



Part#	HT-X30931	Application	Ford F-150 Without 20 In. Spare
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Gross Load Capacity When Used As A Weight Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 10000 LBS. Trailer Weight & 1000 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Diagram illustrating the assembly of the rear frame, showing the installation of the Passenger Side Frame Rail. The diagram includes the following components and labels:

- DRIVERS SIDE FRAME RAIL**: The existing frame rail on the driver's side.
- PASSENGER SIDE FRAME RAIL**: The new frame rail being installed on the passenger side.
- EXISTING HOLES**: Pre-drilled holes in the existing frame rail.
- 1**: Bolt used to secure the driver's side frame rail.
- 2**: Bracket used to secure the driver's side frame rail.
- 3**: Bolt used to secure the bracket on the driver's side frame rail.
- A**: Bolt used to secure the passenger side frame rail to the rear cross member.
- B**: Bolt used to secure the passenger side frame rail to the rear cross member.
- C**: Bolt used to secure the passenger side frame rail to the rear cross member.
- FRONT** and **REAR**: Indicators for the vehicle's orientation.

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Hitch Installation Instructions

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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in “HW A”). Note: Finger tighten only. Do not fully tighten at this time.		
2	Position the hitch against the frame. Align the holes in the hitch with the holes in the frame.		
3	Using the M12 carriage bolts and spacers provided, secure the hitch to the frame.		
4	Torque all M12 hardware to 58 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!