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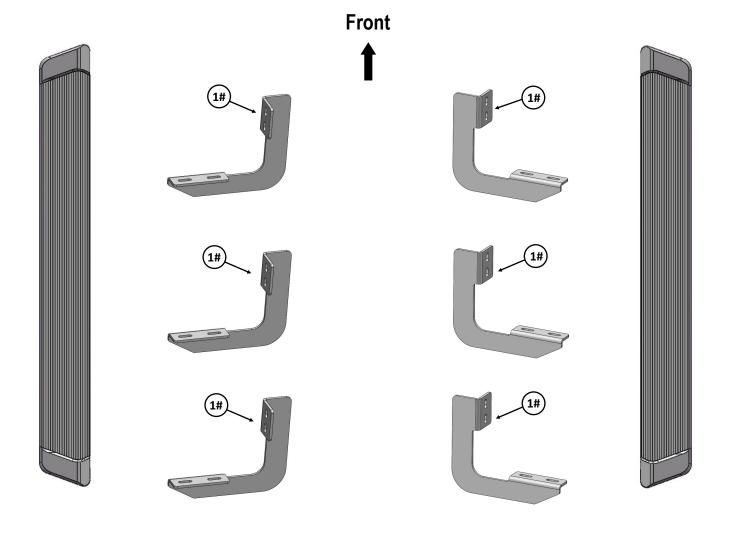
iBoard® by APS

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT *NO DRILLING REQUIRED

PART#: IB-R094/R095/R952

Fastener Size	Fastener Size Tightening Torque (ft-lbs)			
6mm	6-7	$\sqrt{}$		
8mm	16-18	√		
10mm	31-32	Х		
12mm	56-58	Х		
14mm	92-94	Х		



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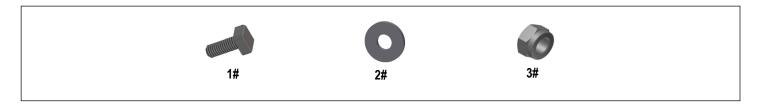


Hardware Package A (For Bracket Installation)							
Item	QTY	Description	Item	QTY	Description		
1#	6	Mounting Brackets	2#	12	M8 Hex Flange Nuts		



2#

Hardware Package B (For Step Bar Installation)								
Item	QTY	Description	Item	QTY	Description			
1#	12	M6X1-20mm Square Head Bolts	3#	12	M6 Nylon Lock Nuts			
2#	12	M6 Large Flat Washers						

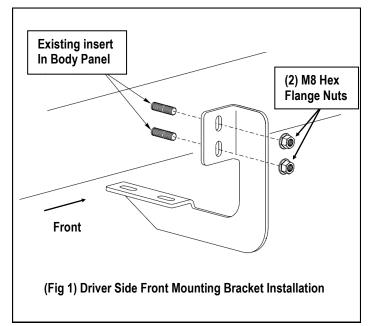


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STEP 1

Start installation on the driver side of the vehicle. Locate the driver side front bracket mounting location. Select (1) Mounting Bracket, install with (2) M8 Hex Flange Nuts. Do not fully tighten hardware at this time.



STEP 2

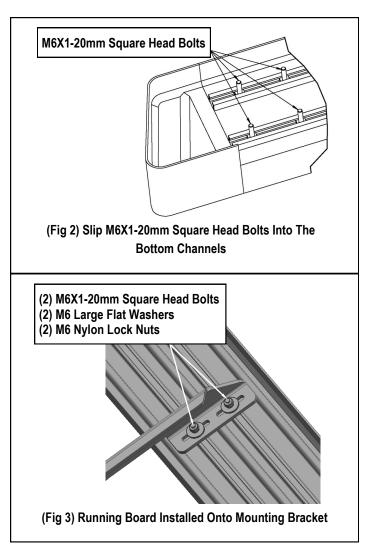
Move to the Driver Side Center & Rear Mounting location. Repeat **Step 1** to install the Driver Side Center & Rear Mounting Bracket .

Note: (6) Mounting Brackets are universal.

STEP 3

Once all (3) mounting brackets are installed. Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (Fig 2). Carefully position the Running Board onto the (3) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (Fig 3). Do not fully tighten at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



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STEP 4

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 5

Repeat **Steps 1-4** for the other side Running Board installation. The installation is completed .

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.