



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-R295

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for damage caused by improper installation or misuse.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Recommended Torque Values

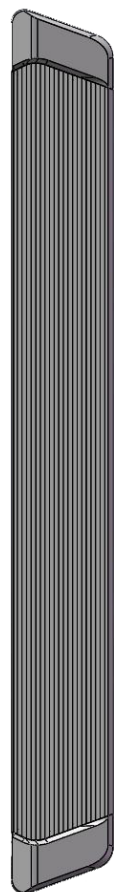
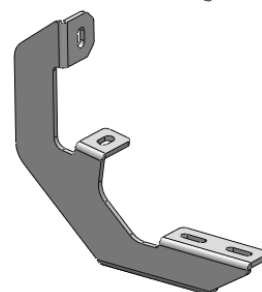
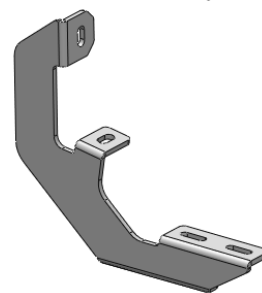
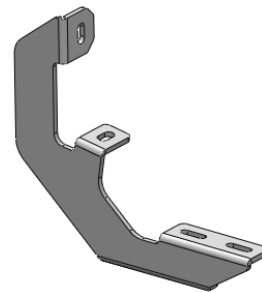
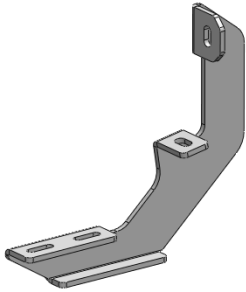
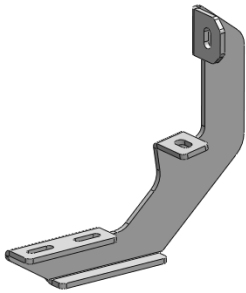
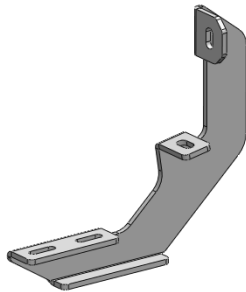
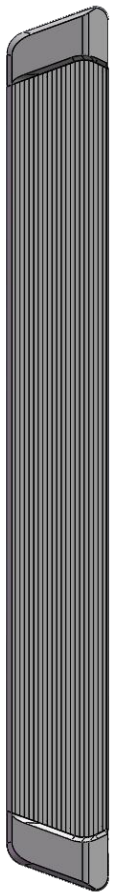
Fastener Size	Tightening Torque (ft-lbs)	Torque Wrench Required (Yes/No)
6mm	6-7	Yes
8mm	16-18	Yes
10mm	31-32	No
12mm	56-58	No
14mm	92-94	No



Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	6	N/A	Mounting Bracket for Driver / Passenger Side

PART LIST

Front

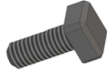




Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-30 Hex Bolts	A3	12	M8 Lock Washers
A2	12	M8 Large Flat Washers			
 A1  A2  A3					

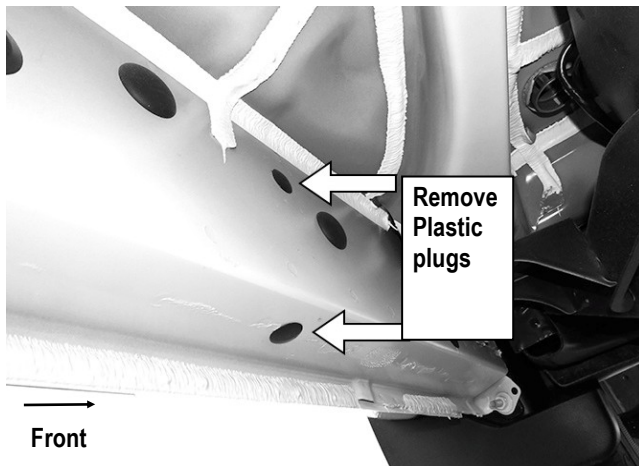
Hardware Package B (For Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
B1	12	M6X1-20mm Square Head Bolts	B3	12	M6 Nylon Lock Nuts
B2	12	M6 Large Flat Washers			
 B1  B2  B3					

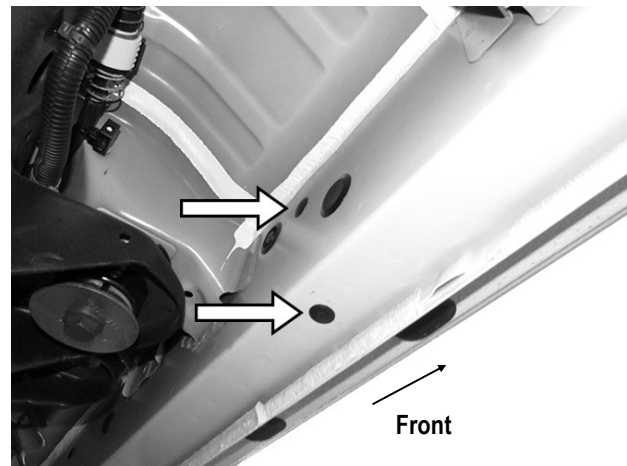


STEP 1: Locate Driver Side Mounting Positions

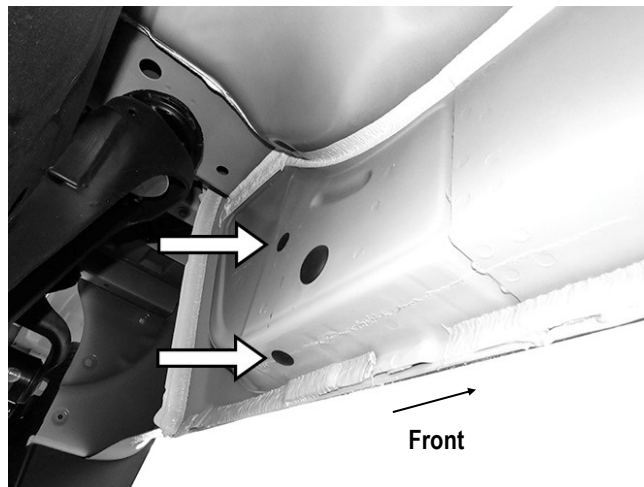
- Locate the 6 plugs along the bottom edge of the body at the driver side of the vehicle. Directly above each threaded insert is a top mounting location on the side of the body panel (**Figs. 1-3**).
- Mounting Brackets will be bolted to the 1st, 2nd and 4th threaded mounting holes.
- Hold a Mounting Bracket up in place to help determine the mounting holes to use along the body.
- Remove the plastic plugs from each mounting position, (**Fig. 1**).



(Fig. 1) Driver Side Mounting position



(Fig. 2) Driver Side Center Mounting position



(Fig. 3) Driver Side Rear Mounting position



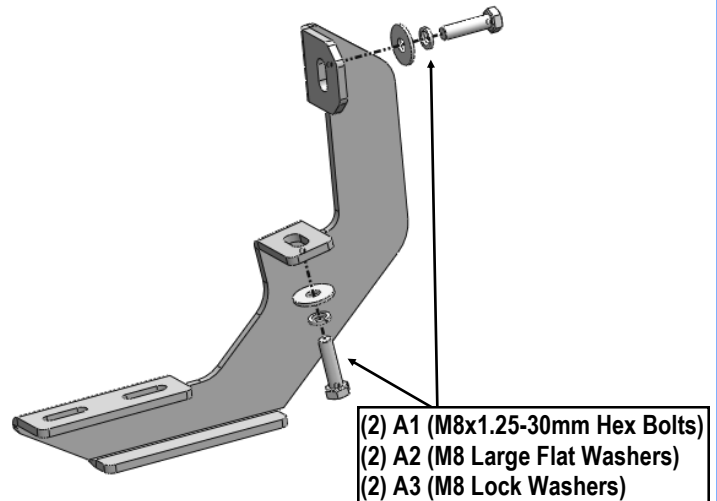
STEP 2: Install Driver Side Mounting Brackets

- Attach (1) Mounting Bracket to the factory threaded holes with (Fig. 4):
 - (2) A1 (M8x1.25-30mm Hex Bolts)
 - (2) A2 (M8 Large Flat Washers)
 - (2) A3 (M8 Lock Washers)

Do not fully tighten hardware at this time.

Note: All (6) Mounting Brackets are universal.

- Repeat to install remaining (2) driver side mounting brackets.



(Fig. 4) Driver Side Mounting Bracket Installation (Typical)

STEP 3: Driver Side Step Bar Installation

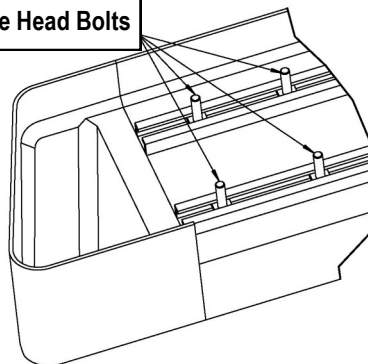
Once Driver side mounting brackets are installed, then proceed to the Running Board installation.

- Select a Running Board. Slip (3) B1 (M6X1-20mm Square Head Bolts) into each bottom channel (Fig. 5).
- Carefully position the Running Board onto the (3) Mounting Brackets.
- Attach the Running Board to each Mounting Bracket with (Fig. 6):
 - (2) B1 (M6X1-20mm Square Head Bolts)
 - (2) B2 (M6 Large Flat Washers)
 - (2) B3 (M6 Nylon Lock Nuts)

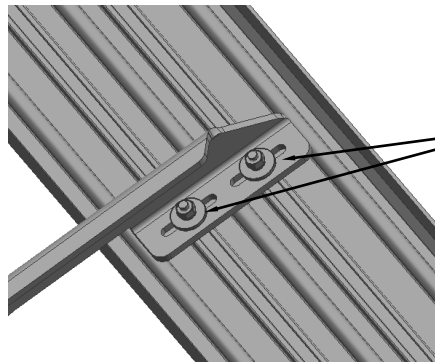
Note: Do not fully tighten hardware at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



(Fig. 5) Slip M6X1-20mm Square Head Bolts
Into The Bottom Channels



- (2) B1 (M6X1-20mm Square Head Bolts)
- (2) B2 (M6 Large Flat Washers)
- (2) B3 (M6 Nylon Lock Nuts)

(Fig. 6) Running Board Installed Onto Mounting Bracket

STEP 4: Passenger Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

Important: Please follow the recommended Tightening Torques shown in the table on page 1.

Don't over tighten, or the nuts/bolts will be damaged.

STEP 5: The Other Side Running Board Installation

Move to the other side of the vehicle. Repeat **Steps 1-4** for the other Running Board installation.

Attention

- Perform periodic inspections of the installation to ensure that all hardware is secure and properly tightened.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.