



# iBoard® Series

## INSTALLATION INSTRUCTIONS

PART#: IB-R296

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

\*ROCKER PANEL MOUNT

\*NO DRILLING REQUIRED

### Torque Value

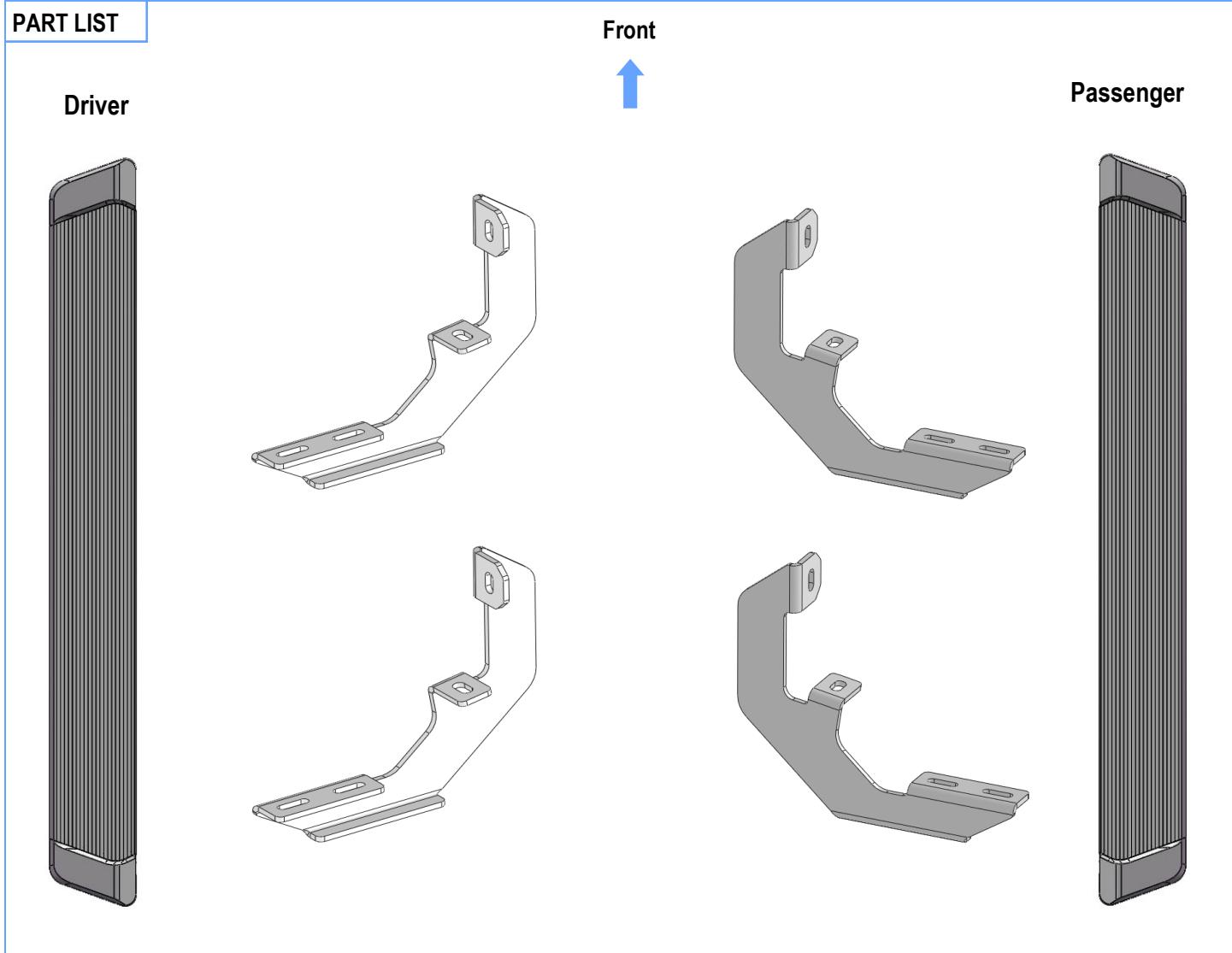
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	✓
8mm	16-18	✓
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



### Mounting Bracket List

Item	QTY	Part Name	Description
1#	4	Mounting Bracket	Mounting Brackets for Driver / Passenger side (All Mounting Brackets are Universal)

#### PART LIST





**Hardware Package A (For Bracket Installation)**

Item	QTY	Description	Item	QTY	Description
A1	8	M8X1.25-30mm Hex Bolts	A3	8	M8 Lock Washers
A2	8	M8 Large Flat Washers			



A1



A2



A3

**Hardware Package B (For Step Bar Installation)**

Item	QTY	Description	Item	QTY	Description
B1	8	M6X1-20mm Square Head Bolts	B3	8	M6 Nylon Lock Nuts
B2	8	M6 Large Flat Washers			



B1



B2

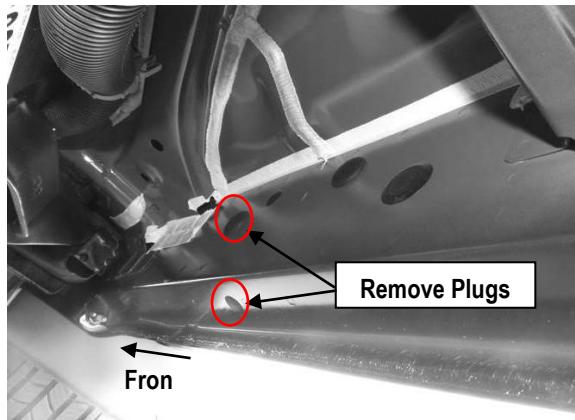


B3

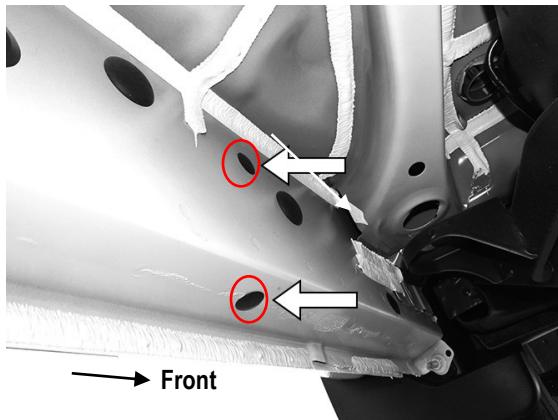
## STEP 1: Locate Driver Side Mounting Locations

- Locate the plastic plugs along the bottom edge of the body panel. Mounting Brackets will be attached to the threaded mounting holes at the front and rear of the cab. (Figs 1-3)
- Remove the plastic plugs from each mounting location if equipped. (Fig 1)
- Hold a Bracket up in place to help determine the correct mounting holes to use along the body.

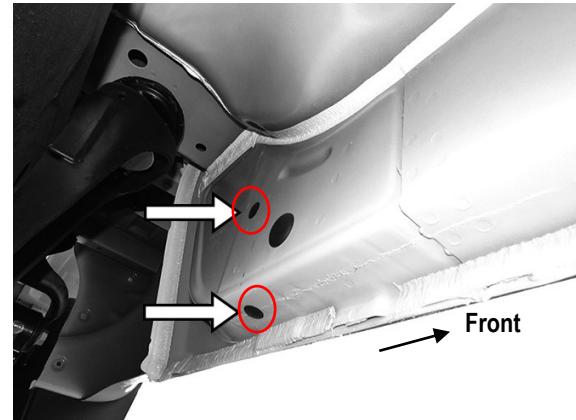
NOTE: Thread (1) M8X1.25-30 Hex Bolt into the threaded inserts to clear paint as required.



(Fig 1) Remove The Plastic Plugs (Typical)



(Fig 2) Driver Side Front Mounting Position (Typical)



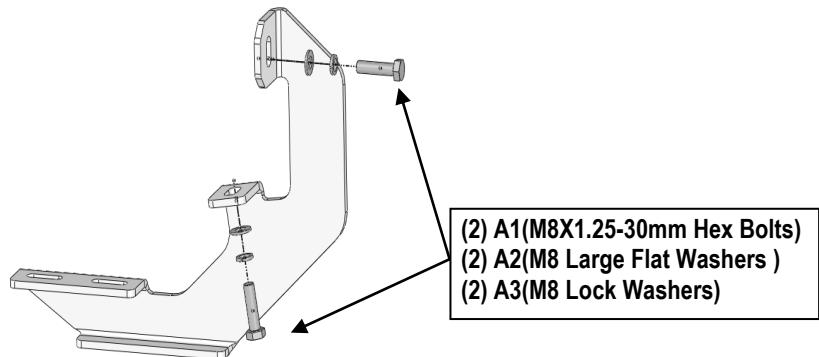
(Fig 3) Driver Side Rear Mounting Position (Typical)

## STEP 2: Install Driver Front Mounting Bracket

Attach (1) Mounting Bracket to the factory threaded holes (**Figs 2&4**) on Driver Side Front Mounting Position with :

- (2) A1 (M8X1.25-30 Hex Bolts)
- (2) A2 (M8 Large Flat Washers)
- (2) A3 (M8 Lock Washers)

**Note: Do not fully tighten at this time.**



(Fig 4) Typical Mounting Bracket Installation

## STEP 3: Install Driver Rear Mounting Bracket

Move to the Driver Side Rear Mounting Position (**Fig 3**). Repeat **Step 2** to install (1) Mounting Bracket (**Fig 4**).

**Note: \*(4) Mounting Brackets are universal.**

\* Do not fully tighten hardware at this time.

## STEP 4: Driver Side Running Board Installation

Once all (2) mounting brackets are installed, then proceed to the Running Board installation.

(1) Select a Running Board. Slide (2) B1 (M6X1-20mm Square Head Bolts) into each bottom channel (**Fig 5**).

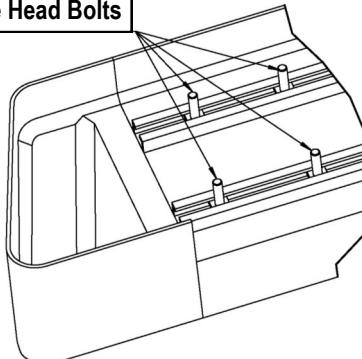
(2) Carefully position the Running Board onto the (2) Mounting Brackets.

(3) Attach the Running Board to each Mounting Bracket (**Fig 6**) with

- (2) B1 (M6X1-20mm Square Head Bolts)
- (2) B2 (M6 Large Flat Washers)
- (2) B3 (M6 Nylon Lock Nuts)

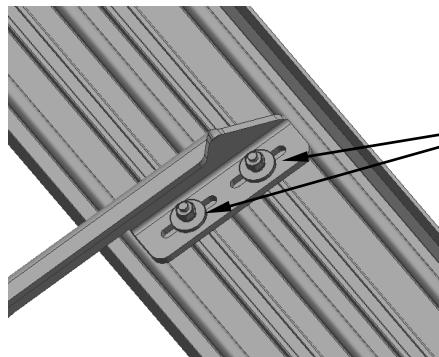
**Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.**

M6X1-20mm Square Head Bolts



(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) B1 (M6X1-20mm Square Head Bolts)  
(2) B2 (M6 Large Flat Washers)  
(2) B3 (M6 Nylon Lock Nuts)



(Fig 6) Running Board Installed Onto Mounting Bracket

## STEP 5: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.

## STEP 6: The Other Side Running Board Installation

Repeat Steps 1-5 for the Other Side Running Board Installation.

And then installation is completed!!!

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.