



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R008

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused by improper installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Recommended Torque Values

Fastener Size	Tightening Torque (ft-lbs)	Torque Wrench Required (Yes/No)
6mm	6-7	Yes
8mm	16-18	Yes
10mm	31-32	No
12mm	56-58	No
14mm	92-94	No



Scan for
Installation Video

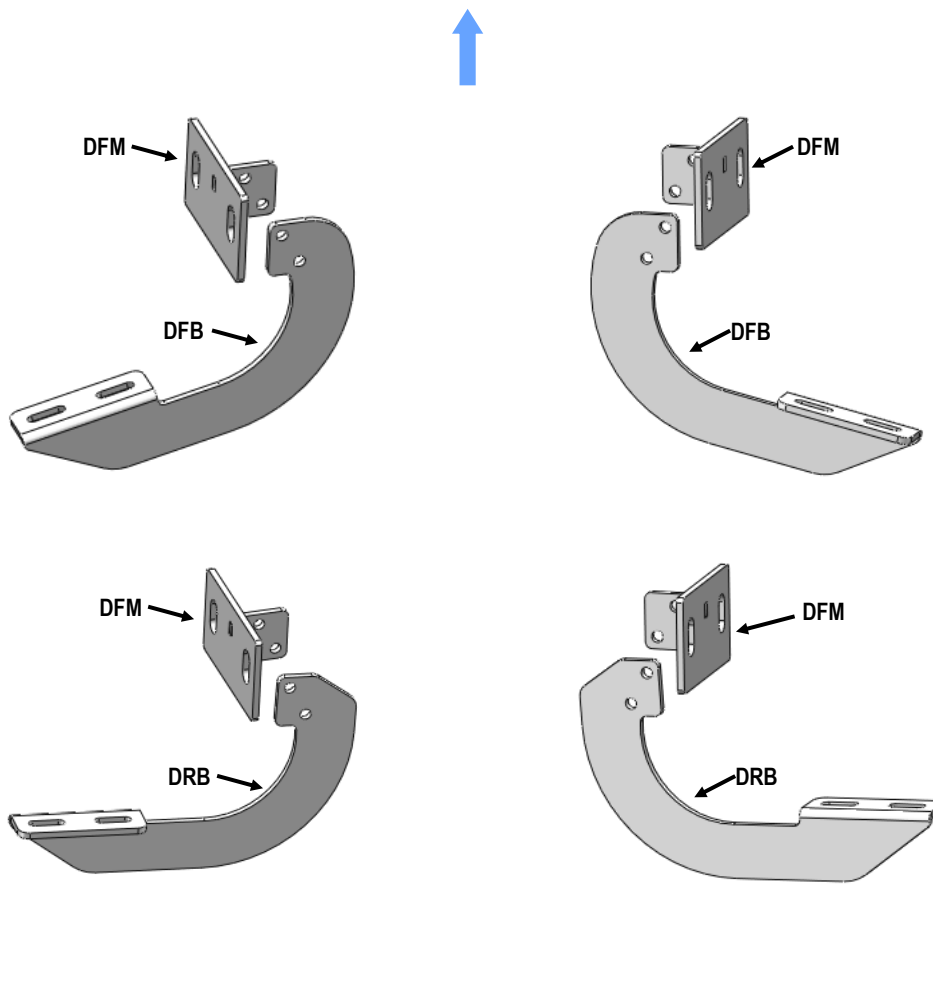
Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	4	DFM	Mounting Bracket for Driver / Passenger Side
2#	2	DFB	Bar Bracket for Driver Front
3#	2	DRB	Bar Bracket for Passenger Front

PART LIST

Driver Side

Front

Passenger Side

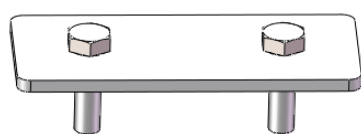




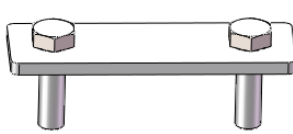
Scan for
Installation Video

Hardware Package A (For Bracket Installation)

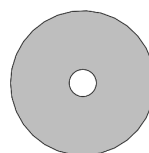
Item	QTY	Description	Item	QTY	Description
A1	4	M10 Large Double Bolt Plates	A6	8	M10 Hex Nuts
A2	1	M10 Small Double Bolt Plates	A7	8	M8X1.25-25 Hex Bolts
A3	2	M10 Plastic Washers	A8	16	M8 Flat Washers
A4	8	M10 X-Large Flat Washers	A9	8	M8 Nylon Lock Nuts
A5	8	M10 Lock Washers			



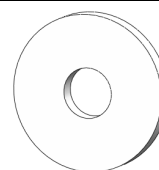
A1



A2



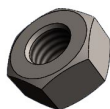
A3



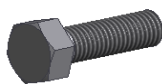
A4



A5



A6



A7



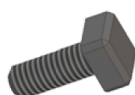
A8



A9

Hardware Package B (For Step Bar Installation)

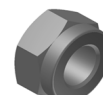
Item	QTY	Description	Item	QTY	Description
B1	8	M6X1-20mm Square Head Bolts	B3	8	M6 Nylon Lock Nuts
B2	8	M6 Large Flat Washers			



B1



B2

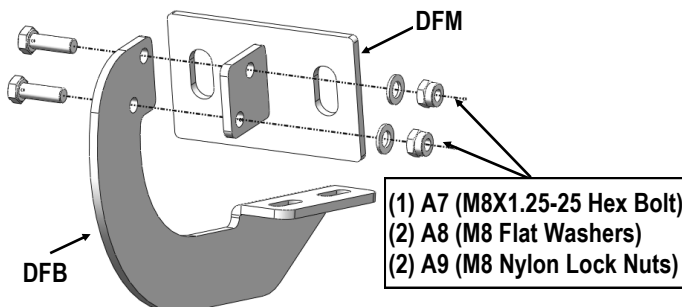


B3

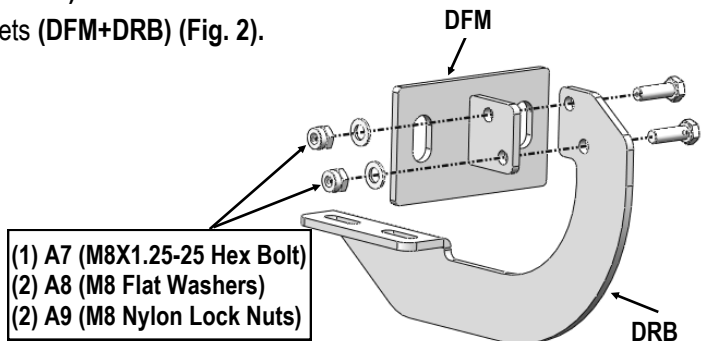


STEP 1: Assemble Mounting Brackets

- Assemble Driver Front Mounting Bracket (DFM+DFB) with: (Fig. 1)
 - (1) A7 (M8X1.25-25 Hex Bolt)
 - (2) A8 (M8 Flat Washers)
 - (1) A9 (M8 Nylon Lock Nut) **Do not fully tighten hardware at this stage.**
- Repeat to assemble Passenger Front Mounting Bracket (DFM+DFB).
- Repeat to assemble Driver / Passenger Rear Mounting Brackets (DFM+DRB) (Fig. 2).



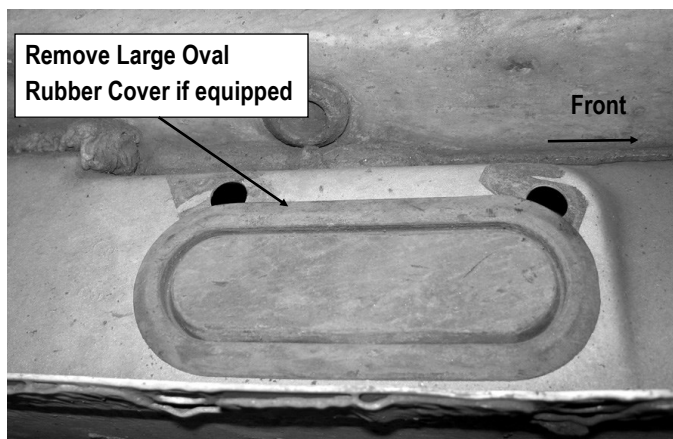
(Fig. 1) Driver/Passenger Front Mounting Bracket Assembly



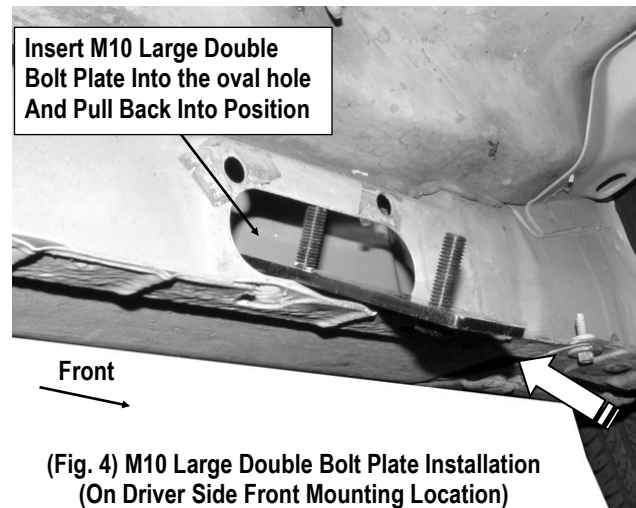
(Fig. 2) Driver/Passenger Rear Mounting Bracket Assembly

STEP 2: Locate Driver Side Mounting Positions

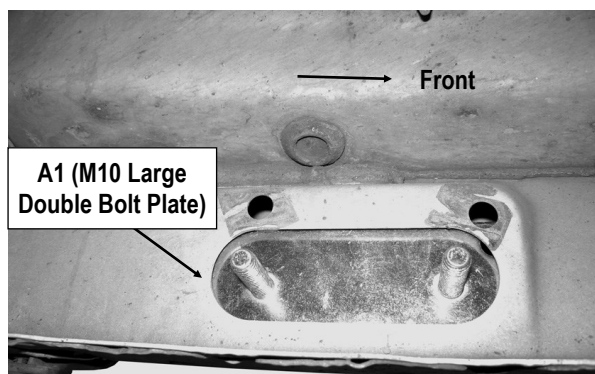
- Locate a Large oval hole on the inner side of the driver front body panel (Fig. 3).
- Remove the oval rubber cover if equipped.
- Insert (1) A1 (M10 Large Double Bolt Plate) into the oval hole, (Fig. 4) and pull it back into position against the inner of the body panel, (Fig. 5).



(Fig. 3) Driver Side Front Mounting Location



(Fig. 4) M10 Large Double Bolt Plate Installation
(On Driver Side Front Mounting Location)



(Fig. 5) M10 Large Double Bolt Plate Installed
(On Driver Side Front Mounting Location)

STEP 3: Install Driver Side Mounting Brackets

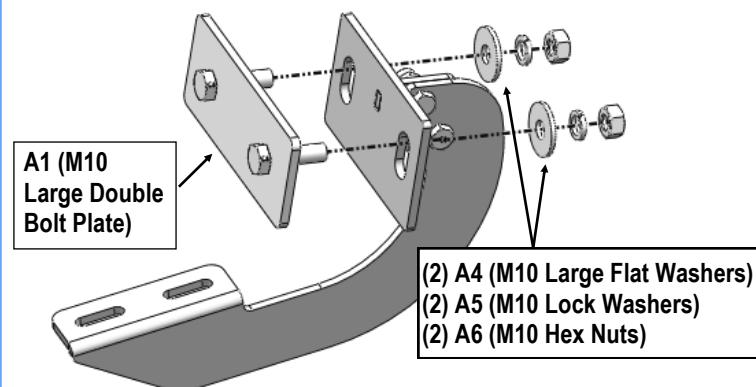
(1) Attach (1) Driver Front Mounting Bracket (**DFM+DFB**) to the installed M10 Large Double Bolt Plate at Driver Front Mounting Position (**Fig. 6**) with :

- (2) A4 (M10 Large Flat Washers)
- (2) A5 (M10 Lock Washers)
- (2) A6 (M10 Hex Nuts)

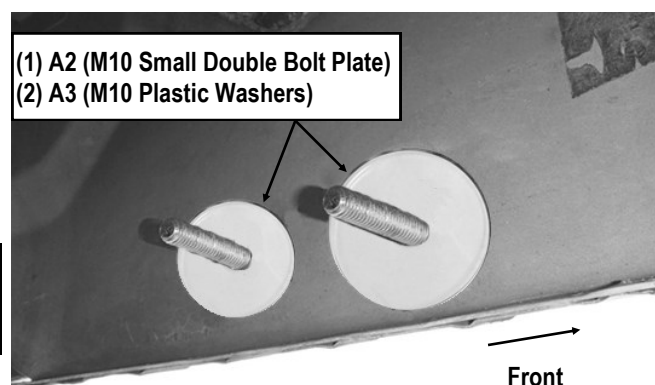
(2) Repeat to install (1) Driver Rear Mounting Bracket (**DFM+DRB**) to the Driver Rear Mounting Position.

Don't fully tighten at this time.

(3) **On 3-door models**, insert A2 (M10 Small Double Bolt Plate) into the large, round hole and line up with the smaller round hole, (**Fig. 7**). Then use A3 (M10 Plastic Washers) to hold the Bolt Plate in position and secure the Bracket as described above.



(Fig. 6) Driver Front Mounting Bracket Installation



(Fig. 7) Use For Driver Side Rear 3-Door Models



STEP 4: Driver Side Step Bar Installation

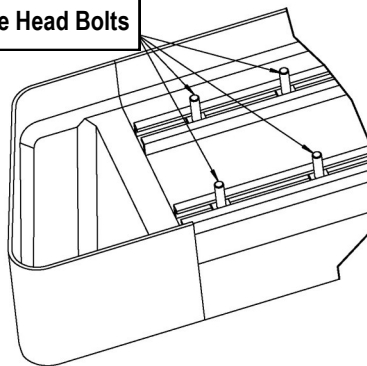
Once all (2) Driver side mounting brackets are installed, then proceed to the Running Board installation (**Figs. 8-9**).

- Select a Running Board. Slip (2) B1 (M6X1-20mm Square Head Bolts) into each bottom channel (**Fig. 8**).
- Carefully position the Running Board onto the (2) Mounting Brackets.
- Attach the Running Board to each Mounting Bracket with (**Fig. 9**):
 - (2) B1 (M6X1-20mm Square Head Bolts)
 - (2) B2 (M6 Large Flat Washers)
 - (2) B3 (M6 Nylon Lock Nuts)

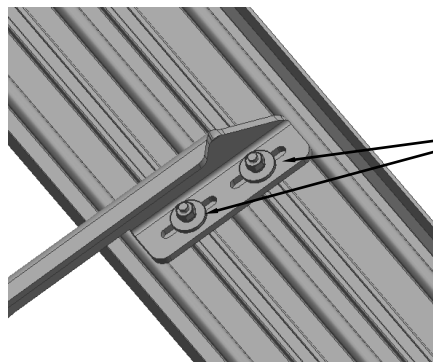
Note: Do not fully tighten hardware at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



(Fig. 8) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig. 9) Running Board Installed Onto Mounting Bracket



STEP 5: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

Important: Please follow the recommended Tightening Torques shown in the table on page 1.

Don't over tighten, or the nuts/bolts will be damaged.

STEP 6: The Other Side Running Board Installation

Move to the other side of the vehicle. Repeat **Steps 1-5** for the other Running Board installation.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.