



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R020

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Recommended Torque Values

Fastener Size	Tightening Torque (ft-lbs)	Torque Wrench Required (Yes/No)
6mm	6-7	Yes
8mm	16-18	No
10mm	31-32	Yes
12mm	56-58	No
14mm	92-94	No



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Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	4	N/A	Mounting Bracket for Driver / Passenger Side

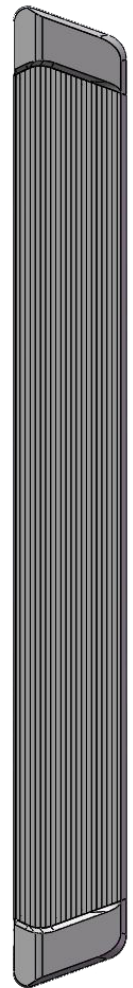
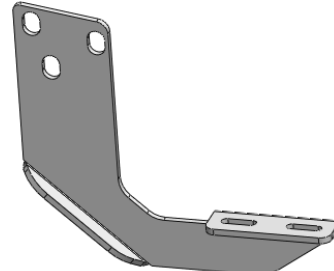
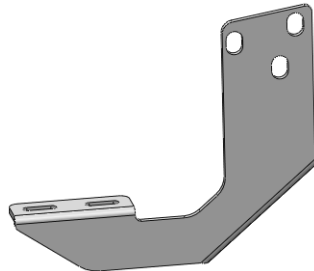
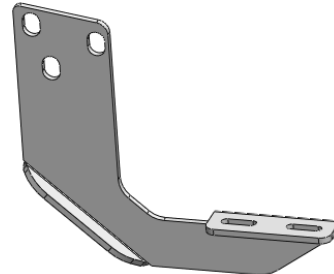
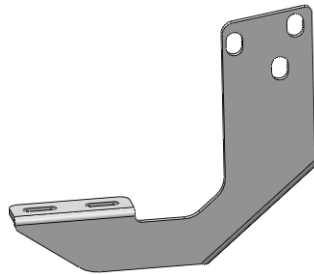
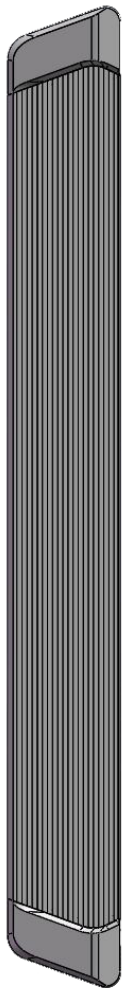
PART LIST

Driver

Front

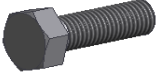
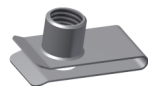


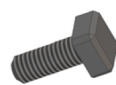
Passenger





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Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	8	M10X1.5-25mm Hex Bolts	A4	4	M10 Hex Nuts
A2	12	M10 Flat Washers	A5	4	M10 Clip Nuts
A3	4	M10 Lock Washers			
 A1  A2  A3  A4  A5					

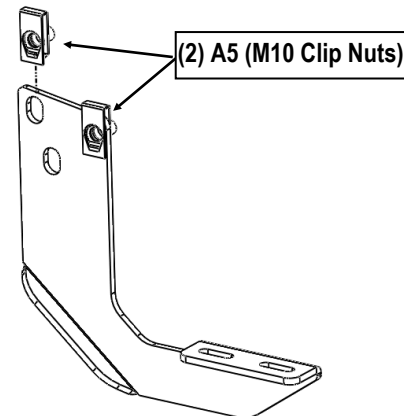
Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	8	M6X1-20mm Square Head Bolts	B3	8	M6 Nylon Lock Nuts
B2	8	M6 Large Flat Washers			
 B1  B2  B3					



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STEP 1: Locate the Passenger Side Mounting Location

- Starting from the Passenger side front of the vehicle.
- Insert M10 Clip Nuts in 2 of the mount brackets as shown, (Fig. 1).

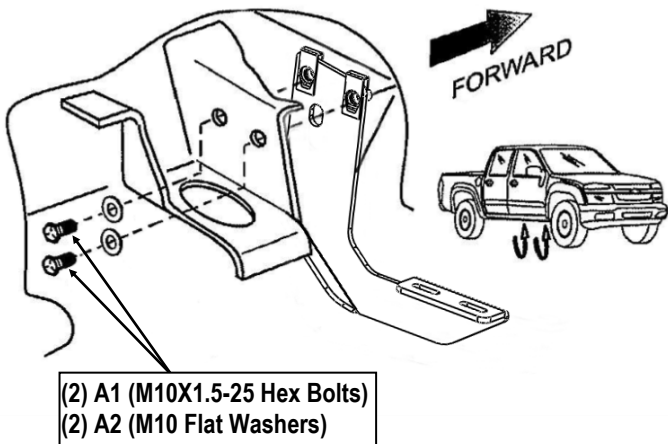


(Fig. 1) Insert M10 Clip Nuts In 2 Of The Mount Brackets

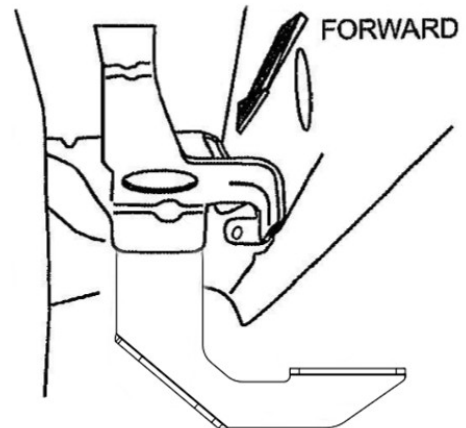
STEP 2: Install Passenger Front Mounting Bracket

- Attach (1) Mounting Bracket to the Passenger side front of the vehicle with (Figs. 2 & 3). :
 - (2) A1 (M10X1.5-25mm Hex Bolts)
 - (2) A2 (M10 Flat Washers)

Do not fully tighten hardware at this time.



(Fig. 2) Passenger Front Mounting Bracket Installation



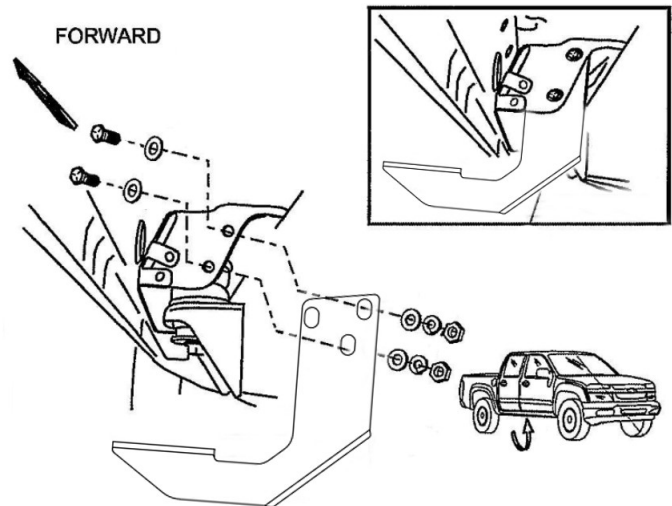
(Fig. 3) Passenger Side Front Mounting Bracket Installation



STEP 3: Install Passenger Rear Mounting Bracket

- Attach (1) Mounting Bracket to the passenger rear mounting location with **(Fig. 4)** :
 - A1 ((2) M10X1.5-25mm Hex Bolts)
 - A2 (4) M10 Flat Washers)
 - A3 ((2) M10 Lock Washers)
 - A4 ((2) M10 Hex Nuts)

Do not fully tighten hardware at this time.



(Fig. 4) Driver Rear Mounting Bracket Installation

STEP 4: Passenger Side Running Board Installation

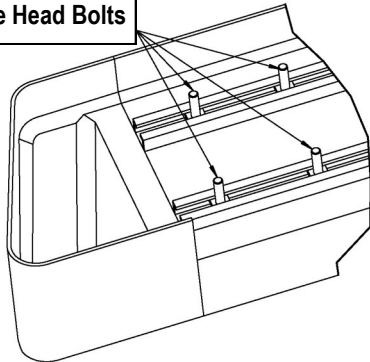
Once all (2) mounting brackets are installed, then proceed to the Running Board installation.

- (1) Select a Running Board. Slide (2) B1 (M6X1-20mm Square Head Bolts) into each bottom channel **(Fig. 5)**.
- (2) Carefully position the Running Board onto the (2) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket **(Fig. 6)** with
 - (2) B1 (M6X1-20mm Square Head Bolts)
 - (2) B2 (M6 Large Flat Washers)
 - (2) B3 (M6 Nylon Lock Nuts)

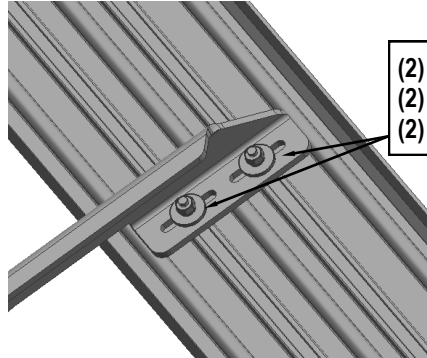
Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



M6X1-20mm Square Head Bolts



(Fig. 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20 Square Head Bolts)
(2) B2 (M6 Large Flat Washers)
(2) B3 (M6 Nylon Lock Nuts)

(Fig. 6) Running Board Installed Onto Mounting Bracket

STEP 5: Passenger Side Running Board Adjustment

- Level and adjust the assembled Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 10mm hardware with 31-32 ft-lbs torque.

STEP 6: The Other Side Running Board Installation

Repeat **Steps 1-5** for the Other Side Running Board Installation. And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.