



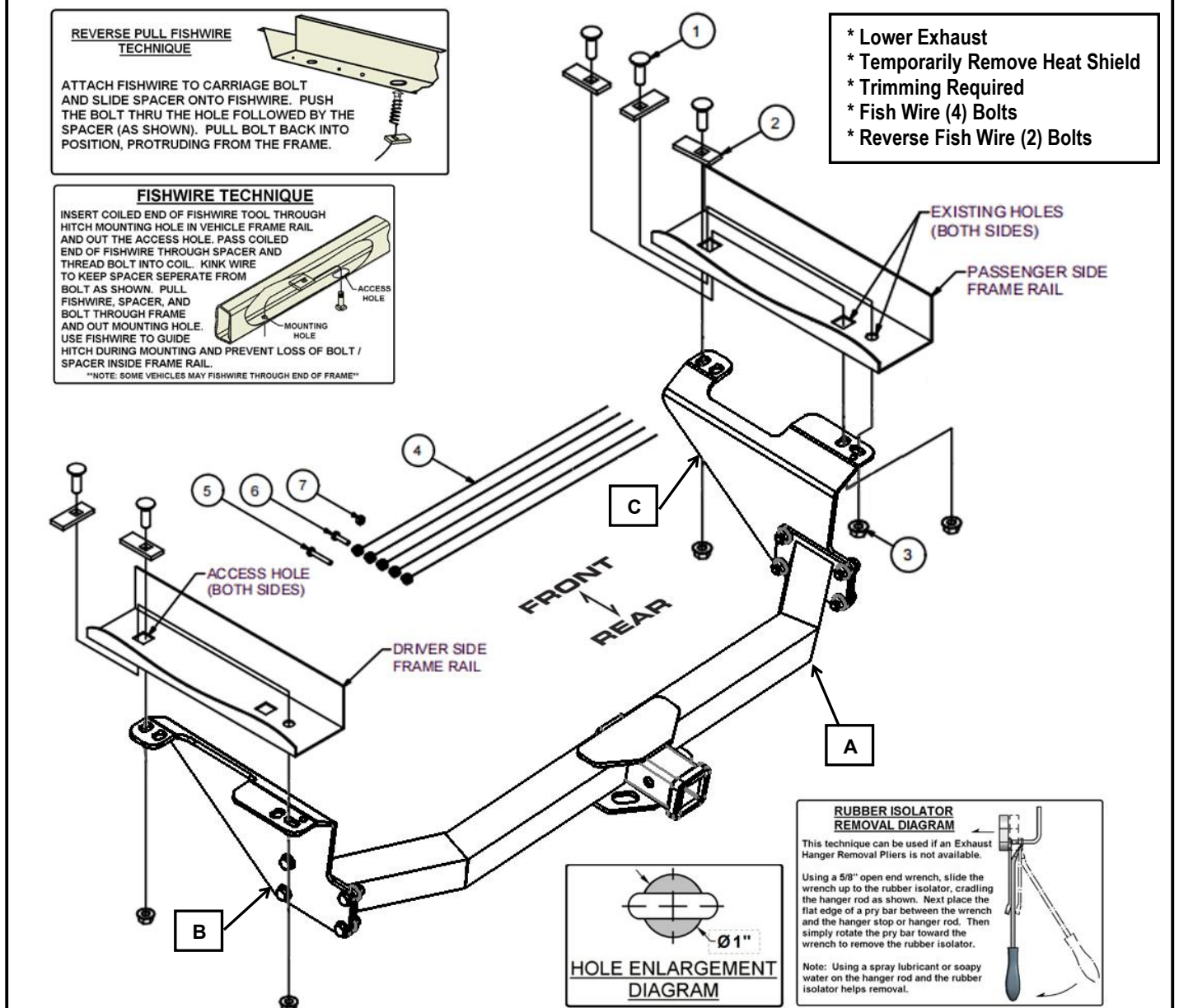
Hitch Installation Instructions

REV.20260601D

Part#	HT-X30383	Application	Chrysler Pacifica All \ Chrysler Voyager All \ Chrysler Grand Caravan All					
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
	1#	Carriage Bolts	5	M12X1.75-35	5#	Hex Bolt	1	M6X1-40
	2#	Spacers	5	With SQ Hole	6#	Hex Bolt	1	M6X1-25
	3#	Hex Flange Nuts	5	M12X1.75	7#	Hex Nut	1	M6X1
HW B (For Hitch Installation)	4#	Fish Wires	5	L=762				
	8#	Hex Bolts	8	M12X1.75-35	10#	Hex Flange Nuts	8	M12X1.75
	9#	Flat Washers	16	M12				

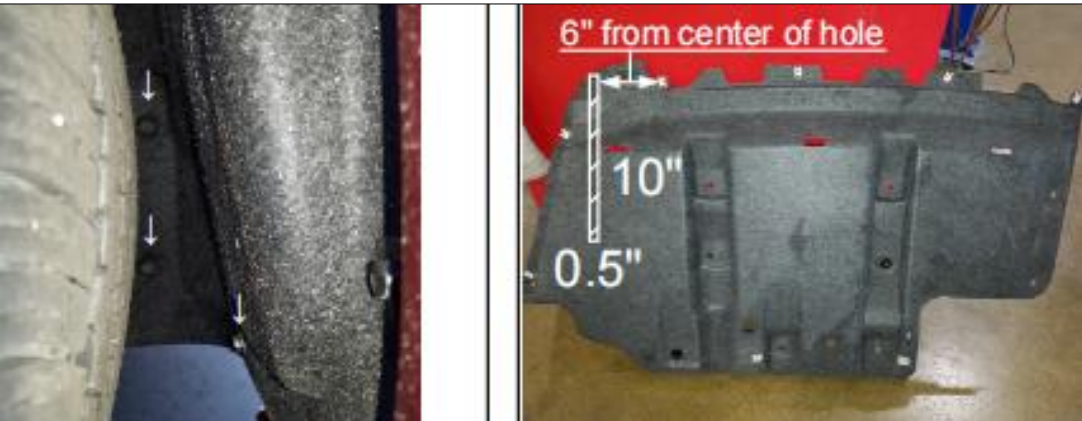
Gross Load Capacity When Used As A Weight Carrying Hitch: 4000 LBS. Trailer Weight & 400 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 4000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "HW A"). Note: Finger tighten only. Do not fully tighten at this time.		
2	Locate and remove (5) screws with 8mm socket, (7) nuts with a 10mm socket, (2) bolts with a 10mm socket, and (2) plastic screws with a screwdriver. NOTE: If no under-body panel, skip to Step 4.		
			
3	Locate and remove (3) screws from driver side wheel well with a 8mm socket. Remove under-body panel and mark out a 0.5" x 10" slot with masking tape. Use aviation shears to trim under-body panel. Set aside for later re-installation.		
			
4	Lower exhaust by removing (2) rubber isolators. (See Rubber Removal Isolator Diagram on previous page).		
			
5	Locate and remove (2) plastic nuts with a 10mm socket. Remove heat shield and mark out a 5" x 13" section with masking tape. Use aviation shears to trim marked area. Reinstall with (1) nut using a 10mm socket. NOTE: if no under-body panel, instead remove (4) plastic nuts, trim panel, and reinstall with (3) plastic nuts.		

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6	On Hybrid models only: temporarily remove emissions canister on driver side frame rail using 10mm socket.		
			
7	On Hybrid models only: Enlarge holes on driver side frame rail using die grinder as shown in the Hole Enlargement Diagram.		
			
8	Fish wire (1) M12 carriage bolt and (1) spacer in the rear most hole of the frame rail through the access hole on driver side frame rail. Fish wire (3) M12 carriage bolts and (2) spacers in the rear most hole of the frame rail through the access hole on passenger side frame rail. Reverse Fish wire (1) M12 carriage bolt and (1) spacer into the access hole on each frame rail.		

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9	On driver side frame rail locate and remove (1) nut using 10mm socket. NOTE: If electrical ground is present relocate using provided M6 hardware. Assure the area is free of rust, dirt and paint.		
			
10	Raise hitch into position starting with the passenger side. Run the fish wires through the holes on hitch to help align bolts with hitch holes. Remove fish wires and loosely fasten (2) M12 hex flange nuts on driver side and (3) M12 hex flange nuts on passenger side		
			
11	Torque all M12 hardware to 110 ft-lbs. Reinstall under-body panel following Steps 2 and 3 in reverse order.		

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***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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