



# iBoard® Series

## INSTALLATION INSTRUCTIONS

**PART#: IB-R924/R925**

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

**\*BODY FRAME MOUNT**

**\*NO DRILLING REQUIRED**

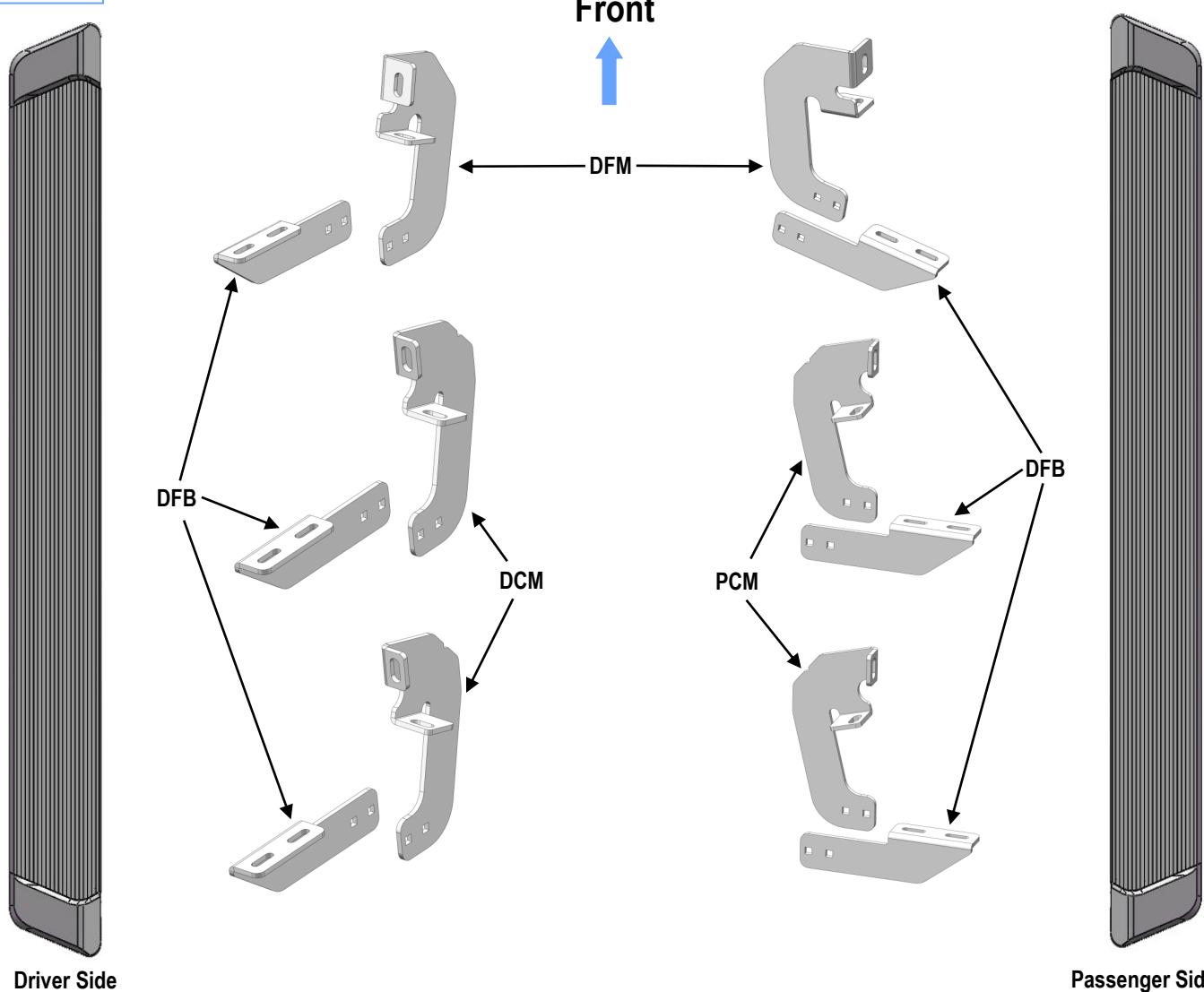
### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	✓
8mm	16-18	✓
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

### Mounting Bracket List

Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Bracket for Driver/Passenger Front
2#	2	DCM	Mounting Bracket for Driver Center/ Rear
3#	2	PCM	Mounting Bracket for Passenger Center/ Rear
4#	6	DFB	Bar Bracket for Driver/Passenger Side (Universal)

### PART LIST





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**Hardware Package A (For Bracket Installation)**

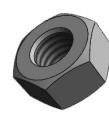
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-25mm Hex Bolts	A5	6	ST8x25mm Hex Self Tapping Screws
A2	18	M8 Large Flat Washers	A6	12	M8X1.25-25mm Carriage Bolts
A3	12	M8 Lock Washers	A7	12	M8 Flat Washers
A4	6	M8 Hex Nuts	A8	12	M8X1.25 Nylon Lock Nuts



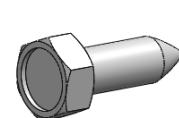
A1



A3



A4



A5



A6



A7



A8

**Hardware Package B (For Step Bar Installation)**

Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			



B1



B2



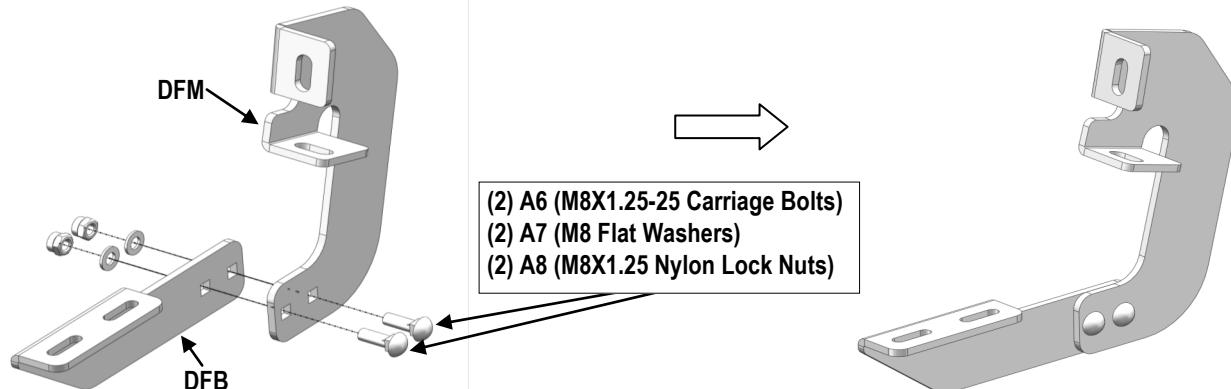
B3



## STEP 1: Assemble Passenger Front Mounting Bracket

Assemble Driver Front Mounting Bracket (DFM) and Driver Front Bar Bracket (DFB) (Fig 1) with:

- (2) A6 (M8X1.25-25 Carriage Bolts)
- (2) A7 (M8 Flat Washers)
- (2) A8 (M8X1.25 Nylon Lock Nuts)



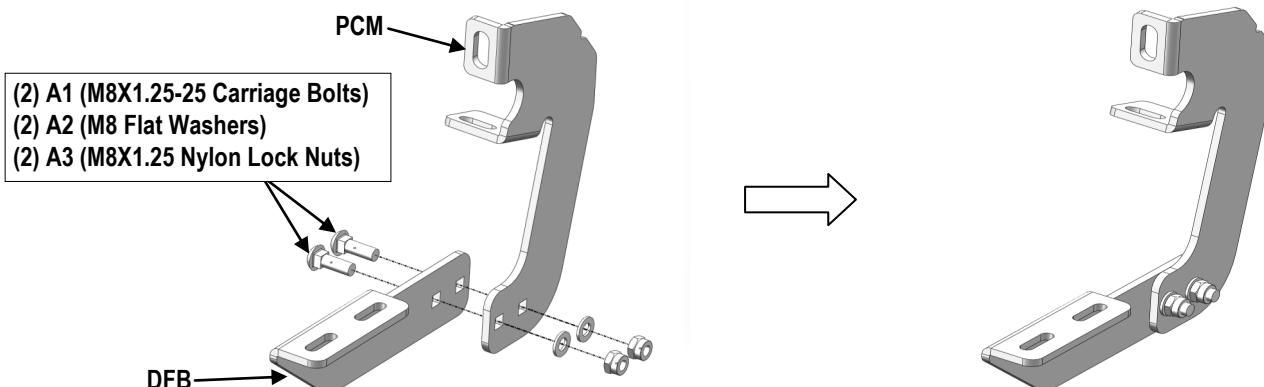
(Fig1):Passenger Front Mounting Bracket Assembly (DFM +DFB)

## STEP 2: Assemble Passenger Center & Rear Mounting Brackets

Assemble (2) Mounting Brackets (PCM+DFB) (Fig 3), by using below hardware for each mounting bracket:

- (2) A6 (M8X1.25-25 Carriage Bolts)
- (2) A7 (M8 Flat Washers)
- (2) A8 (M8X1.25 Nylon Lock Nuts)

Note: (2) Mounting Brackets (PCM+DFB) are universal for Passenger Center and Rear.



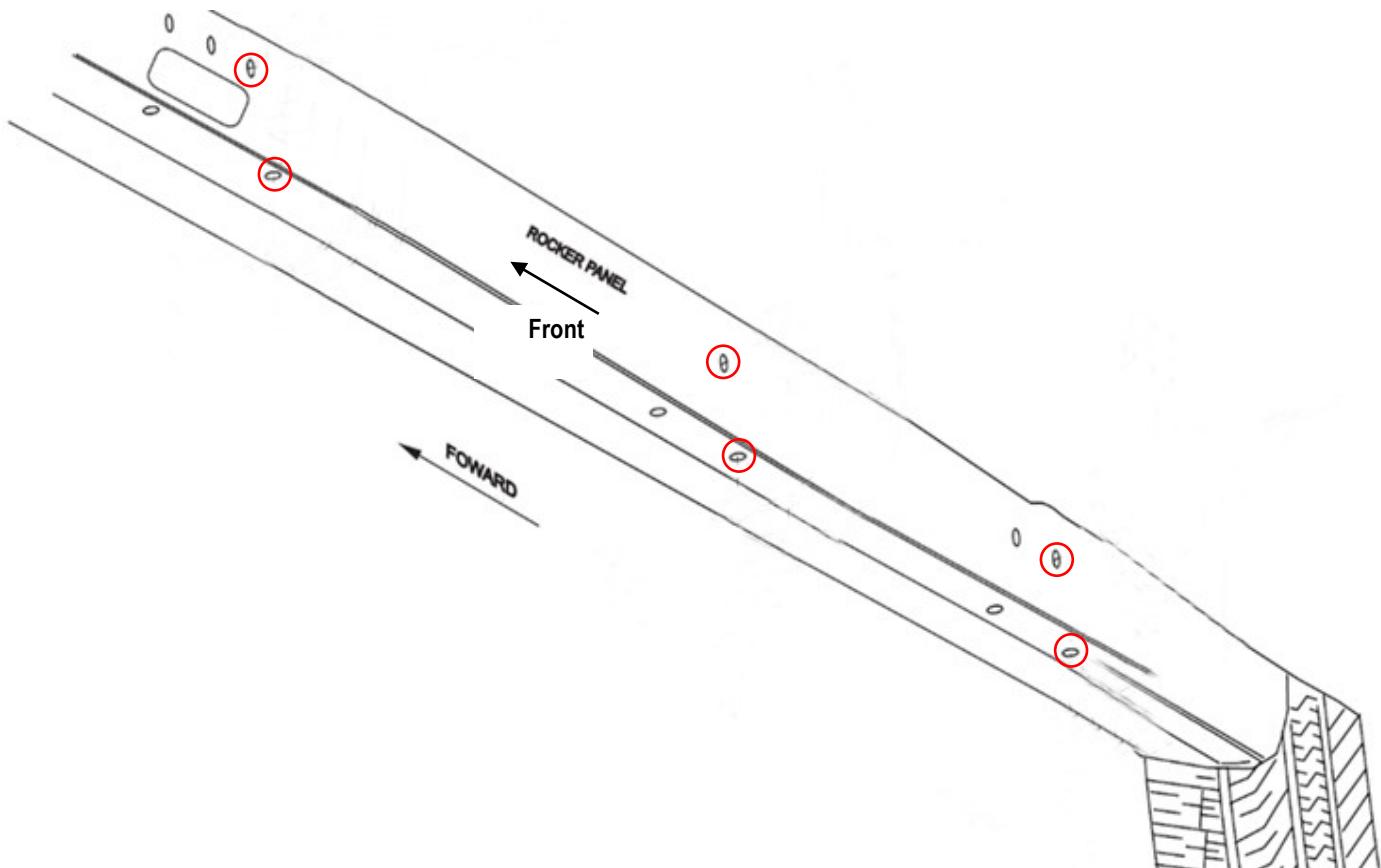
(Fig2):Passenger Center /Rear Mounting Bracket Assembly (PRM +DFB)



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### STEP 3: Locate Passenger Side Mounting Locations

- Identify Passenger Side mounting locations along the inner side of the rocker panel.
- Remove the tapes on the inner side of rocker panel that covers the mounting holes, if equipped, (Fig 3).



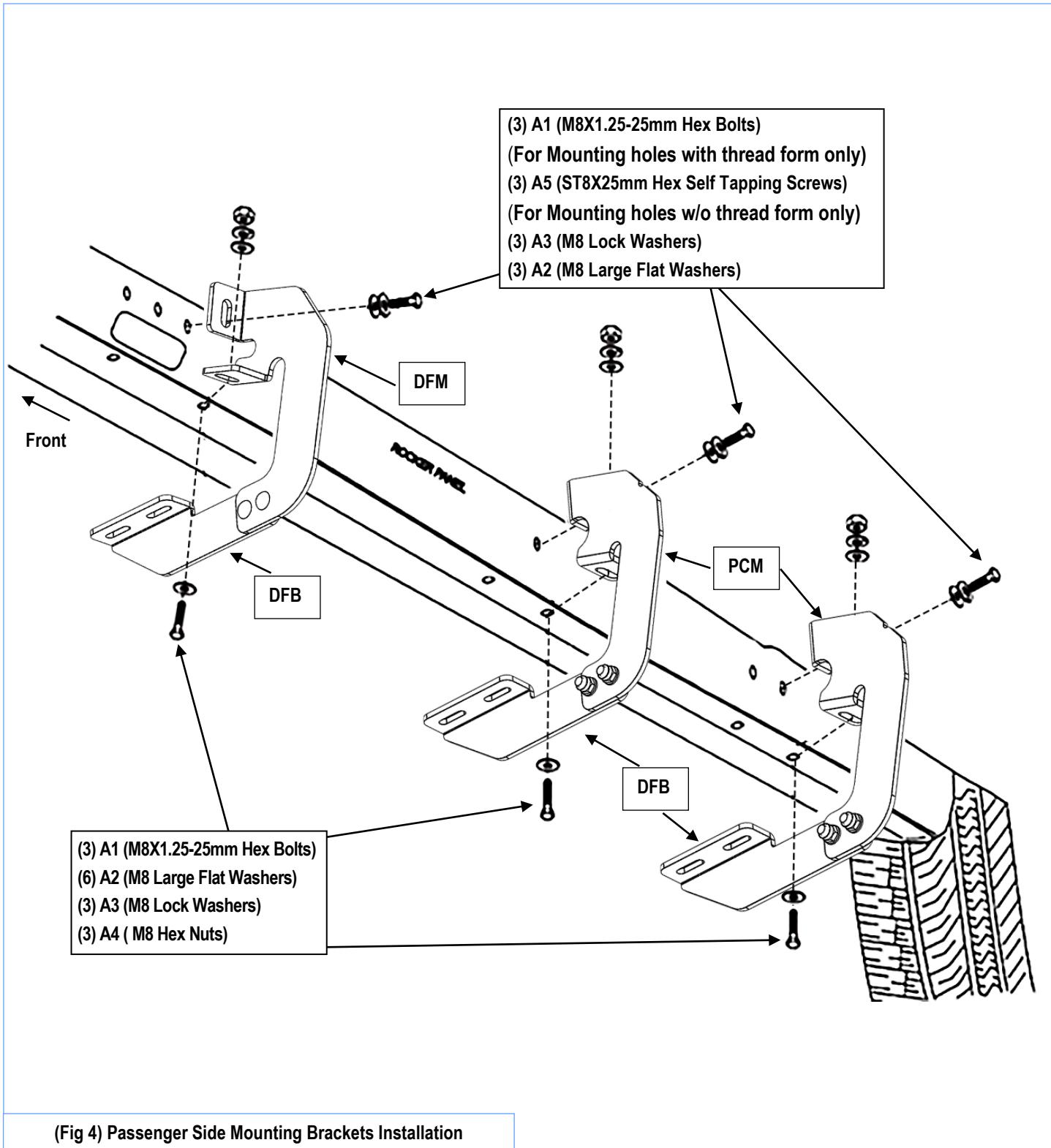
(Fig 3) Passenger Side Mounting Locations

### STEP 4: Passenger Side Brackets Installation

Attach (3) Passenger Side Mounting Brackets to the Passenger Side Mounting Positions (Fig 5) with :

- (3) A5 (ST8x25 Hex Self Tapping Screw) (For Mounting holes without thread form only)
- (6) A1 (M8X1.25-25 Hex Bolts) (For Mounting holes with thread form only)
- (6) A3 (M8 Lock Washers)
- (9) A2 (M8 Large Flat Washers)
- (3) A4 (M8 Hex Nuts)

**Do not fully tighten hardware at this time.**



## STEP 5: Passenger Side Running Board Installation

Once all (3) mounting brackets are installed, then proceed to the Running Board installation.

(1) Select a Running Board. Slide (3) B1 M6X1-20mm Square Head Bolts into each bottom channel (**Fig 5**).

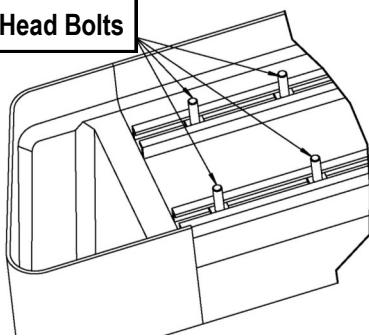
(2) Carefully position the Running Board onto the (3) Mounting Brackets.

(3) Attach the Running Board to each Mounting Bracket (**Fig 6**) with

- (2) B1 M6X1-20mm Square Head Bolts
- (2) B2 M6 Large Flat Washers
- (2) B3 M6 Nylon Lock Nuts

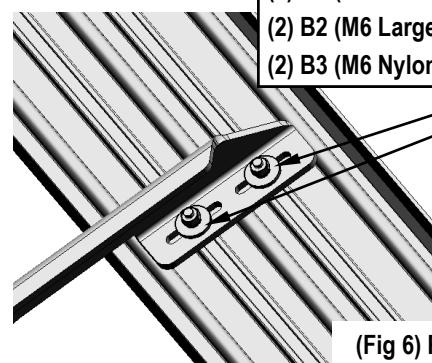
**Note:** Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

**M6X1-20mm Square Head Bolts**



**(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels**

(2) B1 (M6X1-20mm Square Head Bolts)  
(2) B2 (M6 Large Flat Washers)  
(2) B3 (M6 Nylon Lock Nuts)



**(Fig 6) Running Board Installed Onto Mounting Bracket**

## STEP 6: Passenger Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.

## STEP 7: The Other Side Running Board Installation

Repeat Steps 1-6 for the Other Side Running Board Installation.

And then installation is completed!!!

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.