



Hitch Installation Instructions

REV.20260601D

Part#	HT-X30096	Application	Mitsubishi Endeavor All
-------	-----------	-------------	-------------------------

Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Bolts	7	M10X1.25-35	2#	Conical Washers	7	M10
HW A (For Hitch Assembly)	3#	Hex Bolts	6	M12X1.75-35	5#	Lock Washers	6	M12
	4#	Flat Washers	10	M12	6#	Hex Nuts	4	M12

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

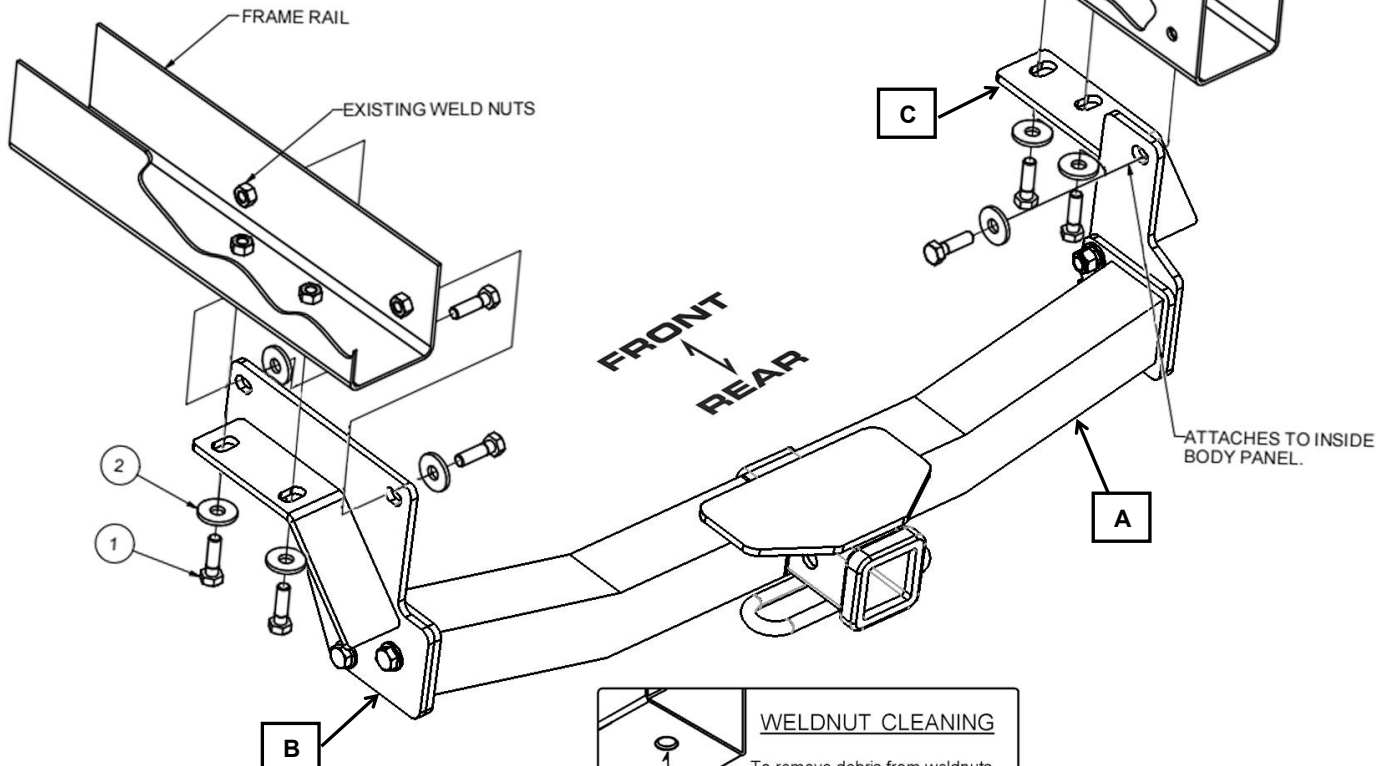
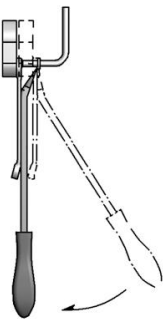
* No Drilling Required

RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if and Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Hitch Installation Instructions

Part#	HT-X30096	Application	Mitsubishi Endeavor All
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in “HW A”). Note: Finger tighten only. Do not fully tighten at this time.		
2	Temporarily lower muffler by removing rear rubber hanger.		
3	Place hitch into position. Fit to inside and bottom of frame rails, one side at a time. Align hitch with M10 weld-nut in frame. Note: Driver side should be positioned first.		
4	Install M10 fasteners seven places.		
5	Torque all M10 fasteners to 50 lb-ft. Torque all M12 fasteners to 86 lb-ft. Re-attach rubber exhaust hanger.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!