AUTO PARTS SPECIALIST INC

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# iBoard® Series

# INSTALLATION INSTRUCTIONS

## PART#: IB-R056

## BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**
***NO DRILLING REQUIRED**

## Torque Value

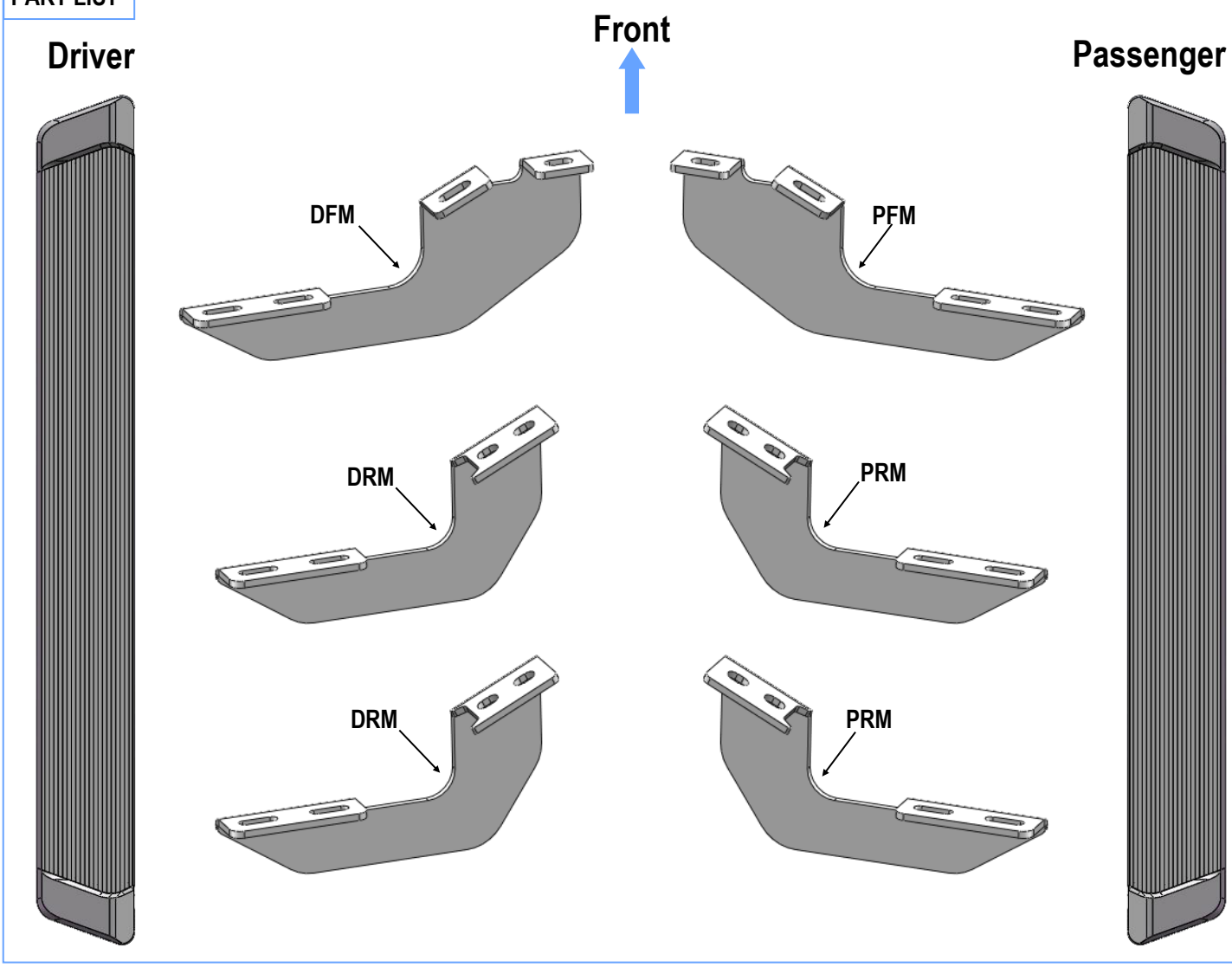
| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---|---|---|
| 6mm | 6-7 | √ |
| 8mm | 16-18 | √ |
| 10mm | 31-32 | X |
| 12mm | 56-58 | X |
| 14mm | 92-94 | X |

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| Mounting Bracket List | | | | | | | |
|---|---|---|---|---|---|---|---|
| Item | QTY | Bracket Label | Description | Item | QTY | Bracket Label | Description |
| 1# | 1 | DFM | Mounting Bracket for Driver Front | 3# | 1 | PFM | Mounting Bracket for Passenger Front |
| 2# | 2 | DRM | Mounting Bracket for Driver Center / Rear | 4# | 2 | PRM | Mounting Bracket for Passenger Center/ Rear |

**PART LIST**



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| Hardware Package A (For Bracket Installation) | | | | | |
|---|---|---|---|---|---|
| Item | QTY | Description | Item | QTY | Description |
| A1 | 12 | M8X1.25-25mm Hex Bolts | A3 | 12 | M8 Lock Washers |
| A2 | 12 | M8 Flat Washers | | | |



A1

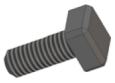


A2



A3

| Hardware Package B (For Running Board Installation) | | | | | |
|---|---|---|---|---|---|
| Item | QTY | Description | Item | QTY | Description |
| B1 | 12 | M6X1-20mm Square Head Bolts | B3 | 12 | M6 Nylon Lock Nuts |
| B2 | 12 | M6 Large Flat Washers | | | |



B1



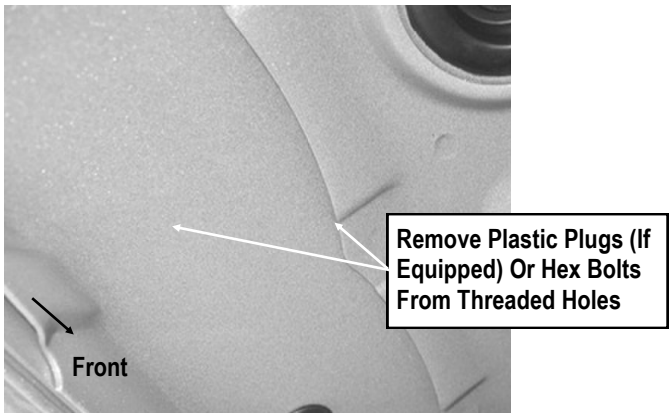
B2



B3

## STEP 1: Locate the Driver Side Mounting Locations

- Locate the Driver Side Mounting Locations along the inner side of the body panel **(Figs. 1&2).**
- At each mounting location, remove the existing (2) factory bolts, (or plastic plugs) if equipped **(Fig. 2).**




**(Fig. 1) Driver Side Front Mounting Location**




**(Fig. 2) Driver Side Center & Rear Mounting Location (Example Only)**

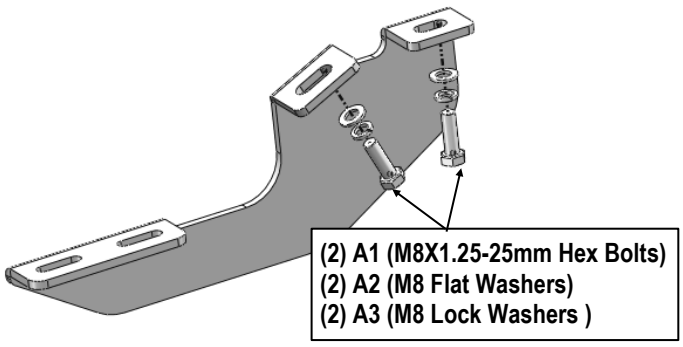
## STEP 2: Install the Driver Front Mounting Brackets

- Bolt the Driver Front Mounting Bracket **(DFM)** to the factory threaded holes on the Driver Side Front Mounting Position **(Figs. 1&3)** with:
  - A1 (M8X1.25-25mm Hex Bolts)
  - A2 (M8 Flat Washers)
  - A3 (M8 Lock Washers )

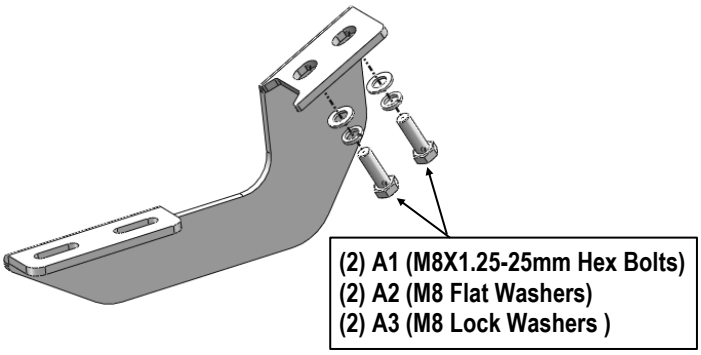
**NOTE: Do not fully tighten hardware at this time**.

- Repeat to install Driver Center & Rear Mounting Bracket **(DRM) (Fig. 4).**

**Note: Driver Center and Rear mounting brackets (DRMs) are universal.**




**(Fig. 3) Driver Front Mounting Bracket (DFM) Installation**




**(Fig. 4) Driver Center & Rear Mounting Bracket (DRM) Installation**

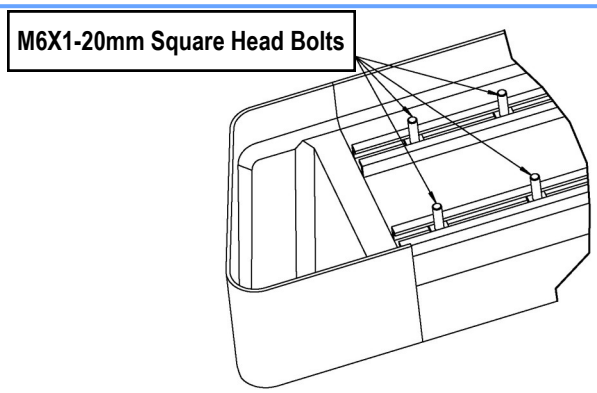
## STEP 3: Driver Side Running Board Installation

Once all (3) Driver side mounting brackets are installed, then proceed to the Running Board installation

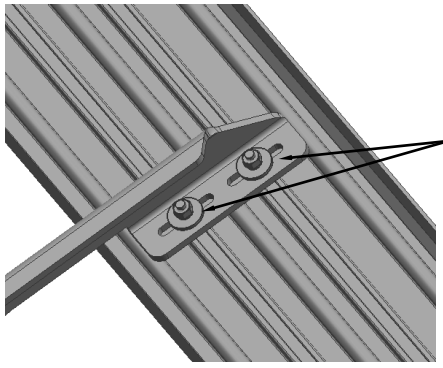
- Slide (3) B1 (M6X1-20mm Square Head Bolts) into each of the two bottom channels (6 bolts total per Running Board) **(Fig. 5).**
- Carefully position the Running Board onto the (3) Mounting Brackets.
- Attach the Running Board to each Mounting Bracket with **(Fig. 6):**
  - (2) B1 (M6X1-20mm Square Head Bolts)
  - (2) B2 (M6 Large Flat Washers )
  - (2) B3 (M6 Nylon Lock Nuts )

**Note: Do not fully tighten hardware at this time.**

**IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.**




**(Fig. 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels**




**(Fig. 6) Running Board Installed Onto Mounting Bracket**

## STEP 4: Driver Side Running Board Adjustment

- Level and adjust the assembled Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.

## STEP 5: Passenger Side Running Board Installation

Repeat **Steps 1–4** for the Passenger Side, using the **PFM** bracket at the front mounting location and the **PRM** brackets at the center and rear mounting locations.

And then installation is completed!!!

**Attention**

**Do periodic inspections to the installation to make sure that all hardware is secure and tight.**

**In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.**