



Hitch Installation Instructions

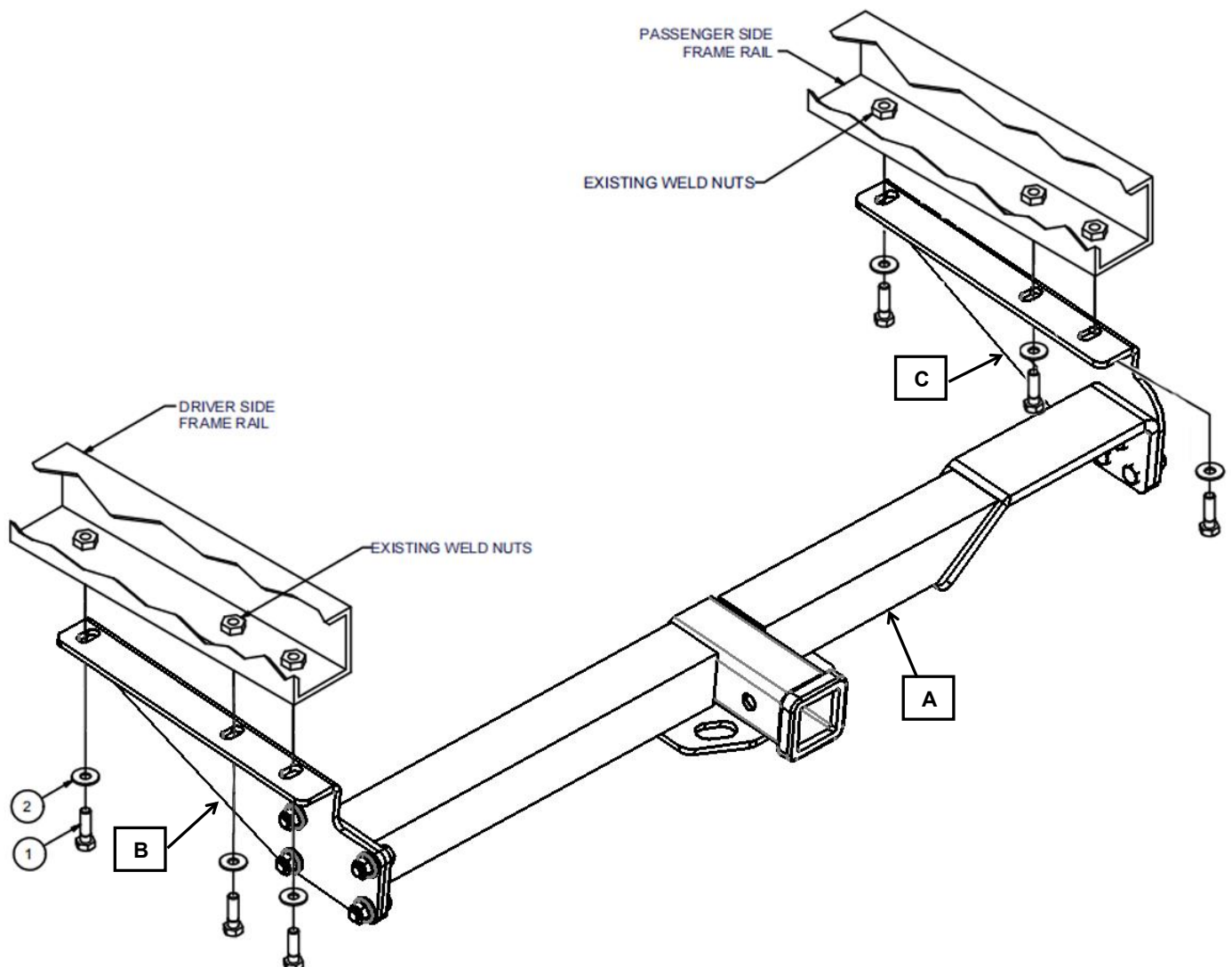
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Part#	HT-X30516	Application	Lexus RX300 All \ Toyota Highlander All
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Bolts	6	M10X1.25-35	2#	Conical Washers	6	M10
HW A (For Hitch Assembly)	3#	Hex Bolts	4	M12X1.75-35	5#	Hex Bolts	3	M12X1.75-40
	4#	Flat Washers	14	M12	6#	Hex Flange Nuts	7	M12X1.75

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

* No Drilling Required



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Part#	HT-X30516	Application	Lexus RX300 All \ Toyota Highlander All
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (4) M12X1.75-35mm Hex Bolts, (3) M12X1.75-40mm Hex Bolts, (14) M12 Flat Washers, (7) M12 Hex Flange Nuts. (Hardware in “HW A”). Note: Finger tighten only. Do not fully tighten at this time.		
2	Under the rear of the vehicle, locate and remove the tie-down brackets on both left and right frame rails. Return these to the customer. Remove the plastic caps in the forward threaded holes.		
3	Raise the hitch into position under the vehicle frame rails and over the exhaust.		
4	Attach at three (3) 10mm threaded holes in each frame rail using the fasteners provided as shown.		
5	Torque all M10 hardware to 50 lb-ft. Torque all M12 hardware to 86 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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