



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R042

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Recommended Torque Values

Fastener Size	Tightening Torque (ft-lbs)	Torque Wrench Required (Yes/No)
6mm	6-7	Yes
8mm	16-18	Yes
10mm	31-32	Yes
12mm	56-58	No
14mm	92-94	No



Scan for
Installation Video

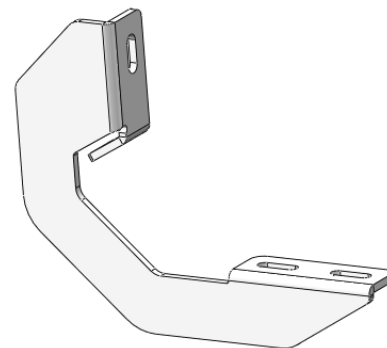
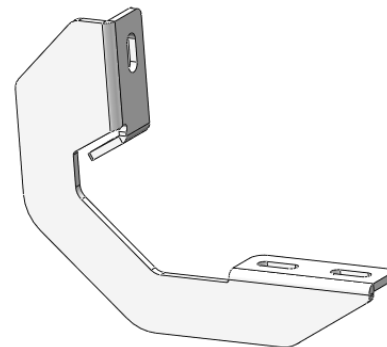
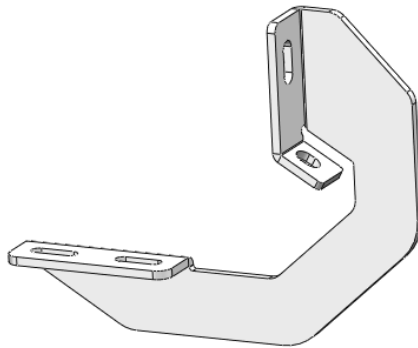
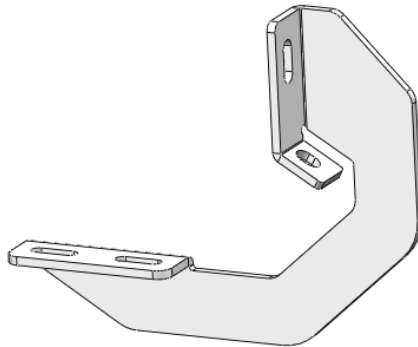
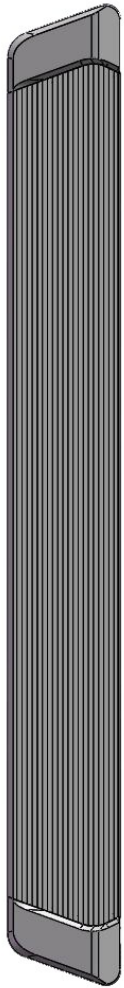
Mounting Bracket List			
Item	QTY	Part Name	Description
1#	4	N/A	Mounting Bracket for Driver / Passenger Side (Universal)

PART LIST

Front



Driver



Passenger

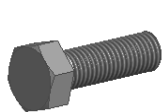




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Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
A1	4	M10X1.5-25mm Hex Bolts	A5	4	M8X1.25-25mm Hex Bolts
A2	8	M10 Flat Washers	A6	4	M8 Flat Washers
A3	4	M10 Lock Washers	A7	4	M8 Lock Washers
A4	4	M10 Hex Nuts	A8	4	M8 Clip Nuts



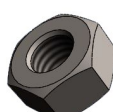
A1



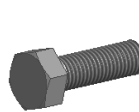
A2



A3



A4



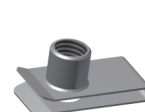
A5



A6



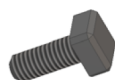
A7



A8

Hardware Package B (For Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
B1	8	M6X1-20mm Square Head Bolts	B3	8	M6 Nylon Lock Nuts
B2	8	M6 Large Flat Washers			



B1



B2

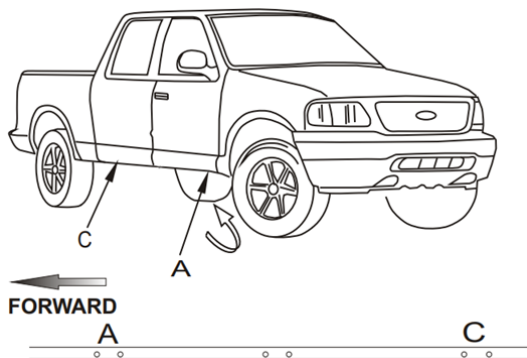


B3

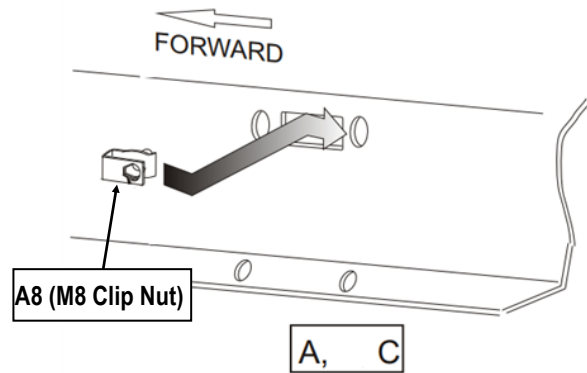


STEP 1: Passenger Side Mounting Locations

- Identify the mounting locations along the passenger side rocker panel, (Fig. 1).
- Select (1) A8 (M8 Clip Nut). Install M8 Clip Nut as shown, (Fig. 2).



(Fig. 1) Passenger Side Front Mounting Locations



(Fig. 2) M8 Clip Nut Installation

STEP 2: Install Passenger Front Mounting Brackets

(1) Attach (1) Mounting Bracket to the upper mounting location with (Fig. 3):

- (1) A5 (M8X1.25-25mm Hex Bolt)
- (1) A6 (M8 Flat Washer)
- (1) A7 (M8 Lock Washer)

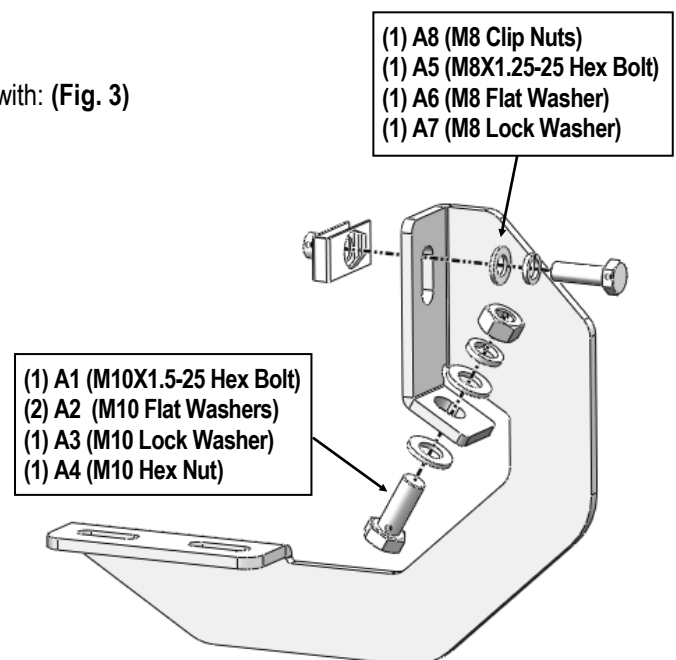
(2) Secure the lower hole of the mounting bracket to the rocker panel with: (Fig. 3)

- (1) A1 (M10X1.5-25mm Hex Bolt)
- (2) A2 (M10 Flat Washers)
- (1) A3 (M10 Lock Washer)
- (1) A4 (M10 Hex Nut)

Do not fully tighten hardware at this time.

(3) Repeat to install remaining passenger side mounting bracket.

Note: All (4) Mounting Brackets are Universal.



(Fig. 3) Passenger Front Mounting Bracket Installation



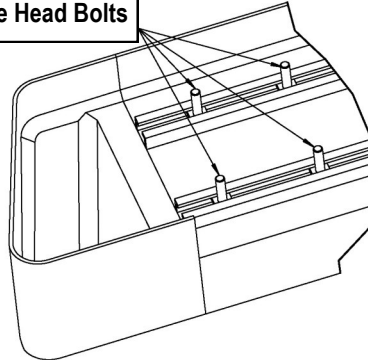
STEP 3: Passenger Running Board Installation

Once all (2) mounting brackets are installed, then proceed to the Running Board installation.

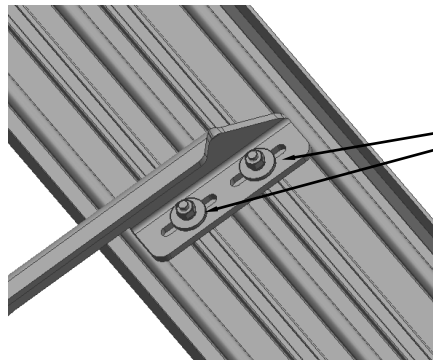
- (1) Select a Running Board. Slide (2) B1 (M6X1-20mm Square Head Bolts) into each bottom channel (**Fig. 4**).
- (2) Carefully position the Running Board onto the (2) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (**Fig. 5**) with
 - (2) B1 (M6X1-20mm Square Head Bolts)
 - (2) B2 (M6 Large Flat Washers)
 - (2) B3 (M6 Nylon Lock Nuts)

Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



(Fig. 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig. 5) Running Board Installed Onto Mounting Bracket

STEP 4: Passenger Side Running Board Adjustment

- Level and adjust the assembled running board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.



STEP 5:The Other Side Running Board Installation

Repeat Steps 1-4 for the Other Side Running Board Installation.
And then installation is completed!!!

Attention

**Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.**