

iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R297/R298

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

*ROCKER PANEL MOUNT

*NO DRILLING REQUIRED

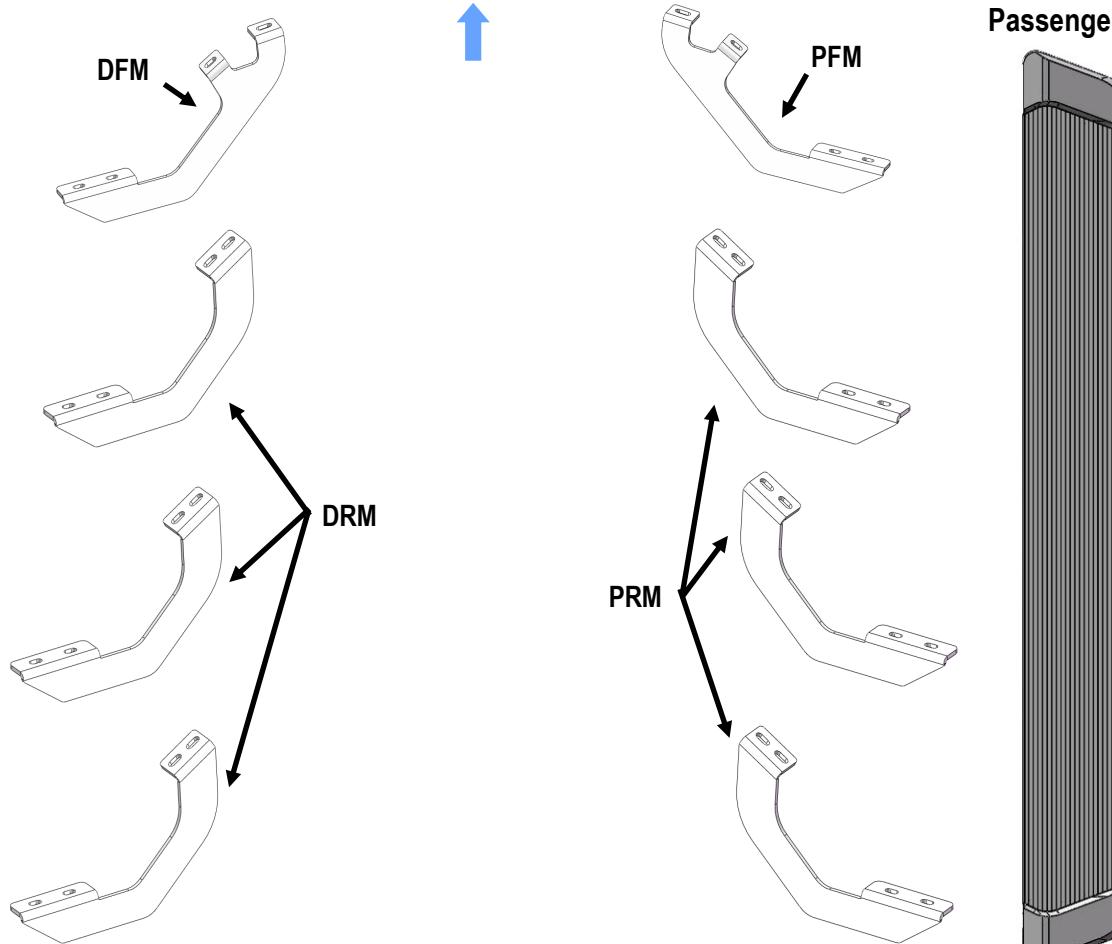
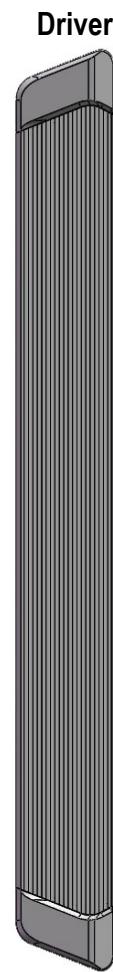
Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	✓
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

Mounting Bracket List

Item	QTY	Bracket Label	Description
1#	1	DFM	Mounting Bracket for Driver Front
2#	3	DRM	Mounting Bracket for Driver Center / Rear
3#	1	PFM	Mounting Bracket for Passenger Front
4#	3	PRM	Mounting Bracket for Passenger Center / Rear

PART LIST



Note: *Driver Center & Rear Mounting Brackets Are Universal
*Passenger Center & Rear Mounting Brackets Are Universal



Scan for
Installation Video

Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
A1	16	M8X1.25-30mm Hex Bolts	A3	16	M8 Lock Washers
A2	16	M8 Large Flat Washers			



A1



A2



A3

Hardware Package B (For Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
B1	16	M8X1.25-35mm Carriage Bolts	B3	16	M8 Nylon Lock Nuts
B2	16	M8 Large Flat Washers			



B1



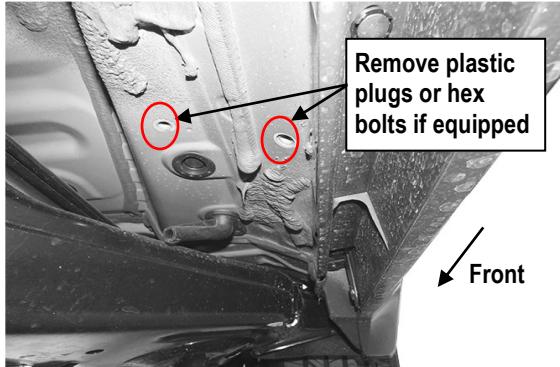
B2



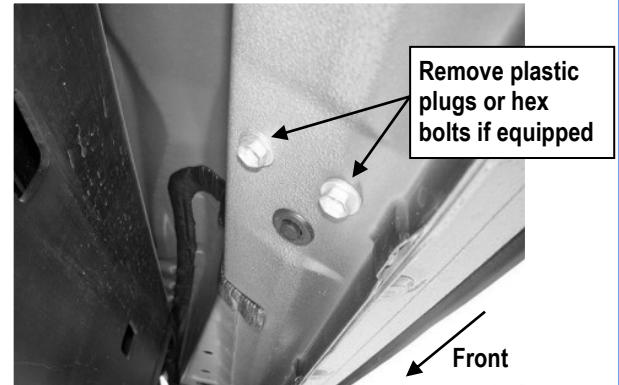
B3

STEP 1: Locate Passenger Side Mounting Positions

- Locate the mounting positions along the inner side of the body panel on the passenger side the vehicle (Figs 1-2).
- Remove the plastic plugs or hex bolts covering the (2) threaded holes in the body panel if equipped.



(Fig 1) Passenger Side Front Mounting Position



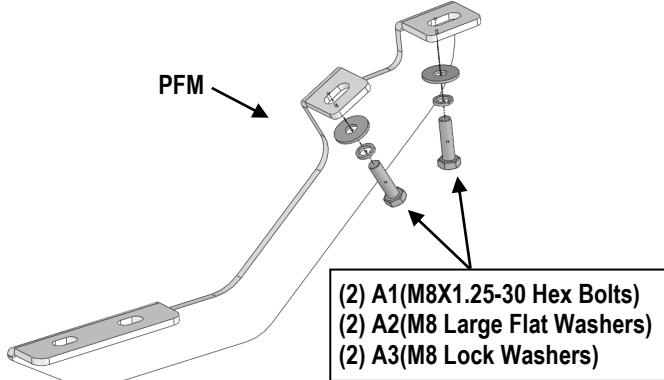
(Fig 2) Typical Passenger Side Center/ Rear Mounting Position

STEP 2: Install Passenger Front Mounting Bracket

Attach the Passenger Front Mounting Bracket (PFM) to the Passenger Front Mounting Location (Figs 1,3,4) with :

- (2) A1 (M8X1.25-30 Hex Bolts)
- (2) A2 (M8 Large Flat Washers)
- (2) A3 (M8 Lock Washers)

Note: Do not fully tighten at this time.



(Fig 3) Passenger Front Mounting Bracket Installation

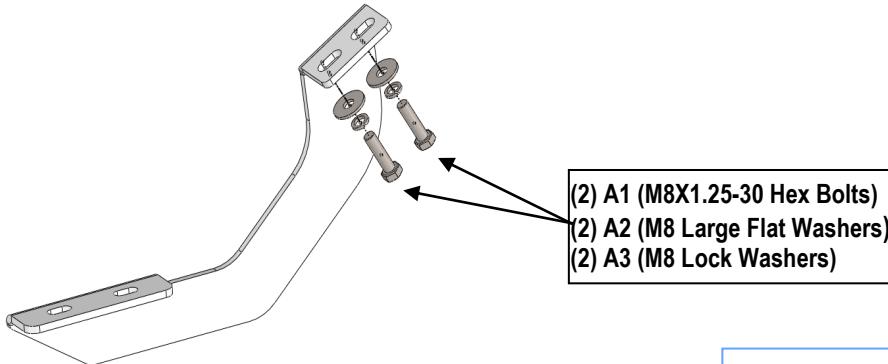


(Fig 4) Passenger Front Mounting Bracket Installed

STEP 3: Install Passenger Center & Rear Mounting Brackets

Repeat **Step 2** to install the (3) Passenger Center & Rear Mounting Brackets (**PRM**) to Passenger Side Center & Rear Mounting Positions (**Figs 2&5**).

Note: Do not fully tighten hardware at this time.



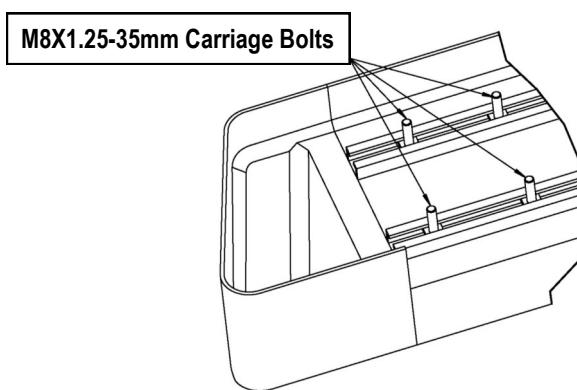
(Fig 5) Passenger Center/Rear Mounting Bracket Installation

STEP 4: Passenger Side Running Board Installation

Once all (4) mounting brackets are installed, then proceed to the Running Board installation.

- (1) Select a Running Board. Slide (4) B1 (M8X1.25-35mm Carriage Bolts) into each bottom channel (**Fig 6**).
- (2) Carefully position the Running Board onto the (4) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (**Fig 7**) with
 - (2) B1 (M8X1.25-35mm Carriage Bolts)
 - (2) B2 (M8 Large Flat Washers)
 - (2) B3 (M8 Nylon Lock Nuts)

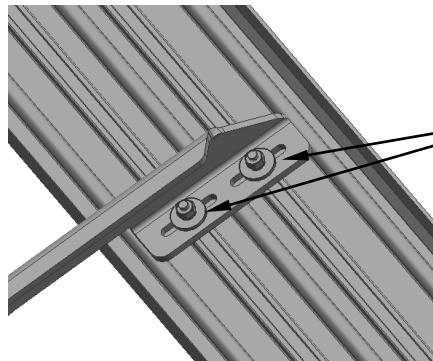
Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



(Fig 6) Slip M8X1.25-35mm Carriage Bolts
Into The Bottom Channels



Scan for
Installation Video



(Fig 7) Running Board Installed Onto Mounting Bracket

STEP 5: Passenger Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

STEP 6: The Other Side Running Board Installation

Repeat Steps 1-5 for the Other Side Running Board Installation.

And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.