



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P158Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

***ROCKER PANEL MOUNT**

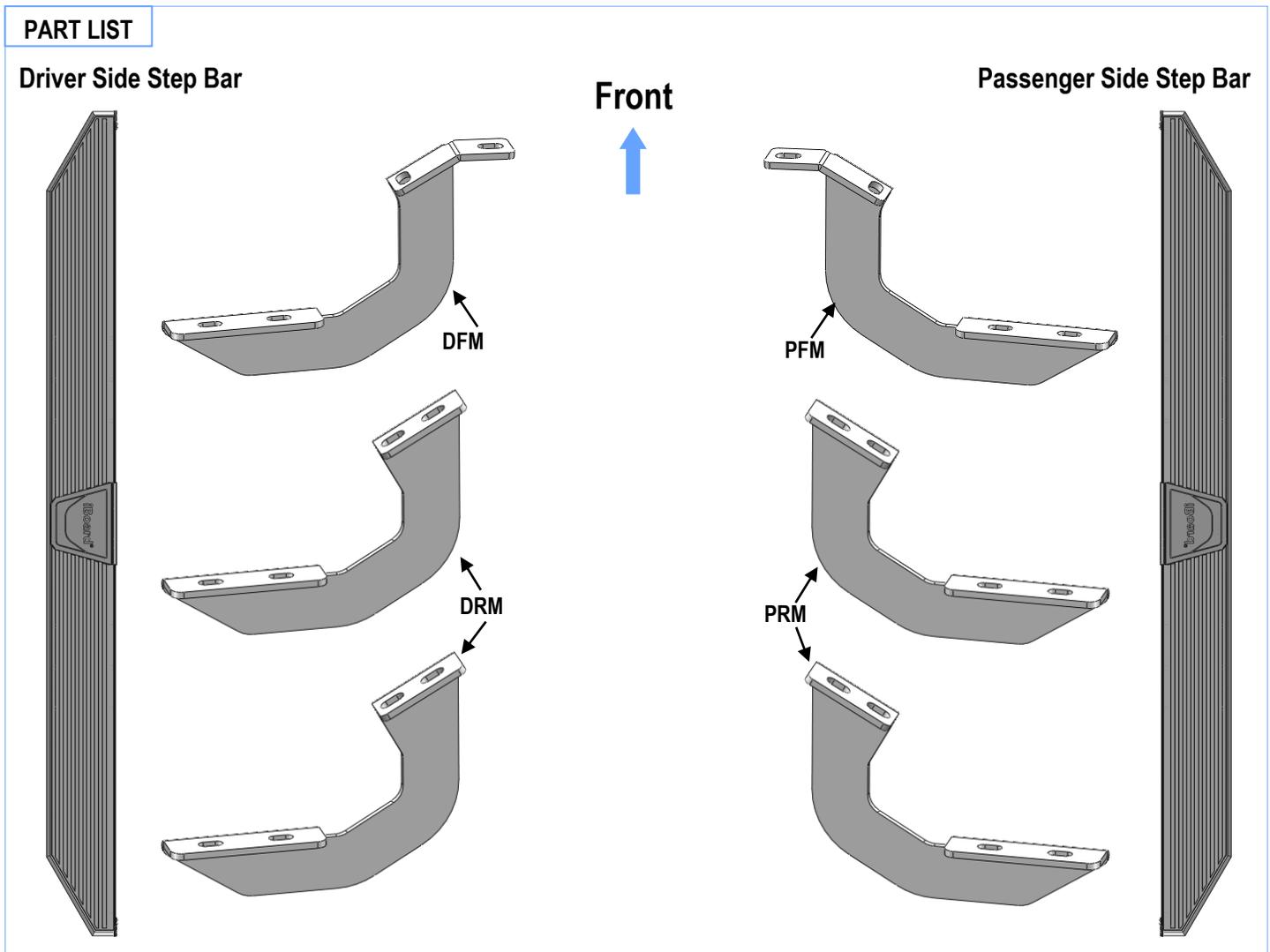
***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	1	DFM	Mounting Bracket for Driver Front
2#	2	DRM	Mounting Bracket for Driver Center/Rear
3#	1	PFM	Mounting Bracket for Passenger Front
4#	2	PRM	Mounting Bracket for Passenger Center/Rear





Scan for
Installation Video

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-30mm Hex Bolts	A3	12	M8 Lock Washers
A2	12	M8 Large Flat Washers			



A1



A2



A3

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8 Nylon Lock Nuts
B2	12	M8 Large Flat Washers	B4	6	Sliders (Packed with Mounting Brackets)



B1



B2



B3

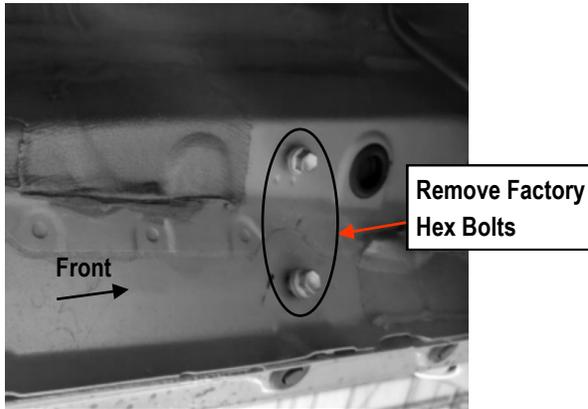


B4

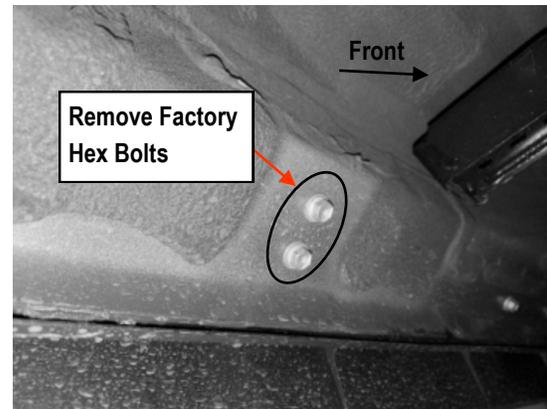


STEP 1: Locate the Driver Side Mounting Locations

- Remove the existing (2) factory bolts on driver side front of the vehicle, (Fig 1).
- Remove the existing factory bolts on driver center / rear mounting locations , (Fig 2).



(Fig 1) Driver Side Front Mounting Location



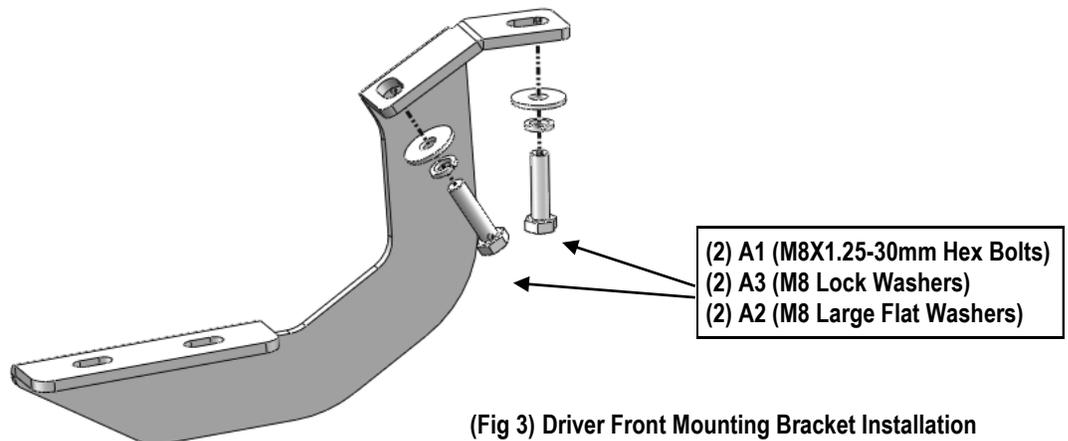
(Fig 2) Driver Side Center & Rear Mounting Location

STEP 2: Install the Driver Front Mounting Brackets

Select the Driver Front Mounting Bracket (DFM), Bolt the Bracket to the vehicle (Figs 1& 3) with

- (2) A1 (M8X1.25-30mm Hex Bolts)
- (2) A3 (M8 Lock Washers)
- (2) A2 (M8 Large Flat Washers)

Do not fully tighten hardware at this time.



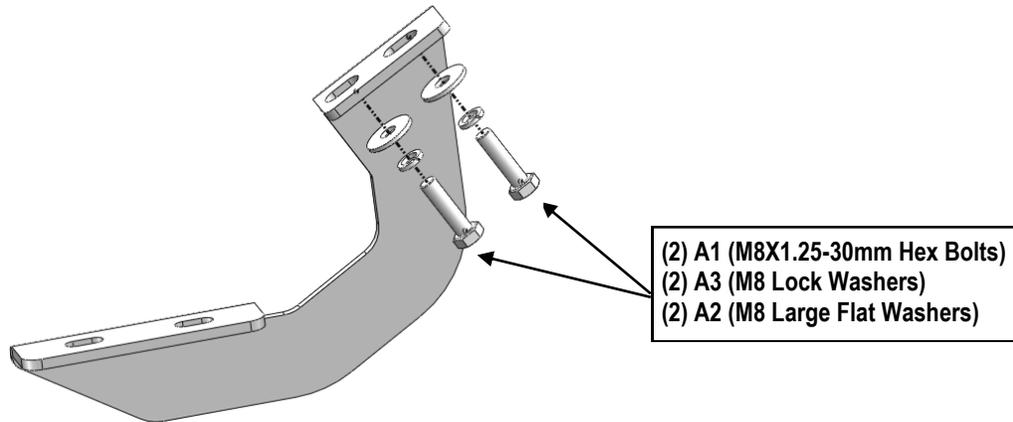
(Fig 3) Driver Front Mounting Bracket Installation



STEP 3: Install the Driver Center & Rear Mounting Brackets

Repeat **Step 2** to install the Driver Center & Rear Mounting Brackets to Center / Rear Mounting positions, (**Figs 2&4**).

NOTE: (2) Driver Center & Rear Mounting Brackets are universal.



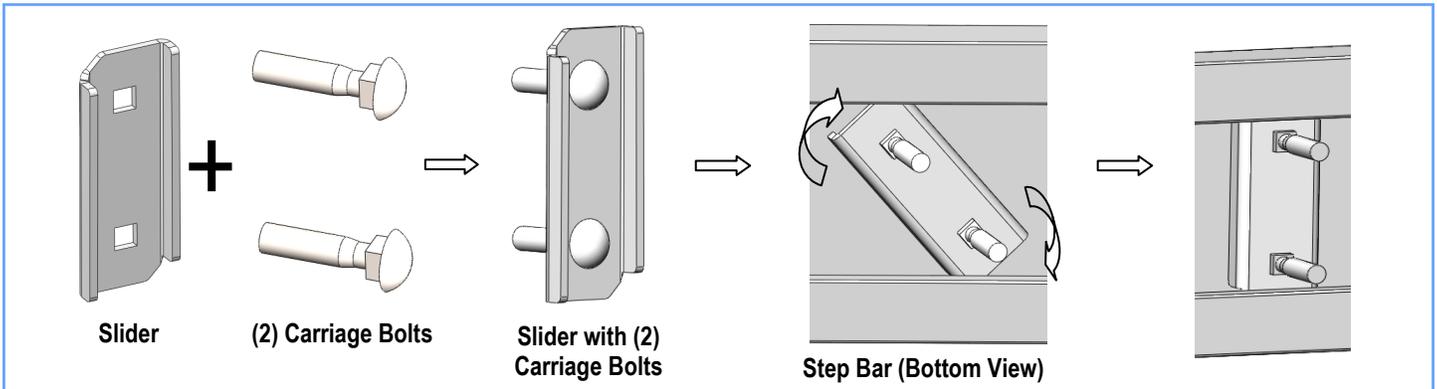
(Fig 4) Driver Center & Rear Mounting Bracket Installation

STEP 4: Driver Side Step Bar Installation

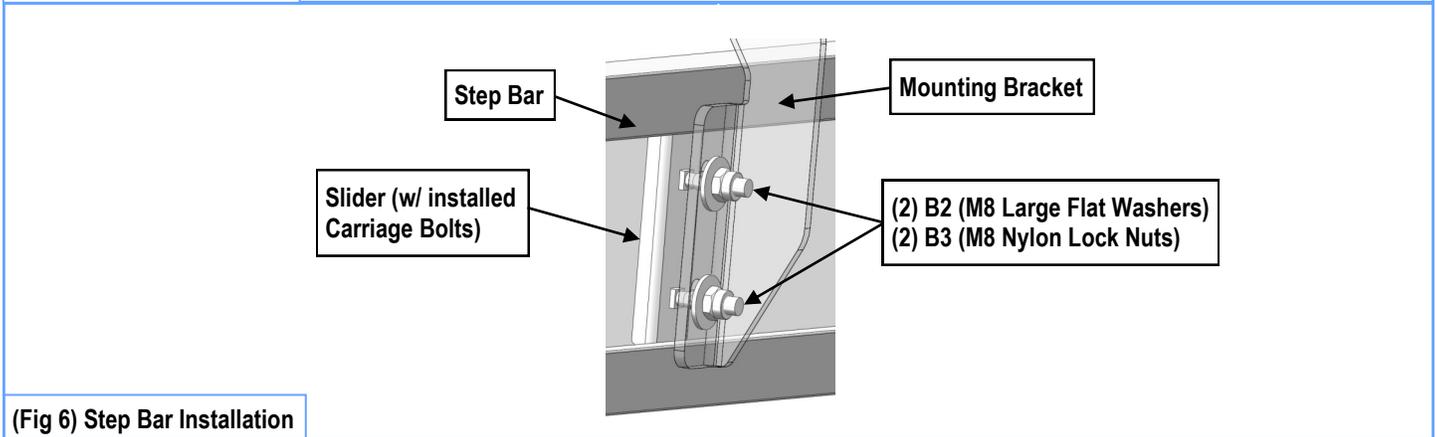
Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation (**Figs 5 & 6**).

- Select (1) B4 (Slider) and (2) B1 (M8X1.25-35 Carriage Bolts);
- Install (2) B1 (M8X1.25-35 Carriage Bolts) in (1) B4 (Slider).
- Slide the Slider (with carriage bolts) to the **Step Bar**.
- Repeat to install the other (2) B4 (sliders) to the step bar.
- Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (**Fig 6**):
 - (6) B1 (M8X1.25-35 Carriage Bolts)
 - (6) B2 (M8 Large Flat Washers)
 - (6) B3 (M8 Nylon Lock Nuts)
 - (3) B4 (Sliders)

Note: Do not fully tighten hardware at this time.



(Fig 5) Slider Installation



(Fig 6) Step Bar Installation

STEP 5: Driver Side Step Bar Adjustment

- Level and adjust the assembled Step Bar properly.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

STEP 6: The Other Side Step Bar Installation

Move to the other side of the vehicle. Repeat **Steps 1-6** for the other side step bar installation.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.