### Board®

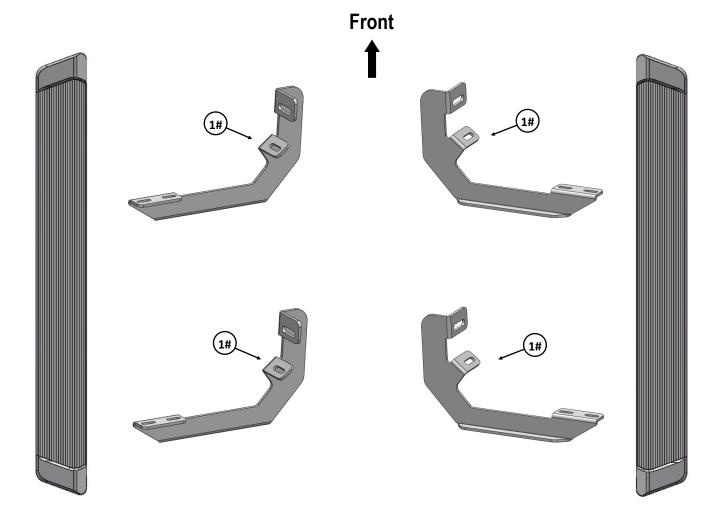


### iBoard® by APS

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT \*NO DRILLING REQUIRED PART#: IB-R096

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	V
8mm	16-18	V
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



**Driver Side Step Bar** 

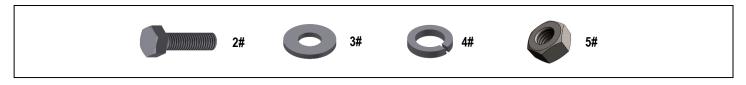
Passenger Side Step Bar

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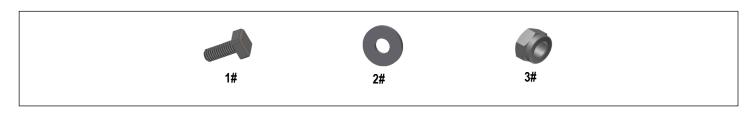
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Hardware Package A (For Bracket Installation)								
Item	QTY	Description	Item	QTY	Description			
1#	4	Mounting Brackets	4#	4	M8 Lock Washers			
2#	4	M8X1.25-35mm Hex Bolts	5#	4	M8 Hex Nuts			
3#	8	M8 Large Flat Washers						



Hardware Package B (For Step Bar Installation)							
Item	QTY	Description	Item	QTY	Description		
1#	8	M6X1-20mm Square Head Bolts	3#	8	M6 Nylon Lock Nuts		
2#	8	M6 Large Flat Washers					

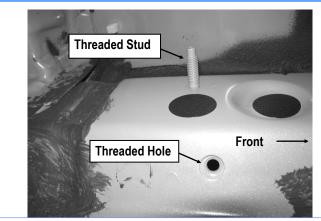


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#### STEP 1

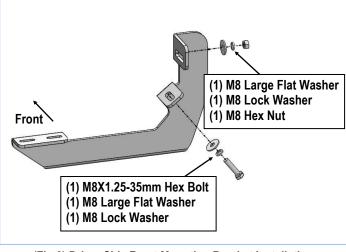
Start installation from the driver side front of the vehicle. Locate the factory threaded holes or stud located on the side of the inner body panel, (Fig 1). NOTE: Remove the plastic plug or any insulation on the side panel to locate the threaded holes.



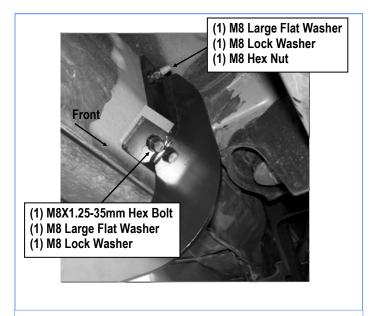
(Fig 1) Driver Side Front Mounting Bracket Location

#### STEP 2

Select (1) Mounting Bracket. Bolt the Mounting Bracket to the vehicle with (1) M8X1.25-35mm Hex Bolt, (2) M8 Large Flat Washers, (2) M8 Lock Washers and (1) M8 Hex Nut, (Figs 2 & 3). Do not fully tighten hardware at this time.



(Fig 2) Driver Side Front Mounting Bracket Installation



(Fig 3) Driver Side Front Mounting Bracket Installation

#### STEP 3

Move to the rear mounting location. Repeat **Steps 1 – 2** for Driver Side Rear Mounting Bracket installation. Do not fully tighten hardware at this time.

### **STEP 4**

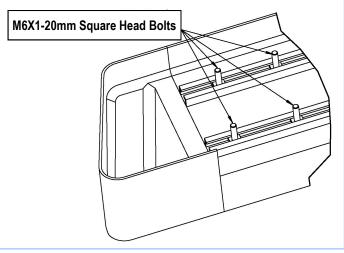
Once all (2) mounting brackets are installed. Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel (Fig 4). Carefully position the Running Board onto the (2) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (Fig 5). Do not fully tighten at this time.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

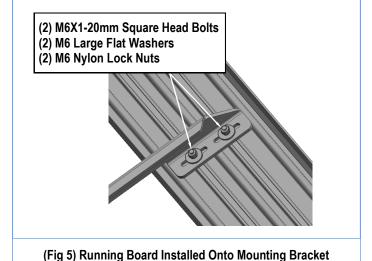
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(Fig 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



### STEP 5

Level and adjust the Running Board and fully tighten all hardware.

<u>Important</u>: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

#### STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed .

#### **Attention**

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

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