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iBoard® by APS

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.
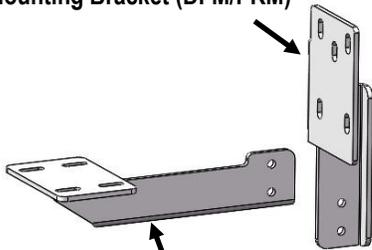
*BODY FRAME MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST

Front

Driver Front / Passenger Rear Mounting Bracket (DFM/PRM)

Passenger Front / Driver Rear Mounting Bracket (PFM/DRM)

Driver Front / Passenger Rear Bar Bracket (DFB/PRB)
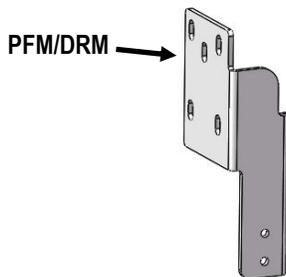
Passenger Front / Driver Rear Bar Bracket (PFB/DRB)
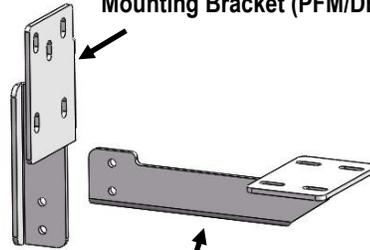
PFM/DRM

DFM/PRM

PFB/DRB

DFB/PRB

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|					
X12 M8X1.25-30mm Hex Bolt	**X8** M8X1.25-25mm Hex Bolt	**X12** M8 Large Flat Washer	**X16** M8 Flat Washer	**X20** M8 Lock Washer	**X8** M8 Hex Nut
X8 M8 Clip Nut	**X16** M6X1-20mm Square Head Bolt	**X16** M6 Large Flat Washer	**X16** M6X1 Nylon Lock Nut		
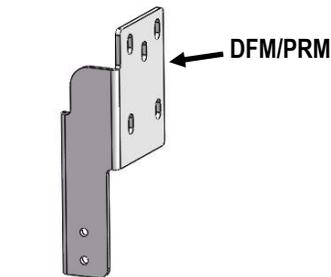
STEP 1

Start installation from the driver side front of the vehicle. Locate on the backside of the rocker panel (3) mounting holes where the plastic fascia is cut out. Select (2) M8 Clip Nuts, line up the Clip Nuts with the holes. Locate a threaded hole above the clip nuts on the rocker panel. If equipped, remove plug to expose threaded hole. **NOTE:** Threaded nut on Clip nut must face inside of the side panel, **(Fig 1).**

Threaded Hole

(2) M8 Clip Nuts
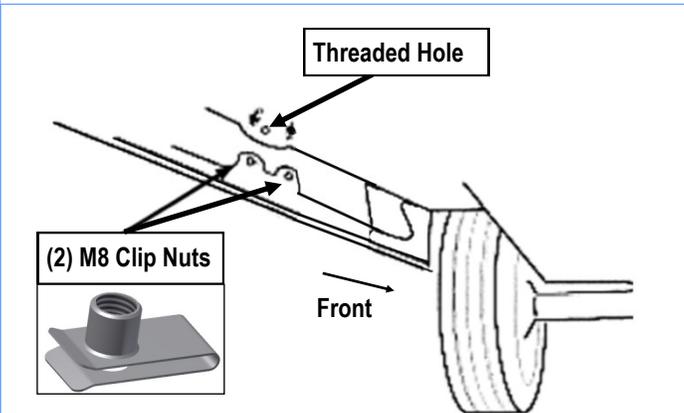
Front

(Fig 1) Driver Side Front Mounting Bracket Installation Pictured

STEP 2

Select (1) Driver Front Mounting Bracket **(DFM/PRM)** and (1) Driver Front Bar Bracket **(DFB/PRB).** Assembly with (2) M8X1.25-25mm Hex Bolts, (2) M8 Lock Washers, (4) M8 Flat Washers and (2) M8 Hex Nuts, **(Fig 2).** Do not fully tighten at this time.

DFM/PRM

Front

DFB/PRB

(2) M8X1.25-25mm Hex Bolts
(4) M8 Flat Washers
(2) M8 Lock Washers
(2) M8 Hex Nuts
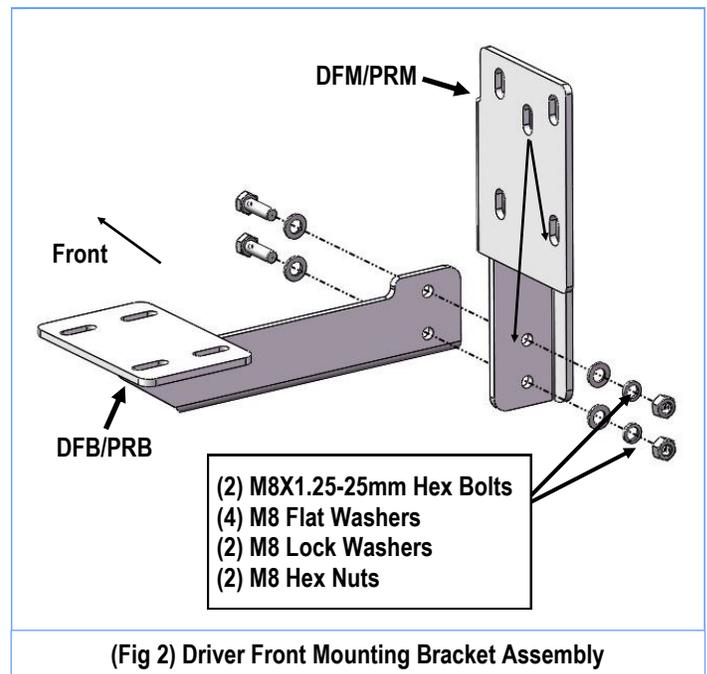
(Fig 2) Driver Front Mounting Bracket Assembly

STEP 3

Attach (1) Driver Front Mounting Bracket **(DFM/PRM)** to the installed M8 Clip Nuts with the included (2) M8X1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers, to the threaded hole using (1) M8X1.25-30mm Hex Bolt, (1) M8 Lock Washers and (1) M8 Large Flat Washer, **(Fig 3).** Do not fully tighten at this time.

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(2) M8 Clip Nuts

(3) M8X1.25-30mm Hex Bolts
(3) M8 Flat Washers
(3) M8 Lock Washers

Front

(Fig 3) Driver Front Mounting Bracket Installation

STEP 4

Move to the driver side rear mounting location. Repeat **Steps 1—3** to assemble and install (1) Driver Rear Mounting Bracket **(PFM/DRM)** and (1) Driver Rear Bar Bracket **(PFB/DRB), (Fig 4).** Do not tighten hardware at this time.

PFM/DRM

(2) M8X1.25-25mm Hex Bolts
(4) M8 Flat Washers
(2) M8 Lock Washers
(2) M8 Hex Nuts

Front

PFB/DRB

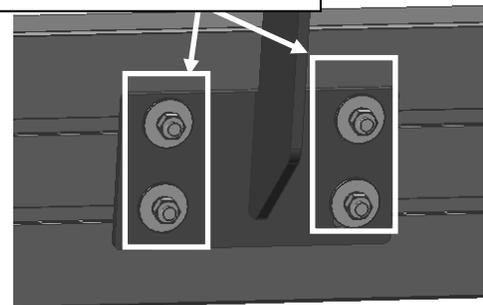**(Fig 4) Driver Rear Mounting Bracket Assembly**

STEP 5

Select a Running Board. Slip (4) M6X1-20mm Square Head Bolts into each bottom channel **(Fig 5)**. Carefully position the Running Board onto the (2) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (4) M6x1-20mm Square Head Bolts, (4) M6 Large Flat Washers and (4) M6 X1 Nylon Lock Nuts **(Fig 6)**. Do not fully tighten at this time.
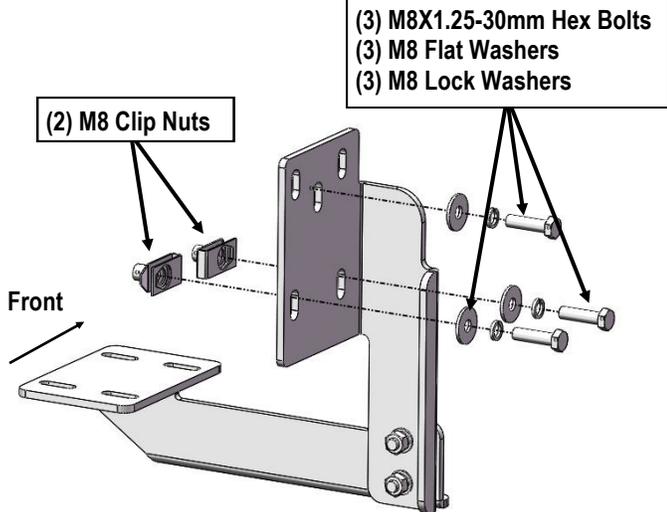
(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(4) M6X1-20mm Square Head Bolts
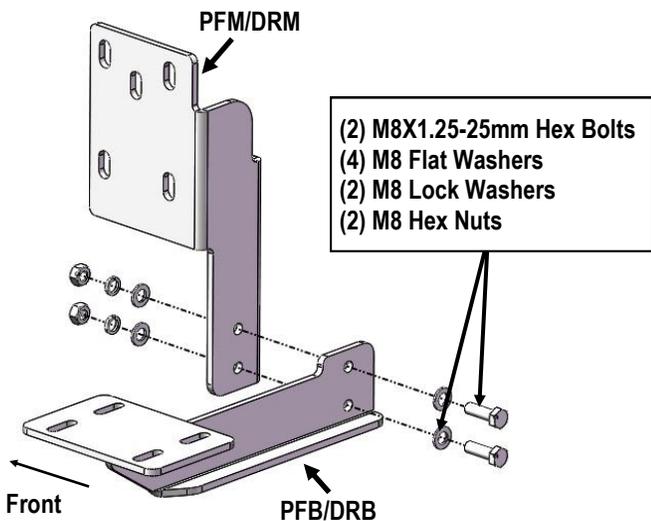**(4) M6 Large Flat Washers**
(4) M6X1 Nylon Lock Nuts

(Fig 6) Running Board Installed Onto the Mounting Bracket

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STEP 6

Level and adjust the Running Board and fully tighten all hard-ware.

STEP 7

Repeat **Steps 1-6** for other side Running Board installation. The installation is completed (**Fig 7**).

(Fig 7) Installation Completed

Attention
Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.