



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R124

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

Mounting Bracket List

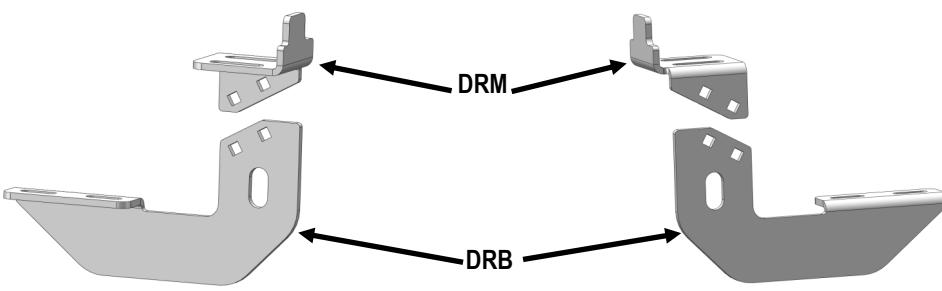
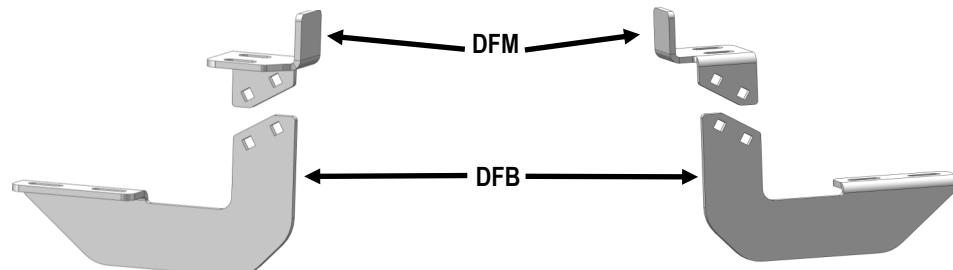
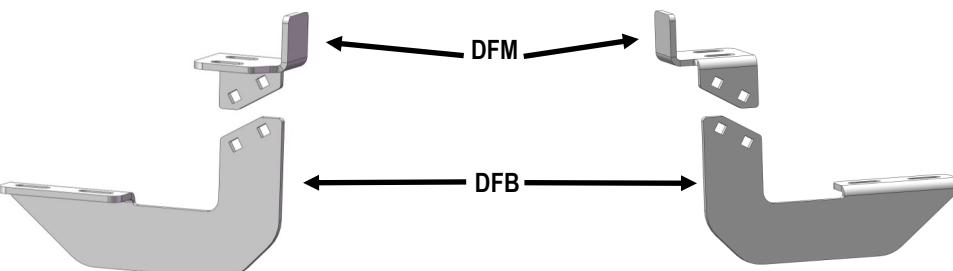
Item	QTY	Bracket Label	Description
1#	4	DFM	Mounting Bracket for Driver / Passenger Front / Center
2#	2	DRM	Mounting Bracket for Driver / Passenger Rear
3#	4	DFB	Bar Bracket for Driver / Passenger Front / Center
4#	2	DRB	Bar Bracket for Driver / Passenger Rear

PART LIST

Driver Side

Front

Passenger Side



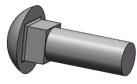


Hardware Package A (For Bracket Installation)

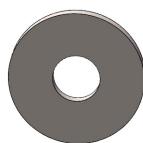
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-30mm Hex Bolts	A4	12	M8 Flat Washers
A2	12	M8X1.25-25 Carriage Bolts	A5	12	M8 Lock Washers
A3	12	M8 large Flat Washers	A6	12	M8 Nylon Lock Nuts



A1



A2



A3



A4



A5



A6

Hardware Package B (For Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			



B1



B2



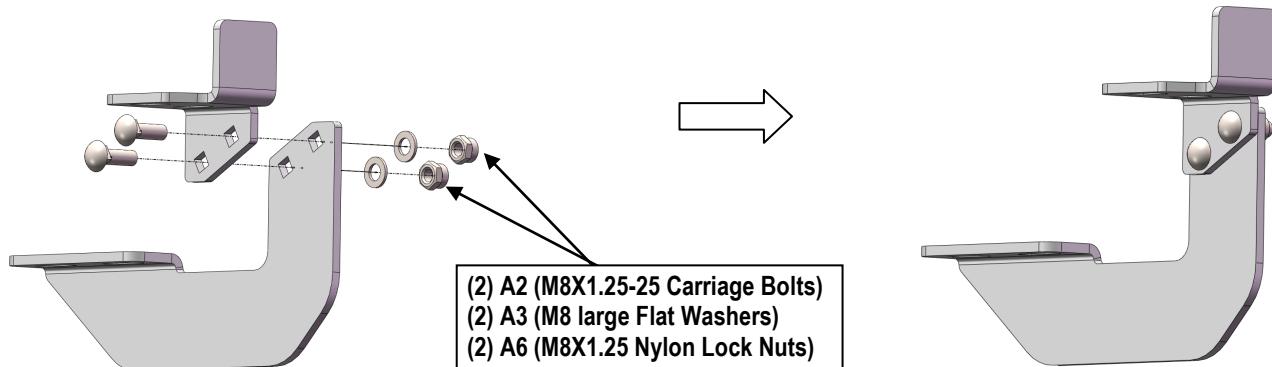
B3

STEP 1: Assemble Driver Front &Center Mounting Bracket

Assemble the Driver Front & Center Mounting Bracket (**DFM+DFB**) with (Fig 1):

- (2) A2 (M8X1.25-25 Carriage Bolts)
- (2) A3 (M8 large Flat Washers)
- (2) A6 (M8X1.25 Nylon Lock Nuts)

NOTE: Do not fully tighten hardware at this time. Driver Front & Center Mounting Brackets are universal.



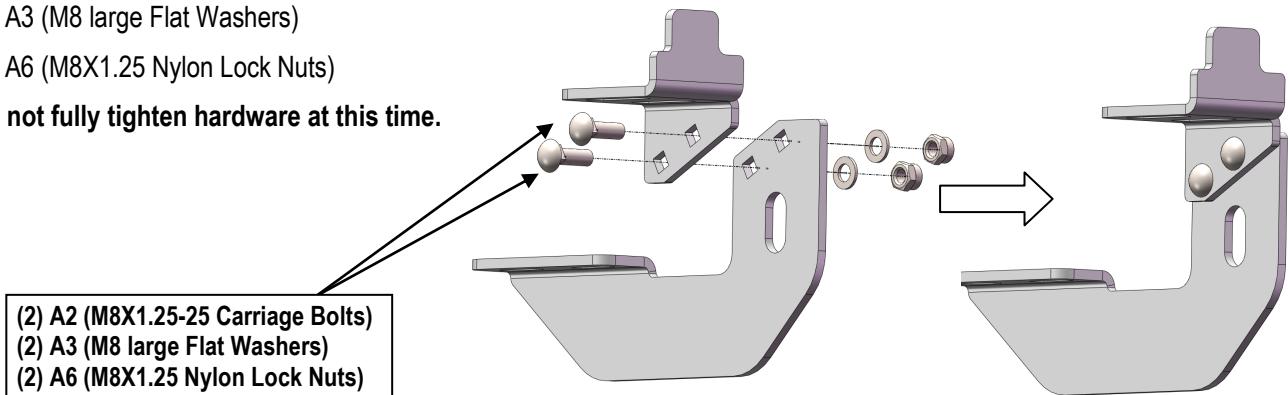
(Fig 1):Driver Front &Center Mounting Bracket Assembly

STEP 2: Assemble Driver Rear Mounting Bracket

Assemble (1) Driver Rear Mounting Bracket (**DRM+DRB**) with (Fig 2):

- (2) A2 (M8X1.25-25 Carriage Bolts)
- (2) A3 (M8 large Flat Washers)
- (2) A6 (M8X1.25 Nylon Lock Nuts)

NOTE: Do not fully tighten hardware at this time.

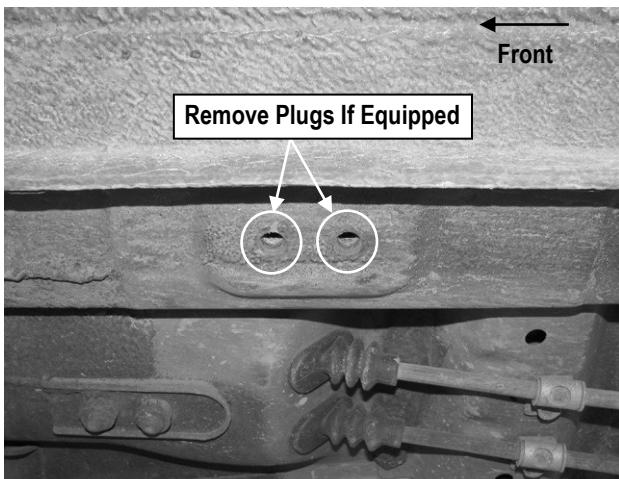


(Fig 2):Driver Rear Mounting Bracket Assembly

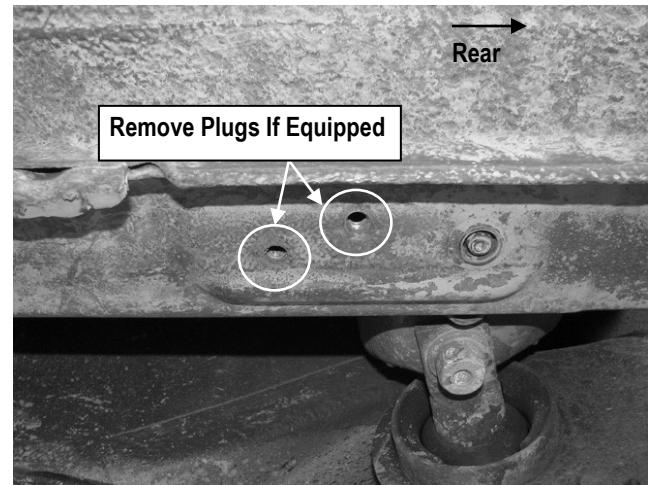
STEP 3: Locate Driver Side Mounting Locations

- Locate the mounting locations along the bottom and inner side of the body panel (**Figs 3&4**).
- Remove the plugs from each mounting location if equipped (**Fig 3&4**).

NOTE: There may be (4) sets of threaded holes along the floor panel. This installation will use the 1st,3rd and 4th sets of holes only.



(Fig 3) Typical Driver Side Front/Center Mounting Location



(Fig 4) Driver Side Rear Mounting Location

STEP 4: Install Driver Front & Center Mounting Brackets

(1) Locate the driver side front of the vehicle (**Fig 3**) . Bolt the Assembled Driver Front Mounting Bracket (**DFM+DFB**) to the mounting holes with (**Fig 5**) :

- (2) A1 (M8x1.25-30mm Hex Bolts)
- (2) A4 (M8 Flat Washers)
- (2) A5 (M8 Lock Washers)

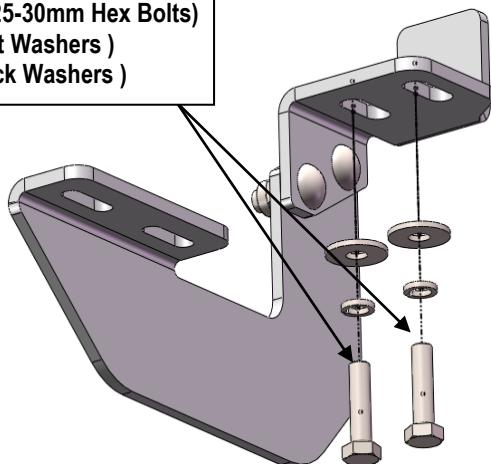
(2) A1 (M8x1.25-30mm Hex Bolts)
(2) A4 (M8 Flat Washers)
(2) A5 (M8 Lock Washers)

NOTE: Do not fully tighten hardware at this time.

(2) Move to the driver side center mounting location.

Repeat to bolt the Assembled Driver Center Mounting Bracket (**DFM+DFB**) to the mounting holes.

NOTE: Do not fully tighten hardware at this time.



(Fig 5) Driver Front /Center Mounting Bracket Installation



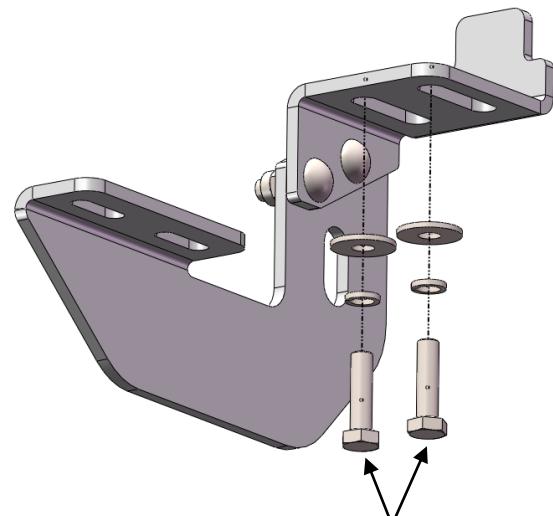
STEP 5: Install Driver Rear Mounting Bracket

- (1) Move to the driver side rear mounting location (**Fig 4**).
- (2) Bolt the Assembled Driver Rear Mounting Bracket (**DRM+DRB**) to the mounting holes with (**Fig 6**):

- (2) A1 (M8x1.25-30mm Hex Bolts)
- (2) A4 (M8 Flat Washers)
- (2) A5 (M8 Lock Washers)

Note: Do not fully tighten hardware at this time.

Driver & Passenger Rear Mounting Brackets are universal.



(2) A1 (M8x1.25-30mm Hex Bolts)
(2) A4 (M8 Flat Washers)
(2) A5 (M8 Lock Washers)

(Fig 6) Driver Rear Mounting Bracket Installation

STEP 6: Driver Side Running Board Installation

Once all (3) Driver side mounting brackets are installed, then proceed to the Running Board installation (**Figs 7-8**).

- Select a Running Board. Slip (3) B1(M6X1-20mm Square Head Bolts) into each bottom channel (**Fig 7**).
- Carefully position the Running Board onto the (3) Mounting Brackets.
- Attach the Running Board to each Mounting Bracket with (**Fig 8**):

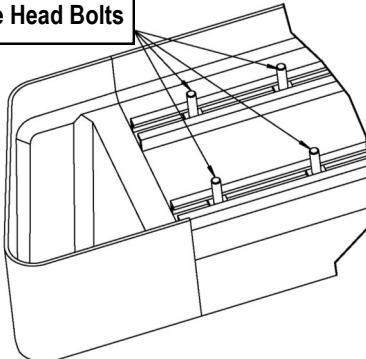
(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

Note: Do not fully tighten hardware at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

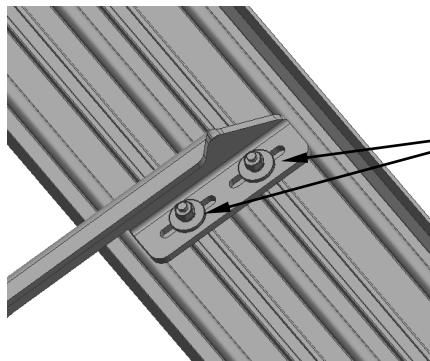


M6X1-20mm Square Head Bolts



(Fig 7) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)



(Fig 8) Running Board Installed Onto Mounting Bracket

STEP 7: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

NOTE: Don't over tighten, or the nuts/bolts will be damaged.

STEP 8: The Other Side Running Board Installation

Move to the other side of the vehicle. Repeat **Steps 1-7** for the other side Running Board installation.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.