iBoard®

iBoard® by APS

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

Item	QTY	Description	Item	QTY	Description
1#	6	Mounting Brackets	6#	6	M10 Clip Nuts
2#	12	M10X1.5-30mm Hex Bolts	7#	12	M6X1-20mm Square Head Bolts
3#	18	M10 Flat Washers	8#	12	M6 Large Flat Washers
4#	12	M10 Lock Washers	9#	12	M6X1 Nylon Lock Nuts
5#	6	M10X1.5 Hex Nuts			

2 #   3 #   4 #   5 #

6 #   7 #   8 #   9 #
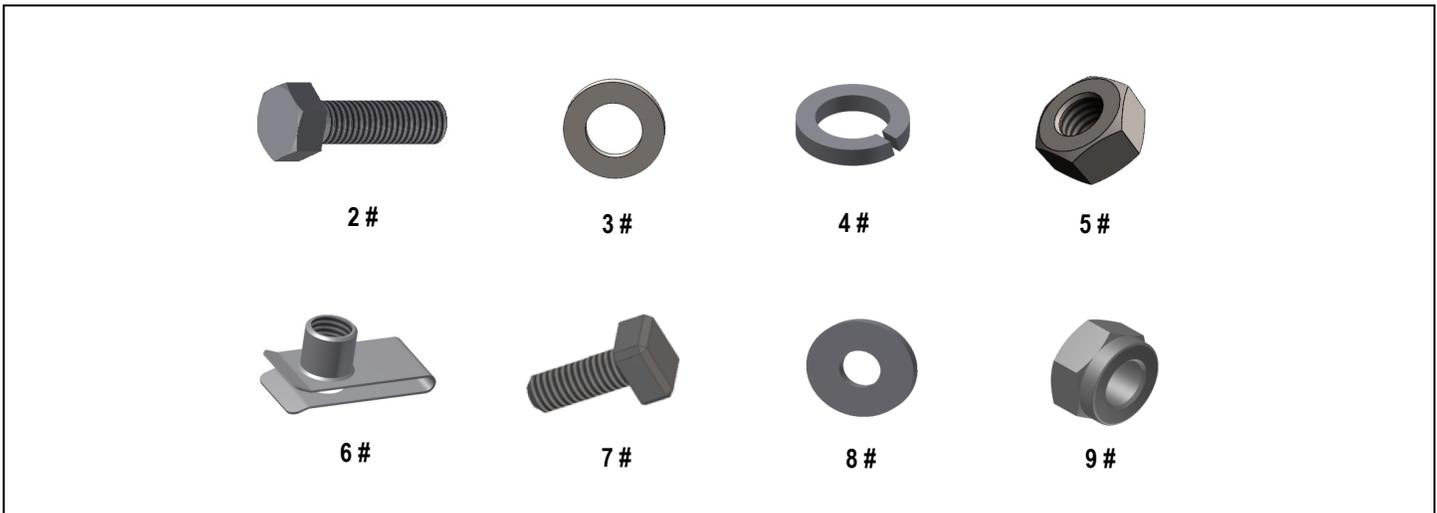
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Driver

Front

Passenger

1#

1#

1#

1#

1#

1#
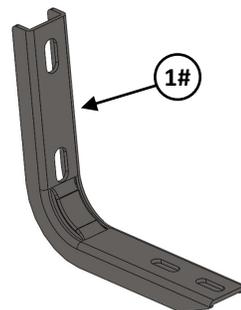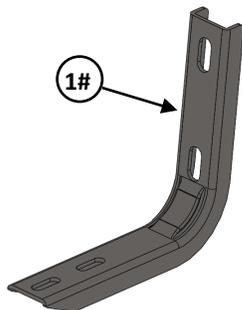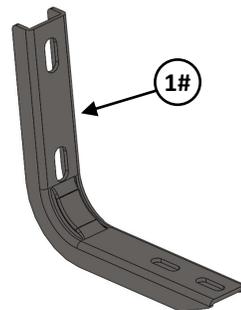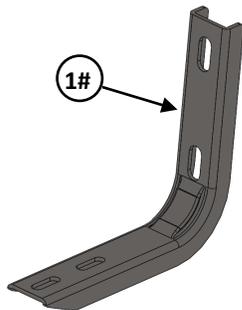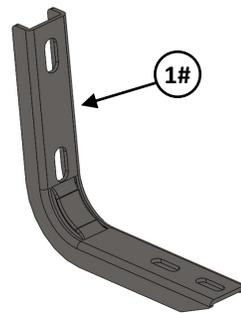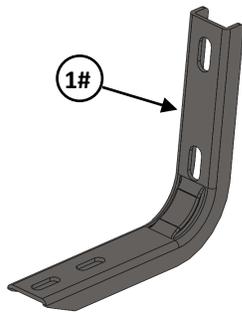
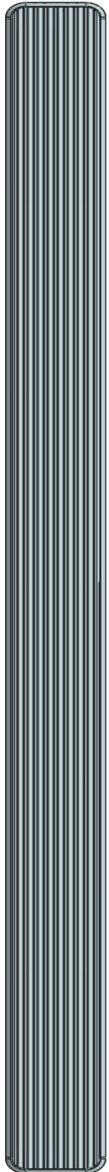# iBoard®

STEP 1

Starting on the driver side-front of the vehicle, locate the (5) pairs of factory holes along the bottom of the body, (pinch weld). Running Board installation will use the 2nd,3rd,and 5th mounting location. Move to the 2nd pair of holes directly under the center of the front door, **(Figs 1 & 2)**. Each mounting location on the inner body panel is comprised of a rectangular hole with a round hole on each side directly above each pair of holes in the pinch weld, **(Fig 1 & 3)**.
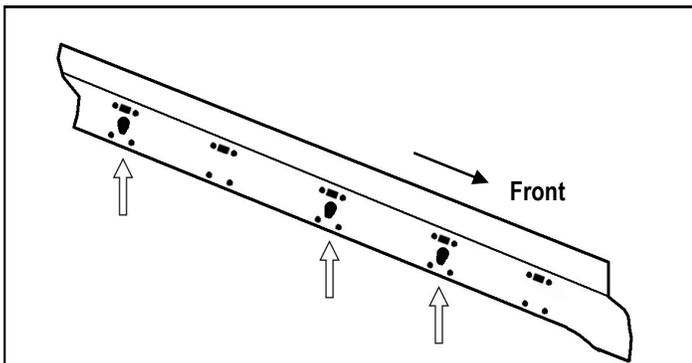
**(Fig 1) Driver Side Mounting Locations Illustrated (Back Of Rocker Panel)**
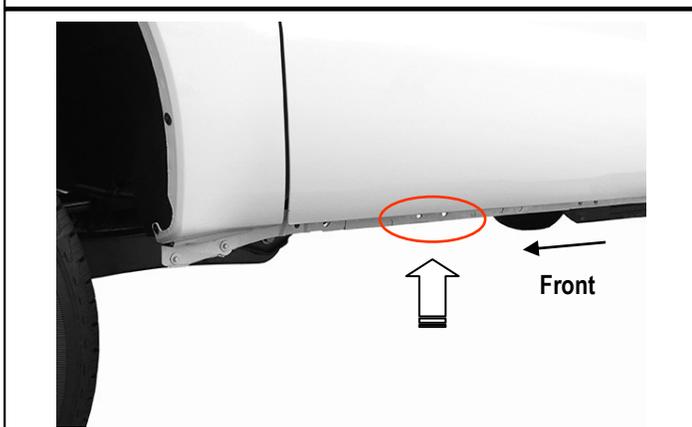
Front

(Fig 2) Driver Side Front Mounting Location (Bolt to The 2nd Pair Of Factory Holes on Pinch Weld)

Front

STEP 2

Select (1) M10 Clip Nut. Insert the Clip Nut into the rectangular opening and line up the threaded hole in the Clip with the round hole next to the rectangular opening.

NOTE: Threaded nut must go towards the inside of the side panel, **(Fig 3)**.

Line Up M10 Clip Nut With Factory Hole

Factory Hole In Pinch Weld Pictured From Behind Body Panel
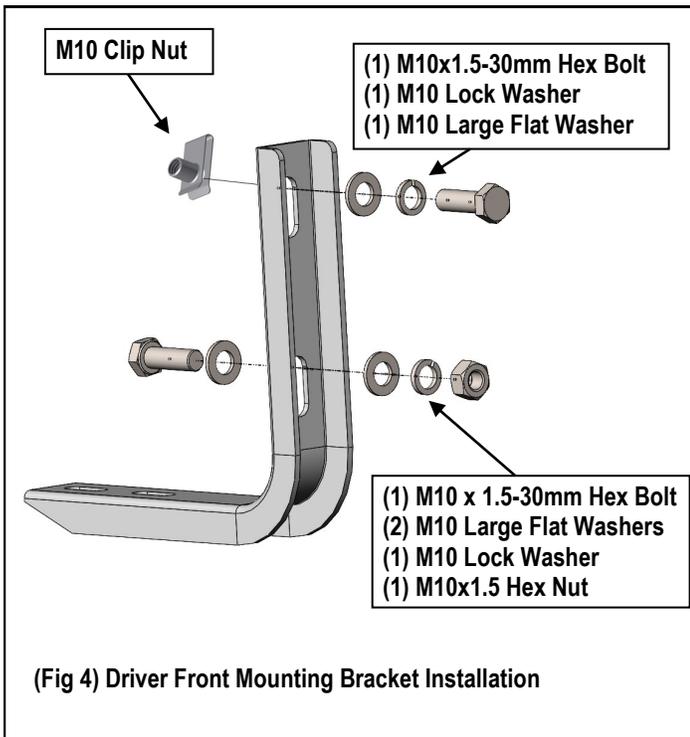
Fig 3
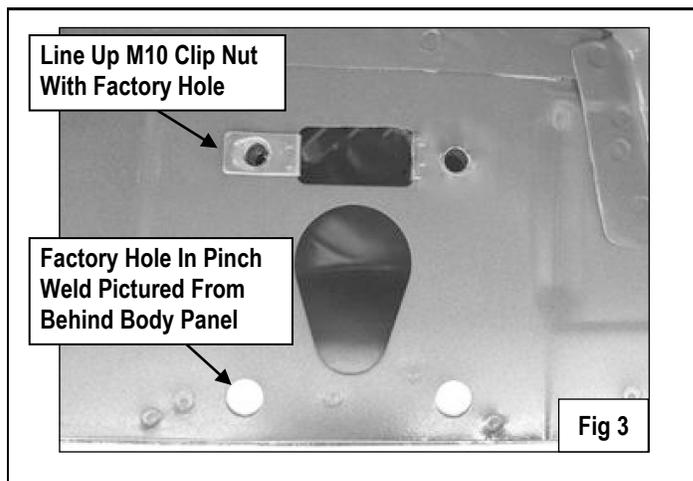
STEP 3

Partially attach (1) Driver Front Mounting Bracket to the M10 Clip Nut with the included (1) M10 x 1.5-30mm Hex Bolt, (1) M10 Lock Washer and (1) M10 Large Flat Washer, **(Fig 4)**. Bolt the lower hole on the Mounting Bracket to the hole on pinch weld with (1) M10X1.5-30mm Hex Bolt, (2) M10 Large Flat Washers, (1) M10 Lock Washer and (1) M10X1.5 Hex Nut, **(Fig 4). NOTE: (6) Mounting Brackets Are Universal.**

NOTE: Insert the Hex Bolt with Flat Washer through the pinch weld first then through the Bracket from the outside to inside. Do not fully tighten hardware at this time.

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M10 Clip Nut

(1) M10x1.5-30mm Hex Bolt
(1) M10 Lock Washer
(1) M10 Large Flat Washer

(1) M10 x 1.5-30mm Hex Bolt
(2) M10 Large Flat Washers
(1) M10 Lock Washer
(1) M10x1.5 Hex Nut

(Fig 4) Driver Front Mounting Bracket Installation

(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts

(2) M6 Large Flat Washers

(2) M6X1 Nylon Lock Nuts

(Fig 6) Running Board Installed Onto Mounting Bracket

STEP 4

Repeat **Steps 1—3** to install driver side center and rear Mounting Brackets. Do not fully tighten hardware at this time.
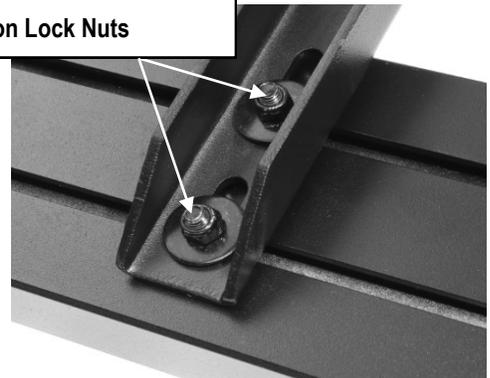
STEP 5

Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel **(Fig 5)**. Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 6)**. Do not fully tighten at this time.

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed (**Fig 7**).

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(Fig 7) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.