iBoard®

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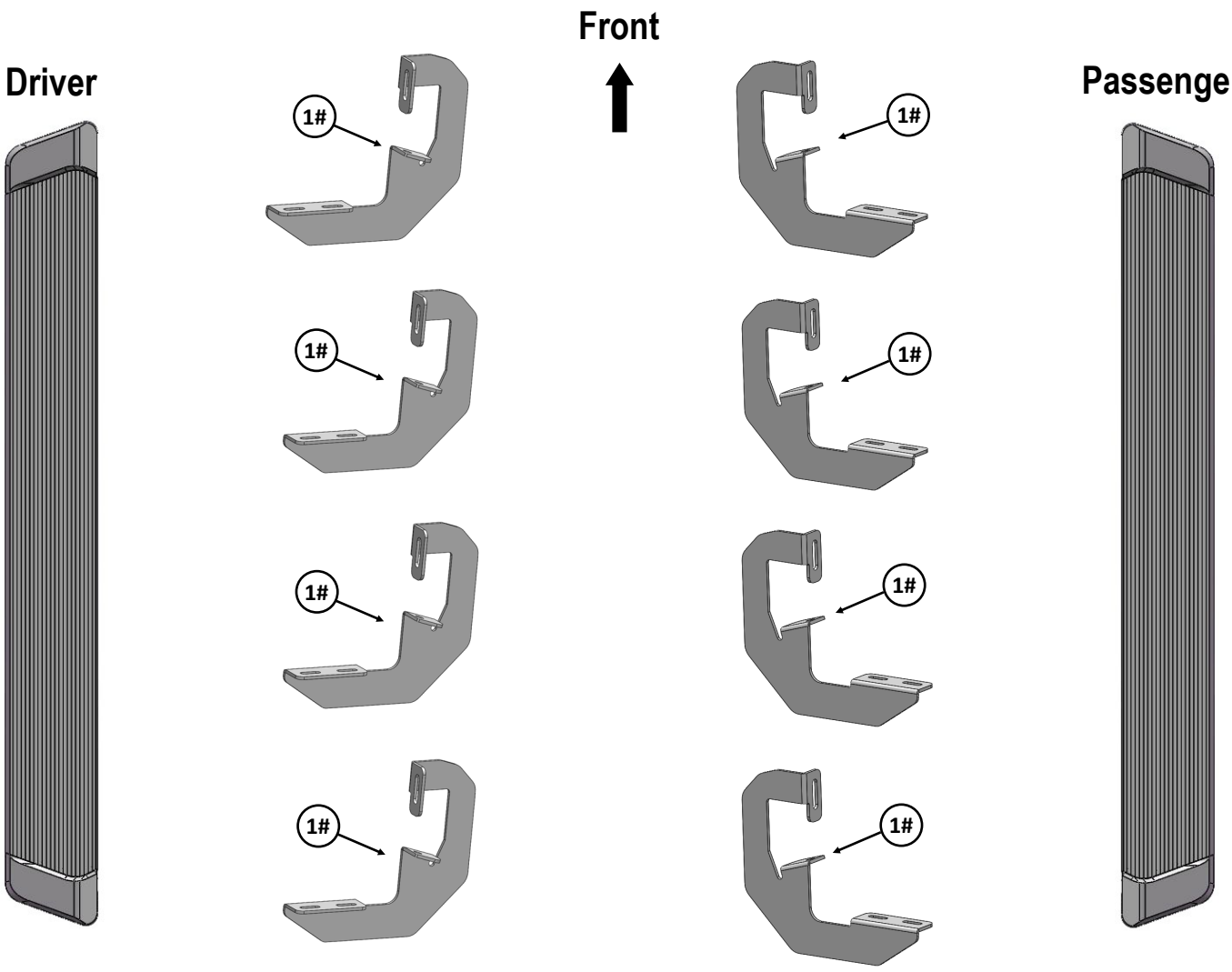
iBoard® by APS

PART#: IB-R905/R906

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



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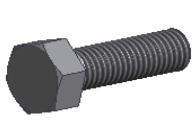
Item	QTY	Description	Item	QTY	Description
1#	8	Mounting Brackets	4#	16	M8 Lock Washers
2#	16	M8X1.25-20mm Hex Bolts	5#	12	M8 Hex Nuts
3#	16	M8 Large Flat Washers			



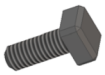
2 #

3 #

4 #

5 #

Hardware Package B (For Step Bar Installation)					
Item	**QTY**	**Description**	**Item**	**QTY**	**Description**
1#	16	M6X1-20mm Square Head Bolts	3#	16	M6 Nylon Lock Nuts
2#	16	M6 Large Flat Washers			



1#

2#

3#

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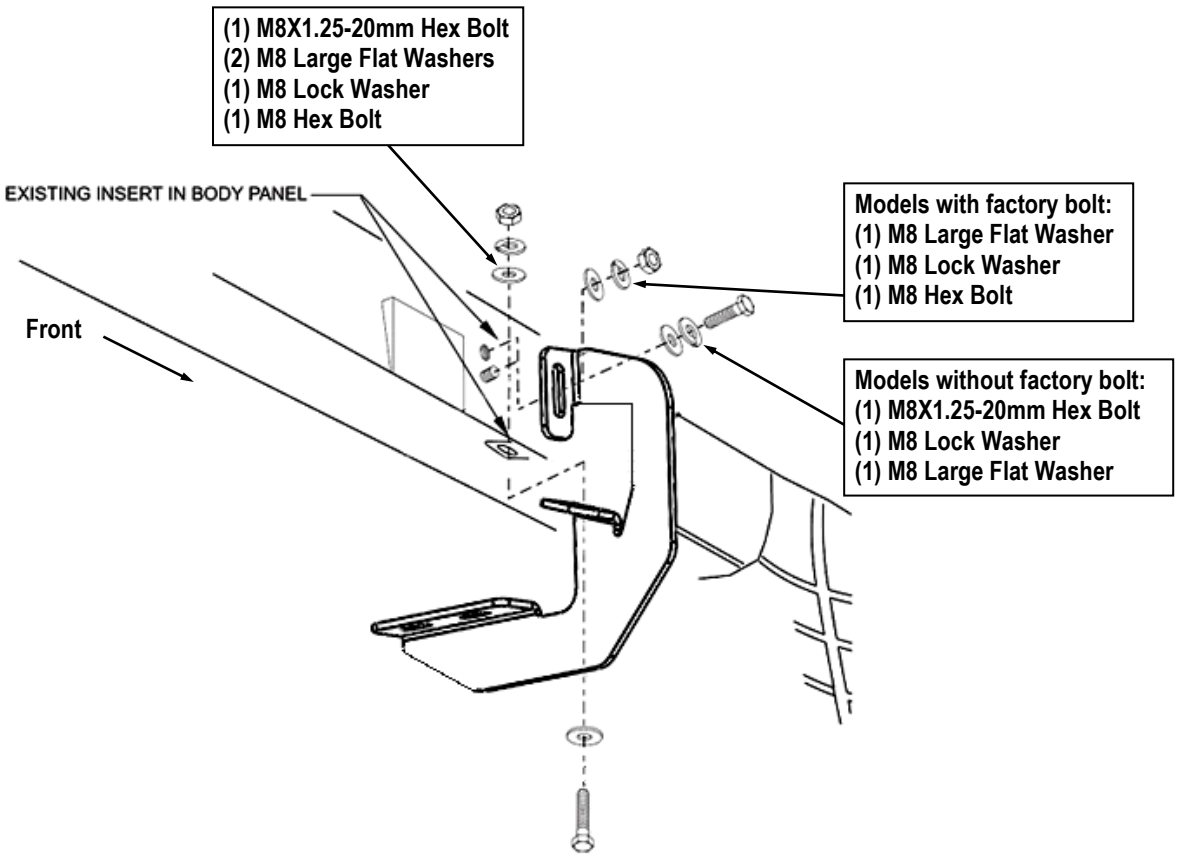
STEP 1

Starting on the driver side front of the vehicle. Attach Driver Front Mounting Bracket as shown, **(Fig 1)**. Do not fully tighten hardware at this time.

Note: (8) Mounting Brackets are universal.

STEP 2

Move to Driver side other 3 mounting locations. Repeat **Step 1** to install the Mounting Brackets. Do not fully tighten hardware at this time.



(Fig 1) Driver Front Mounting Bracket Installation

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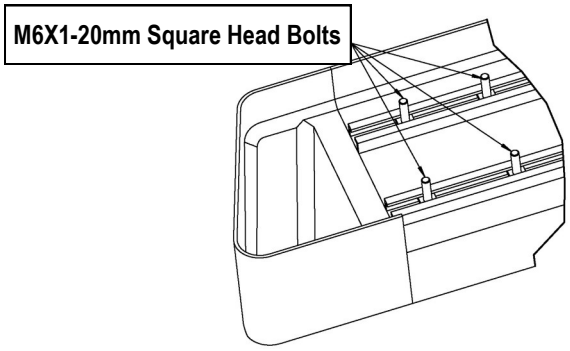
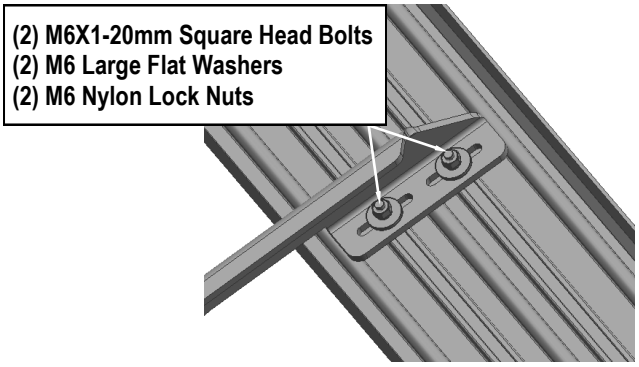
STEP 3

Once all (4) mounting brackets are installed. Select a Running Board. Slip (4) M6X1-20mm Square Head Bolts into each bottom channel, **(Fig 2)**. Carefully position the Running Board onto the (4) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts, **(Fig 3)**. Do not fully tighten at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



(Fig 2) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 3) Running Board Installed Onto Mounting Bracket

STEP 4

Level and adjust the Running Board and fully tighten all hardware.

<u>Important</u>: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 5

Repeat **Steps 1-4** for the other side Running Board installation. The installation is completed.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.