



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R030

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

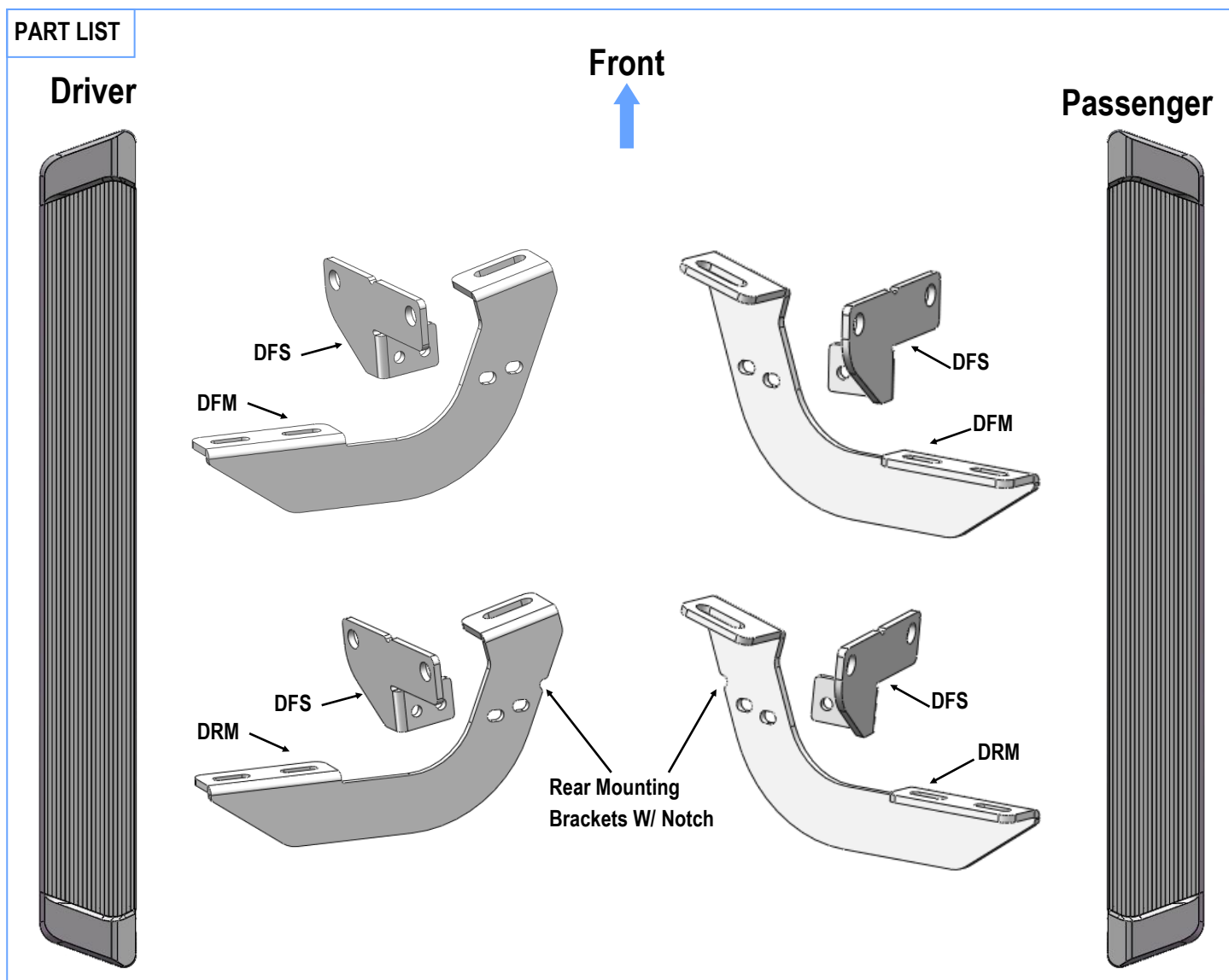
Recommended Torque Values

Fastener Size	Tightening Torque (ft-lbs)	Torque Wrench Required (Yes/No)
6mm	6-7	Yes
8mm	16-18	Yes
10mm	31-32	Yes
12mm	56-58	No
14mm	92-94	No



Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Bracket for Driver / Passenger Front
2#	2	DRM	Mounting Bracket for Driver / Passenger Rear
3#	4	DFS	Mounting Bracket for Driver / Passenger Front

PART LIST





Scan for
Installation Video

Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
A1	4	M10X1.5-25 Bolt Plates	A5	16	M8X1.25-25 Hex Bolts
A2	4	M10 Plastic Washers	A6	16	M8 Large Flat Washers
A3	4	M10 Flat Washers	A7	16	M8 Flat Washers
A4	4	M10X1.5 Nylon Lock Nuts	A8	16	M8X1.25 Nylon Lock Nuts





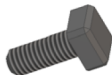





A1A2A3A4A5A6A7A8

Hardware Package B (For Running Board Installation)

Item	QTY	Description	Item	QTY	Description
B1	8	M6X1-20mm Square Head Bolts	B3	8	M6 Nylon Lock Nuts
B2	8	M6 Large Flat Washers			



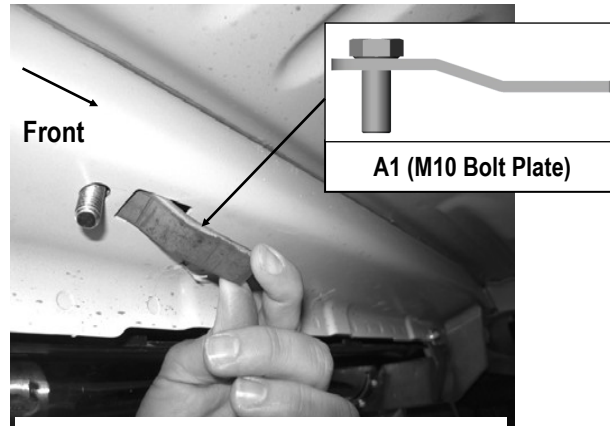


B1B2B3



STEP 1: Locate the Driver Side Mounting Location

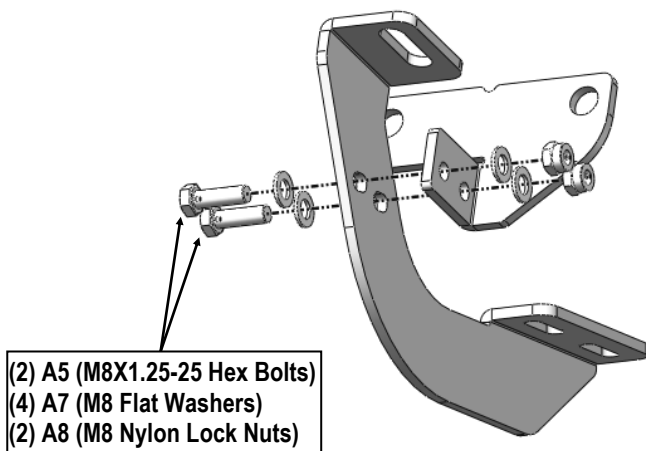
- Starting from the driver side front of the vehicle.
- Insert (1) A1 (M10 Bolt Plate) into the rectangular hole located in the side panel, and M10 welded Bolt drops through the round hole (Fig. 1).



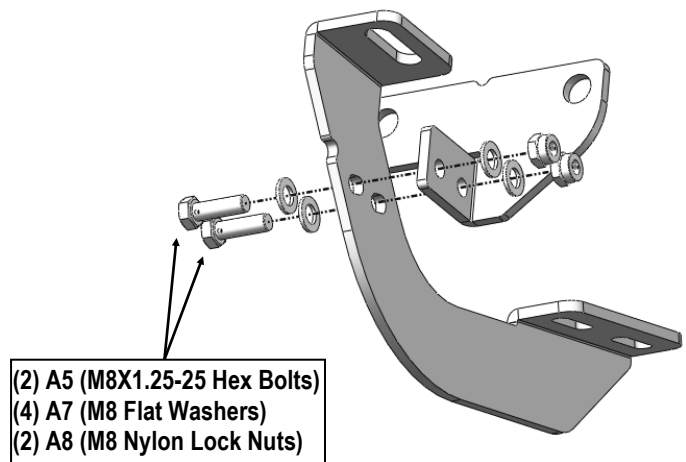
(Fig. 1) Driver Side Front Mounting Location

STEP 2: Assemble Driver Side Mounting Brackets

- Assemble Driver Front Mounting Bracket (DFM+DFS) with (Fig. 2):
 - (2) A5 (M8X1.25-25 Hex Bolts)
 - (4) A7 (M8 Flat Washers)
 - (2) A8 (M8 Nylon Lock Nuts)
 Do not fully tighten hardware at this time.
- Repeat to assemble driver rear mounting bracket (DRM+DFS) (Fig. 3).



(Fig. 2) Driver Front Mounting Bracket Assembly



(Fig. 3) Driver Rear Mounting Bracket Assembly



STEP 3: Install Driver Front Mounting Brackets

- Attach the assembled Driver Front Mounting Bracket to the inserted M10 Bolt Plate with (Figs. 4 & 5) :
 - (1) A2 (M10 Plastic Washer)
 - (1) A4 (M10X1.5 Nylon Lock Nut)
 - (1) A3 (M10 Flat Washer)

Do not fully tighten hardware at this time.

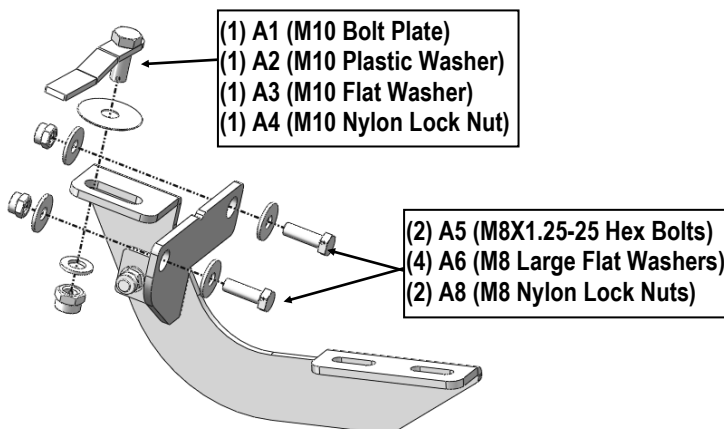
Note: Driver Front Mounting Bracket and Passenger Front Mounting Bracket are universal.

- Attach the Driver Front Mounting Bracket to pinch weld using , (Figs. 4 & 5):
 - (2) A5 (M8X1.25-25 Hex Bolts)
 - (2) A8 (M8X1.25 Nylon Lock Nuts)
 - (4) A6 (M8 Large Flat Washers)

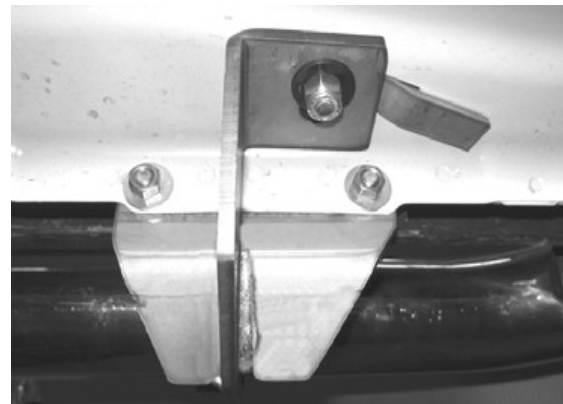
Do not fully tighten hardware at this time.

Note: Make sure that the vertical mounting plate on Bracket is on the outer side of the pinch weld.

- Repeat to install the assembled driver rear mounting bracket.



(Fig. 4) Driver Front Mounting Bracket Installation



(Fig. 5) Driver Front Mounting Bracket Installed

STEP 4: Driver Side Running Board Installation

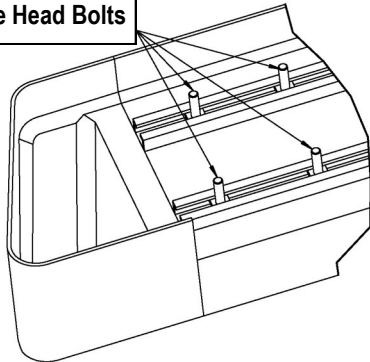
Once all (2) mounting brackets are installed, then proceed to the Running Board installation.

- (1) Select a Running Board. Slide (2) B1 (M6X1-20mm Square Head Bolts) into each bottom channel (Fig. 6).
- (2) Carefully position the Running Board onto the (2) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (Fig. 7) with:
 - (2) B1 (M6X1-20mm Square Head Bolts)
 - (2) B2 (M6 Large Flat Washers)
 - (2) B3 (M6 Nylon Lock Nuts)

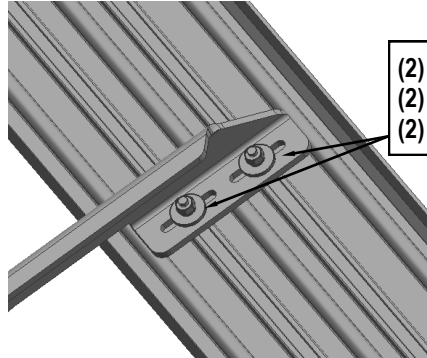
Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



M6X1-20mm Square Head Bolts



(Fig. 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20 Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig. 7) Running Board Installed Onto Mounting Bracket

STEP 5: Passenger Side Running Board Adjustment

- Level and adjust the assembled Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque, 10mm hardware with 31-32 ft-lbs torque.

STEP 6: The Other Side Running Board Installation

Repeat **Steps 1-5** for the Other Side Running Board Installation. And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.