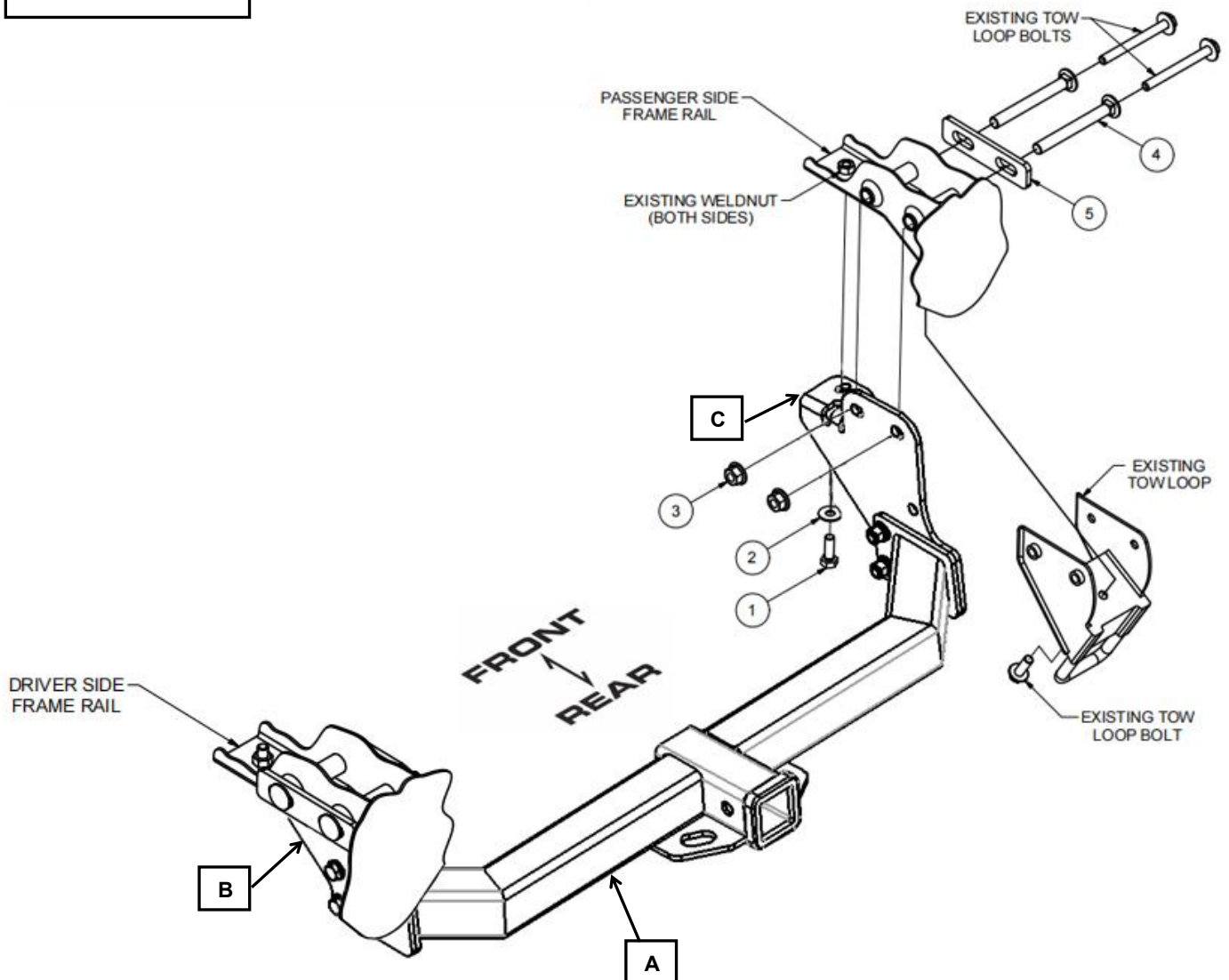




Part#	HT-X30079	Application	Mitsubishi Outlander Sport All \ Mitsubishi RVR All
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Bolts	2	M10X1.25-25	4#	Carriage Bolts	4	M12X1.75-115
	2#	Conical Washers	2	M10	5#	Spacer Plates	2	130X32-6
	3#	Hex Flange Nuts	4	M12X1.75				
HW A (For Hitch Assembly)	6#	Hex Bolts	6	M12X1.75-35	8#	Lock Washers	6	M12
	7#	Flat Washers	10	M12	9#	Hex Nuts	4	M12

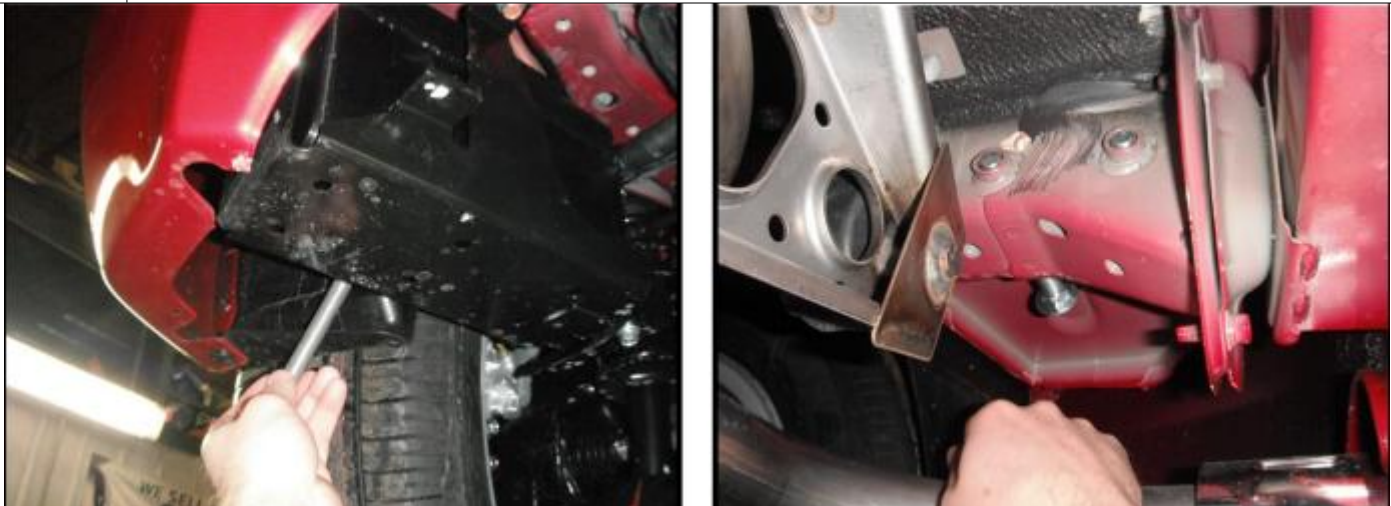
- * No Drilling Required
- * Tow Loop Removal
- * Weld Nut Cleaning



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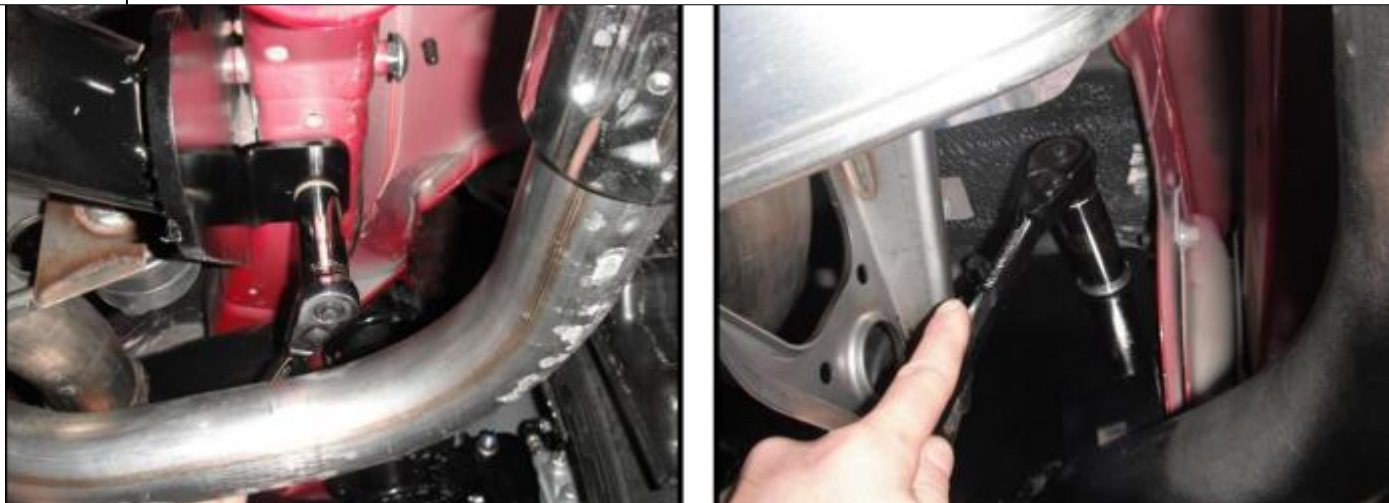
Hitch Installation Instructions

Part#	HT-X30079	Application	Mitsubishi Outlander Sport All \ Mitsubishi RVR All
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in "HW A"). Note: Finger tighten only. Do not fully tighten at this time.		
2	Remove (3) bolts and tow loop from the passenger side frame rail. Return bolts and tow loop to owner.		
			
3	Insert M12 carriage bolts and spacers through the existing holes in the side of the frame rails, as shown. After bolts are inserted push them back so the end is flush with the inside of the frame rails. Note: On the driver side reach between the bumper cover and rear wheel well to access the holes in the side of the frame rail.		
			
4	Raise the hitch into position and slide the bolts in the side of the frame rails through the holes in the hitch. Loosely secure hitch with M12 hex flange nuts. Note: The carriage bolts should sit flat on the spacers. For ease of installation raise the driver side into position first, then raise the passenger side.		

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Hitch Installation Instructions

Part#	HT-X30079	Application	Mitsubishi Outlander Sport All \ Mitsubishi RVR All
			
5	Align the bottom tabs of the hitch with the weld-nuts in the frame rails and secure with M10 bolts and M10 conical washers.		
 WELDNUT CLEANING To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads). 			
6	Torque all M10 hardware to 50 ft-lbs. Torque M12 carriage bolts to 58 ft-lbs and other M12 hardware to 86 ft-lbs.		
			
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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