



# iBoard® Series

## INSTALLATION INSTRUCTIONS

**PART#: IB-R046**

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

**\*ROCKER PANEL MOUNT**

**\*DRILLING IS REQUIRED**

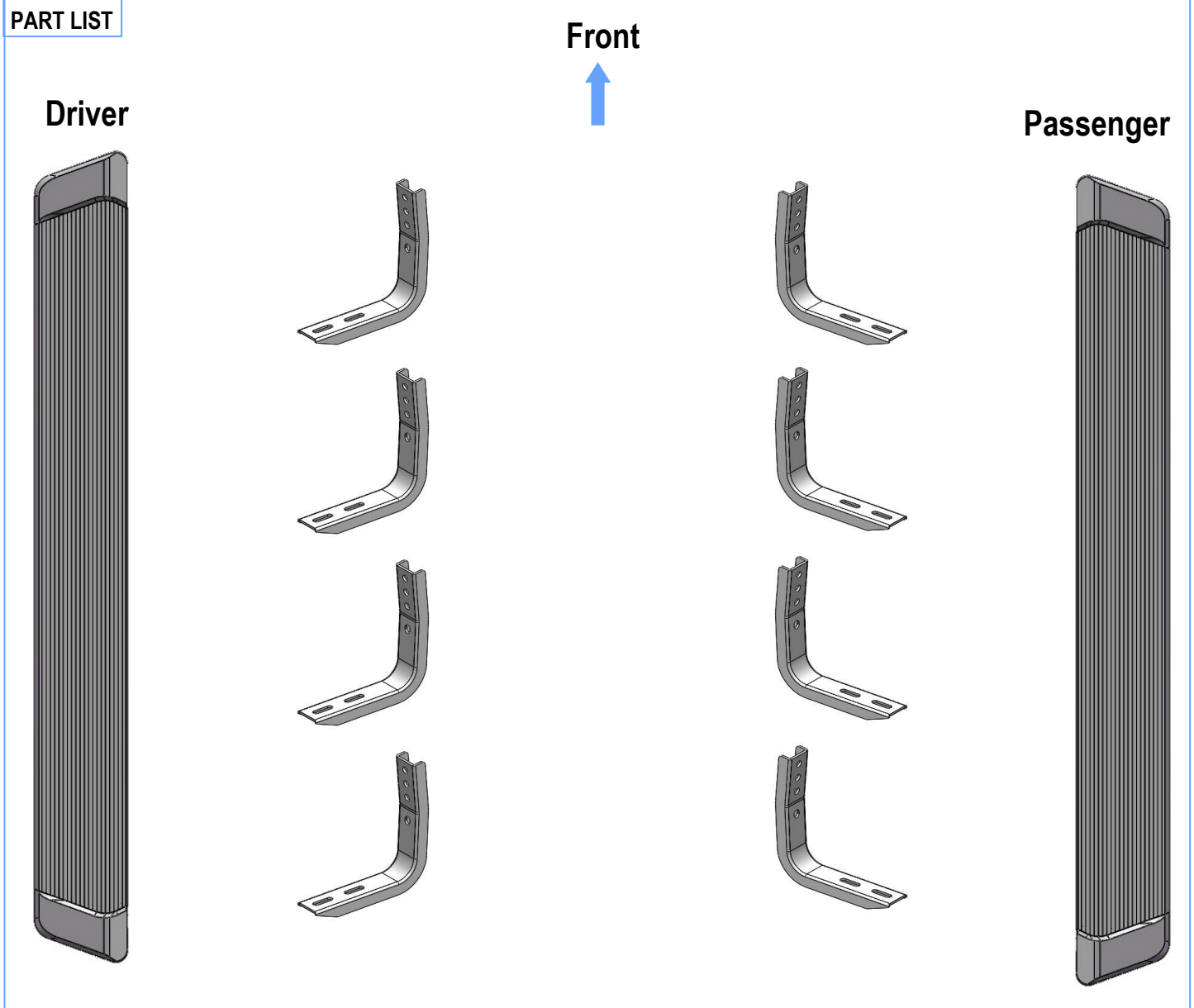
### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for  
Installation Video

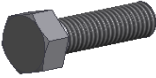
Mounting Bracket List			
Item	QTY	Part Name	Description
1#	8	Mounting Brackets	Mounting Brackets for Driver /Passenger Side (Universal)






Scan for  
Installation Video


Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	8	M8X1.25-20mm Hex Bolts	A3	8	M8 Nylon Lock Nuts
A2	16	M8 Flat Washers	A4	16	ST6.3-25mm Hex Flange Self Tapping Screws



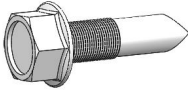
A1



A2

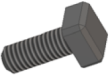


A3




A4


Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	16	M6X1-20mm Square Head Bolts	B3	16	M6 Nylon Lock Nuts
B2	16	M6 Large Flat Washers			



B1



B2



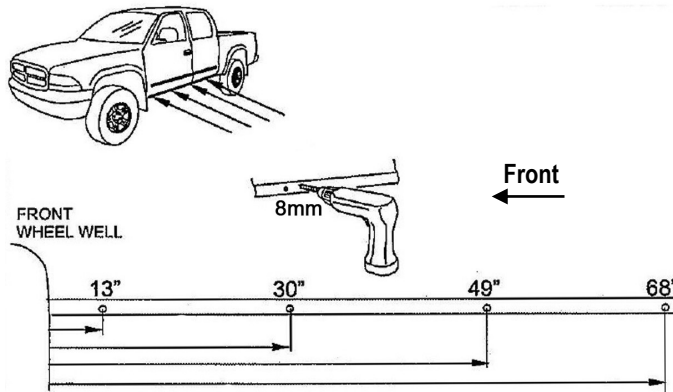
B3



## STEP 1: Drill (4) Holes on Driver Side Pinch Panel

- Use the Mounting Bracket as template, mark and drill (4) 8mm holes on pinch weld.
- If necessary, remove the brackets from the rocker panel for drilling (Fig 1).

**Note:** The dimensions on Fig 1 for reference only. It may be varied on some models.



(Fig 1) Driver Side Pinch Weld Mounting Holes Drilling

## STEP 2: Install Driver Front Mounting Brackets

1. Attach (1) Mounting Bracket onto the drilled holes on pinch weld (Fig 2) with:

- (1) A1 (M8X1.25-20mm Hex Bolt)
- (2) A2 (M8 Large Flat Washers)
- (1) A3 (M8 Nylon Lock Nut)

2. Bolt the Mounting Bracket to the rocker panel with (2) A4 (ST6.3-25mm Hex Flange Self Tapping Screws (Fig 2).

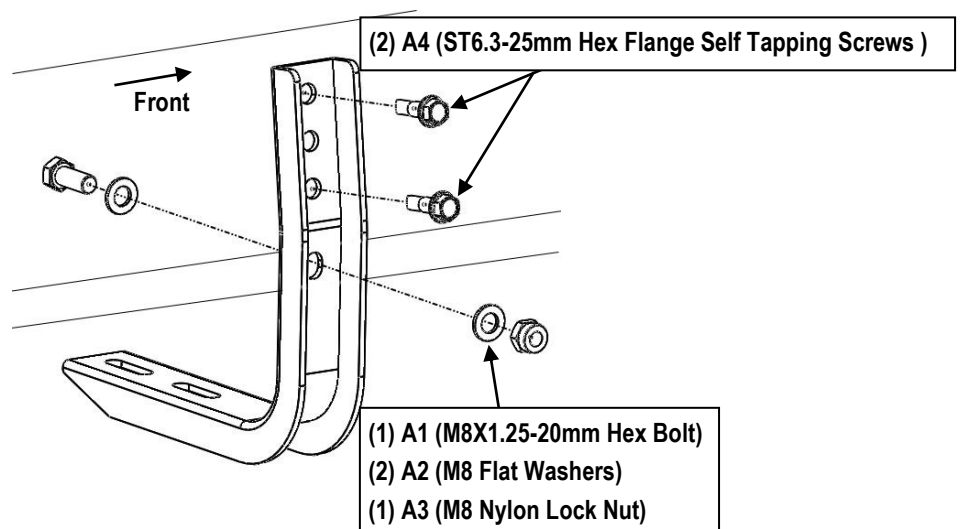
**Note:**

\* On some models, it may require

To drill 6mm holes on rocker panel for The self tapping screws.

\* (8) Mounting Brackets Are Universal.

Don't fully tighten at this time.



(Fig 2) Driver Side Mounting Bracket Installation (Typical)



### STEP 3: Driver Running Board Installation

Once all (4) mounting brackets are installed, then proceed to the Running Board installation.

(1) Select a Running Board. Slide (4) B1 (M6X1-20mm Square Head Bolts) into each bottom channel (**Fig 3**).

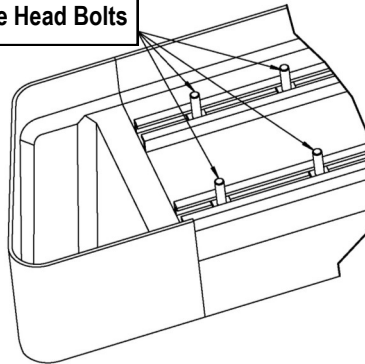
(2) Carefully position the Running Board onto the (4) Mounting Brackets.

(3) Attach the Running Board to each Mounting Bracket (**Fig 4**) with

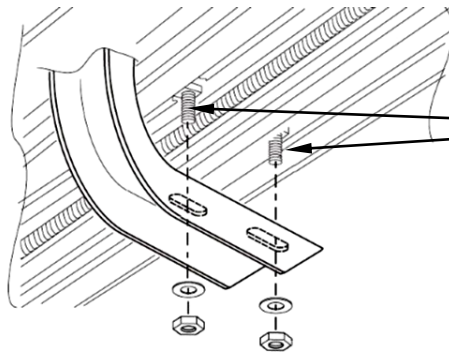
- (2) B1 (M6X1-20mm Square Head Bolts)
- (2) B2 (M6 Large Flat Washers)
- (2) B3 (M6 Nylon Lock Nuts )

**Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.**

M6X1-20mm Square Head Bolts



(Fig 3) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)  
(2) B2 (M6 Large Flat Washers)  
(2) B3 (M6 Nylon Lock Nuts)

(Fig 4) Running Board Installed Onto Mounting Bracket



## **STEP 4: Driver Side Running Board Adjustment**

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.

## **STEP 5: The Other Side Running Board Installation**

Repeat Steps 1-4 for the Other Side Running Board Installation.  
And then installation is completed!!!

### **Attention**

**Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.**