



Hitch Installation Instructions

REV.20260401

Part#	HT-X30454	Application	Ford Escape Excluding PHEV \ Lincoln Corsair Excluding PHEV					
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Flange Nuts	6	M12X1.75	3#	Spacers	6	With SQ Hole
	2#	Fish Wires	6	L=762	4#	Carriage Bolts	6	M12X1.75-35
HW A (For Hitch Assembly)	5#	Hex Bolts	6	M12X1.75-35	7#	Lock Washers	6	M12
	6#	Flat Washers	10	M12	8#	Hex Nuts	4	M12

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 525 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * No Trimming Required
- * Enlarge Holes
- * Fish Wire Hardware
- * Reverse Fish Wire Hardware

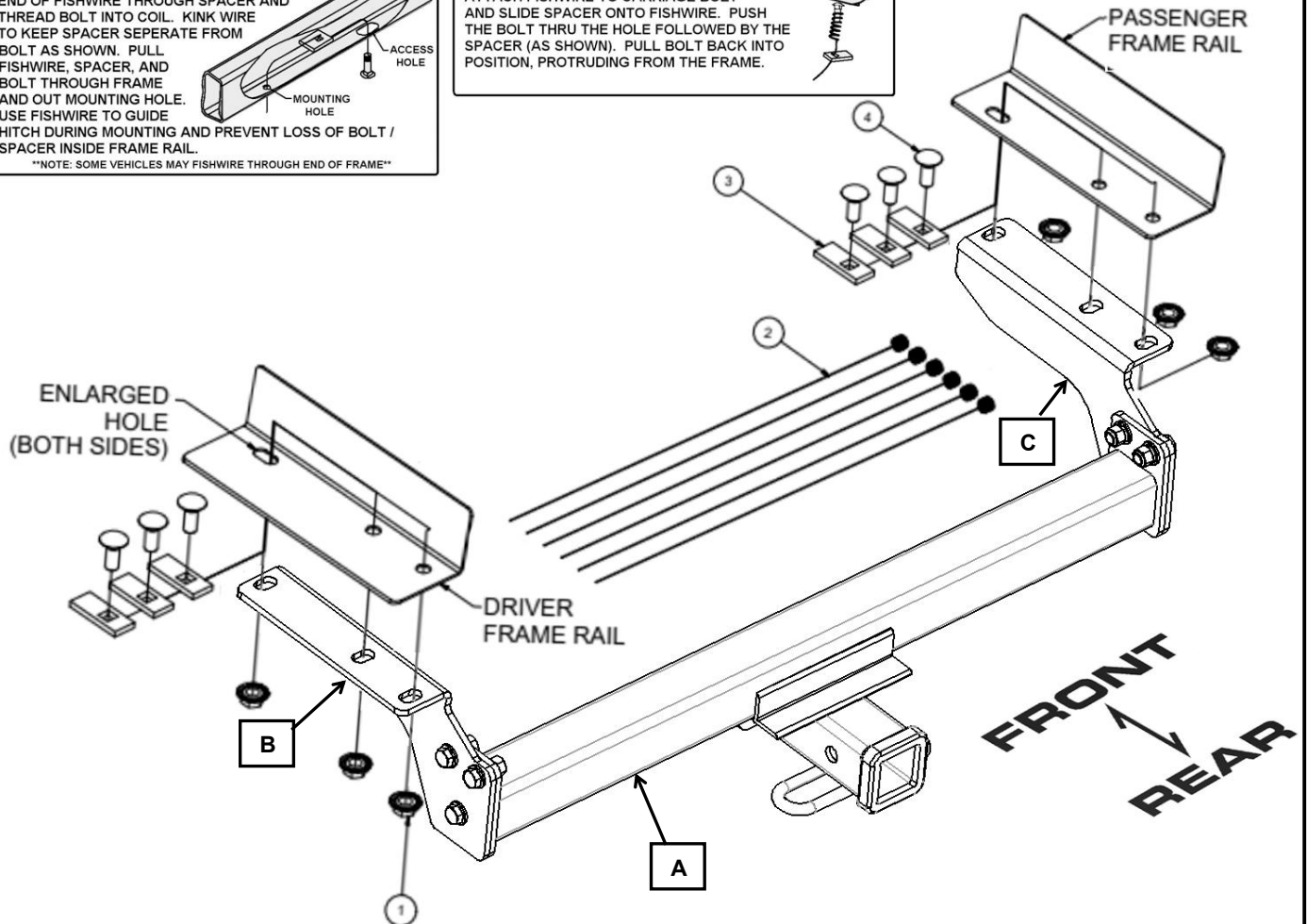
FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPERATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME

REVERSE PULL FISHWIRE TECHNIQUE

ATTACH FISHWIRE TO CARRIAGE BOLT AND SLIDE SPACER ONTO FISHWIRE. PUSH THE BOLT THRU THE HOLE FOLLOWED BY THE SPACER (AS SHOWN). PULL BOLT BACK INTO POSITION, PROTRUDING FROM THE FRAME.



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in "HW A"). Note: Finger tighten only. Do not fully tighten at this time.		
2	Temporarily raise hitch into position, aligning mounting holes of hitch with mounting holes in vehicle frame. Using hitch as template, mark location of the forwardmost mounting holes. Lower hitch and enlarge vehicle mounting holes where marked using die grinder. Note: Lowering exhaust may ease installation.		
3	Fish Wire (2) Spacers and (2) M12 carriage bolts through enlarged hole and out mounting holes on both sides. Reverse fish wire spacer and M12 carriage bolts through and out enlarged hole on both sides of vehicle. Use Fish wire and reverse fish wire diagrams as reference.		
4	Raise hitch into position and secure to vehicle using M12 Hex Flange Nuts.		
5	Torque M12 carriage bolts to 58 lb-ft and other M12 fasteners to 86 lb-ft.		

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