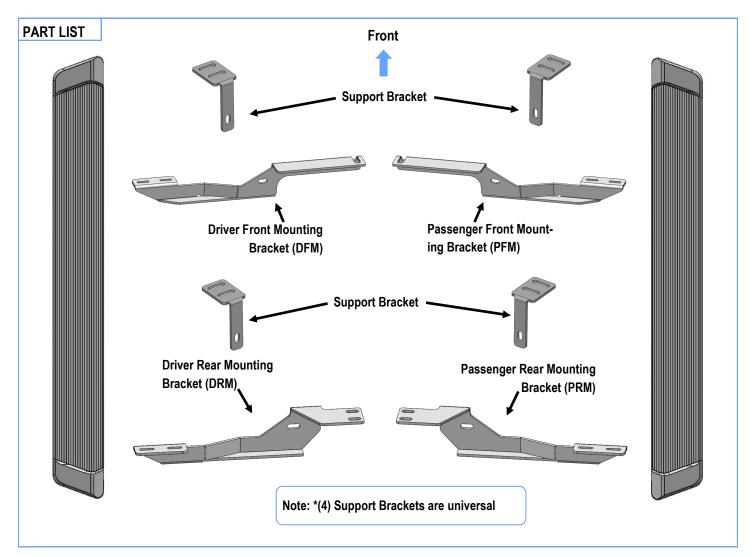# iBoard®

iBoard® by APS

PART#: IB-R141

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST

Front

Support Bracket

Driver Front Mounting Bracket (DFM)

Passenger Front Mounting Bracket (PFM)

Support Bracket

Driver Rear Mounting Bracket (DRM)

Passenger Rear Mounting Bracket (PRM)

Note: *(4) Support Brackets are universal

Hardware Package A (For Backet Installation)					
Item	QTY	Description	Item	QTY	Description
1#	2	M8 Bolt Plates	5#	22	M8 Large Flat Washers
2#	2	M8 Plastic Washers	6#	18	M8 Lock Washers
3#	12	M8X1.25-40 Hex Bolts	7#	6	M8X1.25 Hex Nuts
4#	4	M8X1.25-30 Hex Bolts			

1#   2#   3#   4#   5#   6#   7#

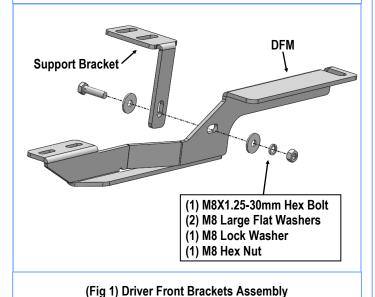| Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	8	M6X1-20mm Square Head Bolts	3#	8	M6X1 Nylon Lock Nuts
2#	8	M6 Large Flat Washers			

1#   2#   3#

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STEP 1

Start installation from the driver side front of the vehicle. Select (1) Support Bracket and (1) Driver Front Mounting Bracket **(DFM),** assemble with (1) M8X1.25-30mm Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, **(Fig 1).** Do not fully tighten hardware at this time.
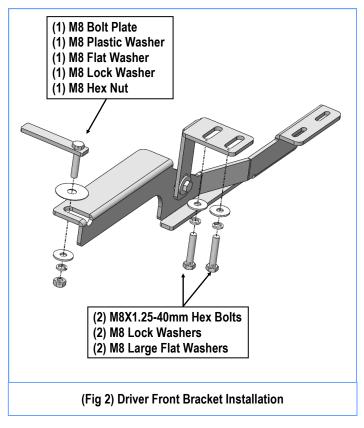
Note: (4) Support Brackets are universal.

Support Bracket

DFM

(1) M8X1.25-30mm Hex Bolt
(2) M8 Large Flat Washers
(1) M8 Lock Washer
(1) M8 Hex Nut

(Fig 1) Driver Front Brackets Assembly

STEP 2

From underneath vehicle, place Driver Front Mounting Bracket **(DFM)** in position. Attach it to the frame with (1) M8 Bolt Plate, (1) M8 Plastic Washer, (1) M8 Large Flat Washer, (1) M8 Lock Washer, (1) M8 Hex Nut, **(Fig 2).** Do not fully tighten hardware at this time.

Attach Support Bracket to the frame with (2) M8X1.25-40mm Hex Bolts, (2) M8 Large Flat Washers and (2) M8 Lock Washers, **(Fig 2).** Do not fully tighten hardware at this time.

(1) M8 Bolt Plate
(1) M8 Plastic Washer
(1) M8 Flat Washer
(1) M8 Lock Washer
(1) M8 Hex Nut

(2) M8X1.25-40mm Hex Bolts
(2) M8 Lock Washers
(2) M8 Large Flat Washers

(Fig 2) Driver Front Bracket Installation
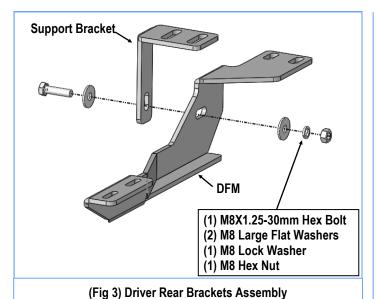
STEP 3

Move to the rear mounting location. Repeat **Step 1** for the Driver Rear Mounting Bracket **(DRM)** and the Support Bracket assembly, **(Fig 3).** Then, attach the assembled Driver Rear Bracket with (4) M8X1.25-40mm Hex Bolts, (4) M8 Large Flat Washers and (4) M8 Lock Washers, **(Fig 4).** Do not fully tighten hardware at this time.
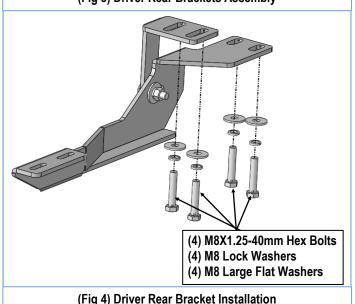
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Support Bracket

DFM

(1) M8X1.25-30mm Hex Bolt
(2) M8 Large Flat Washers
(1) M8 Lock Washer
(1) M8 Hex Nut

(Fig 3) Driver Rear Brackets Assembly

(4) M8X1.25-40mm Hex Bolts
(4) M8 Lock Washers
(4) M8 Large Flat Washers
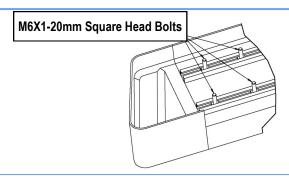
(Fig 4) Driver Rear Bracket Installation

STEP 4

Once all (2) mounting brackets are installed. Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel **(Fig 5)**. Carefully position the Running Board onto the (2) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts **(Fig 6)**. Do
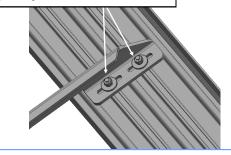
not fully tighten at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Level and adjust the Running Board and fully tighten all hardware.

M6X1-20mm Square Head Bolts

(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6 Nylon Lock Nuts

(Fig 6) Running Board Installed Onto Mounting Bracket

STEP 5

Repeat **Steps 1-4** for the other side Running Board installation. The installation is completed.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.