



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R239/R313

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

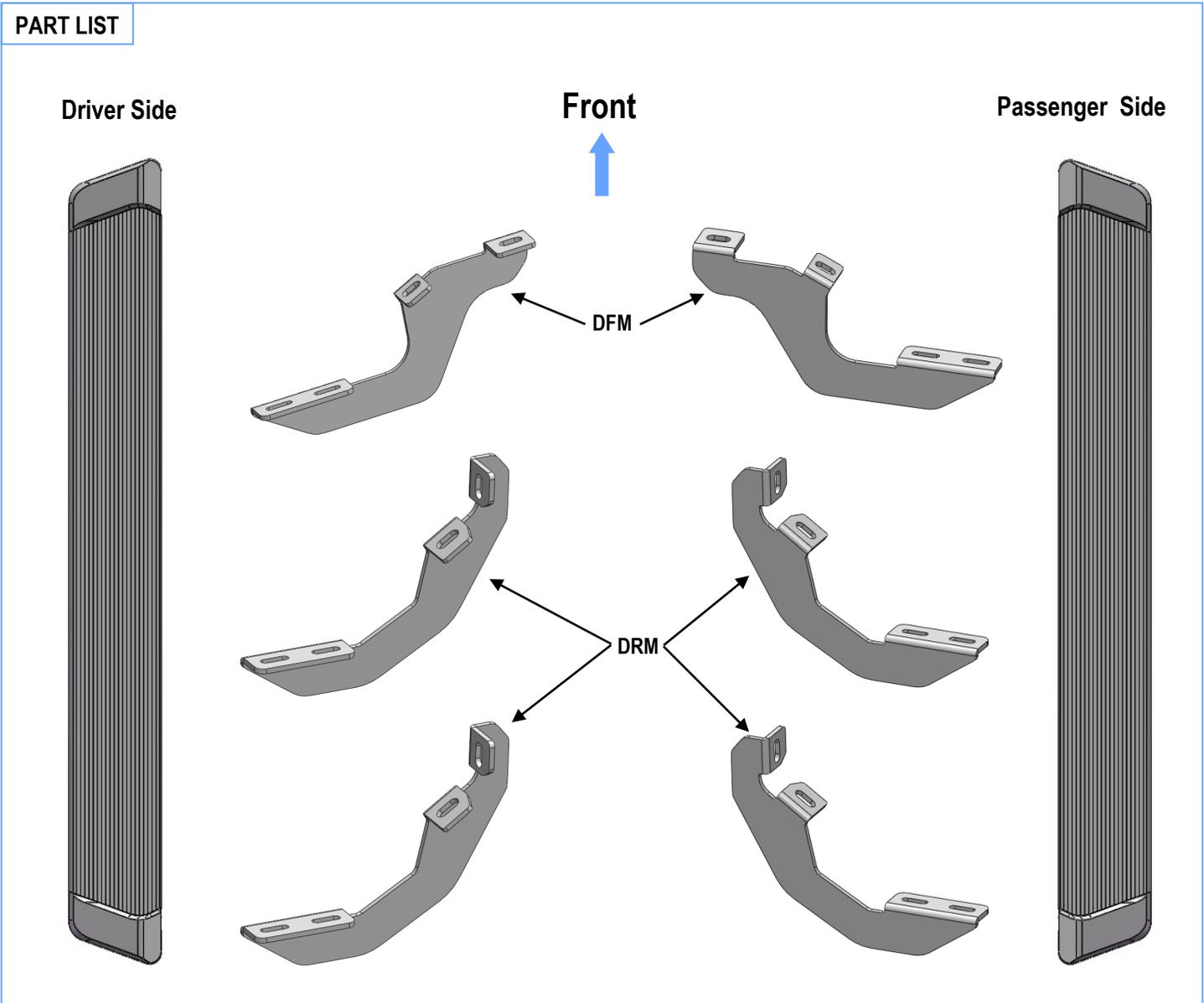
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

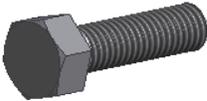
Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Bracket for Driver / Passenger Front
2#	4	DRM	Mounting Bracket for Driver / Passenger Center / Rear

PART LIST





Scan for
Installation Video

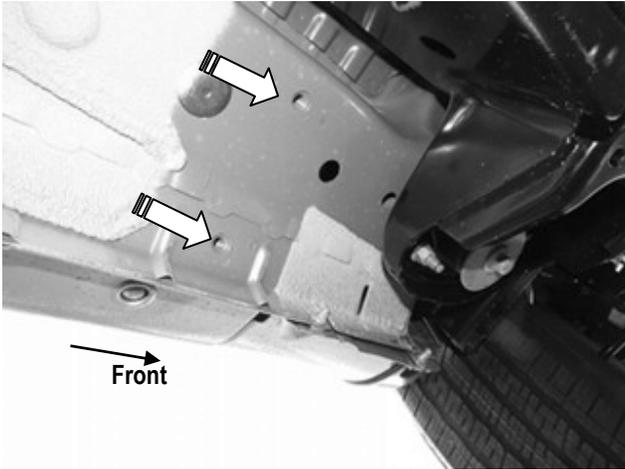
Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M10X1.5-25 Hex Bolts	A3	12	M10 Lock Washers
A2	12	M10 Large Flat Washers			
  					
<p>A1 A2 A3</p>					

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			
  					
<p>B1 B2 B3</p>					

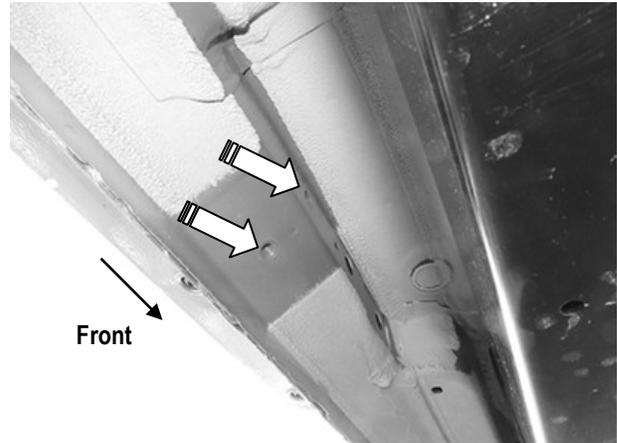


STEP 1: Locate Driver Side Mounting Locations

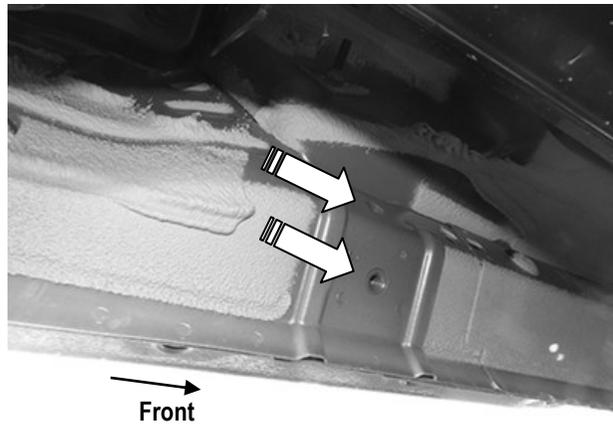
- Locate the threaded mounting holes on the rocker panel, **(Figs 1-3)**. The mounting brackets will bolt to the threaded holes.
- Remove the plastic covering the mounting holes if equipped.



(Fig 1) Driver Front Mounting Location



(Fig 2) Driver Center Mounting Location



(Fig 3) Driver Rear Mounting Location



STEP 2: Install Driver Side Mounting Bracket

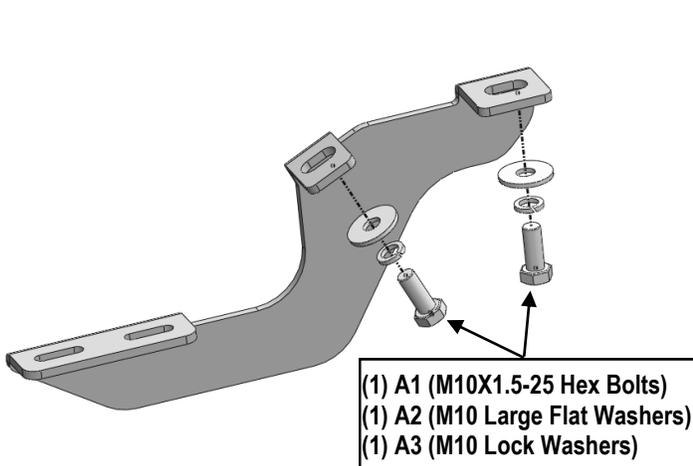
(1) Attach (1) Driver Front Mounting Bracket (DFM) to Driver Front Mounting Position (Figs 1&4) with:

- (2) A1 (M10X1.5-25 Hex Bolts)
- (2) A2 (M10 Flat Washers)
- (2) A3 (M10 Lock Washers)

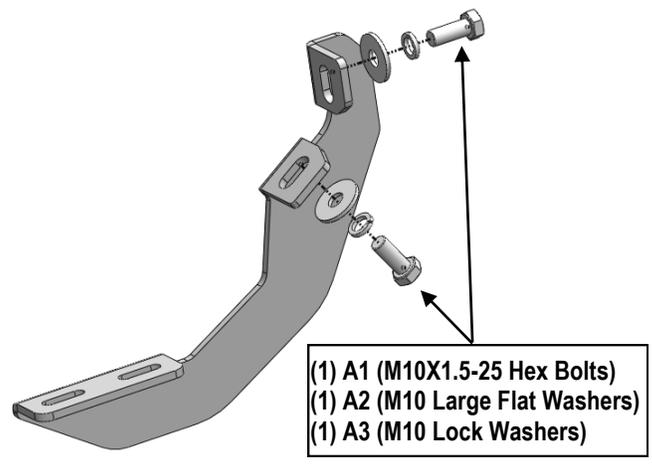
(3) Repeat to install Driver Center & Rear Mounting Brackets to Driver Center and Rear Mounting Positions, (Figs 2&3&5).

Note: *All (2) DFMs are Universal for Driver / Passenger Front.

*All (4) DRMs are Universal for Driver Center / Rear & Passenger Center / Rear.



(Fig 4) Driver Front Mounting Bracket Installation



(Fig 5) Driver Rear Mounting Bracket Installation

STEP 3: Driver Side Running Board Installation

Once all (3) Driver side mounting brackets are installed, then proceed to the Running Board installation (Figs 5-6).

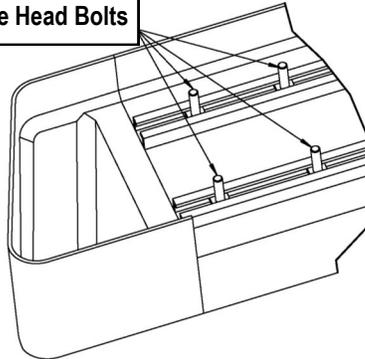
- Select a Running Board. Slip (3) B1(M6X1-20mm Square Head Bolts) into each bottom channel (Fig 5).
- Carefully position the Running Board onto the (3) Mounting Brackets.
- Attach the Running Board to each Mounting Bracket with (Fig 6):
 - (2) B1 (M6X1-20mm Square Head Bolts)
 - (2) B2 (M6 Large Flat Washers)
 - (2) B3 (M6 Nylon Lock Nuts)

Note: Do not fully tighten hardware at this time.

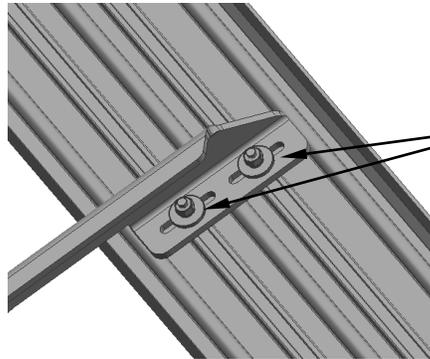
IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



M6X1-20mm Square Head Bolts



(Fig 6) Slip M6X1-20mm Square Head Bolts
Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig 7) Running Board Installed Onto Mounting Bracket

STEP 4: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

Important: Please follow the recommended Tightening Torques shown in the table on page 1.

Don't over tighten, or the nuts/bolts will be damaged.

STEP 5: The Other Side Running Board Installation

Move to the other side of the vehicle. Repeat **Steps 1-4** for the other Running Board installation.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.