AUTO PARTS SPECIALIST INC

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iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R934 / R933

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

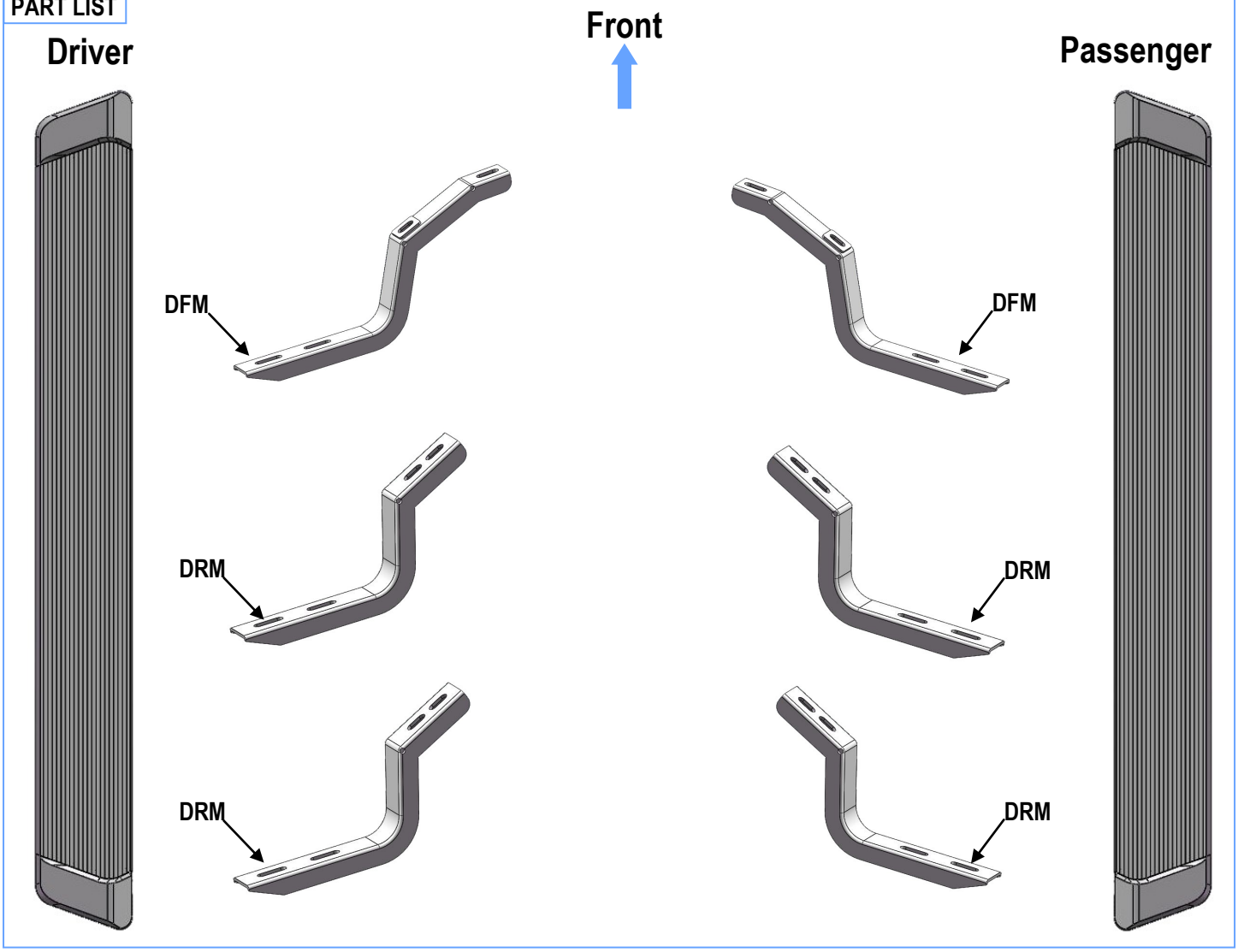
***ROCKER PANEL MOUNT**
*** HOLE ENLARGED MAY BE REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	Yes
8mm	16-18	Yes
10mm	31-32	No
12mm	56-58	No
14mm	92-94	No

Mounting Bracket List			
Item	**QTY**	**Bracket Label**	**Description**
1#	2	DFM	Mounting Brackets for Driver Front
2#	4	DRM	Mounting Bracket for Driver Center / Rear

PART LIST



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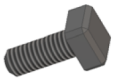
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Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-20mm Hex Bolts			



A1

Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			



B1



B2



B3

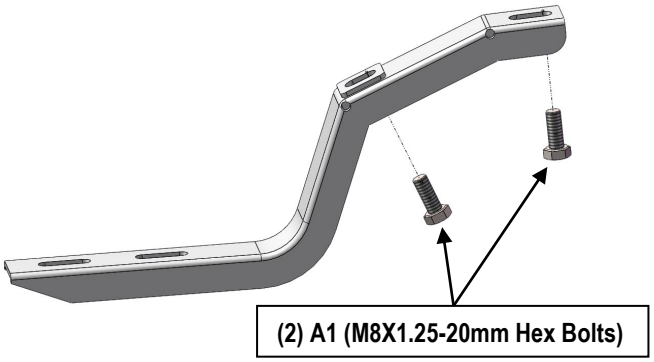
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STEP 1: Driver Front Mounting Bracket Installation

Start installation at the driver side of the vehicle.

Locate the (3) factory mounting hole locations on the underside of vehicle rocker panel. Attach Driver Front Mounting Bracket to the first set of mount holes closest to the front of vehicle with (2) M8X1.25-20mm Hex Bolts. Don't fully tighten at this time **(Fig. 1).**

Note: The (2) Front Mounting Brackets are different from (4) Center / Rear Mounting Brackets.

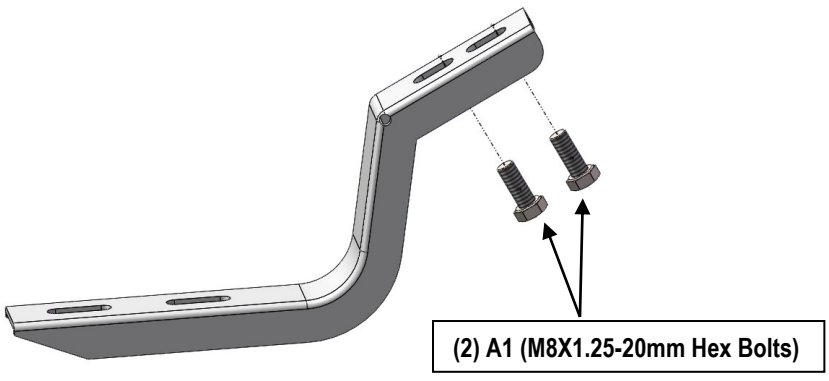


(Fig. 1) Driver Front Mounting Bracket (DFM) Installation

STEP 2: Driver Center & Rear Mounting Brackets Installation

- Move to the Driver Side Center &Rear Mounting Locations **(Fig. 2)**.
- Repeat **Step 1**to install the Driver Center & Rear Mounting Brackets.

Note: Driver Center Mounting Bracket and Driver Rear Mounting Bracket are universal.
Do not fully tighten hardware at this time.



(Fig. 2) Driver Center & Rear Mounting Brackets Installation

STEP 3: Driver Side Running Board Installation

Once all (3) mounting brackets are installed, then proceed to the Running Board installation.

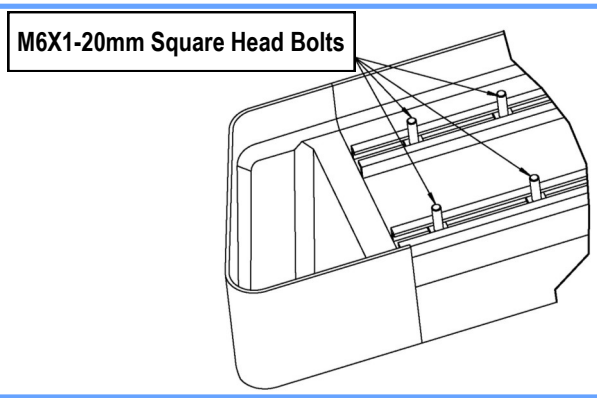
(1) Select a Running Board. Slide (3) B1 M6X1-20mm Square Head Bolts into each bottom channel **(Fig. 3)**.

(2) Carefully position the Running Board onto the (3) Mounting Brackets.

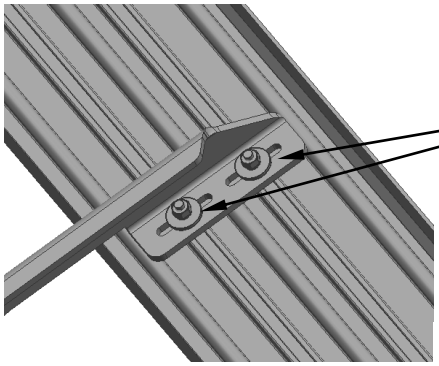
(3) Attach the Running Board to each Mounting Bracket **(Fig. 4)** with

- (2) B1 (M6X1-20mm Square Head Bolts)
- (2) B2 (M6 Large Flat Washers)
- (2) B3 (M6 Nylon Lock Nuts)

Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



(Fig. 3) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig. 4) Running Board Installed Onto Mounting Bracket

STEP 4: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque ,8mm hardware with 16-18 ft-lbs torque.

STEP 5: The Other Side Running Board Installation

Repeat **Steps 1-4** for the Other Side Running Board Installation.
And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.