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PART#: IB-P924Y&H

Tightening Torque (ft-lbs) **Fastener Size** Required **READ INSTRUCTIONS CAREFULLY BEFORE START ING** INSTALLATION. REMOVE CONTENTS FROM BOX AND 6-7 Х 6mm VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS $\sqrt{}$ 8mm 16-18 **RECOMMENDED.** 10mm 31-32 Х 56-58 Х 12mm ***ROCKER PANEL MOUNT *NO DRILLING REQUIRED** 92-94 Х 14mm Front **Driver Side Step Bar** Passenger Side Step Bar **Driver Front** Passenger Front Mounting Bracket **Mounting Bracket** (PFM) (DFM) Passenger Center/ **Driver Center/Rear** Rear Mounting Mounting Bracket Bracket (PCM/PRM) (DCM/DRM) (DCM/DRM) PCM/PRM)

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			Hardware P	ackage A (Fo	or Brac	ket Inst	tallation)	
tem	QTY	Description			ltem	QTY		Description
1#	12	M8X1.25-25mm Hex Bolts			4#	6	M8 Hex N	uts
2#	18	M8 Large Flat Wa	shers		5#	6	ST8x25mr	n Hex Self Tapping Screws
3#	12	M8 Lock Washers	;					
	(0	C				
		1#	2 #	3 #	ł		4 #	5#

			Hardware Package	B (For Step	Bar Inst	allation)
ltem	QTY	Desc	ription	ltem	QTY	Description
1#	12	M8X1.25-35mm Carria	age Bolts	3#	12	M8 Nylon Lock Nuts
2#	12	M8 Large Flat Washe	ſS	4#	6	Sliders (Packed with Mounting Brackets)
		1#	2#		3 #	4#

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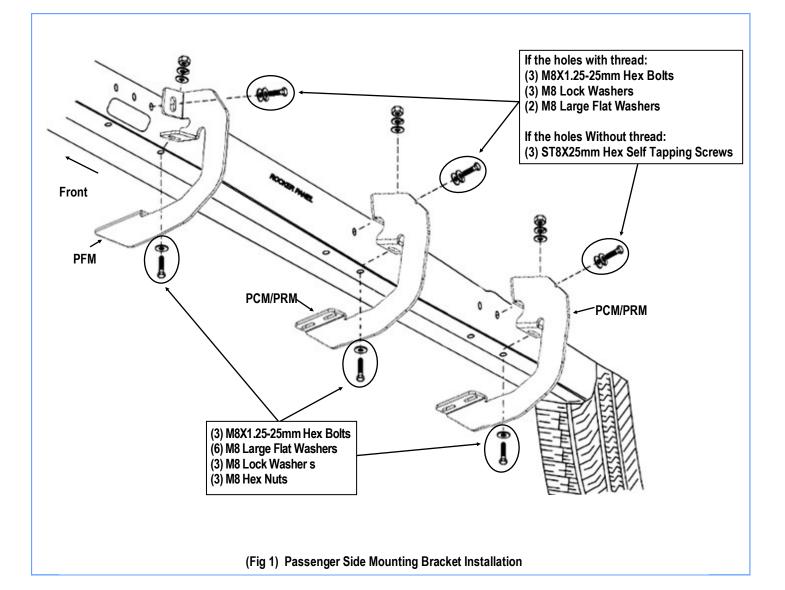
STEP 1

Start installation from the passenger side of the vehicle. Locate Passenger Side mounting locations. Remove any tape on the inside of rocker panel that covers the mounting holes.

NOTE: (1) ST8x25mm Hex Self Tapping Screw replace (1) M8 bolt per bracket if the factory holes are not tapped for M8 bolts.

STEP 2

Attach the Passenger Side Mounting Brackets to the body panel as shown, (Fig 1). Do not fully tighten hardware at this time.



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STEP 3

Once all (3) Passenger side mounting brackets are installed, then proceed to the Step Bar installation. (**Figs 2 & 3**)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (2) sliders to the step bar.

(5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, (**Fig 3**). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Mounting Brackets.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-3** for the other side Step Bar installation. **The installation is completed!!!**

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

