



# iBoard® Series

## INSTALLATION INSTRUCTIONS

**PART#: IB-R936**

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

**\*ROCKER PANEL MOUNT**

**\*NO DRILLING REQUIRED**

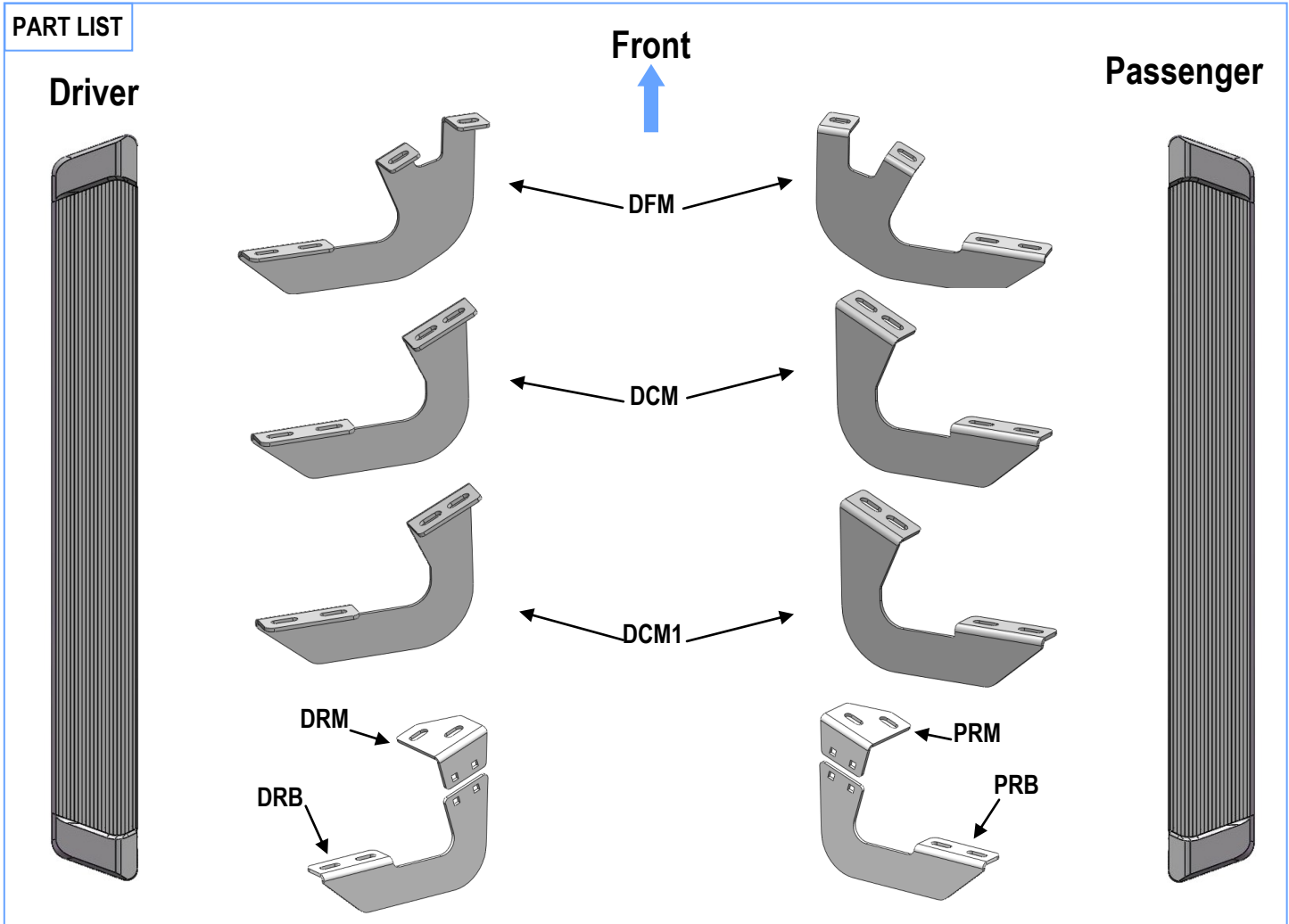
### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for  
Installation Video




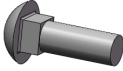


Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Bracket for Driver /Passenger Front
2#	2	DCM	Mounting Bracket for Driver /Passenger Center
3#	2	DCM1	Mounting Bracket for Driver /Passenger Center 1
4#	1	DRB	Bar Bracket for Driver Rear
5#	1	DRM	Mounting Bracket for Driver Rear
6#	1	PRB	Bar Bracket for Passenger Rear
7#	1	PRM	Mounting Bracket for Passenger Rear





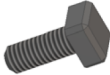


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Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	16	M8X1.25-30mm Hex Bolt	A4	4	M8X1.25-25 Carriage Bolts
A2	16	M8 Large Flat Washers	A5	4	M8 Flat Washers
A3	16	M8 Lock Washers	A6	4	M8 Nylon Lock Nuts

A1
A2
A3
A4
A5
A6

Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	16	M6X1-20mm Square Head Bolts	B3	16	M6 Nylon Lock Nuts
B2	16	M6 Large Flat Washers			

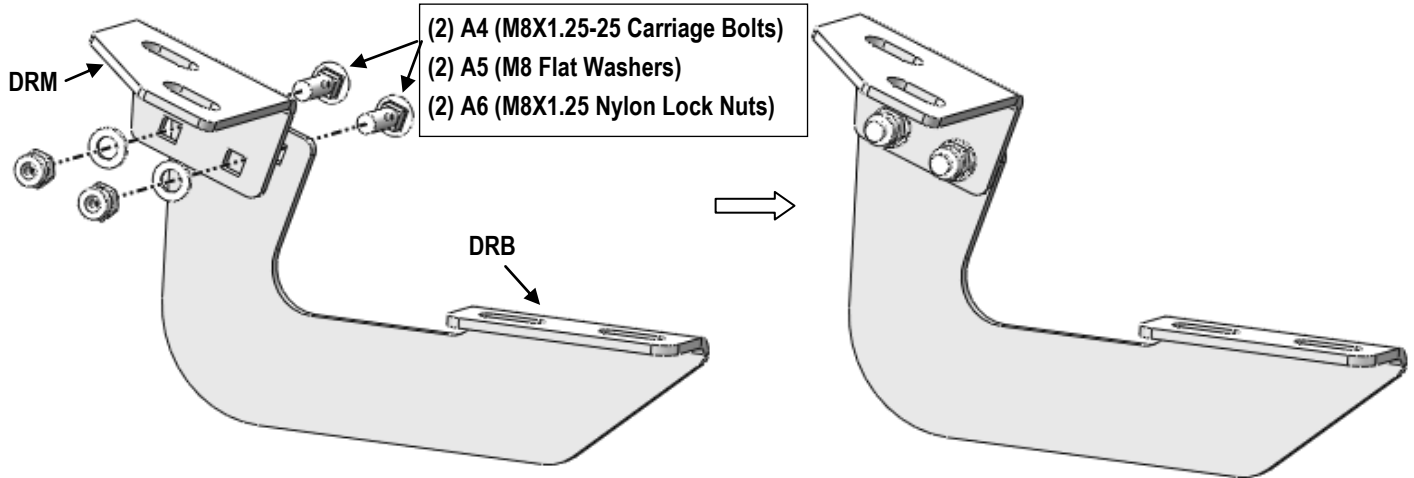
B1
B2
B3



## STEP 1: Assemble the Driver Rear Mounting Bracket

Assemble the Driver Rear Mounting Bracket (**DRM+DRB**) (**Fig1**) with:

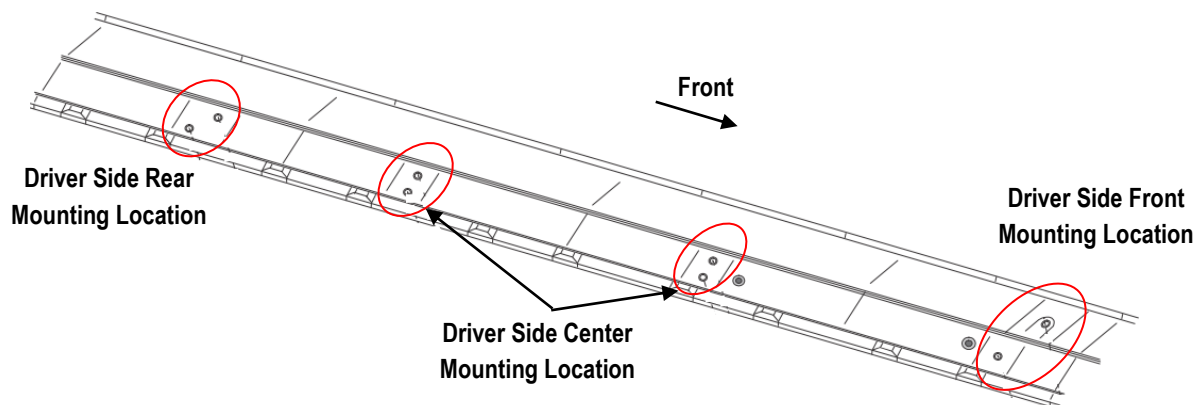
- (2) A4 (M8X1.25-25 Carriage Bolts)
- (2) A5 (M8 Flat Washers)
- (2) A6 (M8X1.25 Nylon Lock Nuts)



(Fig 1) Driver Rear Mounting Bracket Assembly

## STEP 2: Locate Driver Side Mounting Positions

- Start installation on the Driver side of the vehicle.
- Identify the Driver Side Mounting Locations along the inner side of the rocker panel ,(2) factory threaded holes on each location. (**Fig 2**).



(Fig 2) Driver Side Mounting Locations

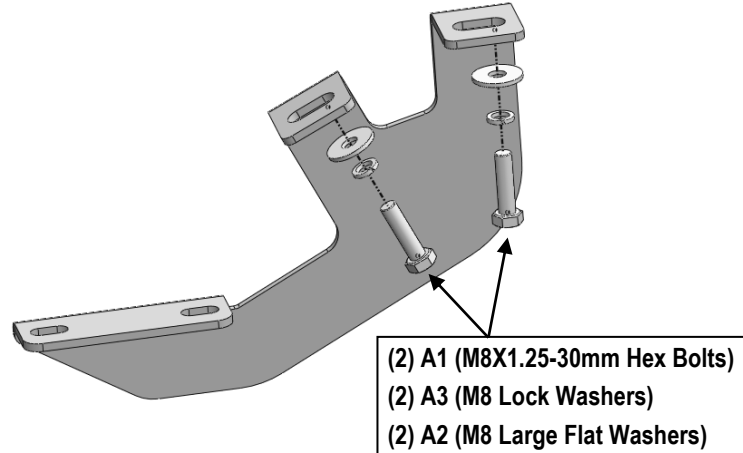


### STEP 3: Driver Front Mounting Bracket Installation

Attach the Driver Front Mounting Bracket (DFM) onto the Driver Front Mounting Location (Fig 3) with:

- (2) A1 (M8X1.25-30mm Hex Bolts)
- (2) A3 (M8 Lock Washers)
- (2) A2 (M8 Large Flat Washers)

**Do not fully tighten hardware at this time.**



(Fig 3) Driver Front Mounting Bracket (DFM) Installation

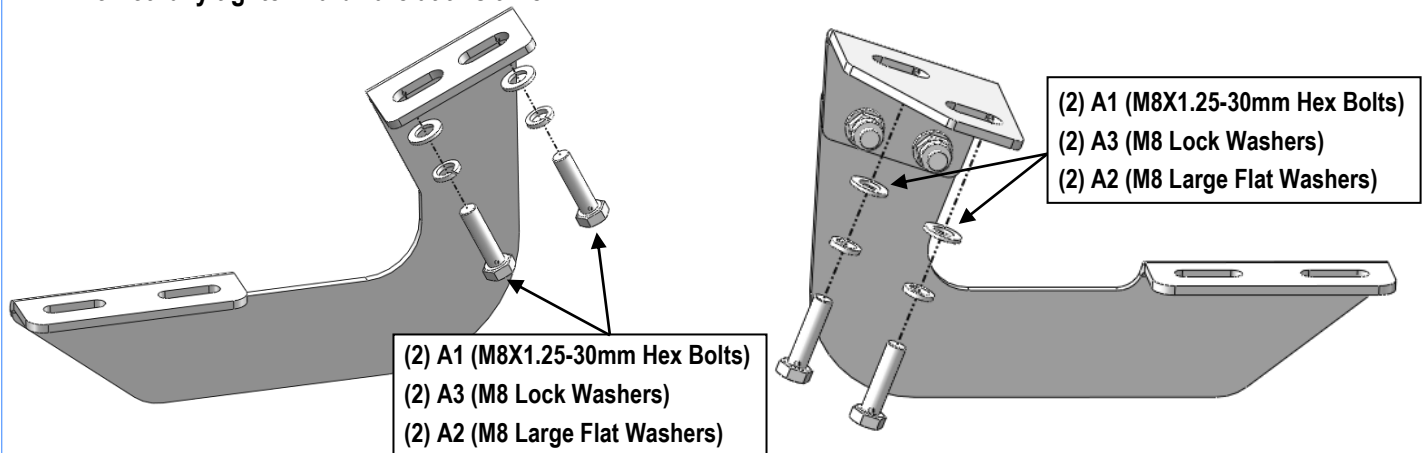
### STEP 4: Driver Center & Center 1& Rear Mounting Brackets Installation

Attach the Assembled Driver Center Mounting Brackets (DCM), Driver Center Mounting Brackets 1 (DCM1) and assembled Driver Rear Mounting Brackets (DRM+DRB) onto the each Mounting Location (Figs 4&5 with:

- (2) A1 (M8X1.25-30mm Hex Bolts)
- (2) A3 (M8 Lock Washers)
- (2) A1 (M8 Large Flat Washers)

**Note: It is different between Driver Center Mounting Bracket (DCM) and Driver Center Mounting Bracket 1 (DCM1).**

**Do not fully tighten hardware at this time.**



(Fig 4) Driver Center Mounting Bracket (DCM) Installation

(Fig 5) Driver Rear Mounting Bracket (DRM) Installation



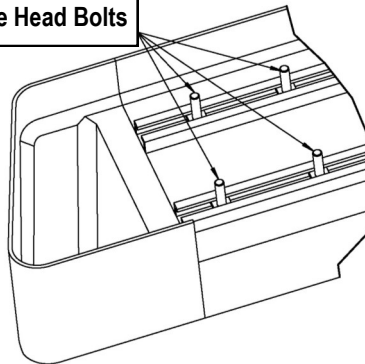
## STEP 5: Driver Side Running Board Installation

Once all (4) mounting brackets are installed, then proceed to the Running Board installation.

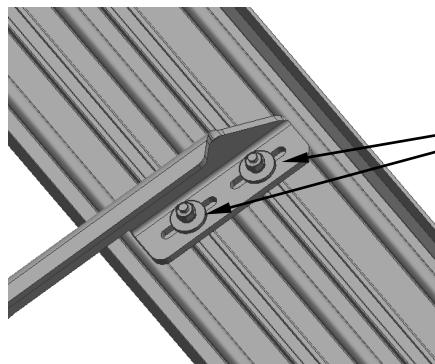
- (1) Select a Running Board. Slide (4) B1 M6X1-20mm Square Head Bolts into each bottom channel (**Fig 6**).
- (2) Carefully position the Running Board onto the (4) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (**Fig 7**) with:
  - (2) B1 (M6X1-20mm Square Head Bolts)
  - (2) B2 (M6 Large Flat Washers)
  - (2) B3 (M6 Nylon Lock Nuts)

**Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.**

M6X1-20mm Square Head Bolts



(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)  
(2) B2 (M6 Large Flat Washers)  
(2) B3 (M6 Nylon Lock Nuts)

(Fig 7) Running Board Installed Onto Mounting Bracket

## STEP 6: Driver Side Running Board Adjustment

- Level and adjust the assembled Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.



## STEP 7: The Other Side Running Board Installation

Repeat **Steps 1-6** for the Other Side Running Board Installation.  
And then installation is completed!!!

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.