



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R058

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

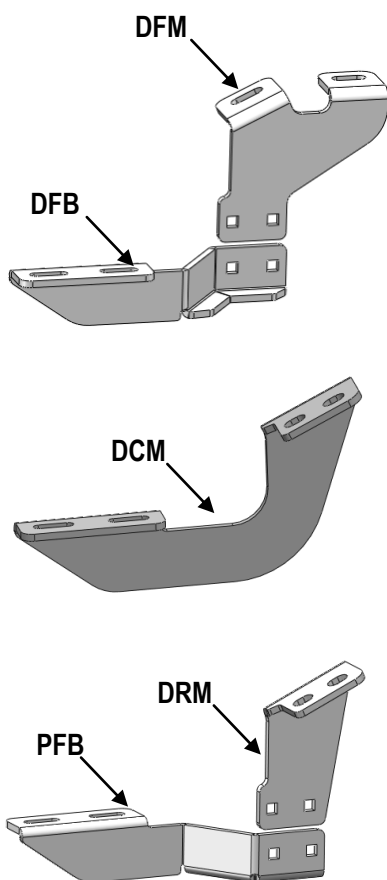
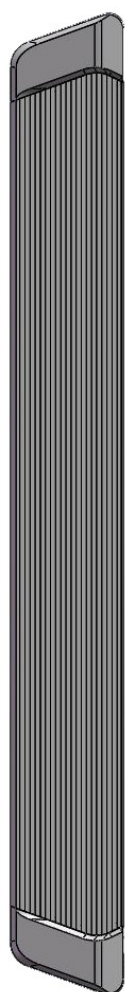


Scan for
Installation Video

Mounting Bracket List							
Item	QTY	Bracket	Description	Item	QTY	Bracket	Description
1#	1	DFM	Mounting Bracket for Driver Front	5#	1	PFM	Mounting Bracket for Passenger Front
2#	2	DFB	Bar Brackets for Driver Front / Passenger Rear	6#	2	PFB	Bar Brackets for Passenger Front / Driver Rear
3#	1	DCM	Mounting Bracket for Driver Center	7#	1	PCM	Mounting Bracket for Passenger Center
4#	1	DRM	Mounting Bracket for Driver Rear	8#	1	PRM	Mounting Bracket for Passenger Rear

PART LIST

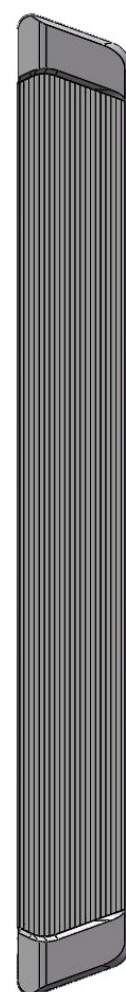
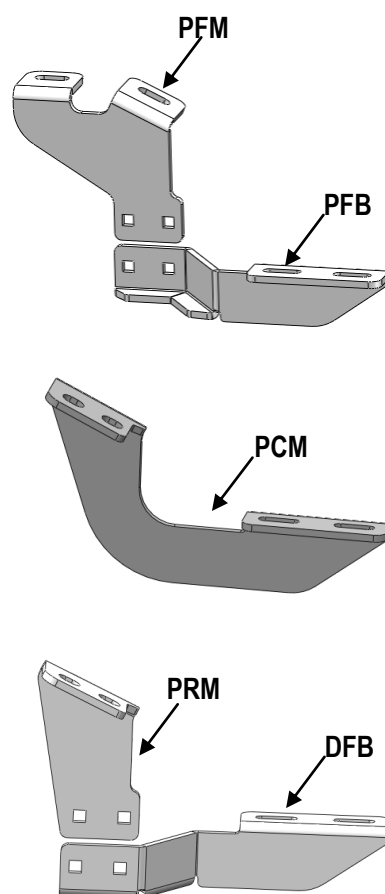
Driver



Front



Passenger







Scan for
Installation Video

Hardware Package A (For Bracket Installation)


Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-25mm Hex Bolts	A4	8	M8X1.25-25 Carriage Bolts
A2	12	M8 Large Flat Washers	A5	8	M8 Flat Washers
A3	12	M8 Lock Washers	A6	8	M8X1.25 Nylon Lock Nuts



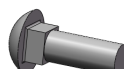
A1




A2




A3



A4



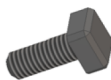
A5




A6

Hardware Package B (For Running Board Installation)


Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			



B1



B2



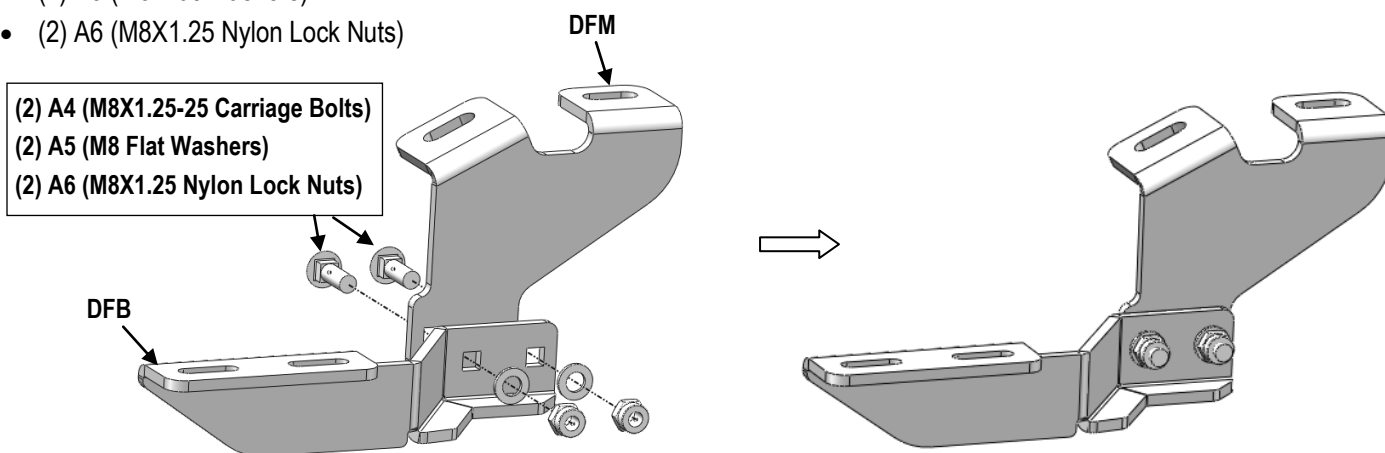
B3



STEP 1: Assemble the Driver Front Mounting Brackets

Assemble the Driver Front Mounting Bracket (DFM+DFB) (Fig1) with:

- (2) A4 (M8X1.25-25 Carriage Bolts)
- (2) A5 (M8 Flat Washers)
- (2) A6 (M8X1.25 Nylon Lock Nuts)

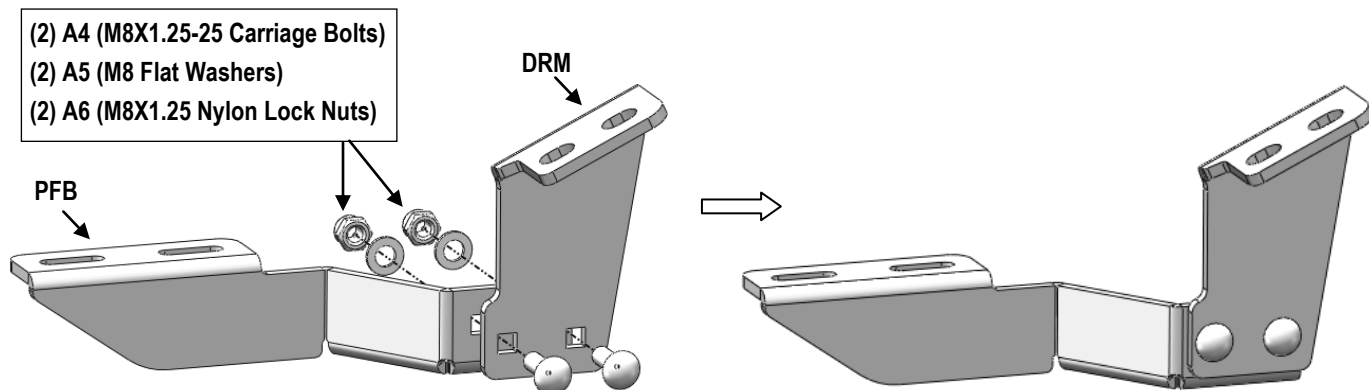


(Fig 1) Driver Front Mounting Bracket Assembly

STEP 2: Assemble the Driver Rear Mounting Brackets

Assemble the Driver Rear Mounting Bracket (DRM+PFB) (Fig2) with:

- (2) A4 (M8X1.25-25 Carriage Bolts)
- (2) A5 (M8 Flat Washers)
- (2) A6 (M8X1.25 Nylon Lock Nuts)

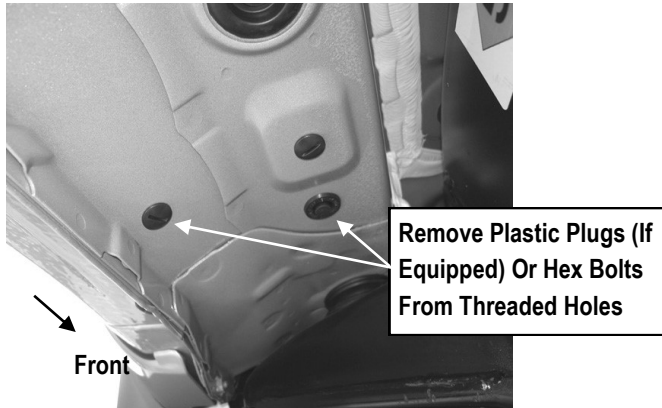


(Fig 2) Driver Rear Mounting Bracket Assembly

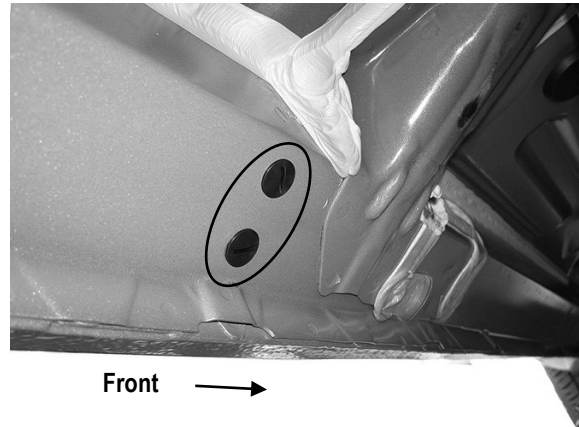


STEP 3: Locate the Driver Side Mounting Locations

- Locate the Driver Side Mounting Locations along the inner side of the body panel (Figs 3&4).
- Remove the existing (2) factory bolts, (or plastic plugs) (Fig 3).



(Fig 3) Driver Side Front Mounting Location



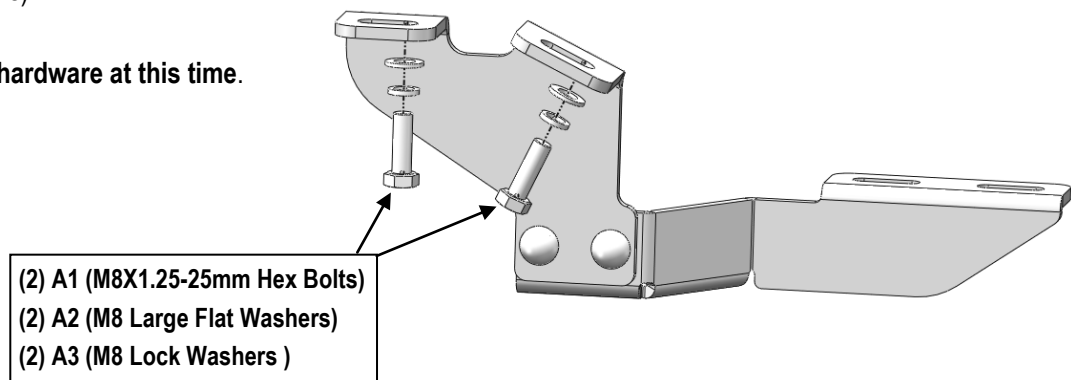
(Fig 4) Driver Side Center & Rear Mounting Location
(Example Only)

STEP 4: Install the Driver Front Mounting Brackets

Bolt the (1) Assembled Driver Front Mounting Bracket (DFM+DFB) to the factory threaded holes on the Driver Side Front Mounting Position (Figs 3&5) with

- A1 (M8X1.25-25mm Hex Bolts)
- A2 (M8 Large Flat Washers)
- A3 (M8 Lock Washers)

NOTE: Do not fully tighten hardware at this time.



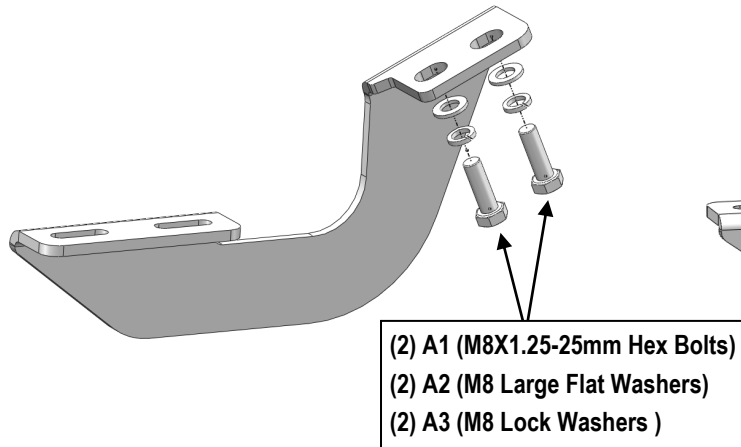
(Fig 5) Driver Front Mounting Bracket Installation



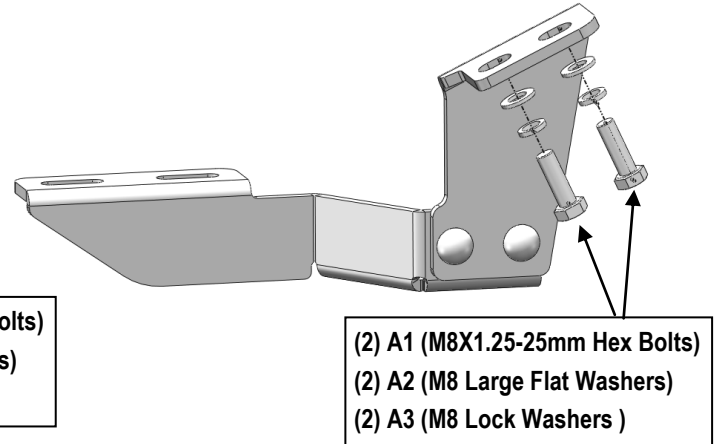
STEP 5: Install Driver Center& Rear Mounting Brackets

Move along the side panel to the Driver Side Center and Rear Mounting Locations, (Fig 4).

Repeat **Step 4** to install the Driver Center & Rear Mounting Brackets, (Figs 6&7).



(Fig 6) Driver Center Mounting Bracket Installation



(Fig 7) Driver Rear Mounting Bracket Installation

STEP 6: Driver Side Running Board Installation

Once all (3) mounting brackets are installed, then proceed to the Running Board installation.

(1) Select a Running Board. Slide (3) B1 M6X1-20mm Square Head Bolts into each bottom channel (Fig 8).

(2) Carefully position the Running Board onto the (3) Mounting Brackets.

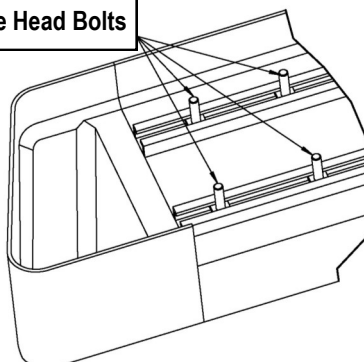
(3) Attach the Running Board to each Mounting Bracket (Fig 9) with

- (2) B1 M6X1-20mm Square Head Bolts
- (2) B2 M6 Large Flat Washers and
- (2) B3 M6 Nylon Lock Nuts

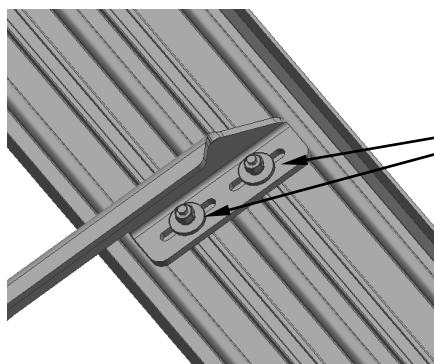
Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



M6X1-20mm Square Head Bolts



(Fig 8) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig 9) Running Board Installed Onto Mounting Bracket

STEP 7: Driver Side Running Board Adjustment

- Level and adjust the assembled Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.

STEP 8: The Other Side Running Board Installation

Repeat **Steps 1-7** for the Other Side Running Board Installation.
And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.