



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R312

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Recommended Torque Values

Fastener Size	Tightening Torque (ft-lbs)	Torque Wrench Required (Yes/No)
6mm	6-7	Yes
8mm	16-18	No
10mm	31-32	Yes
12mm	56-58	No
14mm	92-94	No



Scan for
Installation Video

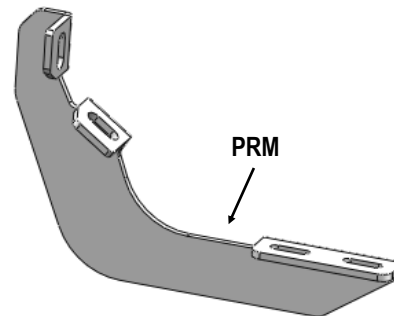
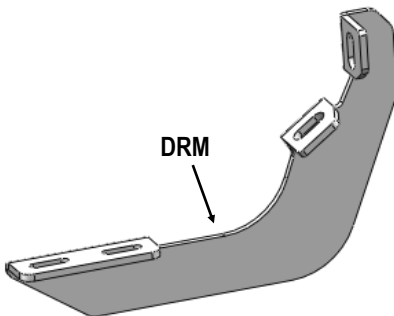
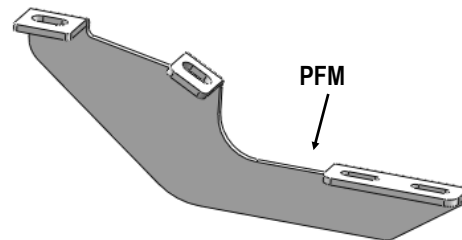
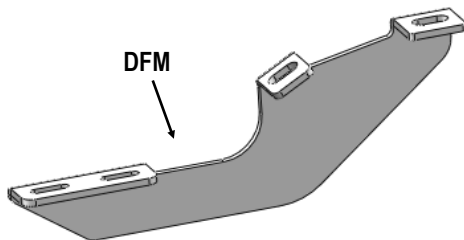
Mounting Bracket List			
Item	QTY	Part Name	Description
1#	1	DFM	Mounting Bracket for Driver Front
2#	1	DRM	Mounting Bracket for Driver Rear
3#	1	PFM	Mounting Bracket for Passenger Front
4#	1	PRM	Mounting Bracket for Passenger Rear

PART LIST

Driver

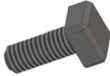
Front

Passenger





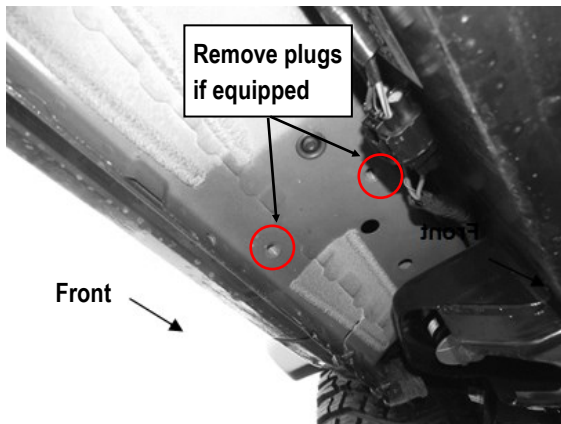
Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	8	M10X1.5-30 Hex Bolts	A3	8	M10 Lock Washers
A2	8	M10 Flat Washers			
 A1  A2  A3					

Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	8	M6X1-20mm Square Head Bolts	B3	8	M6 Nylon Lock Nuts
B2	8	M6 Large Flat Washers			
 B1  B2  B3					

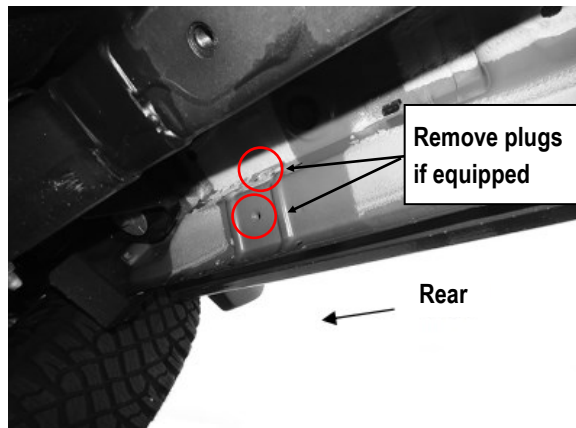


STEP 1: Locate the Driver Side Mounting Locations

- Locate the threaded holes in the body panel.
- Remove the plastic plugs covering the holes. (Fig. 1).



(Fig. 1) Driver Side Front Mounting Location



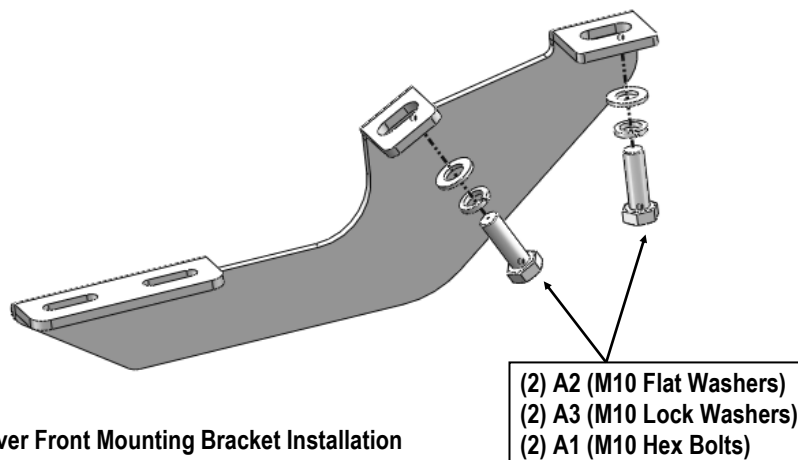
(Fig. 2) Driver Rear Side Mounting Location

STEP 2: Install Driver Front Mounting Brackets

Attach the Driver Front Mounting Bracket (DFM) to the front mounting location with (Fig. 3):

- (2) A1 (M10X1.5-30 Hex Bolts)
- (2) A2 (M10 Flat Washers)
- (2) A3 (M10 Lock Washers)

Do not fully tighten hardware at this time.



(Fig. 3) Driver Front Mounting Bracket Installation

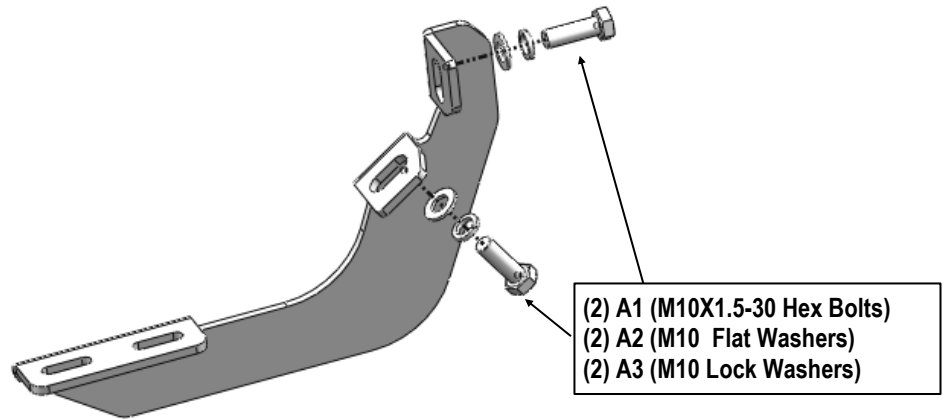


STEP 3: Install Driver Rear Mounting Brackets

Bolt the Driver Rear Mounting Bracket (**DRM**) to the factory threaded holes on the Driver Side Rear Mounting Position (**Fig. 4**) with:

- (2) A1 (M10X1.5-30 Hex Bolts)
- (2) A2 (M10 Flat Washers)
- (2) A3 (M10 Lock Washers)

Do not fully tighten hardware at this time.



(Fig. 4) Driver Rear Mounting Bracket Installation

STEP 4: Driver Running Board Installation

Once all (2) mounting brackets are installed, then proceed to the Running Board installation.

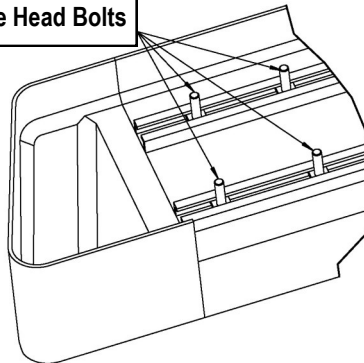
- (1) Select a Running Board. Slide (2) B1 (M6X1-20mm Square Head Bolts) into each bottom channel (**Fig. 5**).
- (2) Carefully position the Running Board onto the (2) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (**Fig. 6**) with

- (2) B1 (M6X1-20mm Square Head Bolts)
- (2) B2 (M6 Large Flat Washers)
- (2) B3 (M6 Nylon Lock Nuts)

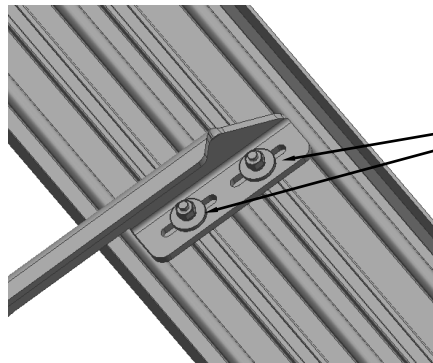
Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



M6X1-20mm Square Head Bolts



(Fig. 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig. 6) Running Board Installed Onto Mounting Bracket

STEP 5: Driver Side Running Board Adjustment

- Level and adjust the assembled Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 10mm hardware with 31-32 ft-lbs torque.

STEP 6: The Other Side Running Board Installation

Repeat Steps 1-5 for the Other Side Running Board Installation.
And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.