



Hitch Installation Instructions

Part#	HT-X30533	Application	Chevrolet G10 / G20 / G30 All \ GMC G15/G25/G35 All \ GMC G1500 / G2500/ G3500 All
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "HW A"). Note: Finger tighten only. Do not fully tighten at this time.		
IMPORTANT: Read instructions completely before installation. Note: It may be necessary on some models to remove excess length from the fuel tank strap bolts.			
2	Locate bumper brackets which bolt to bottom of each frame rail and lower of bumper. Remove both brackets, retaining brackets and fasteners. Bumper brackets should be given to vehicle owner for re- installation in the event that receiver is removed.		
3	Enlarge existing hole for forward attachment to 9/16". Fish wire the M12 carriage bolts and blocks through opening in outside frame for forward attachment as shown.		
Note: Early model vehicles have access slot. Late models have round access holes; the fuel tank filler line passes through this hole on drivers side, a tail light wire passes through this hole on the passenger side.			
4	Remove undercoating from attaching surfaces. Bolt receiver to bottom of frame and lower face of bumper using bolts removed in step 2.		
5	Install remaining fasteners as shown. Note: M12 Flat washers can be used at rear-most attachment between bumper and hitch if there is any gap.		
6	Tighten all fasteners M12 bolts to 58 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!