

# iBoard®



Scan for  
Installation Video

## iBoard® by APS

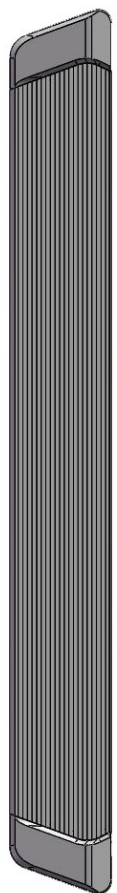
PART#: IB-R912

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

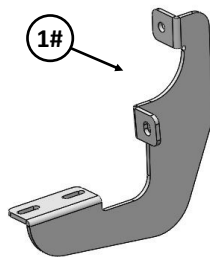
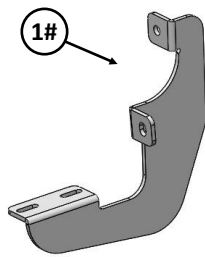
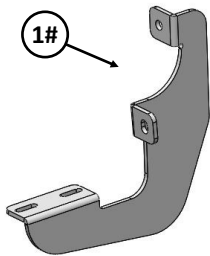
\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	√
12mm	56-58	X
14mm	92-94	X

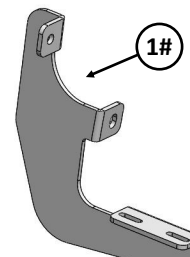
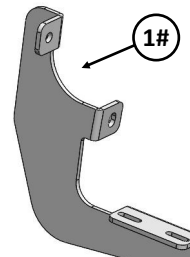
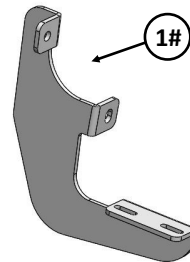
Driver



Front

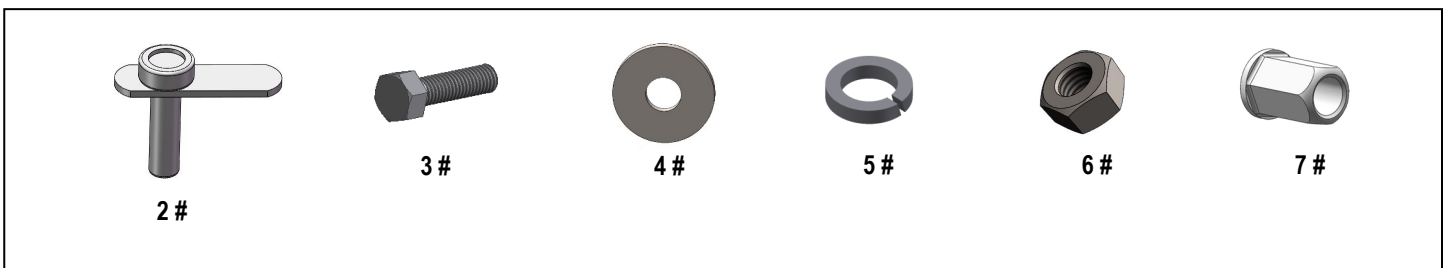


Passenger

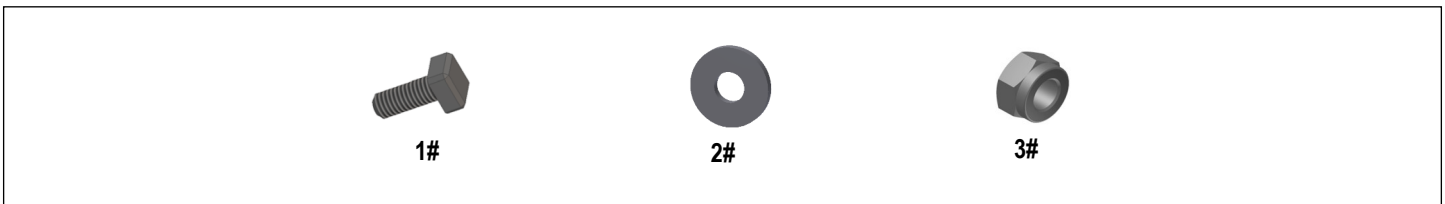




Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	6	Mounting Brackets	5#	12	M10 Lock Washers
2#	6	M10X35 Bolt Plates	6#	6	M10 Hex Nuts
3#	6	M10X1.5-25mm Hex Bolts	7#	6	M10 Rivet Nuts
4#	12	M10 Flat Washers			



Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M6X1-20mm Square Head Bolts	3#	12	M6 Nylon Lock Nuts
2#	12	M6 Large Flat Washers			





## STEP 1

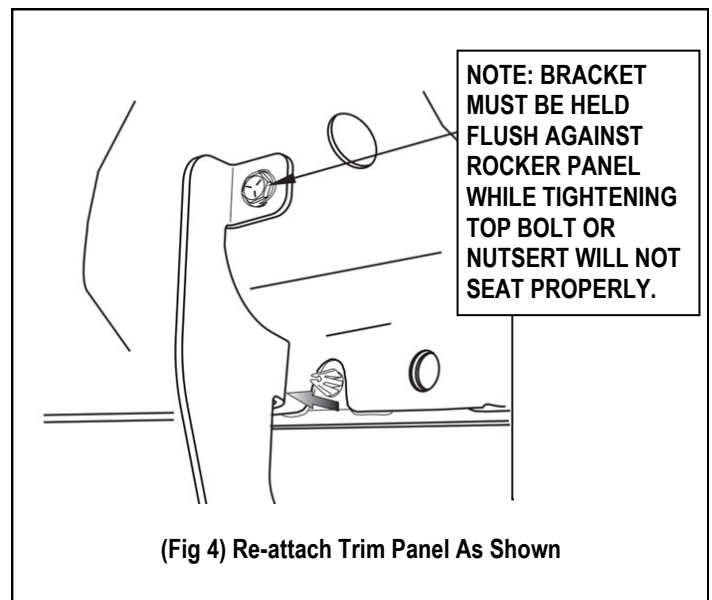
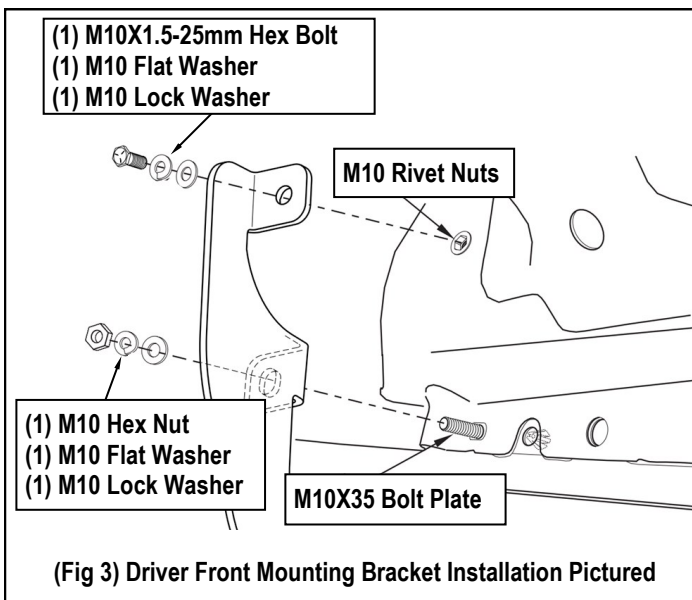
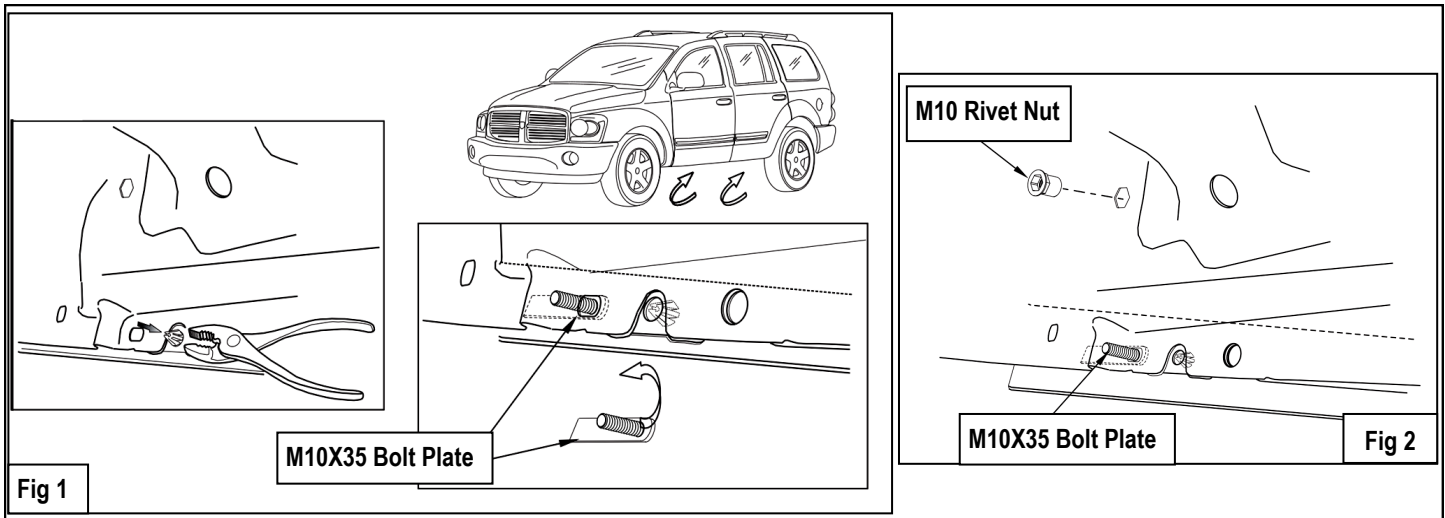
Start installation from the driver side of the vehicle. Separate trim from rocker panel and insert M10x35 Bolt Plate as shown. Do not fully tighten at this time, (**Fig 1 & 2**).

Insert M10 Rivet Nuts as shown. (**Fig 2**).

## STEP 2

Attach (1) Mounting Bracket with (1) M10X1.5-25mm Hex Bolt, (2) M10 Flat Washers, (2) M10 Lock Washers and (1) M10 Hex Nut, (**Fig 3**). Do not fully tighten hardware at this time.

Tighten top bolt to crimp Rivet Nut until increased resistance is felt. Verify M10 Rivet Nut is not loose in hole, otherwise re-tighten. Hole M10x35 Bolt Plate parallel to rocker panel and tighten bottom nut. Re-attach trim panel as shown, (**Fig 4**).





## STEP 3

Move to the driver side center & rear of the vehicle. Repeat **Steps 1-2** for other (2) Mounting Brackets installation.

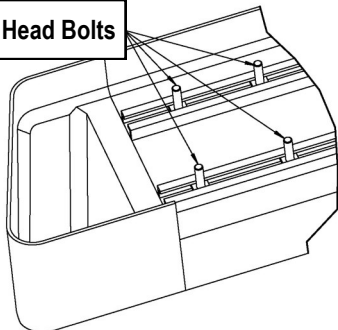
**Note:** (6) Mounting Brackets are universal.

## STEP 4

Once all (3) mounting brackets are installed. Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 5**). Carefully position the Running Board onto the (3) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (**Fig 6**). Do not fully tighten at this time.

**IMPORTANT:** Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



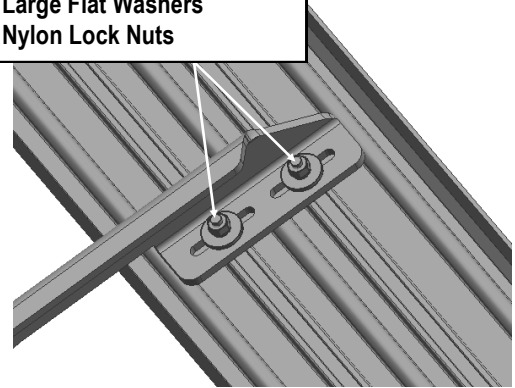
(Fig 4) Slip M6X1-20mm Square Head Bolts Into  
The Bottom Channels

## STEP 5

Level and adjust the Running Board and fully tighten all hardware.

**Important:** Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

(2) M6X1-20mm Square Head Bolts  
(2) M6 Large Flat Washers  
(2) M6 Nylon Lock Nuts



(Fig 5) Running Board Installed Onto Mounting Bracket

## STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed.

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.