



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R039

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

*ROCKER PANEL MOUNT

* DRILLING IS REQUIRED

Torque Value

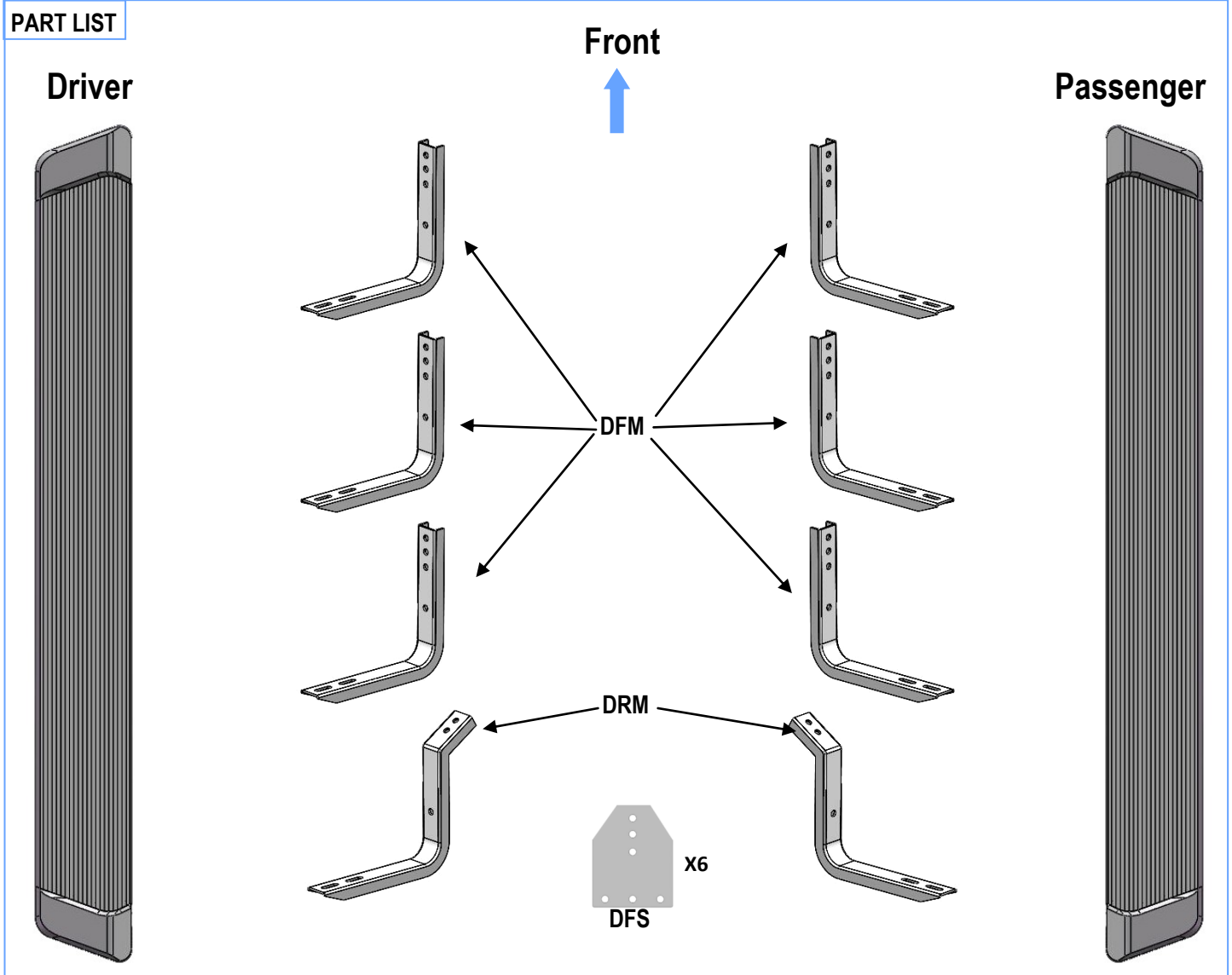
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

Mounting Bracket List			
Item	QTY	Mounting Bracket	Description
1#	6	DFM	Mounting Brackets for Driver /Passenger Front /Center
2#	2	DRM	Mounting Brackets for Driver /Passenger Rear
3#	6	DFS	Support Brackets for Driver /Passenger Front /Center

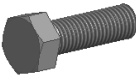
PART LIST






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Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	8	M8X1.25-20mm Hex Bolts	A4	8	M8 Hex Nuts
A2	16	M8 Flat Washers	A5	16	ST6.3-25mm Hex Self Tapping Screws
A3	8	M8 Lock Washers			




A1



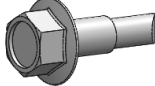
A2



A3

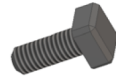


A4




A5


Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	16	M6X1-20mm Square Head Bolts	B3	16	M6 Nylon Lock Nuts
B2	16	M6 Large Flat Washers			



B1



B2

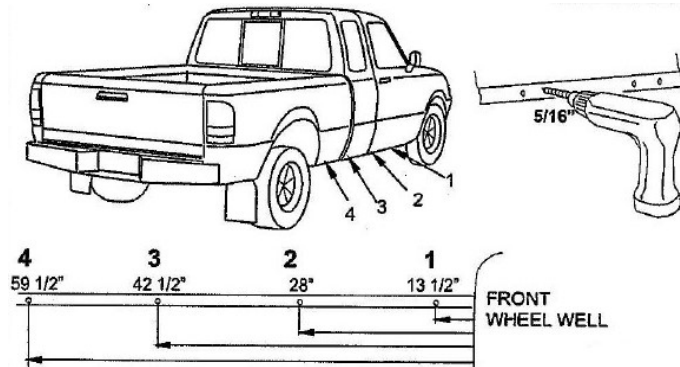


B3



STEP 1: Drill Mounting Holes on Passenger Side

Start installing from the passenger side of the vehicle, drill 5/16" holes on pinch weld as shown (Fig 1).



(Fig 1) Passenger Side Mounting Locations

STEP 2: Install Passenger Front Mounting Brackets

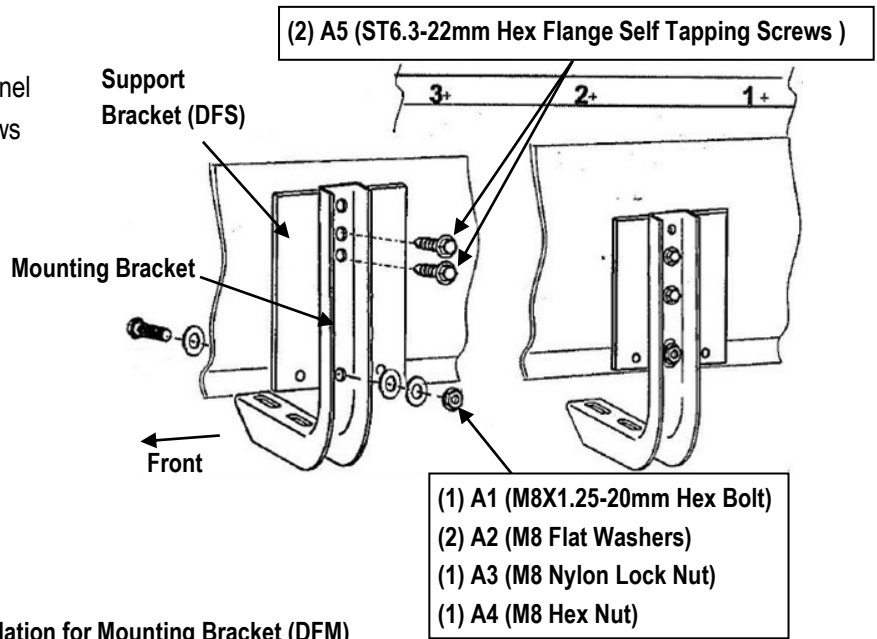
1. Attach (1) Mounting Bracket (DFM) onto the drilled holes on pinch weld on Passenger Side Front Mounting Location (Fig 2) with:

- (1) A1 (M8X1.25-20mm Hex Bolt)
- (2) A2 (M8 Flat Washers)
- (1) A3 (M8 Lock Washer)
- (1) A4 (M8 Hex Nut)

2. Bolt the Mounting Bracket (DFM) to the body panel with (2) A5 (ST6.3-22mm Hex Self Tapping Screws) (Fig 2).

3. Repeat to install (2) Mounting Brackets (DFM) on the Passenger Side Center Mounting Locations

Note: * Some Models, it may require to drill 6mm holes on rocker panel for The self tapping screws.



(Fig 2) Typical Installation for Mounting Bracket (DFM)



STEP 3: Install Passenger Rear Mounting Brackets

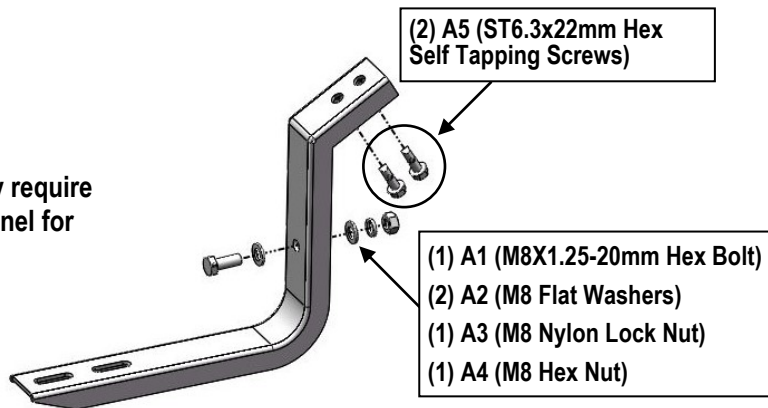
Move to passenger side rear Mounting location.

Attach (1) Mounting Bracket (DRM) to the Drilled hole on Pinch weld on Passenger Side Rear Mounting Location (Fig 3) with:

- (2) A5 (ST6.3x22mm Hex Self Tapping Screws)
- (1) A1 (M8X1.25-20mm Hex Bolt)
- (2) A2 (M8 Flat Washers)
- (1) A3 (M8 Lock Washer)
- (1) A4 (M8 Hex Nut)

Don't fully tighten at this time.

Note: * On some models, it may require to drill 6mm holes on rocker panel for The self tapping screws.



(Fig 3) Passenger Rear Mounting Bracket Installation

STEP 4: Passenger Running Board Installation

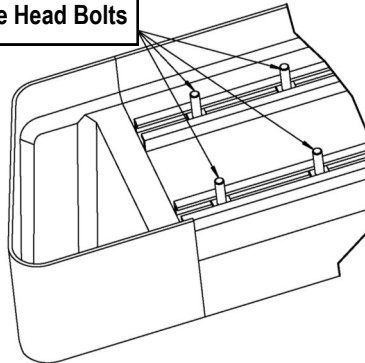
Once all (4) mounting brackets are installed, then proceed to the Running Board installation.

- (1) Select a Running Board. Slide (4) B1 (M6X1-20mm Square Head Bolts) into each bottom channel (Fig 4).
- (2) Carefully position the Running Board onto the (4) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (Fig 5) with
 - (2) B1 (M6X1-20mm Square Head Bolts)
 - (2) B2 (M6 Large Flat Washers)
 - (2) B3 (M6 Nylon Lock Nuts)

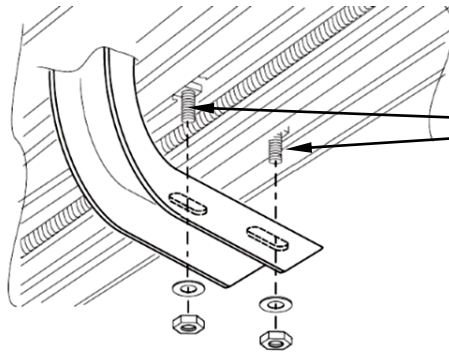
Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



M6X1-20mm Square Head Bolts



(Fig 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig 5) Running Board Installed Onto Mounting Bracket

STEP 5: Passenger Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.

STEP 6: The Other Side Running Board Installation

Repeat Steps 1-5 for the Other Side Running Board Installation.
And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.