

iBoard®



Scan for
Installation Video

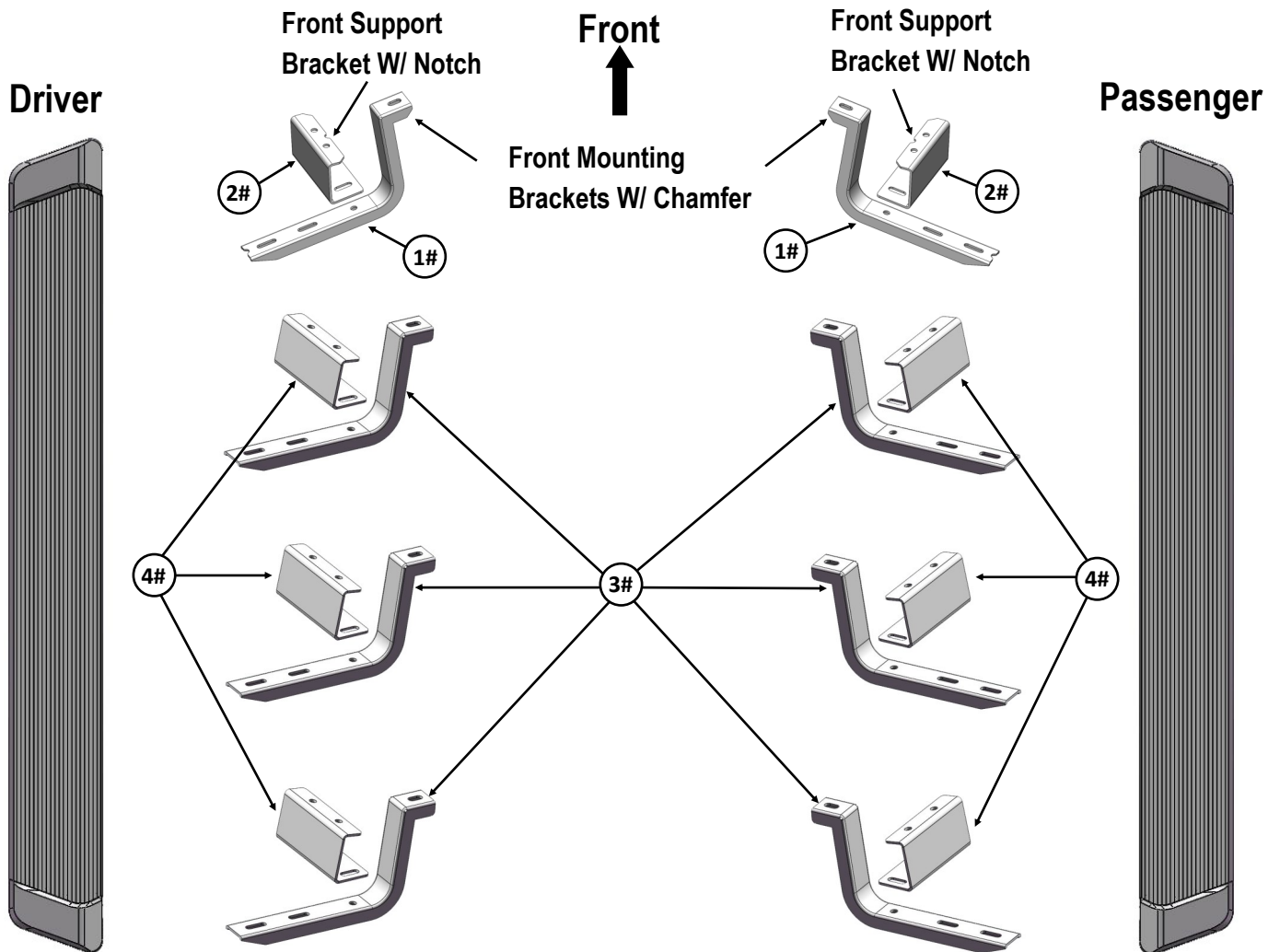
iBoard® by APS

PART#: IB-R922

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*DRILLING IS REQUIRED

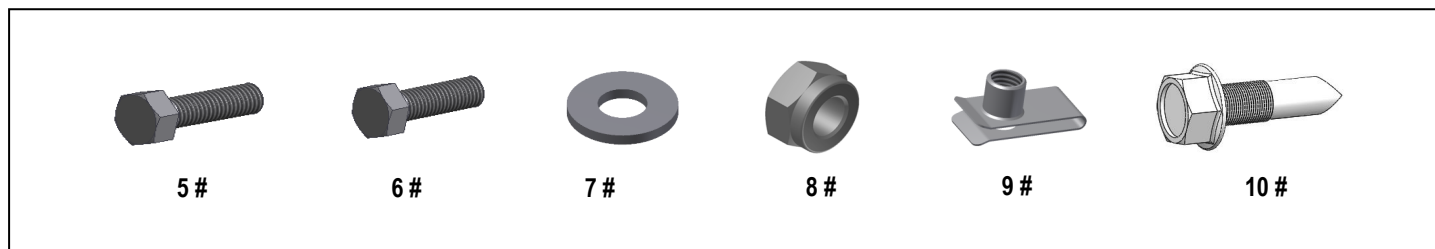
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



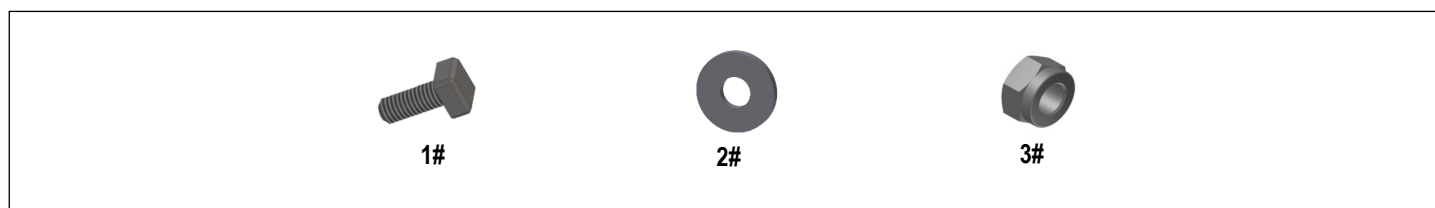
Customer Support: info@iboardauto.com



Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	2	Driver/Passenger Front Mounting Brackets	6#	24	M8X1.25-20mm Hex Bolts
2#	2	Driver/Passenger Front Support Brackets	7#	54	M8 Flat Washers
3#	6	Center/Rear Mounting Brackets	8#	24	M8 Nylon Lock Nuts
4#	6	Center/Rear Support Brackets	9#	6	M8 Clip Nuts
5#	6	M8X1.25-25mm Hex Bolts	10#	2	ST6.3-25mm Hex Self Tapping Screws



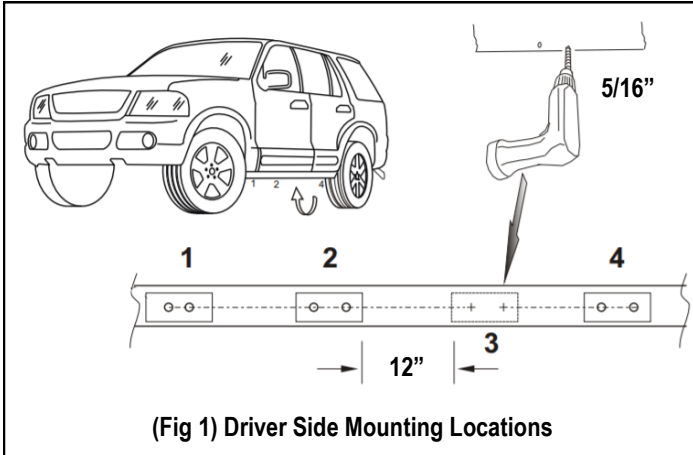
Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	16	M6X1-20mm Square Head Bolts	3#	16	M6 Nylon Lock Nuts
2#	16	M6 Large Flat Washers			





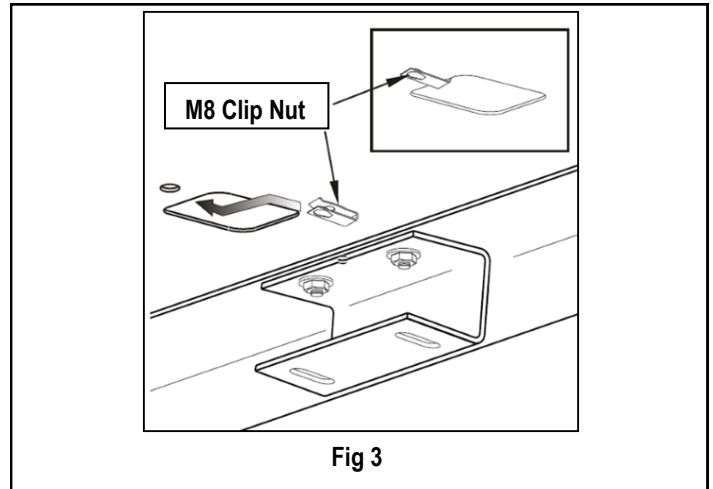
STEP 1

Start installation at the driver side of the vehicle, Remove splash guard from underside of vehicle. Drill 5/16" holes on the 3rd mounting location, (Fig 1).



STEP 3

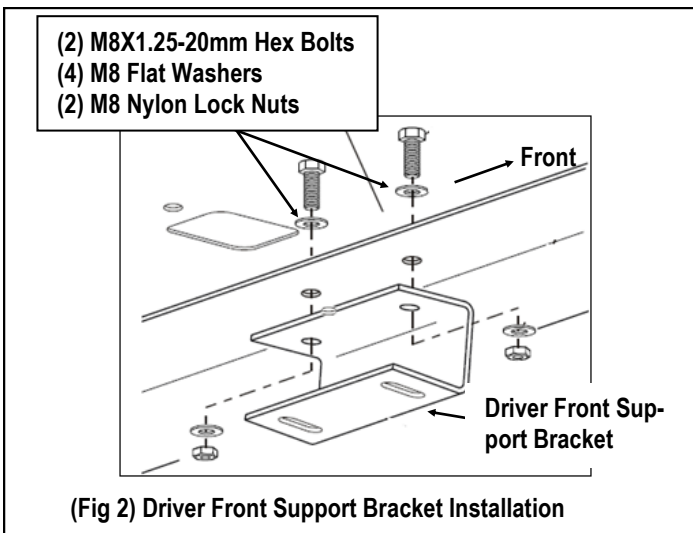
Select (1) M8 Clip Nut. Line up the Clip Nut with the round hole beside the support bracket, (Fig 3).



STEP 2

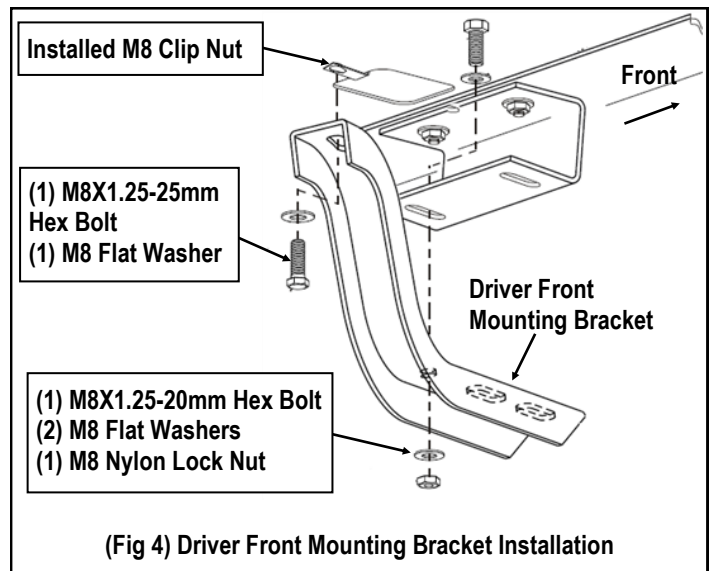
Attach the Driver Front Support Bracket to the 1st Mounting Location with (2) M8X1.25-20mm Hex Bolts, (4) M8 Flat Washers and (2) M8 Nylon Lock Nuts, (Fig 1). Don't fully tighten the hardware at this time.

Note: The (2) Front Support Brackets are different with (6) Center and Rear Support Brackets.



STEP 4

Attach the upper mounting hole of the Deriver Front Mounting Bracket to the installed M8 Clip Nut and mount the lower hole to the installed Driver Front Support Bracket with (2) M8X1.25-25mm Hex Bolts, (3) M8 Flat Washers, (1) M8 Nylon Lock Nut (Fig 4). Don't fully tighten hardware at this time.





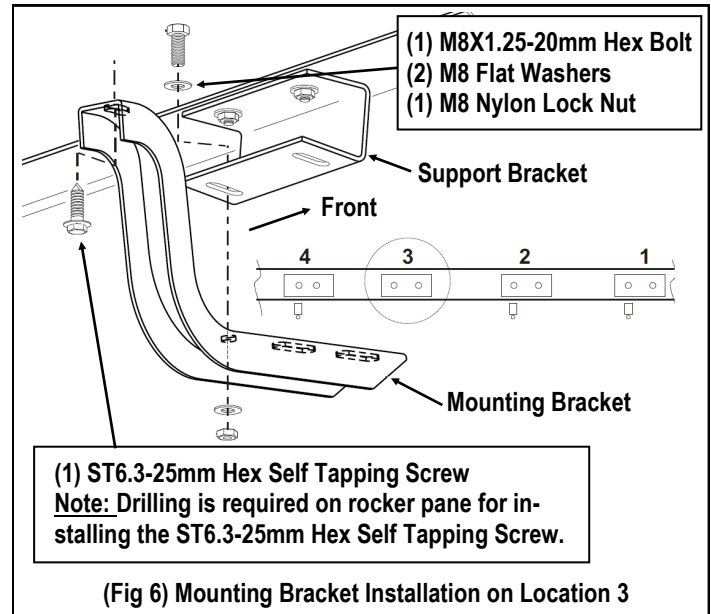
STEP 5

Move to the **Mounting locations 2 & 4**. Repeat **Steps 2-4** to install Support Brackets and Mounting Brackets. Do not fully tighten at this time.

STEP 6

Move to the **location 3**. Drill (2) 5/16" holes on pinch weld, (**Fig 1**). And then attach (1) Center Support Bracket to the drilled holes with (2) M8X1.25-20mm Hex Bolts, (4) M8 Flat Washers, (2) M8 Nylon Lock Nuts, (**Fig 5**).

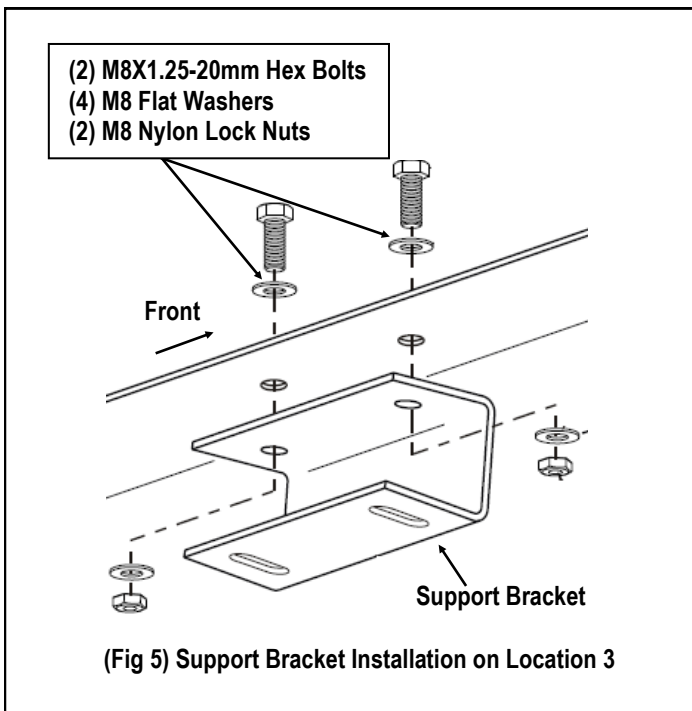
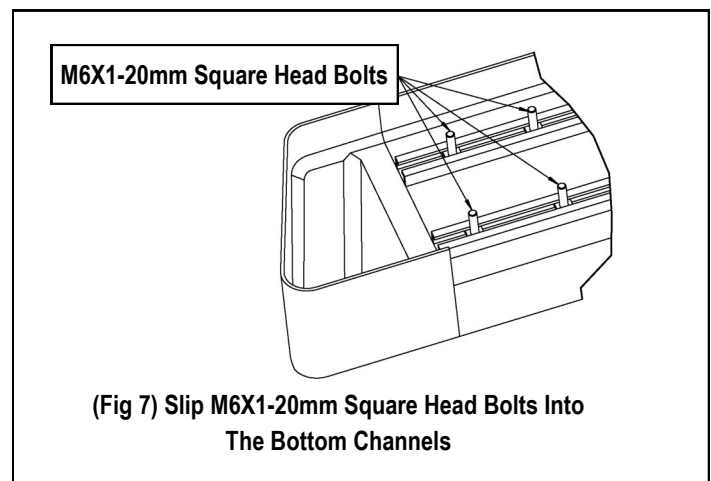
Attach (1) Center Mounting Bracket to the installed Center Support Bracket with (1) M8X1.25-20mm Hex Bolt, (2) M8 Flat Washers, (1) M8 Nylon Lock Nut, (**Fig 6**). Adjust the Center Mounting Bracket properly. Mark and drill (1) 6mm hole on rocker panel. Attach the mounting Bracket to the drilled hole with (1) ST6.3-25mm Hex Self tapping Screw, (**Fig 6**).

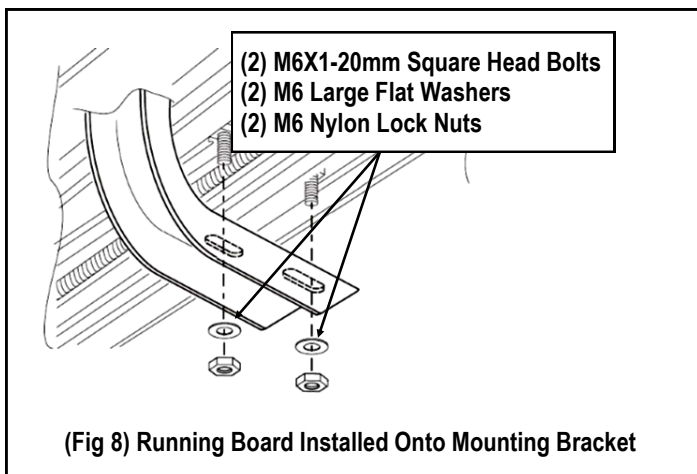


STEP 7

Once all (4) brackets have been installed. Select a Running Board. Slip (4) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 7**). Carefully position the Running Board onto the (4) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (**Fig 8**). Do not fully tighten at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.





STEP 8

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 9

Repeat **Steps 1-8** for the other side Running Board installation. The installation is completed.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.