### i Board<sup>®</sup>



### iBoard® by APS

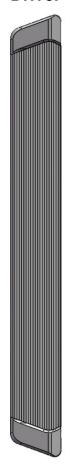
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

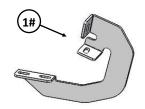
\*ROCKER PANEL MOUNT \*NO DRILLING REQUIRED

#### PART#: IB-R924/R925

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	$\sqrt{}$
8mm	16-18	V
10mm	31-32	Х
12mm	56-58	Х
14mm	92-94	Х

#### **Driver**



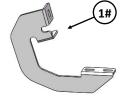






#### **Front**

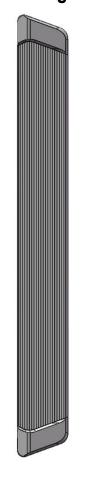








### **Passenger**

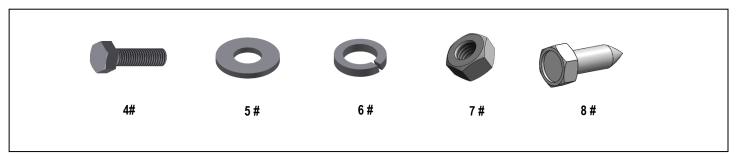


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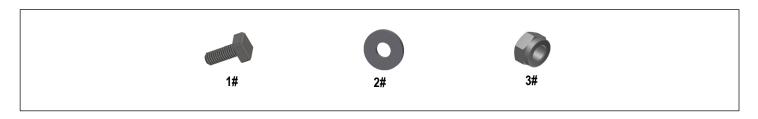
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Hardware Package A (For Bracket Installation)								
Item	QTY	Description	Item	QTY	Description			
1#	2	Driver/Passenger Front Mounting Brackets	5#	18	M8 Large Flat Washers			
2#	2	Passenger Center/Rear Mounting Brackets	6#	12	M8 Lock Washers			
3#	2	Driver Center/Rear Mounting Brackets	7#	6	M8 Hex Nuts			
4#	12	M8X1.25-25mm Hex Bolts	8#	6	ST8x25mm Hex Self Tapping Screws			



Hardware Package B (For Step Bar Installation)							
Item	QTY	Description	Item	QTY	Description		
1#	12	M6X1-20mm Square Head Bolts	3#	12	M6 Nylon Lock Nuts		
2#	12	M6 Large Flat Washers					



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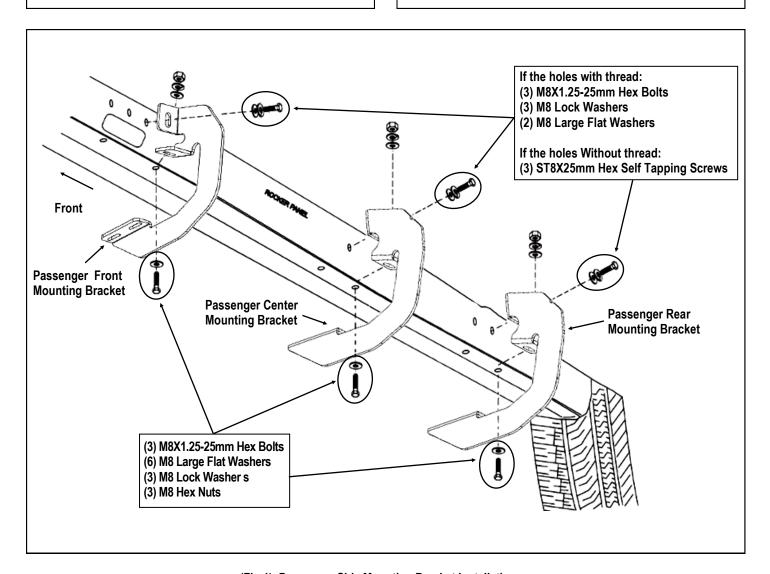


#### STEP 1

Start installation from the passenger side of the vehicle. Locate Passenger Side mounting locations. Remove any tape on the inside of rocker panel that covers the mounting holes. **NOTE:** (1) ST8x25mm Hex Self Tapping Screw replace (1) M8 bolt per bracket if the factory holes are not tapped for M8 bolts.

#### STEP 2

Attach the Passenger Side Mounting Brackets to the body panel as shown, (Fig 1). Do not fully tighten hardware at this time.



(Fig 1) Passenger Side Mounting Bracket Installation

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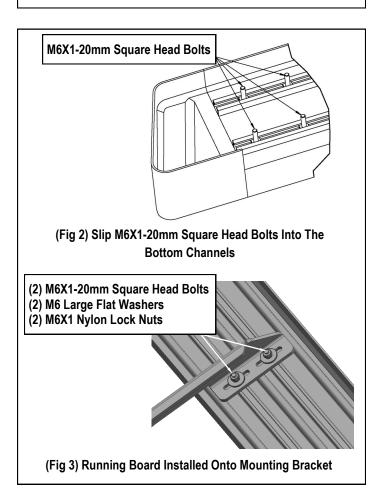
### **iBoard**®



#### STEP 3

Once all (3) mounting brackets are installed. Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (Fig 2). Carefully position the Running Board onto the (3) Mounting Brackets. Attach the Running Board to each Mounting Brackets with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts (Fig 3). Do not fully tighten at this time.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



#### STEP 4

Level and adjust the Running Board and fully tighten all hardware.

<u>Important:</u> Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

#### STEP 5

Repeat **Steps 1-4** for the other side Running Board installation. The installation is completed .

#### **Attention**

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

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