



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R974

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

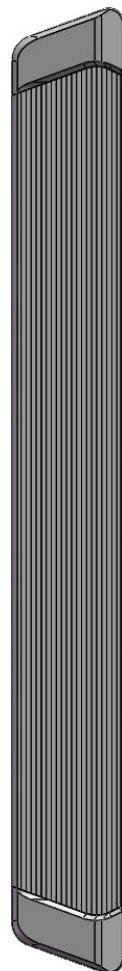


Mounting Bracket List

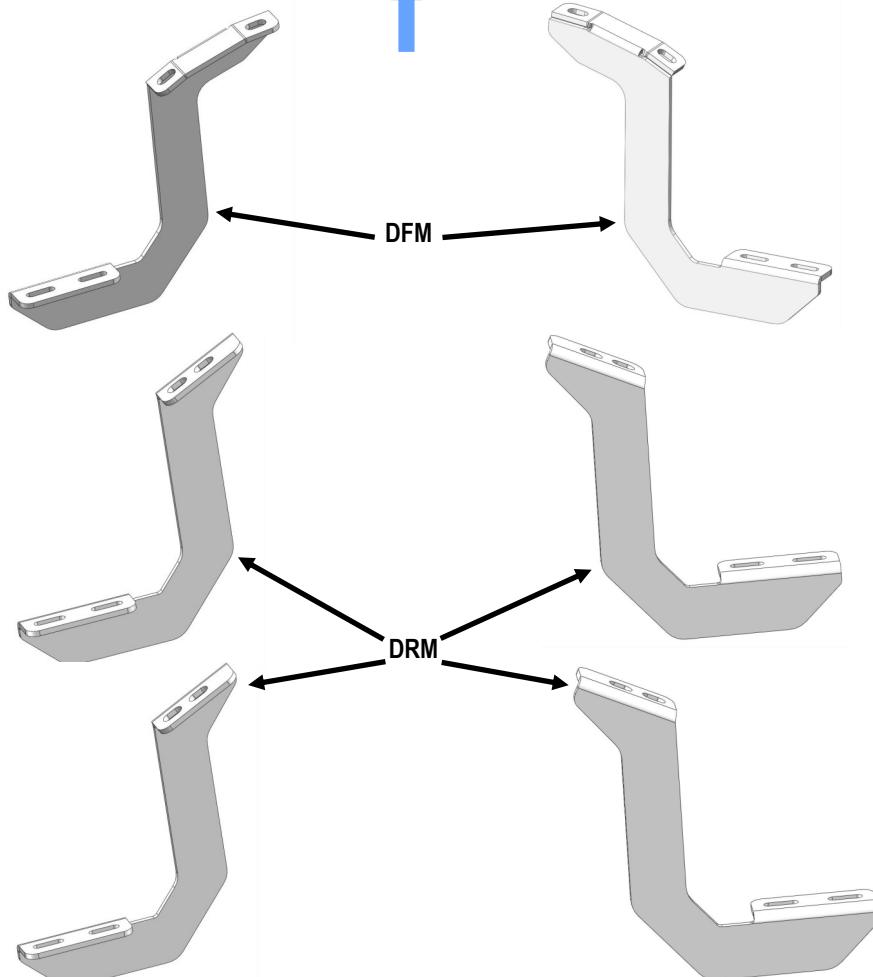
Item	QTY	Part Name	Description
1#	2	DFM	Mounting Bracket for Driver / Passenger Front
2#	4	DRM	Mounting Bracket for Driver / Passenger Center/ Rear

PART LIST

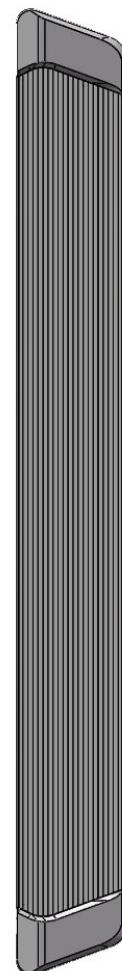
Driver Side



Front



Passenger Side





Hardware Package A (For Bracket Installation)

Item	QTY	Description
A1	12	M8X1.25-30mm Hex Bolts
A2	12	M8 Large Flat Washers
A3	12	M8 Lock Washers



A1



A2



A3

Hardware Package B (For Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			



B1



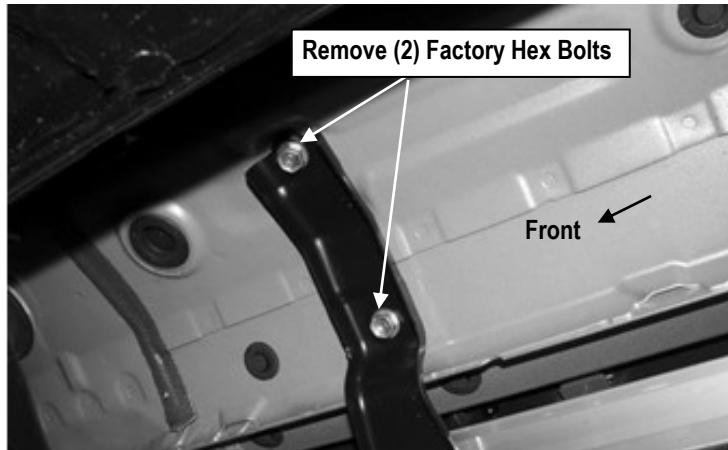
B2



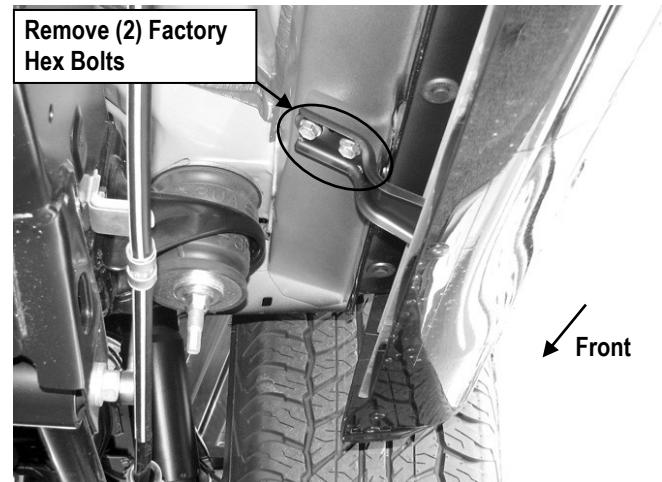
B3

STEP 1: Locate Passenger Side Mounting Locations

- Locate the mounting locations along the bottom and inner side of the body panel on passenger side (Figs 1-2).
- Remove the existing (2) factory bolts on the mounting locations on rocker panel (Figs 1-2).



(Fig 1) Passenger Side Front Mounting Location



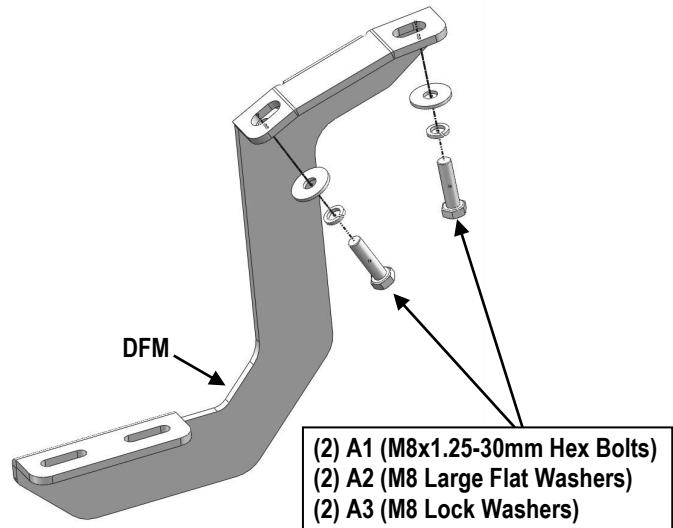
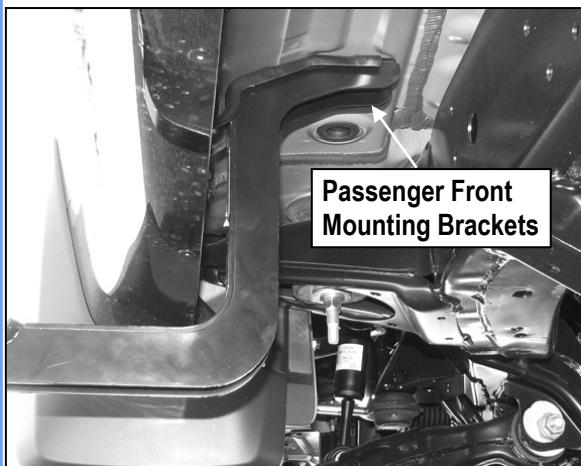
(Fig 2) Passenger Side Rear Mounting Location (Typical)

STEP 2: Install Passenger Front Mounting Bracket

Select (1) Passenger Front Mounting Bracket (DFM). Attach the bracket over the factory bracket with (Fig 3) :

- (2) A1 (M8x1.25-30mm Hex Bolts)
- (2) A2 (M8 Large Flat Washers)
- (2) A3 (M8 Lock Washers)

NOTE: Do not fully tighten hardware at this time.



(Fig 3) Passenger Front Mounting Bracket Installation

STEP 3: Install Passenger Center & Rear Mounting Brackets

(1) Move to the Passenger Side Center Mounting Location.

Repeat Steps 1-2 to install Passenger Center Mounting Bracket (DRM) (Fig 4) .

Note: Do not fully tighten hardware at this time.

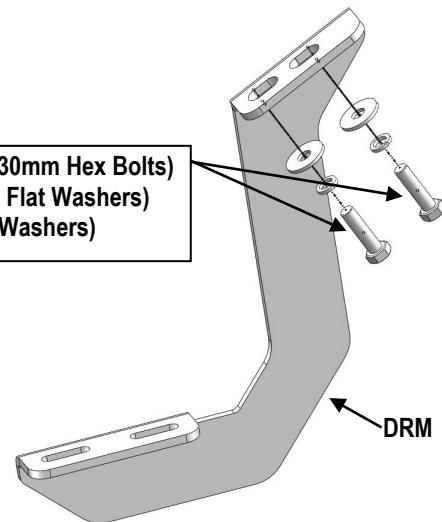
(2) Move to the Passenger Side Rear Mounting Location (Fig 2).

Repeat Steps 1-2 to install Passenger Rear Mounting Bracket (DRM) (Fig 4) .

Note: Do not fully tighten hardware at this time.

Passenger Center & Rear Mounting Bracket are universal .

(2) A1 (M8x1.25-30mm Hex Bolts)
 (2) A2 (M8 Large Flat Washers)
 (2) A3 (M8 Lock Washers)



(Fig 4) Passenger Center /Rear Mounting Bracket (DRM) Installation

STEP 4: Passenger Side Running Board Installation

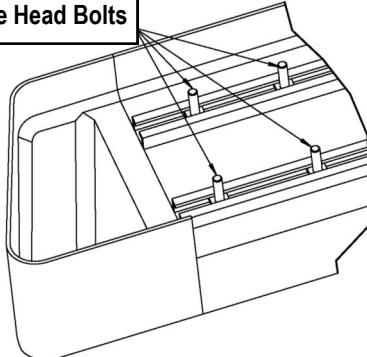
Once all (3) Passenger side mounting brackets are installed, then proceed to the Running Board installation (Figs 5-6).

- Select a Running Board. Slip (3) B1(M6X1-20mm Square Head Bolts) into each bottom channel (Fig 5).
- Carefully position the Running Board onto the (3) Mounting Brackets.
- Attach the Running Board to each Mounting Bracket with (Fig 6):
 - (2) B1 (M6X1-20mm Square Head Bolts)
 - (2) B2 (M6 Large Flat Washers)
 - (2) B3 (M6 Nylon Lock Nuts)

Note: Do not fully tighten hardware at this time.

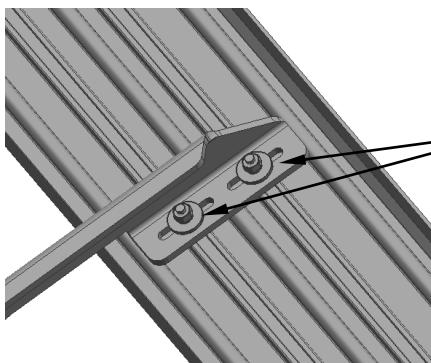
IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



(Fig 5) Slip M6X1-20mm Square Head Bolts
Into The Bottom Channels

(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)



(Fig 6) Running Board Installed Onto Mounting Bracket

STEP 5: Passenger Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

Important: Please follow the recommended Tightening Torques shown in the table on page 1.

Don't over tighten, or the nuts/bolts will be damaged.

STEP 6: The Other Side Running Board Installation

Move to the other side of the vehicle. Repeat **Steps 1-5** for the other Running Board installation.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.