### **iBoard**®



### iBoard<sup>®</sup> by APS

#### PART#: IB-P295Y&H

**Tightening Torque (ft-lbs) Fastener Size** Required READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND 6-7 Х 6mm VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS  $\sqrt{}$ 8mm 16-18 **RECOMMENDED.** 31-32 Х 10mm 12mm 56-58 Х **\*ROCKER PANEL MOUNT \*NO DRILLING REQUIRED** 14mm 92-94 Х PART LIST Front **Driver Side Step Bar** Passenger Side Step Bar 1#

# Board®



Scan for Installation Video

Hardware Package A (For Bracket Installation)									
ltem	QTY	Description		QTY	Description				
1#	6	6 Mounting Brackets		12	M8 Large Flat Washers				
2#	12	12 M8X1.25-30mm Hex Bolts		12	M8 Lock Washers				

	Hardware Package B (For Step Bar Installation)										
ltem	QTY	Description		ltem	QTY	Description					
1#	12	M8X1.25-35mm Carriage Bolts		3#	12	M8 Nylon Lock Nuts					
2#	12	M8 Large Flat Washers		4#	6	Sliders (Packed with Mounting Brackets)					
		1#	2#		<b>3</b> #	4#					

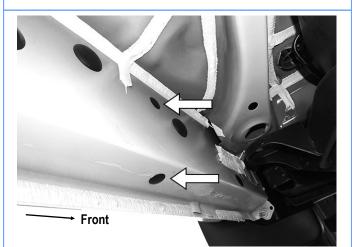
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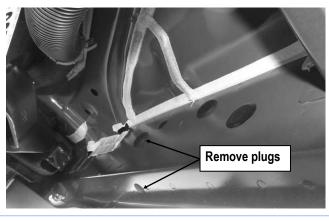
#### **STEP 1**

Start installation from the driver side front of the vehicle, (Fig 1). Locate the 6 plugs along the bottom edge of the body, Mounting Brackets will be bolted to the 1st, 2nd and 4th threaded mounting holes. Remove the plastic plugs from each mounting location, (Fig 2). Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a Bracket up in place to help determine the mounting holes to use along the body.

**NOTE:** Thread an 8mm Hex Bolt into the threaded inserts to clear paint as required.



(Fig 1) Driver Side Front Mounting Location (Driver Side Mounting Brackets will Bolt to 1st, 2nd, 4th Locations)

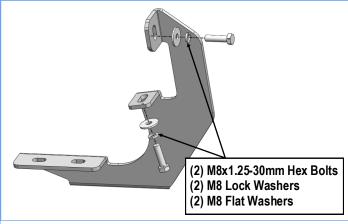


(Fig 2) Remove Plastic Plugs to Uncover Threaded Inserts

### **STEP 2**

Select (1) Mounting Bracket, attach the Bracket to the factory threaded holes using the included (2) M8x1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers, **(Fig 3)**. Do not fully tighten hardware at this time.

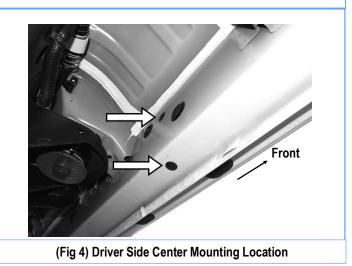
Note: All (6) Mounting Brackets are universal.



(Fig 3) Driver Front Mounting Bracket Installation

### **STEP 3**

Move along the side panel to the driver side center and rear Mounting Locations, **(Figs 4 & 5)**. Repeat **Steps 1 & 2** to install the Driver Center & Rear Mounting Brackets.



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(Fig 5) Driver Side Rear Mounting Location

#### **STEP 4**

Once all (3) Driver side mounting brackets are assembled, then proceed to the Step Bar installation. (**Figs 6 & 7**)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.

(3) Slide the Slider (with carriage bolts) to the Step Bar.
(4) Repeat to install the other (2) sliders to the step bar.
(5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, (Fig 7). Do not fully tighten hardware at this time.
Note: The Sliders are packed with the Mounting Brackets. Level and adjust the Step Bar and fully tighten all hardware. Repeat Steps 1-4 for the other side Step Bar installation. The installation is completed!!!

#### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

