



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P095S Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	No
8mm	16-18	Yes
10mm	31-32	No
12mm	56-58	No
14mm	92-94	No



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Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	6	N/A	Mounting Bracket for Driver/Passenger Side (Universal)

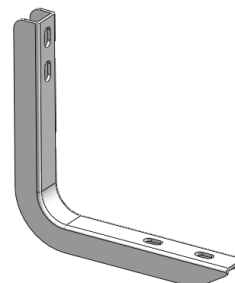
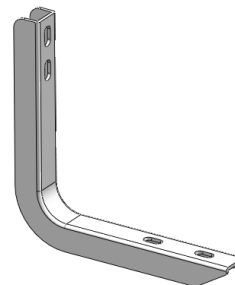
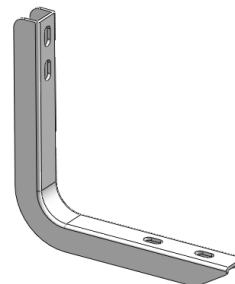
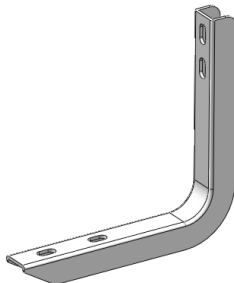
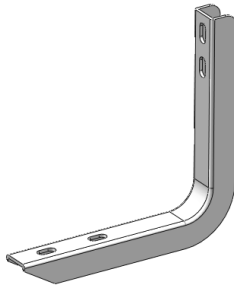
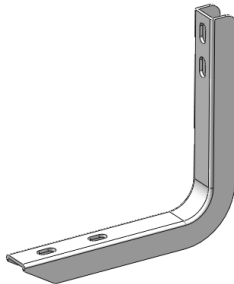
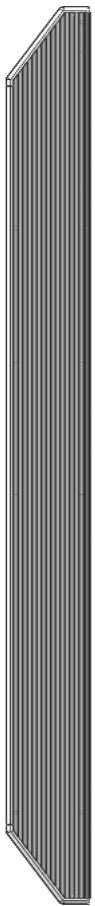
PART LIST

Driver Side Step Bar

Front



Passenger Side Step Bar





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Hardware Package A (For Bracket Installation)

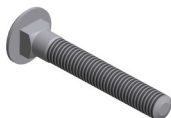
Item	QTY	Description	Item	QTY	Description
A1	12	M8 Hex Flange Nuts			



A1

Hardware Package B (For Stainless Steel Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8 Nylon Lock Nuts
B2	12	M8 Flat Washers	B4	6	Sliders (Packed with Mounting Brackets)



B1



B2



B3



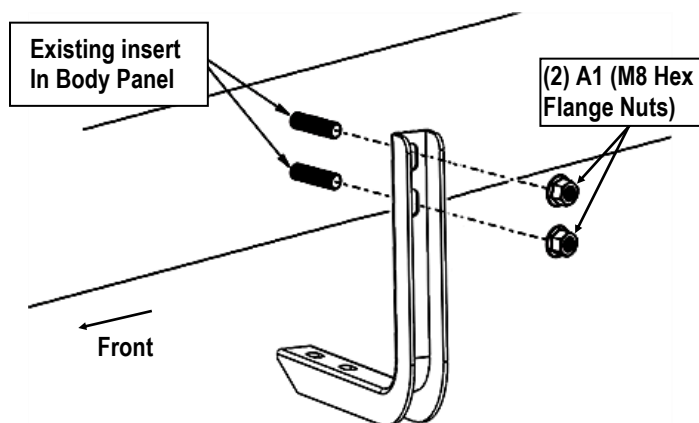
B4



STEP 1: Install Driver Side Mounting Bracket

- Locate the driver side front bracket mounting location. Select (1) Mounting Bracket, install with (2) A1 (M8 Hex Flange Nuts) (Fig. 1). **Do not fully tighten hardware at this time.**
- Repeat to install remaining (2) driver side mounting brackets.

Note: All (6) mounting brackets are universal.



(Fig. 1) Driver Side Front Mounting Bracket Installation (Example)

STEP 2: Driver Side Step Bar Installation

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs. 2 & 3)

- (1) Select (1) B4 (Slider) and (2) B1 (M8X1.25-35 Carriage Bolts);
- (2) Install (2) B1 (M8X1.25-35 Carriage Bolts) in (1) B4 (Slider).
- (3) Slide the Slider (with carriage bolts) to the Step Bar.
- (4) Repeat to install the other (2) B4 (sliders) to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using:
 - (6) B2 (M8 Flat Washers)
 - (6) B3 (M8 Nylon Lock Nuts)
 - (3) B4 (Sliders), (Fig. 3).

Note: The Sliders are packed with the Mounting Bracket.

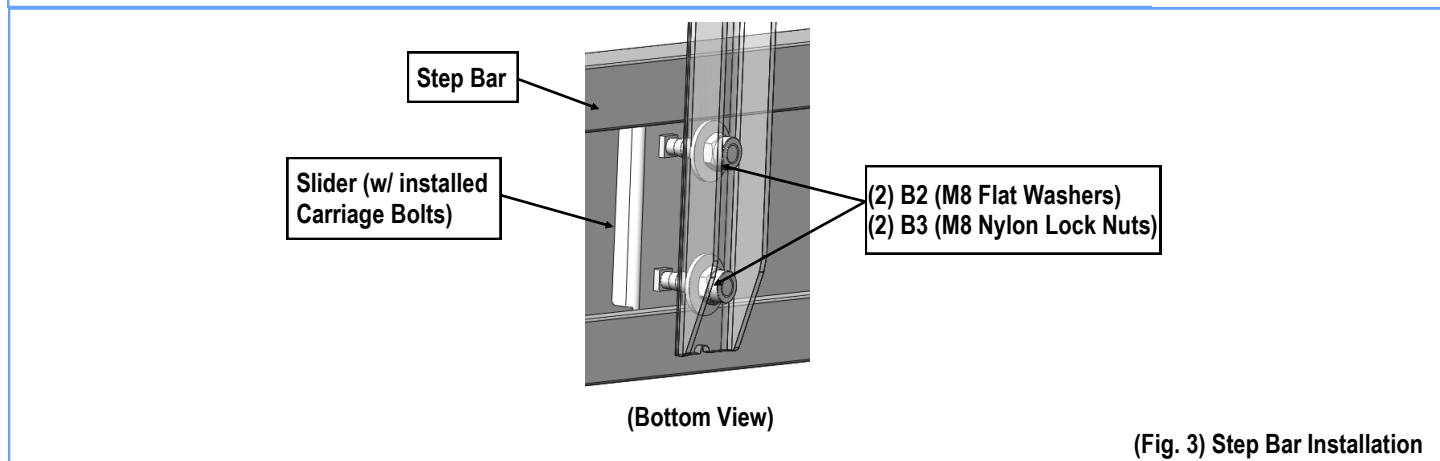
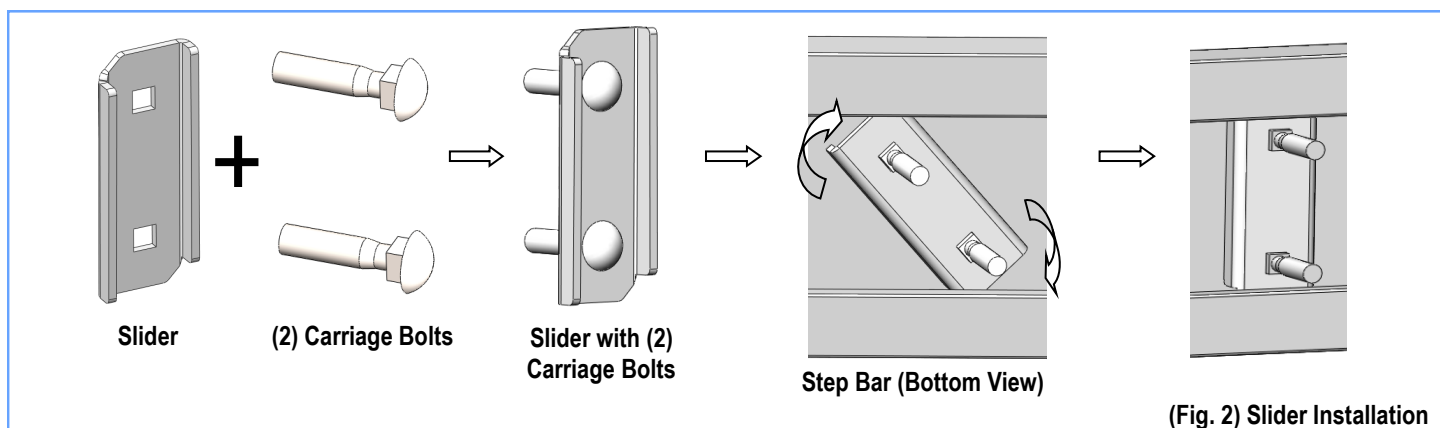
Do not fully tighten hardware at this time.

STEP 3: Driver Side Step Bar Adjustment

- Level and adjust the Step Bar properly.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.



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STEP 4: The Other Side Step Bar Installation

Move to the other side of the vehicle. Repeat **Steps 1-3** for the other side step bar installation.

Attention

- Periodically inspect the installation to make sure all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.