AUTO PARTS SPECIALIST INC

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iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R176

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

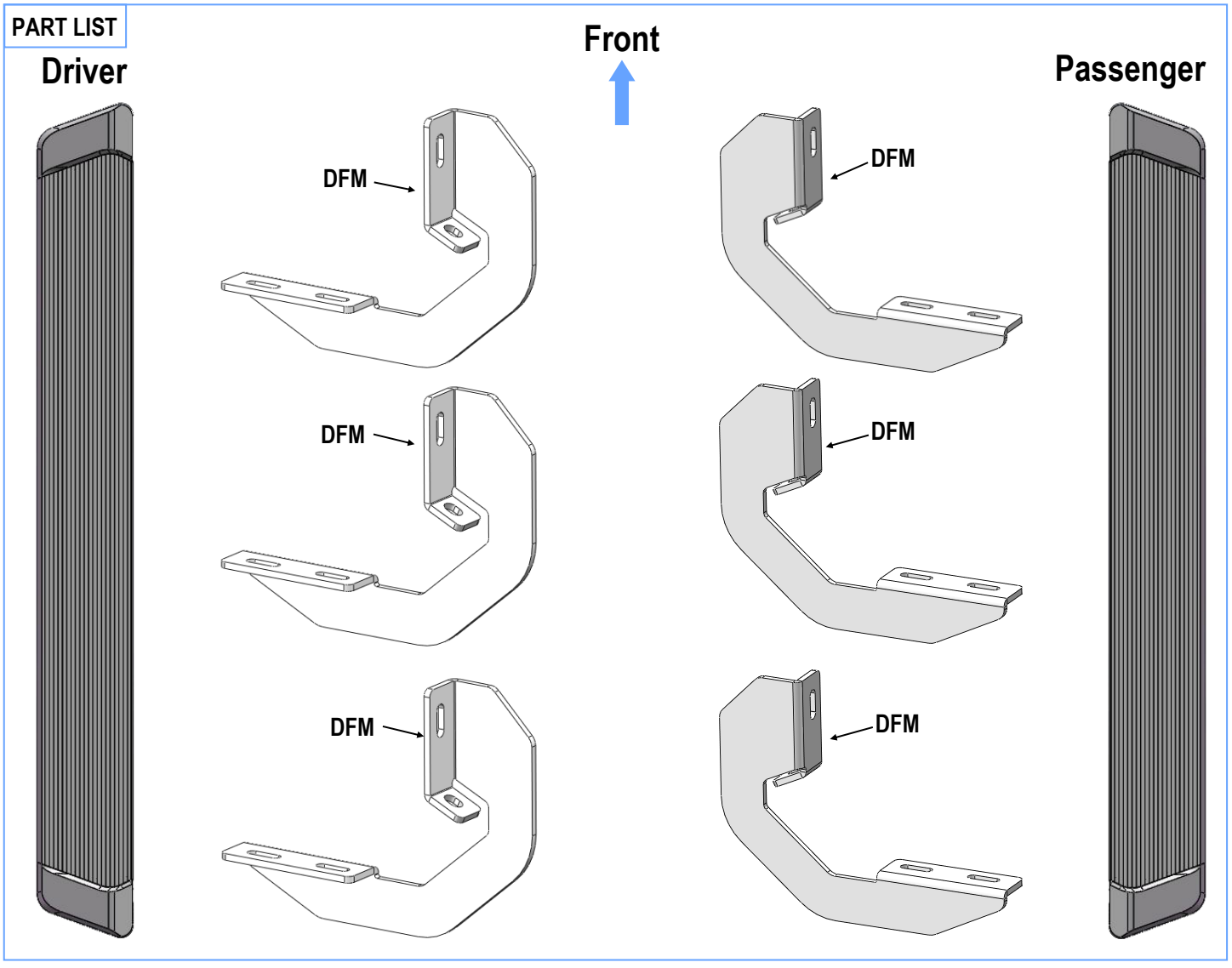
Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	Yes
8mm	16-18	Yes
10mm	31-32	Yes
12mm	56-58	No
14mm	92-94	No

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Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	6	DFM	Mounting Bracket for Driver / Passenger Side

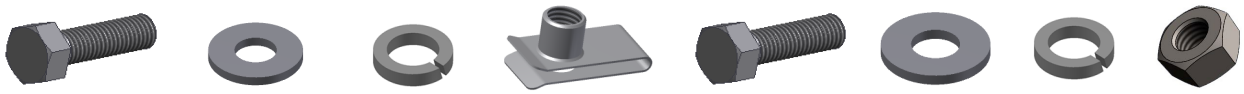
PART LIST



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Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	6	M8X1.25-25 Hex Bolts	A5	6	M10X1.5-25 Hex Bolts
A2	6	M8 Flat washers	A6	12	M10 Flat Washers
A3	6	M8 Lock Washers	A7	6	M10 Lock Washers
A4	6	M8 Clip Nuts	A8	6	M10X1.5 Hex Nuts



A1 A2 A3 A4 A5 A6 A7 A8

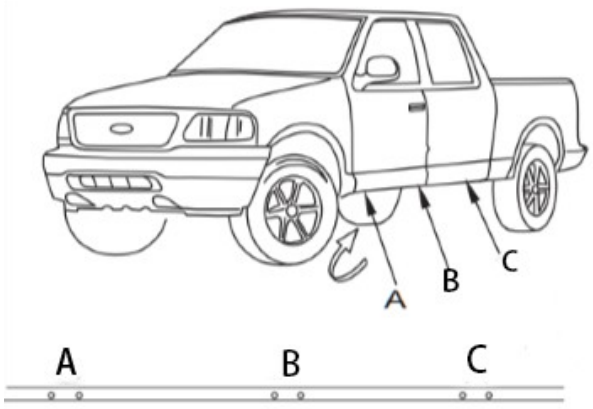
Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			



B1 B2 B3

STEP 1: Locate Driver Side Mounting Positions

- Locate mounting positions as shown, **(Fig. 1).**



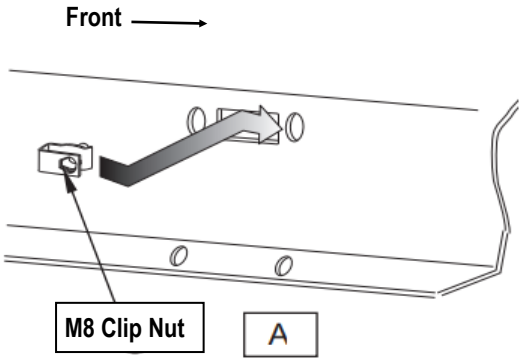
(Fig. 1) Driver Side Mounting Positions

STEP 2: Install Driver Side Mounting Bracket

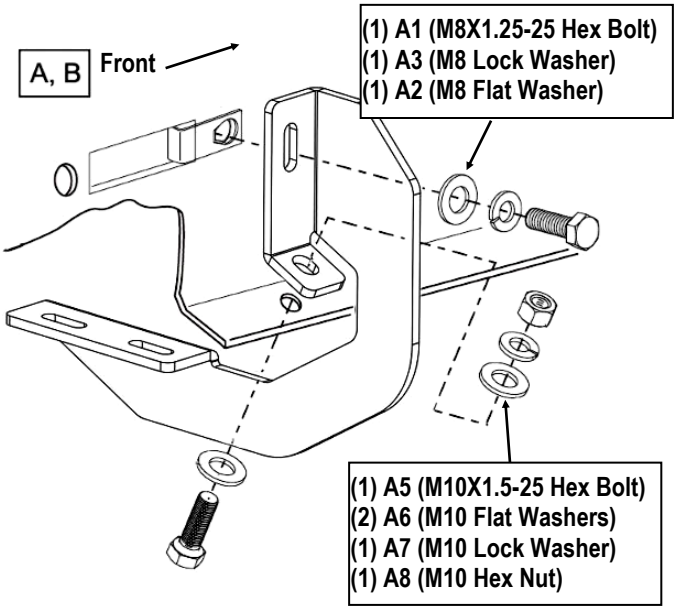
- Install (1) A4 (M8 Clip Nut) as shown **(Fig. 2).**
- Attach Driver Front Mounting Bracket **(DFM)** to the installed M8 Clip Nut with **(Figs. 3-4):**
  - (1) A1 (M8X1.25-25 Hex Bolt)
  - (1) A3 (M8 Lock Washer)
  - (1) A2 (M8 Flat Washer)
- Attach Driver Front Mounting Bracket **(DFM)** to pinch weld with **(Figs. 3-4):**
  - (1) A5 (M10X1.5-25mm Hex Bolt)
  - (2) A6 (M10 Flat Washers)
  - (1) A7 (M10 Lock Washer)
  - (1) A8 (M10 Hex Nut)

  Do not fully tighten hardware at this time.
- Move to driver center & rear mounting locations, repeat to install Driver Center Mounting Bracket **(DFM)** and Driver Rear Mounting Bracket **(DFM).**

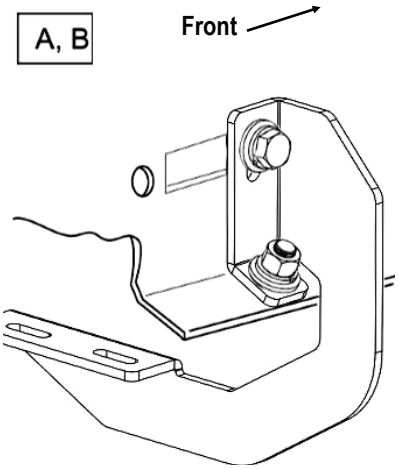
  Note: All (6) DFMs are universal.



(Fig. 2) Driver Front Mounting Location



(Fig. 3) Driver Front Mounting Bracket Installation



(Fig. 4) Driver Front Mounting Bracket Installation

STEP 3: Driver Side Running Board Installation

Once all (3) mounting brackets are installed, then proceed to the Running Board installation.

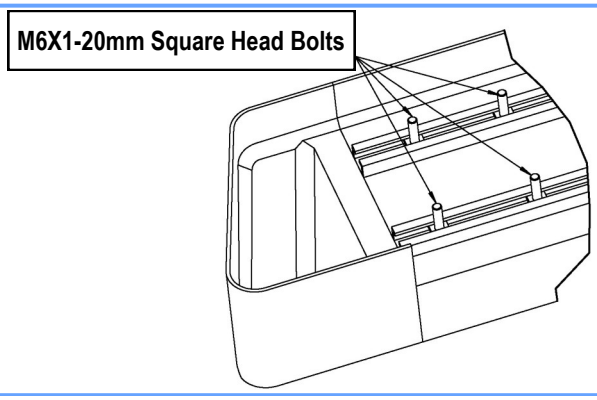
(1) Slide (3) B1 M6X1-20mm Square Head Bolts into each of the two bottom channels (6 bolts total per Running Board). **(Fig. 5)**.

(2) Carefully position the Running Board onto the (3) Mounting Brackets.

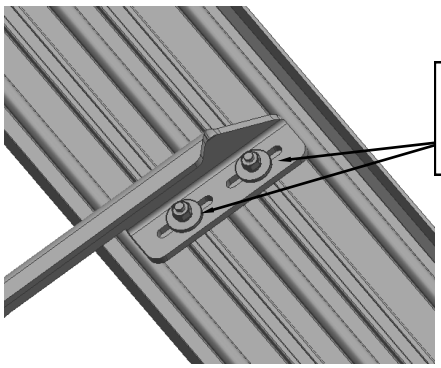
(3) Attach the Running Board to each Mounting Bracket **(Fig. 6)** with:

- (2) B1 (M6X1-20mm Square Head Bolts)
- (2) B2 (M6 Large Flat Washers)
- (2) B3 (M6 Nylon Lock Nuts)

Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



(Fig. 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig. 6) Running Board Installed Onto Mounting Bracket

STEP 4: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque, 10mm hardware with 31-32 ft-lbs torque.

STEP 5: The Other Side Running Board Installation

Repeat **Steps 1-4** for the Other Side Running Board Installation.
And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.