



# iBoard® Series

## INSTALLATION INSTRUCTIONS

**PART#: IB-R973**

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

**\*ROCKER PANEL MOUNT**

**\*NO DRILLING REQUIRED**

### Torque Value

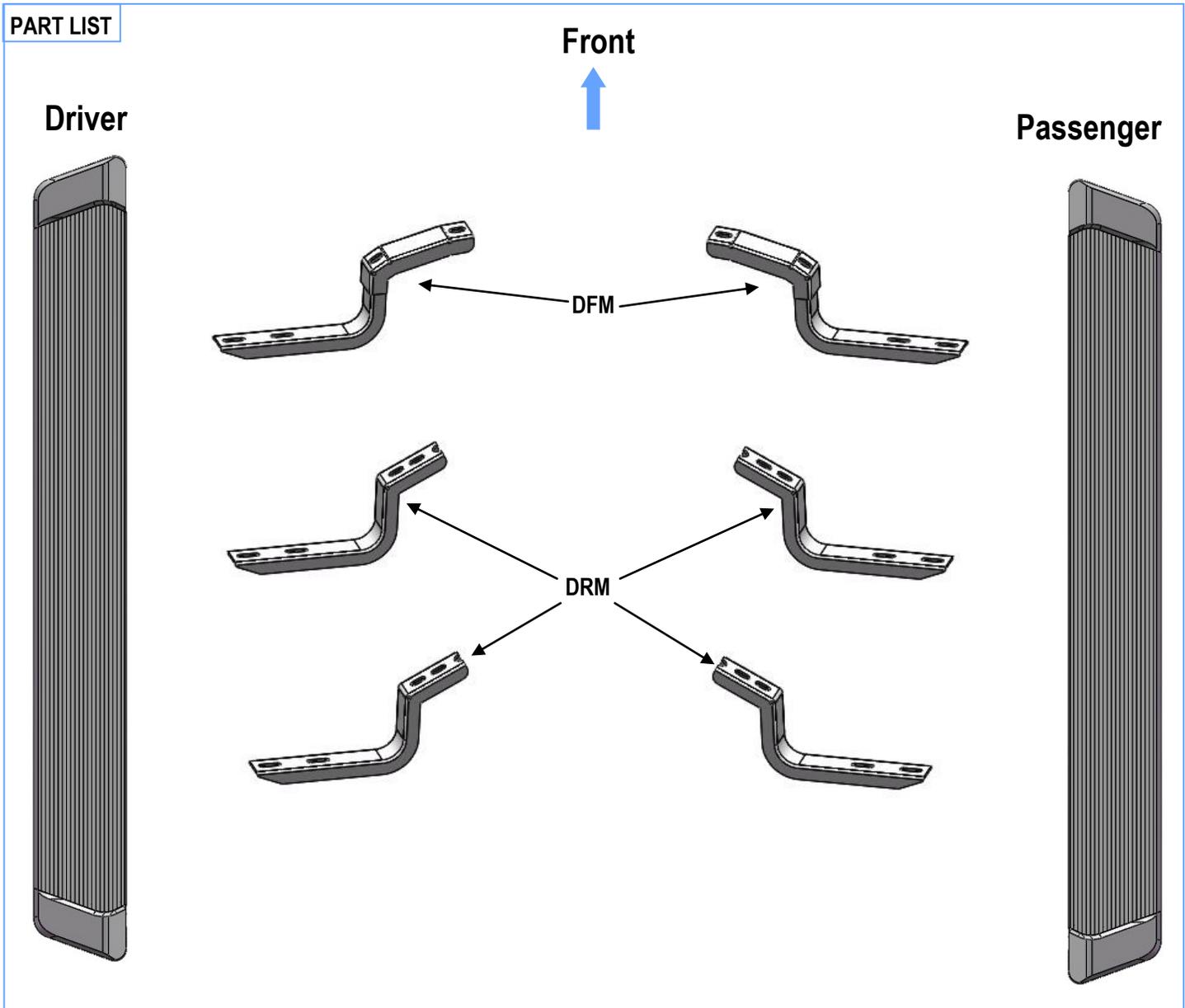
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for  
Installation Video

Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Brackets for Driver /Passenger Front
2#	4	DRM	Mounting Brackets for Driver /Passenger Center /Rear

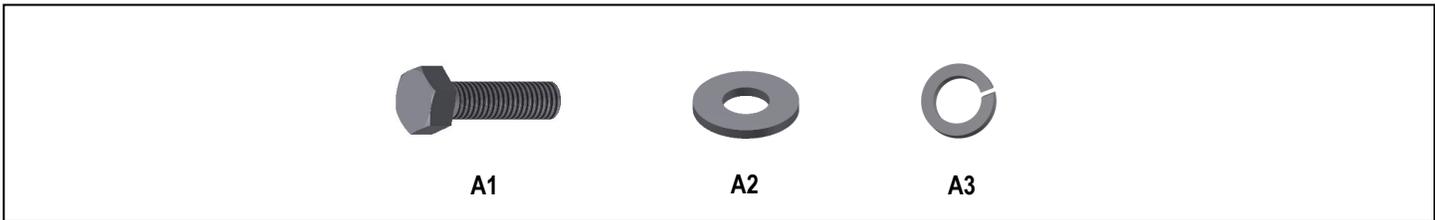
**PART LIST**





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Installation Video

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-30mm Hex Bolts	A3	12	M8 Lock Washers
A2	12	M8 Flat Washers			



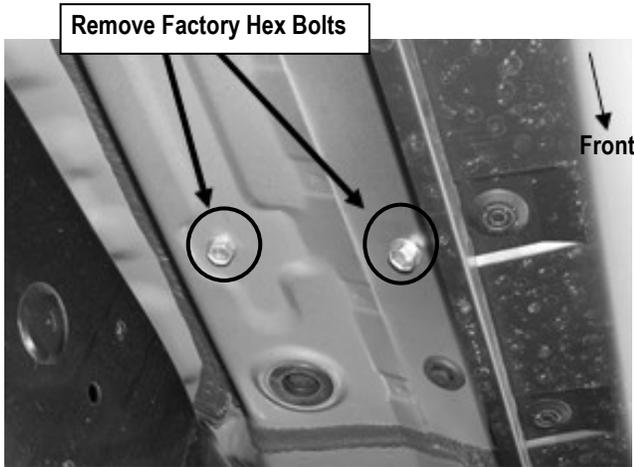
Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			





## STEP 1: Locate the Passenger Side Mounting Locations

- Locate the Passenger Side Mounting Locations along the body panel (**Figs 1&2**).
- Remove the existing (2) factory bolts on the mounting locations (**Figs 1&2**).



(Fig 1) Passenger Side Front Mounting Location



(Fig 2) Passenger Side Rear Mounting Location

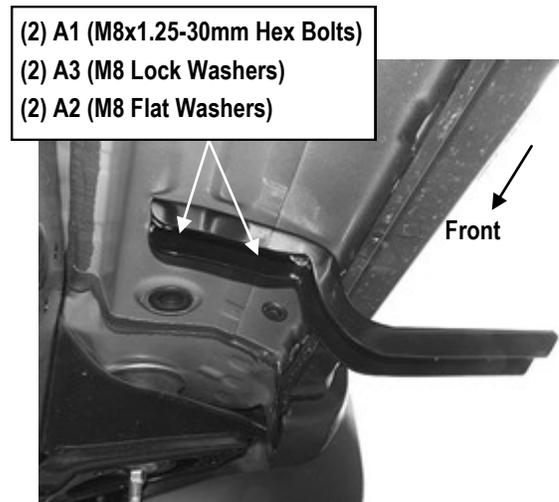
## STEP 2: Install Passenger Front Mounting Brackets

Attach (1) Mounting Brackets (**PFM**) to the vehicle on the Passenger Side Front Mounting Location (**Figs 1&3**) with :

- (2) A1 (M8x1.25-30mm Hex Bolts)
- (2) A3 (M8 Lock Washers)
- (2) A2 (M8 Flat Washers)

**Note: Do not fully tighten hardware at this time.**

**Driver & Passenger Front Mounting Bracket are universal.**



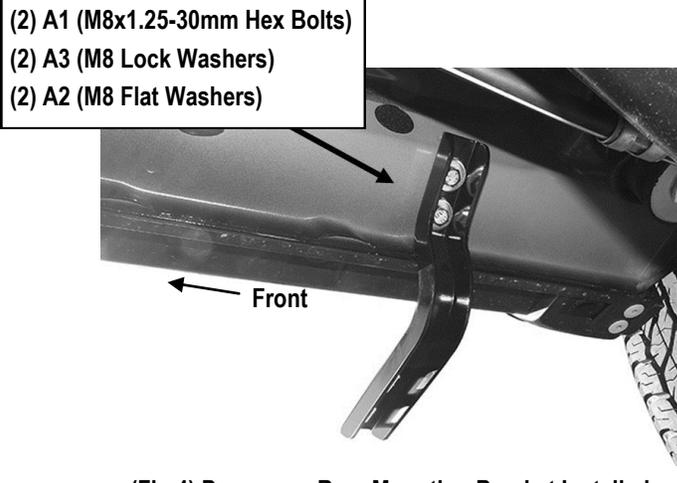
(Fig 3) Passenger Front Mounting Bracket Installation



### STEP 3: Install Passenger Center & Rear Mounting Brackets

- Move to the passenger side center & rear mounting locations of the vehicle.
- Repeat **Step 2** to install (2) Mounting Brackets (**DRM**) on Passenger Center & Rear Mounting Location. (**Fig 4**).

**Note: (4) Mounting Brackets are universal.**



(Fig 4) Passenger Rear Mounting Bracket Installed

### STEP 4: Driver Running Board Installation

Once all (3) mounting brackets are installed, then proceed to the Running Board installation.

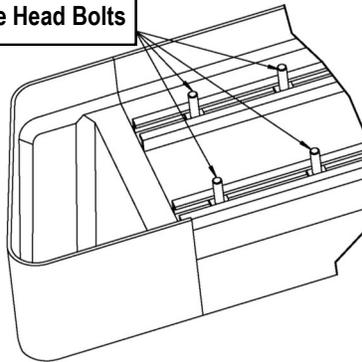
- (1) Select a Running Board. Slide (3) B1 M6X1-20mm Square Head Bolts into each bottom channel (**Fig 5**).
- (2) Carefully position the Running Board onto the (3) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (**Fig 6**) with

- (2) B1 M6X1-20mm Square Head Bolts
- (2) B2 M6 Large Flat Washers and
- (2) B3 M6 Nylon Lock Nuts

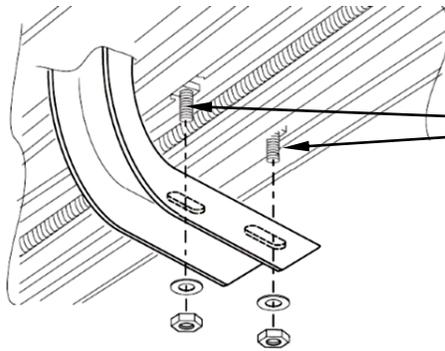
**Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.**



M6X1-20mm Square Head Bolts



(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)  
(2) B2 (M6 Large Flat Washers)  
(2) B3 (M6 Nylon Lock Nuts)

(Fig 6) Running Board Installed Onto Mounting Bracket

## STEP 5: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.

## STEP 6: The Other Side Running Board Installation

Repeat Steps 1– 5 for the Other Side Running Board Installation.  
And then installation is completed!!!

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.