

iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R095

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

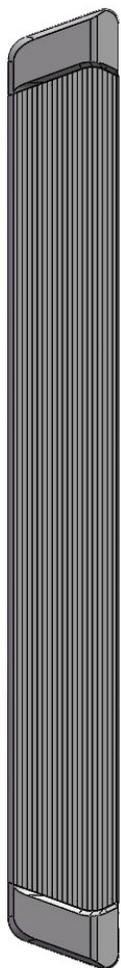
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	6	N/A	Mounting Bracket for Driver / Passenger Side (All Mounting Brackets are Universal)

PART LIST

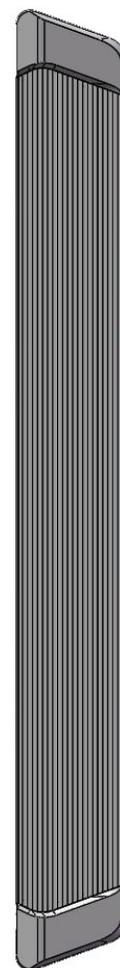
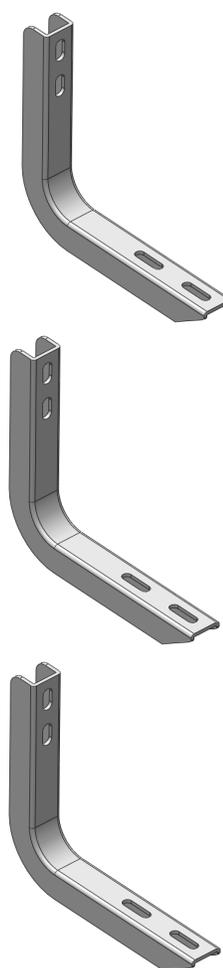
Driver Side Step Bar



Front



Passenger Side Step Bar



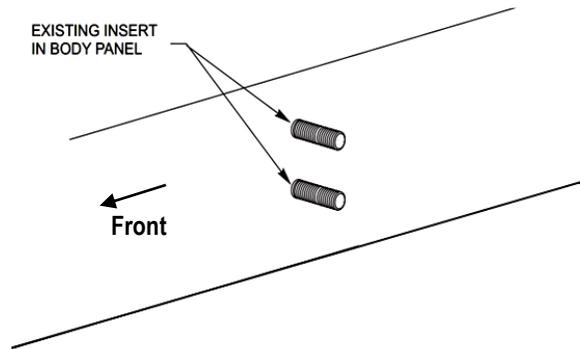


Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M8 Hex Flange Nuts			
 A1					

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			
   B1 B2 B3					

STEP 1: Locate Passenger Side Mounting Positions

- Locate (2) Factory Studs on each Typical Mounting Position, (Fig 1).
- Remove the existing running board if equipped.



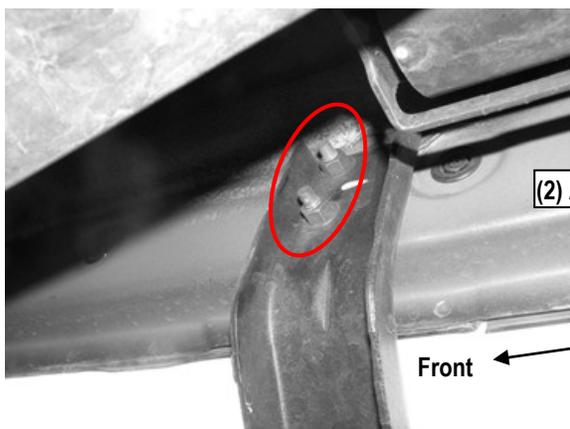
(Fig 1) Passenger Side Mounting Position (Typical)

STEP 2: Install Passenger Side Mounting Brackets

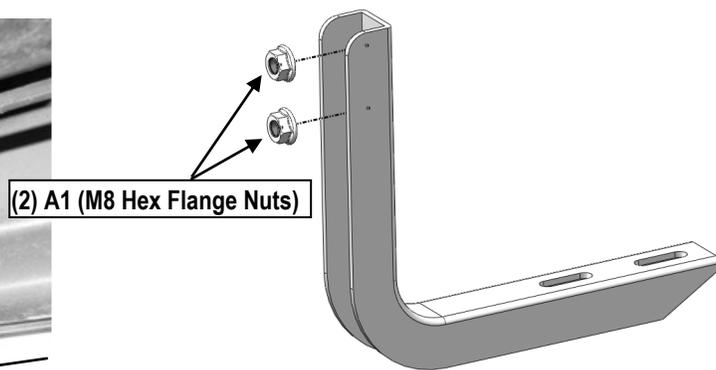
- Attach (1) Mounting Bracket to the factory studs on Passenger Front Mounting Position with: (Fig 2)
 - (2) A1 (M8 Hex Flange Nuts)
- Repeat to install Mounting Brackets to Passenger Center and Rear Mounting Positions. (Fig 3)

Note: * All (6) Mounting Brackets are Universal.

* Do not tighten hardware at this time.



(Fig 2) Passenger Front Mounting Bracket Installed



(Fig 3) Passenger Side Mounting Bracket Installation (Typical)

STEP 3: Passenger Side Step Bar Installation

Once all (3) mounting brackets are installed, then proceed to the Running Board installation.

(1) Select a Running Board. Slide (3) B1 M6X1-20mm Square Head Bolts into each bottom channel (**Fig 4**).

(2) Carefully position the Running Board onto the (3) Mounting Brackets.

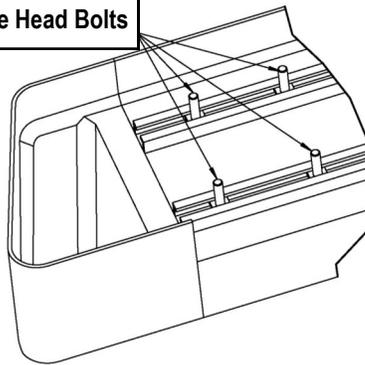
(3) Attach the Running Board to each Mounting Bracket (**Fig 5**) with

- (2) B1 (M6X1-20mm Square Head Bolts)
- (2) B2 (M6 Large Flat Washers)
- (2) B3 (M6 Nylon Lock Nuts)

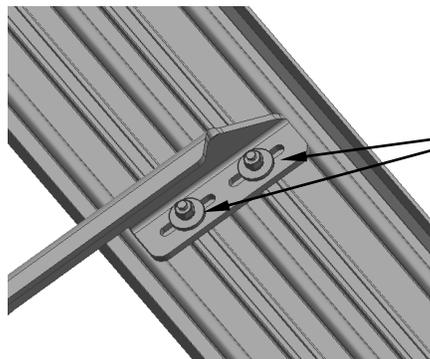
Note: Do not fully tighten hardware at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



(Fig 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig 5) Running Board Installed Onto Mounting Bracket



STEP 4: Passenger Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

Important: Please follow the recommended Tightening Torques shown in the table on page 1.
Don't over tighten, or the nuts/bolts will be damaged.

STEP 5: The Other Side Running Board Installation

Move to the other side of the vehicle. Repeat **Steps 1-4** for the other Running Board installation.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.