



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R175

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

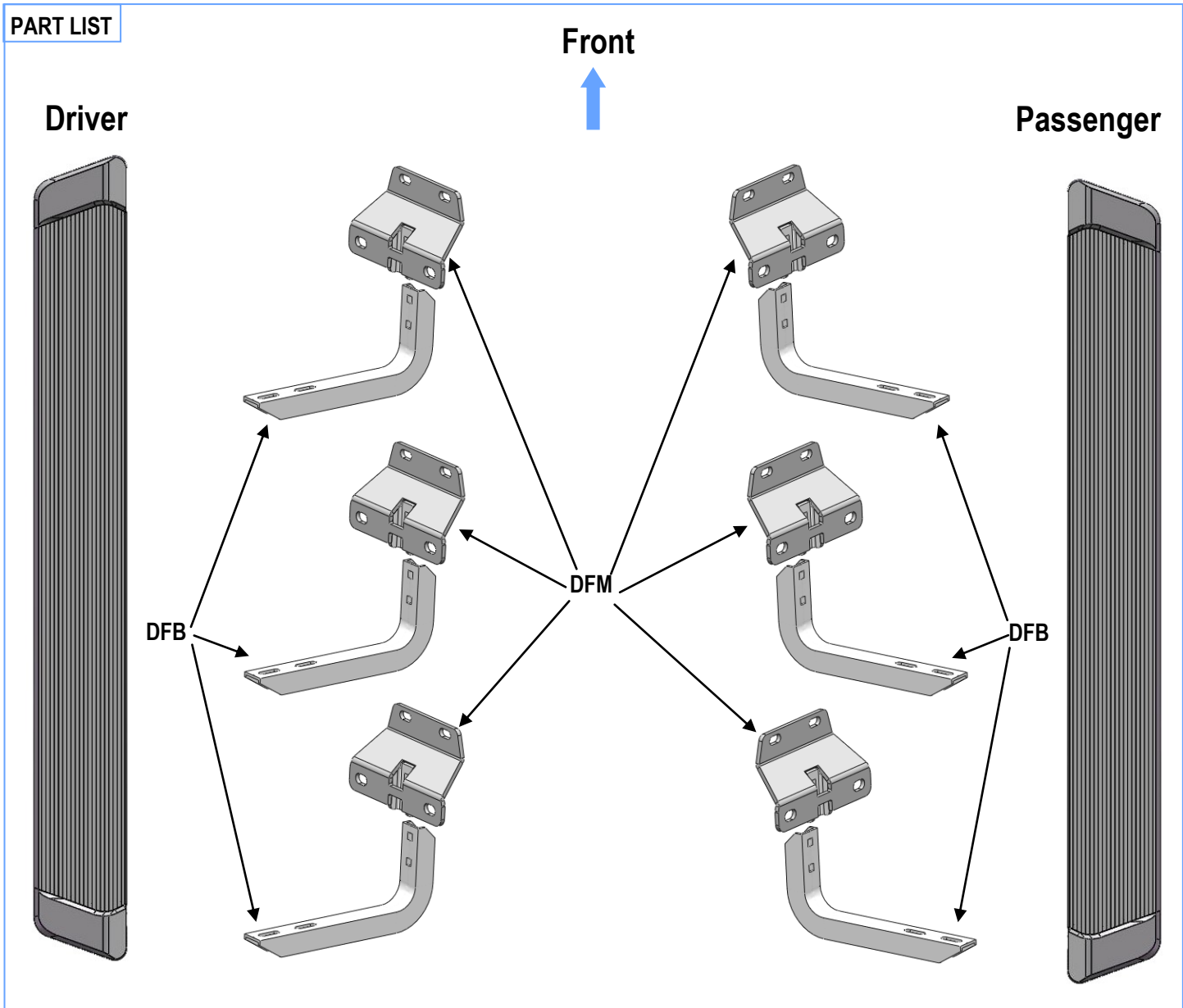
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

Mounting Bracket List			
Item	QTY	Part Name	Description
1#	6	DFM	Mounting Brackets for Driver /Passenger Front /Center /Rear
2#	6	DFB	Bar Brackets for Driver /Passenger Front /Center /Rear

PART LIST







Scan for
Installation Video

Hardware Package A (For Bracket Installation)


Item	QTY	Description	Item	QTY	Description
A1	18	M8 Plastic Washers	A4	12	M8X1.25-25 Carriage Bolts
A2	18	M8 Large Flat Washers	A5	12	M8 Flat Washers
A3	30	M8X1.25 Nylon Lock Nuts			



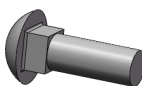
A1




A2



A3



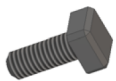
A4




A5

Hardware Package B (For Running Board Installation)


Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			



B1



B2



B3



STEP 1: Assemble the Passenger Side Mounting Brackets

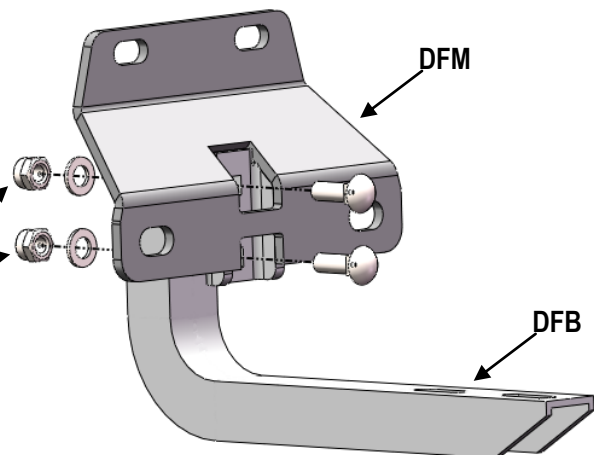
Assemble the Driver Front Mounting Brackets (DFM+DFB) (Fig 1) with:

- (2) A4 (M8X1.25-25 Carriage Bolts)
- (2) A5 (M8 Flat Washers)
- (2) A3 (M8X1.25 Nylon Lock Nuts)

Repeat to assemble (5) remaining Mounting Brackets (DFMs+ DFBs) .

NOTE: All (6) Mounting Brackets (DFMs +DFBs)
are universal and will fit driver or passenger side.

(2) A4 (M8X1.25-25 Carriage Bolts)
(2) A5 (M8 Flat Washers)
(2) A3 (M8X1.25 Nylon Lock Nuts)



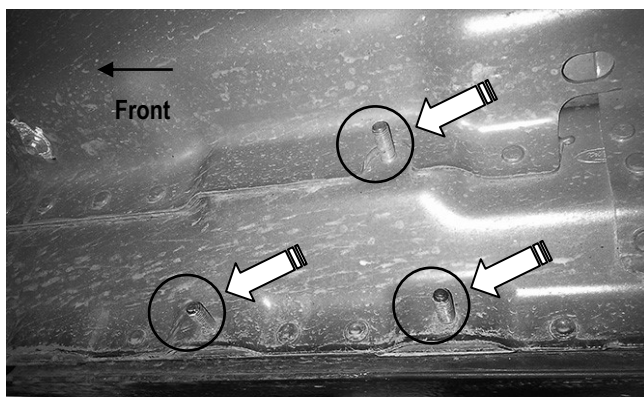
(Fig 1) Passenger Front Mounting Brackets Installation

STEP 2: Locate the Passenger Side Mounting Locations

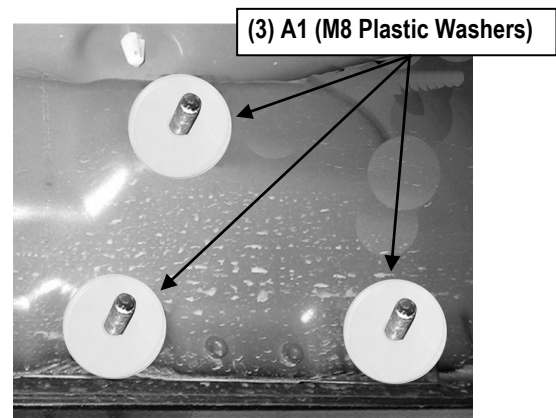
- Locate the front factory running board mounting location along the inner side of the body, (Fig 1).
- Slide (1) A1 (M8 Plastic Washer) over each factory mounting stud in the body panel, (Fig 2).

NOTE:

- The M8 Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets.



(Fig 2) Passenger Side Front Mounting Location



(Fig 3) Thread M8 Plastic Washers Onto All Mounting Studs
(Passenger Side Rear Mounting Location Pictured)

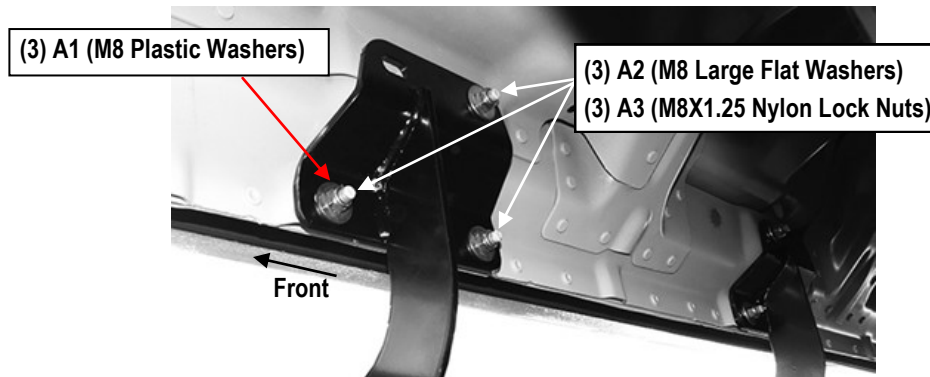


STEP 3: Install Passenger Front Mounting Brackets

Attach (1) Assembled Mounting Brackets (**DFM+DFB**) to the (3) factory studs (**Figs 3&4**) on the Passenger Side Front Mounting Location with :

- (3) A2 (M8 Large Flat Washers)
- (3) A3 (M8X1.25 Nylon Lock Nuts)

Note: Do not fully tighten hardware at this time.



(Fig 4) Passenger Front Mounting Bracket Installation

STEP 4: Install Passenger Center & Rear Mounting Brackets

- Move to the passenger side center & rear mounting locations of the vehicle.
- Repeat **Steps 2-3** to install the Assembled Mounting Brackets (**DFM+DFS**) on Passenger Center & Rear Mounting Location.

STEP 5: Driver Running Board Installation

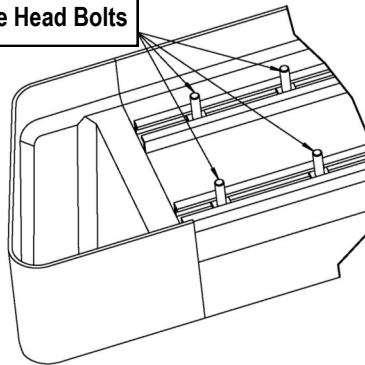
Once all (3) mounting brackets are installed, then proceed to the Running Board installation.

- (1) Select a Running Board. Slide (3) B1 M6X1-20mm Square Head Bolts into each bottom channel (**Fig 5**).
- (2) Carefully position the Running Board onto the (3) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (**Fig 6**) with
 - (2) B1 M6X1-20mm Square Head Bolts
 - (2) B2 M6 Large Flat Washers and
 - (2) B3 M6 Nylon Lock Nuts

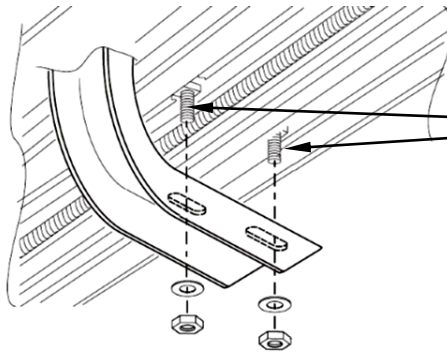
Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



M6X1-20mm Square Head Bolts



(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



**(2) B1 (M6X1-20mm Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)**

(Fig 6) Running Board Installed Onto Mounting Bracket

STEP 6: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.

STEP 7: The Other Side Running Board Installation

Repeat Steps 2– 6 for the Other Side Running Board Installation.
And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.