



# iBoard® Series

## INSTALLATION INSTRUCTIONS

**PART#: IB-R935**

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

\*ROCKER PANEL MOUNT

\*DRILLING REQUIRED

\* HOLE ENLARGED MAY BE REQUIRED

### Torque Value

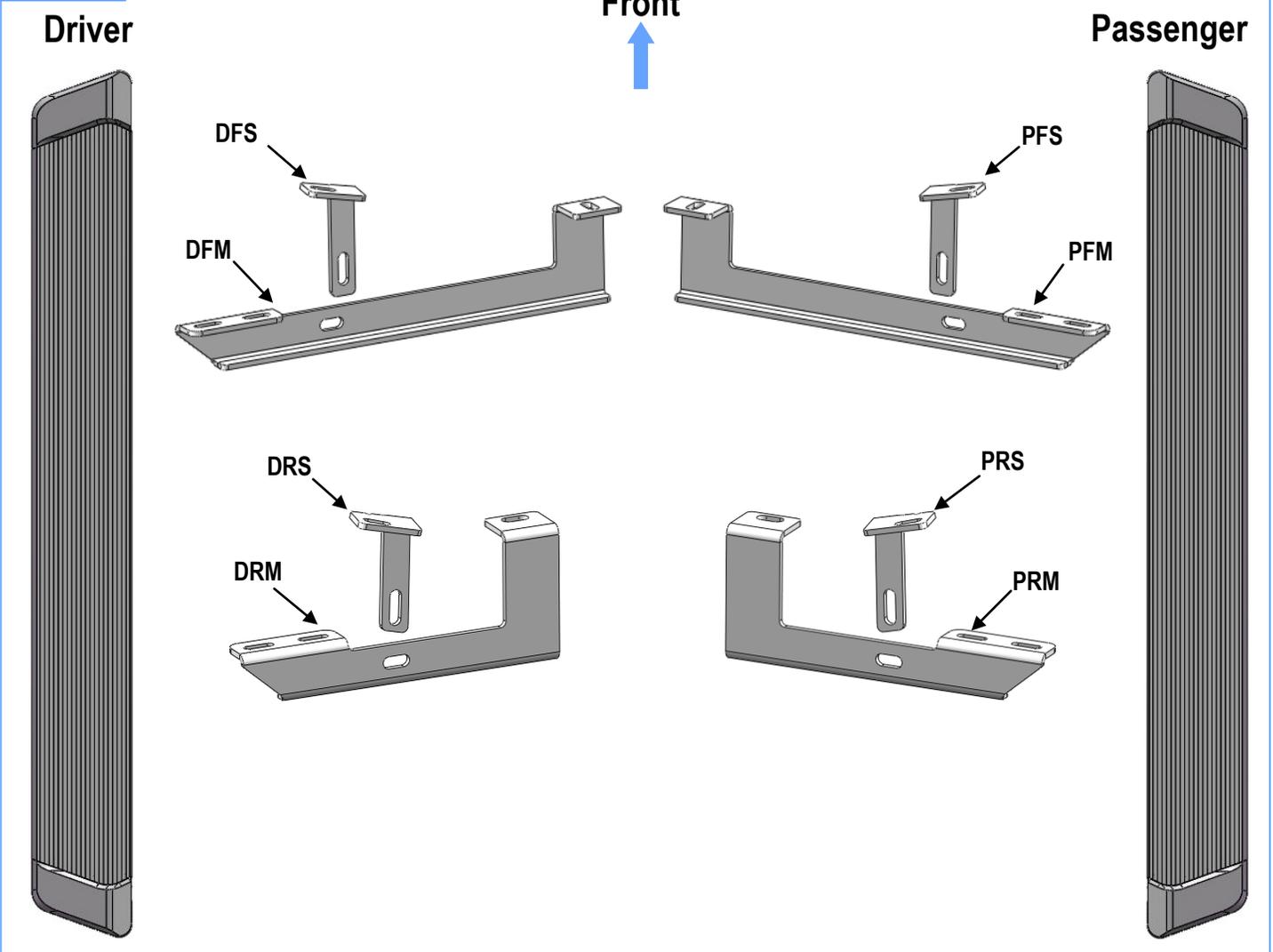
| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---------------|----------------------------|----------|
| 6mm           | 6-7                        | √        |
| 8mm           | 16-18                      | X        |
| 10mm          | 31-32                      | √        |
| 12mm          | 56-58                      | X        |
| 14mm          | 92-94                      | X        |



Scan for  
Installation Video

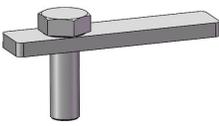
| Mounting Bracket List |     |               |                                   |      |     |               |                                      |
|-----------------------|-----|---------------|-----------------------------------|------|-----|---------------|--------------------------------------|
| Item                  | QTY | Bracket Label | Description                       | Item | QTY | Bracket Label | Description                          |
| 1#                    | 1   | DFM           | Mounting Bracket for Driver Front | 5#   | 1   | PFM           | Mounting Bracket for Passenger Front |
| 2#                    | 1   | DRM           | Mounting Brackets for Driver Rear | 6#   | 1   | PRM           | Mounting Bracket for Passenger Rear  |
| 3#                    | 1   | DFS           | Support Bracket for Driver Front  | 7#   | 1   | PFS           | Support Bracket for Passenger Front  |
| 4#                    | 1   | DRS           | Support Bracket for Driver Rear   | 8#   | 1   | PRS           | Support Bracket for Passenger Rear   |

**PART LIST**





| Hardware Package A (For Bracket Installation) |     |                        |      |     |                        |
|---|-----|------------------------|------|-----|------------------------|
| Item  | QTY | Description            | Item | QTY | Description            |
| A1  | 2   | M10X45 Bolt Plates     | A5   | 2   | M10 Large Flat Washers |
| A2  | 6   | M10X1.5 Nut Plates     | A6   | 14  | M10 Flat Washers       |
| A3  | 8   | M10X1.5-30mm Hex Bolts | A7   | 12  | M10 Lock Washers       |
| A4  | 2   | M10X1.5-20mm Hex Bolts | A8   | 10  | M10 Hex Nuts           |

  
A1

  
A2

  
A3

  
A4

  
A5

  
A6

  
A7

  
A8

| Hardware Package B (For Running Board Installation) |     |                             |      |     |                    |
|---|-----|-----------------------------|------|-----|--------------------|
| Item  | QTY | Description                 | Item | QTY | Description        |
| B1  | 8   | M6X1-20mm Square Head Bolts | B3   | 8   | M6 Nylon Lock Nuts |
| B2  | 8   | M6 Large Flat Washers       |      |     |                    |

  
B1

  
B2

  
B3



## STEP 1: Driver Front Mounting Brackets Installation

1. Start installation from the driver side front of the vehicle. Remove rubber plugs if equipped, **(Fig 1)**.

(1) Thread (2) A3 (M10X1.5-30mm Hex Bolt) through (2) A2 (M10X1.5 Nut Plate).

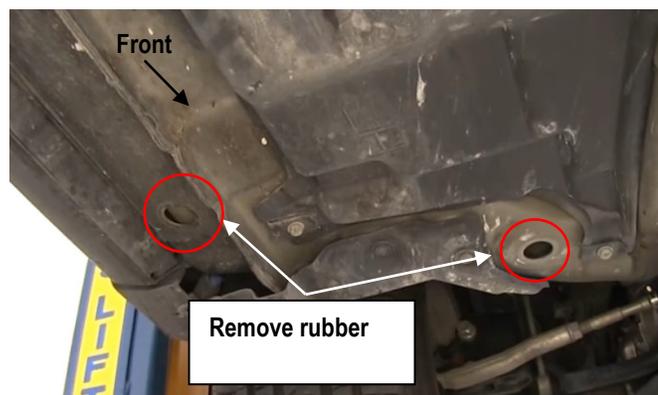
(2) Insert (1) assembled Bolt -Nut plate into the inner hole.

(3) Insert (1) assembled Bolt -Nut plate into the outer hole

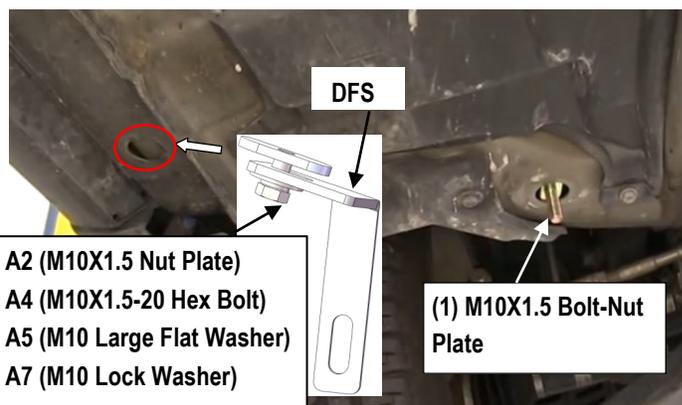
(4) Install Driver Front Support Bracket **(DFS)** **(Fig 2)** to the installed outer Bolt-Nut Plate with:

- (1) A4 (M10X1.5-20mm Hex Bolt)
- (1) A5 (M10 Large Flat Washer)
- (1) A7 (M10 Lock Washer)
- (1) A2 (M10X1.5 Nut Plate)

**Do not fully tighten hardware at this time.**



**(Fig 1) Driver Side Mounting Location**



**(Fig 2) Driver Front Support Bracket Installation**

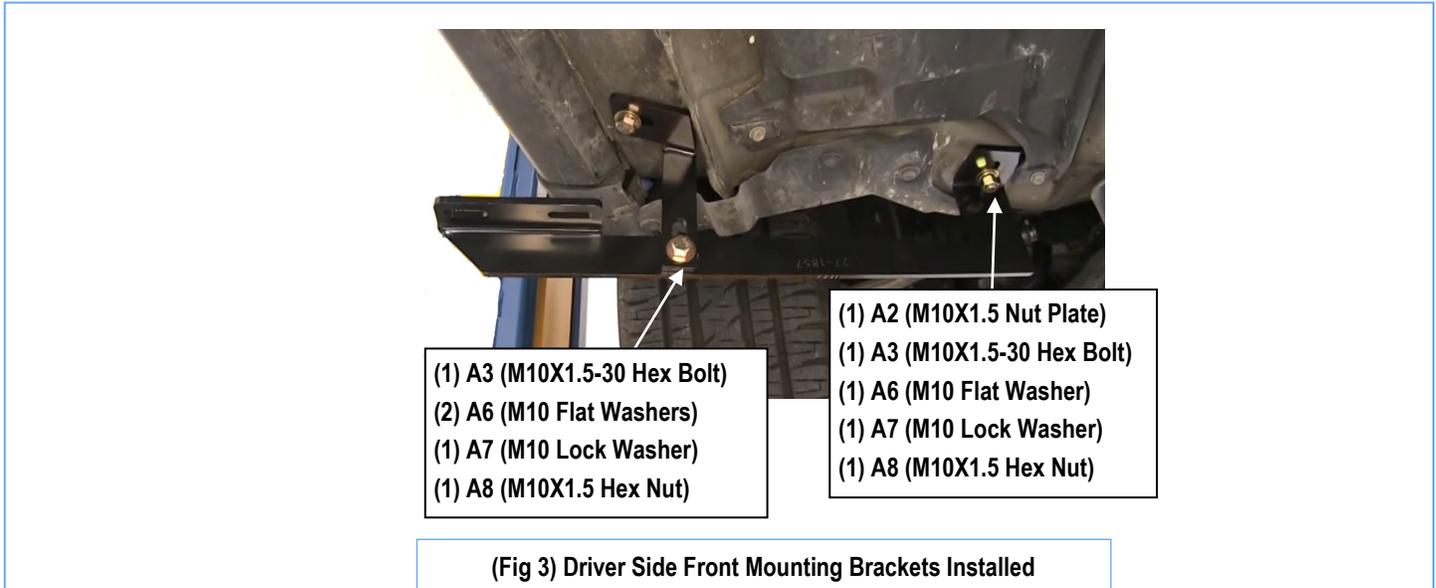
2. Install Driver Front Mounting Bracket **(DFM)** to the installed Inner Nut-Bolt plate **(Fig 3)** with:

- (1) A6 (M10 Flat Washer)
- (1) A7 (M10 Lock Washer)
- (1) A8 (M10X1.5 Hex Nut)

3. Attach Driver Front Support Bracket **(DFS)** to Driver Front Mounting Bracket **(DFM)** **(Fig 3)** with:

- (1) A3 (M10X1.5-30mm Hex Bolt)
- (2) A6 (M10 Flat Washers)
- (1) A7 (M10 Lock Washer)
- (1) A8 (M10X1.5 Hex Nut)

**Do not fully tighten hardware at this time.**



(Fig 3) Driver Side Front Mounting Brackets Installed

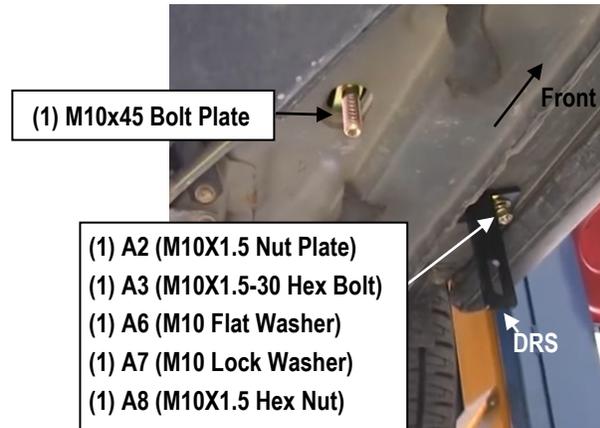
## STEP 2: Driver Rear Mounting Brackets Installation

1. Move to Driver Front Mounting Location. Remove rubber plugs if equipped, ( Fig 4).
  - (1) Thread (1) A3 (M10X1.5-30mm Hex Bolt) through (1) A2 (M10X1.5 Nut Plate).
  - (2) Insert assembled Bolt-Nut plate into the small outer hole,
  - (3) Attach Driver Rear Support Bracket (**DRS**) to the installed Bolt-Nut plate ( Fig 5) with:
    - (1) A6 (M10 Flat Washer)
    - (1) A7 (M10 Lock Washer)
    - (1) A8 (M10X1.5 Hex Nut)
2. Insert (1) M10X45 Bolt Plate into the larger oval hole as shown, (Fig 6).
  - (1) Install Driver Rear Mounting Bracket (**DRM**) to the installed M10X45 Bolt Plate with:
    - (1) A6 (M10 Flat Washer)
    - (1) A7 (M10 Lock Washer)
    - (1) A8 (M10X1.5 Hex Nut)
  - (2) Attach Driver Front Support Bracket (**DRS**) to Driver Rear Mounting Bracket (**DRM**) with :
    - (1) A3 (M10X1.5-30mm Hex Bolt)
    - (2) A6 (M10 Flat Washers)
    - (1) A7 (M10 Lock Washer)
    - (1) A8 (M10X1.5 Hex Nut)

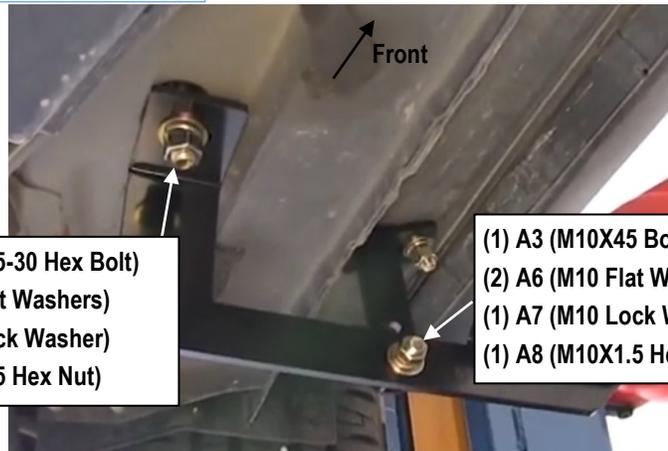
**Do not fully tighten hardware at this time.**



(Fig 4) Driver Rear Mounting Location



(Fig 5) Driver Rear Support Bracket Installed



(Fig 6) Driver Rear Mounting Brackets Installed

### STEP 3: Driver Side Running Board Installation

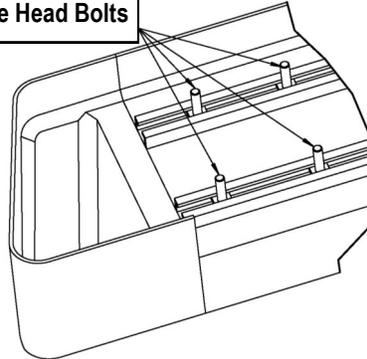
Once all (2) mounting brackets are installed, then proceed to the Running Board installation.

- (1) Select a Running Board. Slide (2) B1 M6X1-20mm Square Head Bolts into each bottom channel (Fig 7).
- (2) Carefully position the Running Board onto the (2) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (Fig 8) with :
  - (2) B1 (M6X1-20mm Square Head Bolts)
  - (2) B2 (M6 Large Flat Washers)
  - (2) B3 (M6 Nylon Lock Nuts )

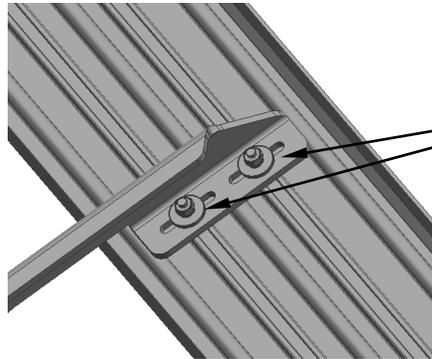
**Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.**



M6X1-20mm Square Head Bolts



(Fig 7) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)  
(2) B2 (M6 Large Flat Washers)  
(2) B3 (M6 Nylon Lock Nuts)

(Fig 8) Running Board Installed Onto Mounting Bracket

## STEP 4: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 10 mm hardware with 31-32 ft-lbs torque

## STEP 5: The Other Side Running Board Installation

Repeat **Steps 1-4** for the Other Side Running Board Installation.  
And then installation is completed!!!

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.