



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-095S C&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

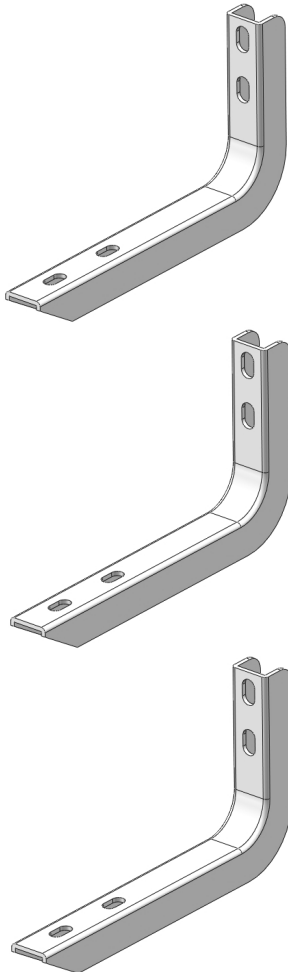
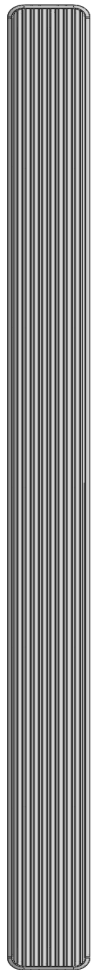


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Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	6	N/A	Mounting Brackets for Driver / Passenger Side

PART LIST

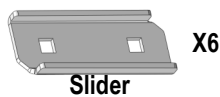
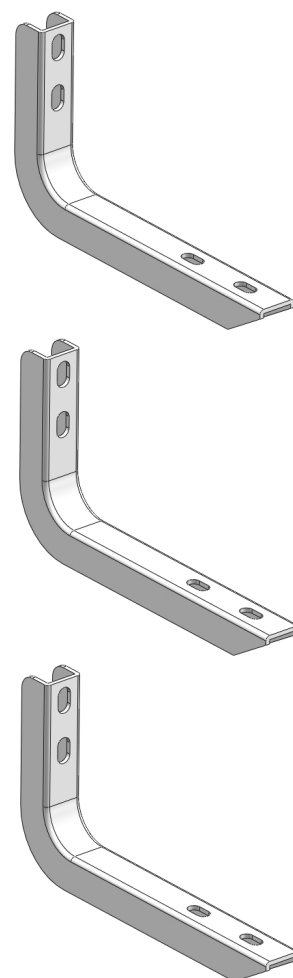
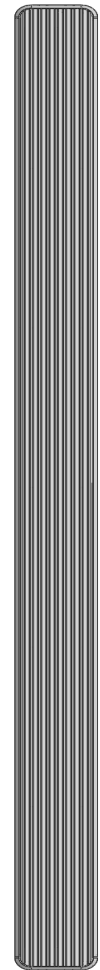
Driver Side Step Bar



Front



Passenger Side Step Bar



X6

Note: Sliders Are Packed
At The Bottom Of One
Step Bar

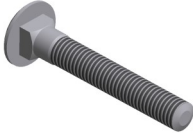


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Hardware Package A (For Bracket Installation)

Item	QTY	Description
A1	12	M8X1.25-25mm Hex Flange Nuts
 A1		

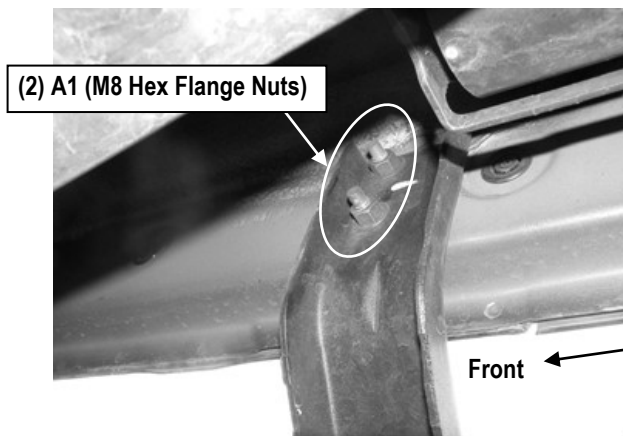
Hardware Package B (For Running Board Installation)

Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8 Nylon Lock Nuts
B2	12	M8 Large Flat Washers			
   B1 B2 B3					

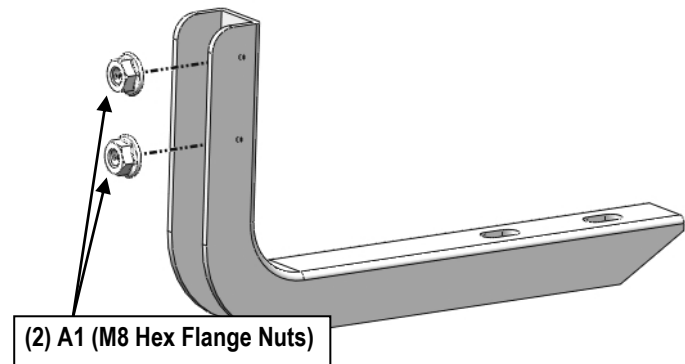


STEP 1: Install the Passenger Side Mounting Brackets

- Start from the passenger side of the vehicle.
- On the passenger side, if equipped, remove the existing running board by removing the (6) nuts holding mount to inside of body.
- Install the mounting brackets with the removed stock nuts, leave nuts loose for now (**Figs. 1 & 2**).
- **NOTE:** Holes in brackets are off set, install with holes towards front of truck, passenger side shown.
- If not equipped with factory running boards – then use the supplied (2) A1 (M8 Hex Flange Nuts) to install mounting brackets to truck.
- Repeat to install other (2) passenger side mounting brackets.



(Fig. 1) Passenger Side Front Mounting Bracket



(Fig. 2) Passenger Front Mounting Bracket Installation

STEP 2: Passenger Side Step Bar Installation

Once all (3) Passenger side mounting brackets are installed, then proceed to the Step Bar installation (**Figs. 3 & 4**).

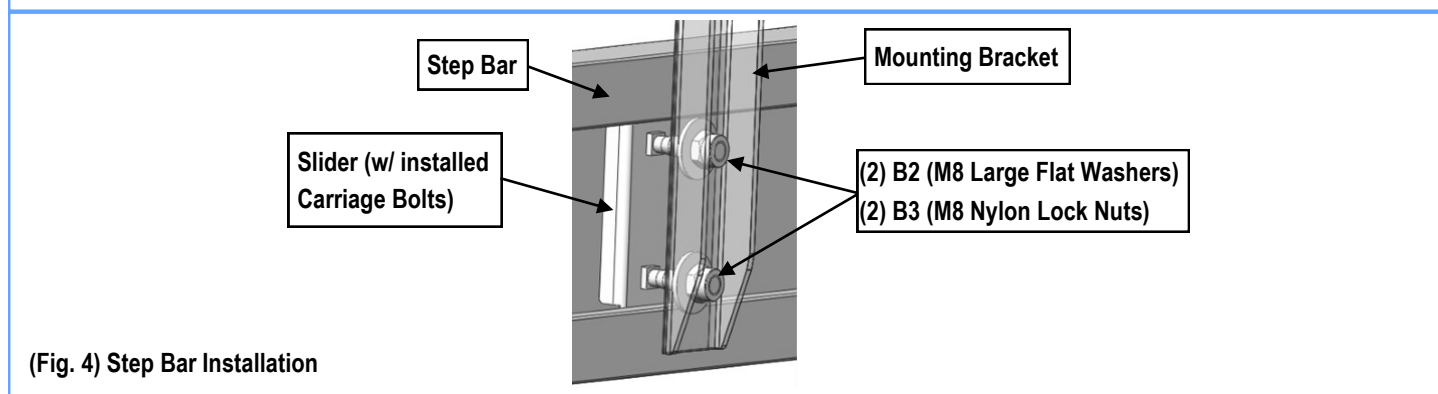
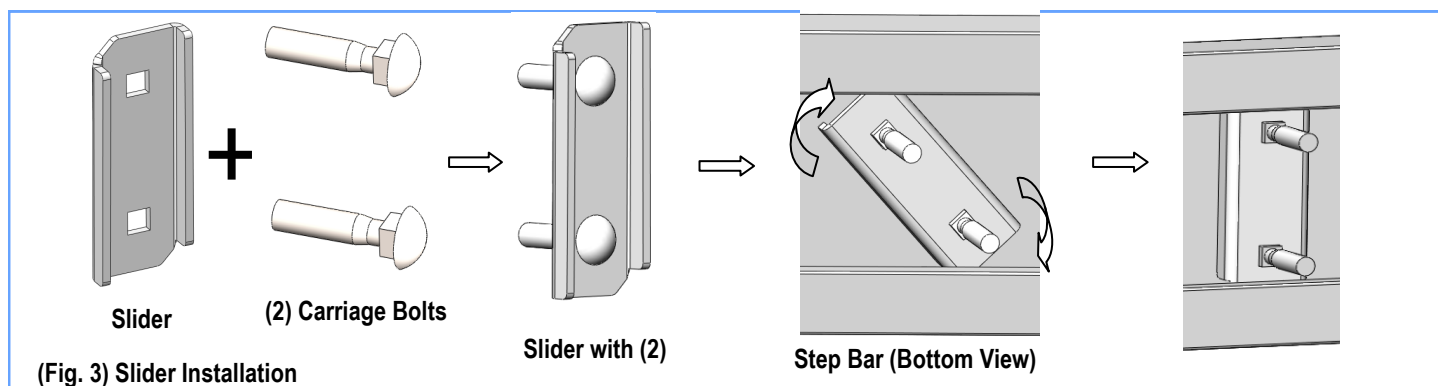
1. Select (1) Slider and (2) B1 (M8X1.25-35mm Carriage Bolts).
2. Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) Slider.
3. Slide the Slider with carriage bolts to the Step Bar.
4. Repeat to install the other (2) sliders to the step bar.
5. Attach the Step Bar with the Sliders onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) B2 (M8 Large Flat Washers) and (6) B3 (M8 Nylon Lock Nuts) and (3) Sliders (**Fig. 4**). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Step Bars.

Level and adjust the Step Bar and fully tighten all hardware.



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STEP 3: Passenger Side Step Bar Adjustment

- Level and adjust the Step Bar properly.
- Tighten all 8mm hardware with 16-18 ft-lbs torque and 10mm hardware with 31-32 ft-lbs torque

STEP 4: The Other Side Step Bar Installation

Repeat Steps 1-3 for the Other Side Step Bar Installation.
And then installation is completed!!!

Attention

Perform periodic inspections of the installation to ensure that all hardware is secure and properly tightened.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.