



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R003/R011

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

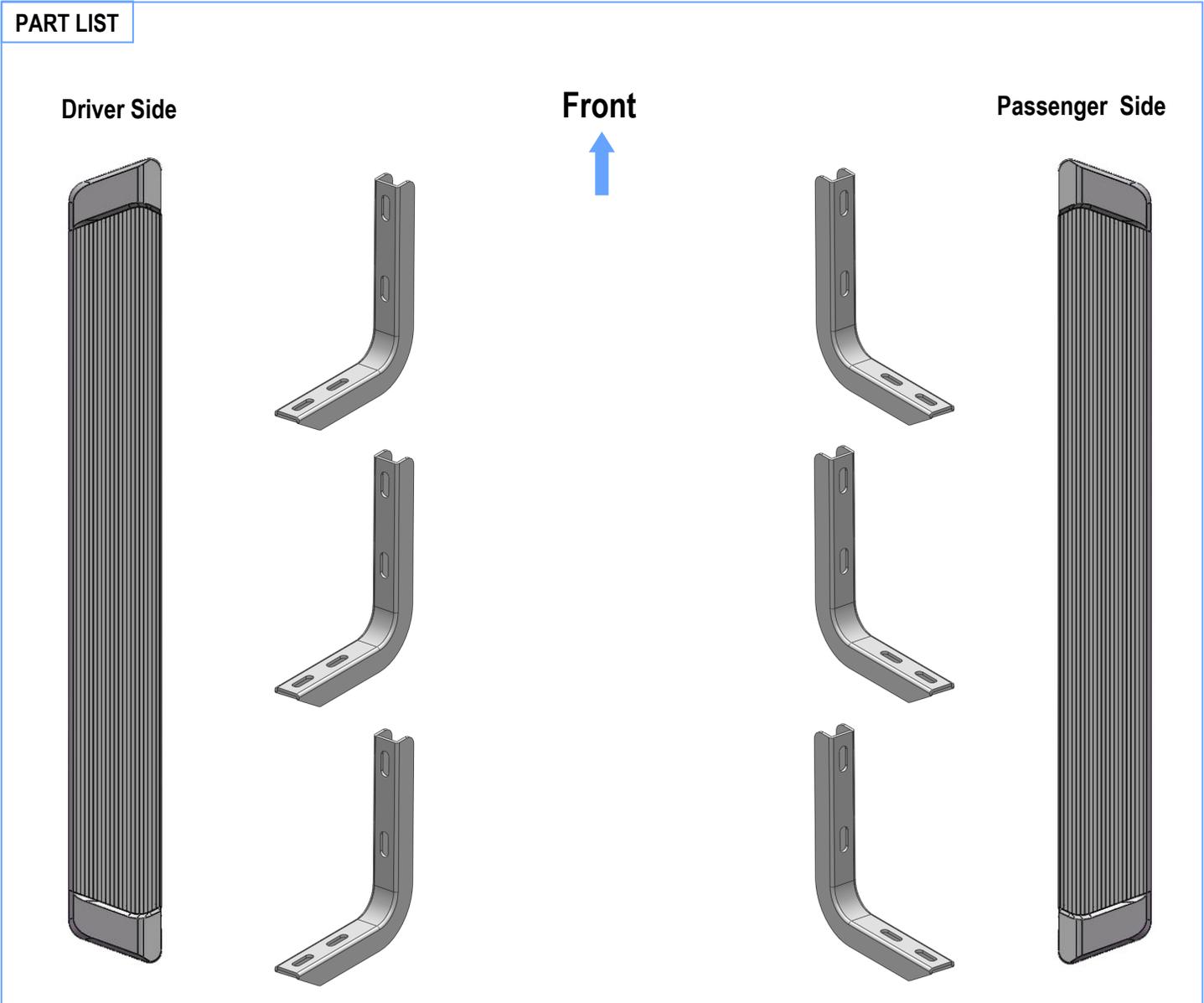
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	6	N/A	Mounting Bracket for Driver / Passenger Side (All Mounting Brackets are Universal)

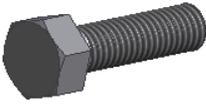
PART LIST





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Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-25 Hex Bolts	A4	6	M8 Nylon Lock Nuts
A2	18	M8 Flat Washers	A5	6	M8 Clip Nuts
A3	6	M8 Lock Washers			



A1



A2



A3



A4



A5

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			



B1



B2



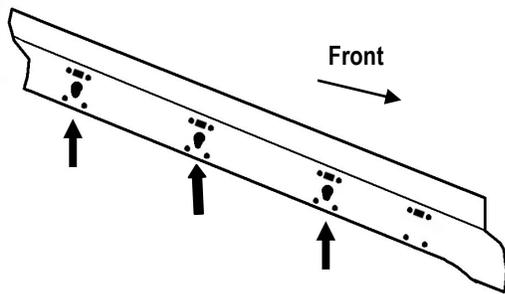
B3



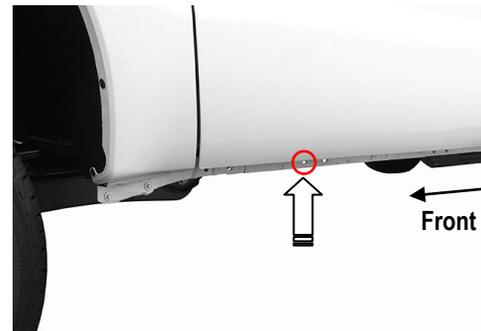
STEP 1: Locate Driver Side Mounting Locations

- Locate the (3) driver side mounting locations along the inner side of rocker panel & pinch weld, (Fig 1).
- Each mounting location on the rocker panel is comprised of a rectangular hole with a round hole and (1) hole on pinch weld, (Figs 1-2).
- Select (1) A5 (M8 Clip Nuts). Insert the Clip Nut into the rectangular opening. Line up the threaded nut on the Clip Nut with the round hole beside the rectangular opening, (Fig 3).

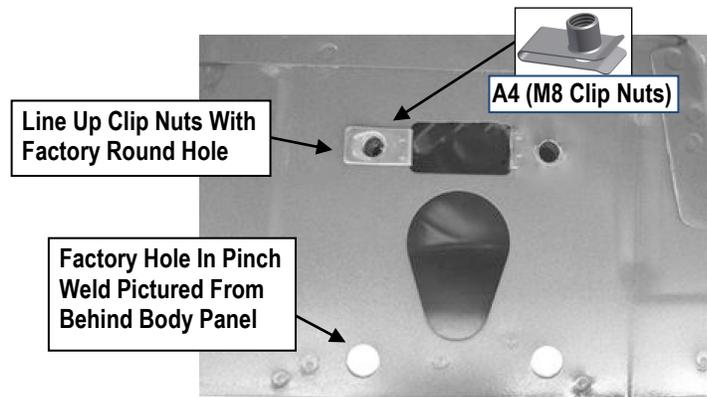
NOTE: Make sure the threaded nut on Clip Nut must toward the inner side of the rocker panel, (Fig 3).



(Fig 1) Driver Side Mounting Locations



(Fig 2) The Typical Mounting Holes on the Pinch Weld



(Fig 3) M8 Clip Nut Installed (Typical)



STEP 2: Install Driver Side Mounting Brackets

(1) Attach (1) Mounting Bracket to the installed M8 Clip Nut (Figs 3&4) on the **Driver Side Front Mounting Location** with:

- (1) A1 (M8X1.25-30 Hex Bolt)
- (1) A2 (M8 Flat Washer)
- (1) A3 (M8 Lock Washer)

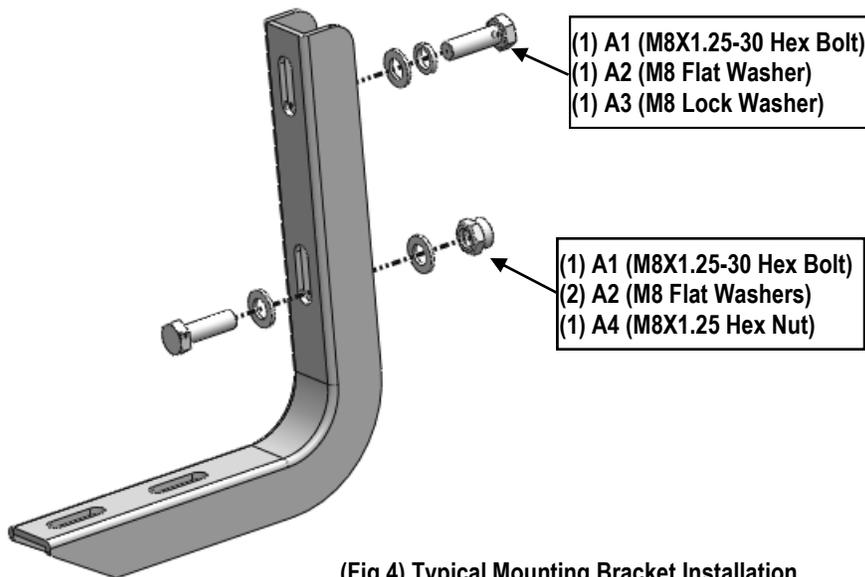
(2) Bolt the Lower hole on the Mounting Bracket to the hole on the pinch weld (Figs 3&4) with:

- (1) A1 (M8X1.25-30 Hex Bolts)
- (2) A2 (M8 Flat Washers)
- (1) A3 (M8 Lock Washers)
- (1) A4 (M8 Nylon Lock Nuts)

(3) Repeat to install (2) Mounting Brackets to Driver Side Center & Rear Mounting Locations, (Figs 4&6).

Do not tighten hardware at this time.

Note: All (6) Mounting Brackets are Universal.



(Fig 4) Typical Mounting Bracket Installation



STEP 3: Driver Side Running Board Installation

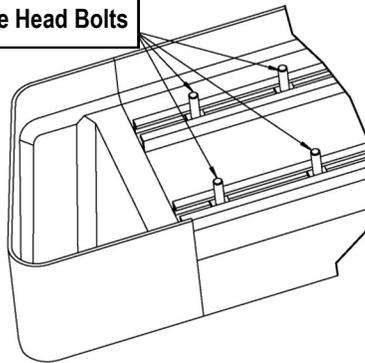
Once all (3) Driver side mounting brackets are installed, then proceed to the Running Board installation (Figs 5-6).

- Select a Running Board. Slip (3) B1(M6X1-20mm Square Head Bolts) into each bottom channel (Fig 5).
- Carefully position the Running Board onto the (3) Mounting Brackets.
- Attach the Running Board to each Mounting Bracket with (Fig 6):
 - (2) B1 (M6X1-20mm Square Head Bolts)
 - (2) B2 (M6 Large Flat Washers)
 - (2) B3 (M6 Nylon Lock Nuts)

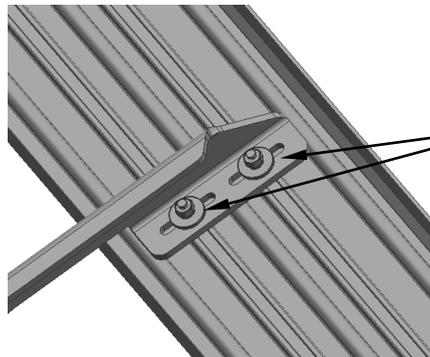
Note: Do not fully tighten hardware at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig 7) Running Board Installed Onto Mounting Bracket



STEP 4: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

Important: Please follow the recommended Tightening Torques shown in the table on page 1.

Don't over tighten, or the nuts/bolts will be damaged.

STEP 5: The Other Side Running Board Installation

Move to the other side of the vehicle. Repeat **Steps 1-4** for the other Running Board installation.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.