

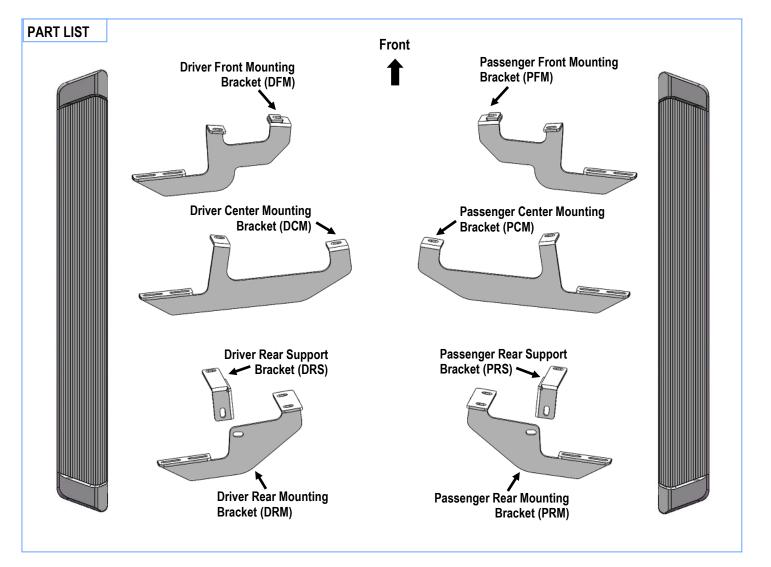
iBoard[®] by APS

PART#: IB-R369

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED/ CUTTING IS REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	$\sqrt{}$
12mm	56-58	Х
14mm	92-94	Х



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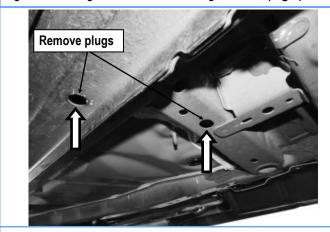
ltem	QTY	Description	Item	QTY	Description
1#	12	M10X35 Bolt Plates	6#	14	M10X1.5 Hex Nuts
2#	2	M10X35 Long Bolt Plates	7#	2	M8X1.25-25mm Hex Bolts
3#	14	M10 Plastic Washers	8#	4	M8 Large Flat Washers
4#	14	M10 Large Flat Washers	9#	2	M8 Lock Washers
5#	14	M10 Lock Washers	10#	2	M8X1.25 Hex Nuts
	1#	2#	3#		4# 5#

tem (QTY	Description	Item	QTY	Description
l#	12	M6X1-20mm Square Head Bolts	3#	12	M6 Nylon Lock Nuts
#	12	M6 Large Flat Washers			
		1#	2#		3#



STEP 1

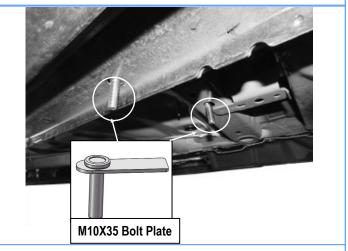
Start the installation from the Passenger Side Front Mounting Location of the vehicle. Locate and remove the plastic covers at the bottom of the vehicle, (Fig 15). Remove the plugs covering the mounting holes on the mounting location, (Fig 1).



(Fig 1) Passenger Side Front Mounting Location

STEP 2

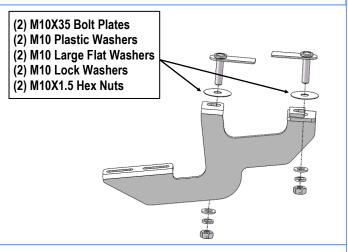
Insert (2) M10X35 Bolt Plates into the (2) mounting holes, **(Figs 1, 2).**



(Fig 2) Insert (2) M10X35 Bolt Plates (Passenger Side Front Mounting Location)

STEP 3

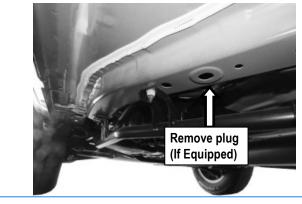
Select the Passenger Front Mounting Bracket (**PFM**), attach the Bracket to the installed M10X35 Bolt Plates with (2) M10 Plastic Washers, (2) M10 Large Flat Washers, (2) M10 Lock Washers and (2) M10X1.5 Hex Nuts, (**Fig 3**). Do not fully tighten at this



(Fig 3) Passenger Front Mounting Bracket Installation

STEP 4

Move to the Passenger Side Center Mounting Location, (Figs 4 -6). Repeat Steps 1—3 to attach the Passenger Center Mounting Bracket to the center mounting location, (Fig 7). Do not fully tighten at this time.



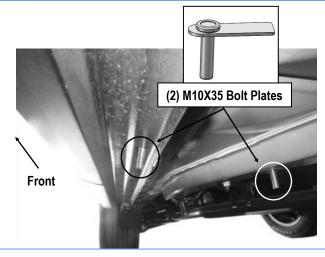
(Fig 4) Passenger Side Center Mounting Location

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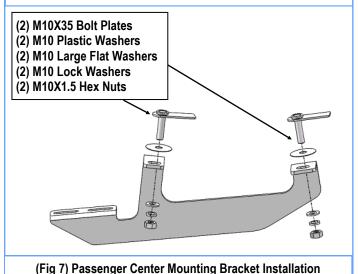




(Fig 5) Passenger Side Center Mounting Location

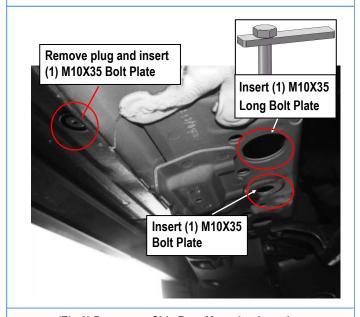


(Fig 6) Insert (2) M10X35 Bolt Plates (Passenger Side Center Mounting Location)

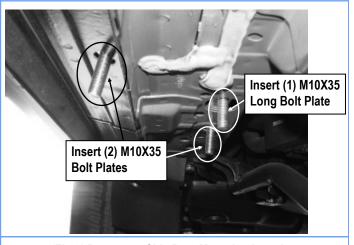


STEP 5

Move to the Passenger Side Rear Mounting Location, (Fig 8). Insert (1) M10X35 Long Bolt Plate into the large hole in the floor panel, (Fig 9). Insert (2) M10X35 Bolt Plates into the smaller holes beside the M10X35 Long Bolt Plate, (Fig 9).



(Fig 8) Passenger Side Rear Mounting Location



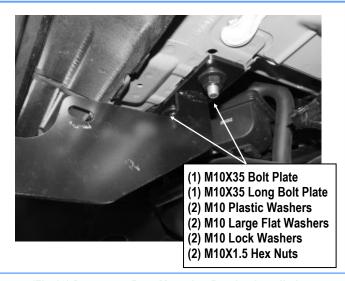
(Fig 9) Passenger Side Rear Mounting Location

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STEP 6

Select the Passenger Rear Mounting Bracket (**PRM**), attach the Bracket to the installed M10X35 Bolt Plate and M10X35 Long Bolt Plate with (2) M10 Plastic Washers, (2) M10 Large Flat Washers, (2) M10 Lock Washers and (2) M10X1.5 Hex Nuts, (**Fig 10**). Do not fully tighten at this time.

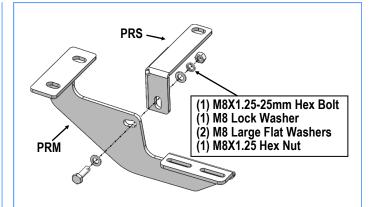


(Fig 10) Passenger Rear Mounting Bracket Installation

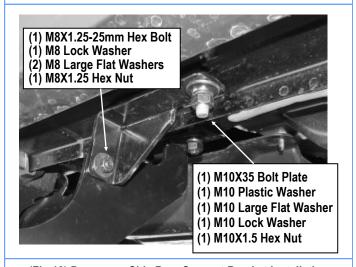
STEP 7

Select the Passenger Rear Support Bracket (PRS), secure the Passenger Rear Support Bracket (PRS) to the Passenger Rear Mounting Bracket (PRM) with (1) M8X1.25-25mm Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8X1.25 Hex Nut, (Figs 11 & 12). Do not fully tighten at this time.

Attach the other side of the support bracket to the installed M10X35 Bolt Plate with (1) M10 Plastic Washer, (1) M10 Large Flat Washer, (1) M10 Lock Washer and (1) M10X1.5 Hex Nut, **(Fig 12).** Do not fully tighten at this time.



(Fig 11) Passenger Rear Support Bracket Assembly



(Fig 12) Passenger Side Rear Support Bracket Installation

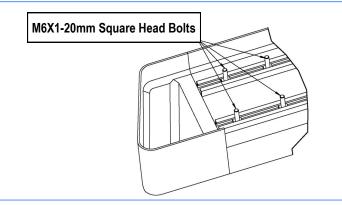
STEP 8

Once all (3) mounting brackets are installed, select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (Fig 13). Carefully position the Running Board onto the (3) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts (Fig 14). Do not fully tighten at this time.

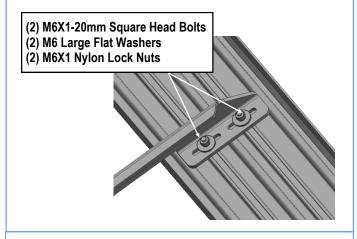
IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

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(Fig 13) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 14) Running Board Installed Onto Mounting Bracket

STEP 9

Level and adjust the Running Board and fully tighten all hardware.

<u>Important:</u> Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 10

Line up the factory plastic cover up to the original mounting locations. Mark where the Center Mounting Bracket is on the cover. Starting by making small cuts, remove the part of the covers that interfere with the Center Bracket. Reattach the plastic cover, (Fig 15).

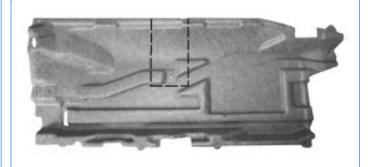


Fig 15

STEP 11

Repeat **Steps 1-10** for the other side Running Board installation. **The installation is completed.**

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

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