1-2** to install the Driver Rear Mounting Bracket **(DRM)**, **(Fig 2)**.

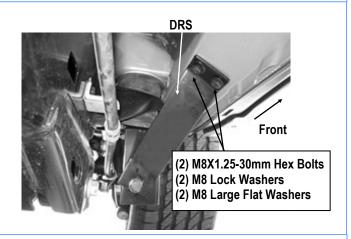


(Fig 2) Driver Rear Mounting Bracket Installation

STEP 4

Locate the (2) factory threaded holes on the side panel beside the rear body mounting location. And attach the Driver Rear Support Bracket (**DRS**) to these factory holes by using the included (2) M8X1.25-30mm Hex Bolts, (2) M8 Lock Washers, and (2) M8 Large Flat Washers, (**Fig 3**).

Attach opposite side of Driver Rear Support Bracket (**DRS**) to Driver Rear Mounting Bracket (**DFM**) using the included (1) M8X1.25-30mm Hex Bolt, (1) M8 Lock Washer, (1) M8X1.25 Hex Nut, and (2) M8 Large Flat Washers, (**Figs 3 & 4**). Do not fully tighten at this time.



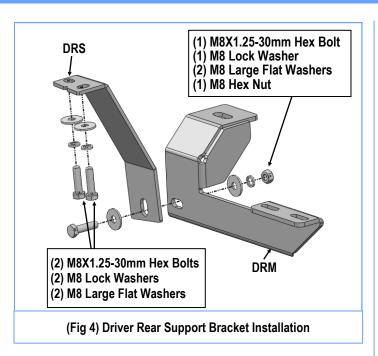
(Fig 3) Driver Rear Support Bracket Installed

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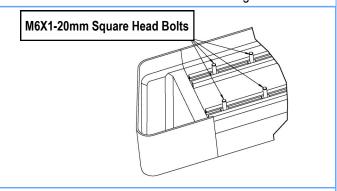
Scan for Installation Video



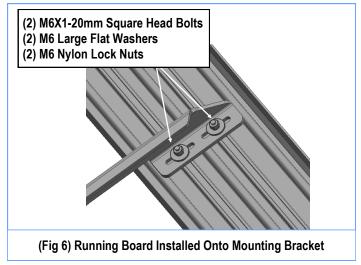
STEP 5

Once all (2) Mounting Brackets are installed. Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel (Fig 5). Carefully position the Running Board onto the (2) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (Fig 6). Do not fully tighten at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



STEP 6

Level and adjust the Running Board and fully tighten all hardware.

<u>Important:</u> Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

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