



Hitch Installation Instructions

REV.20260601D

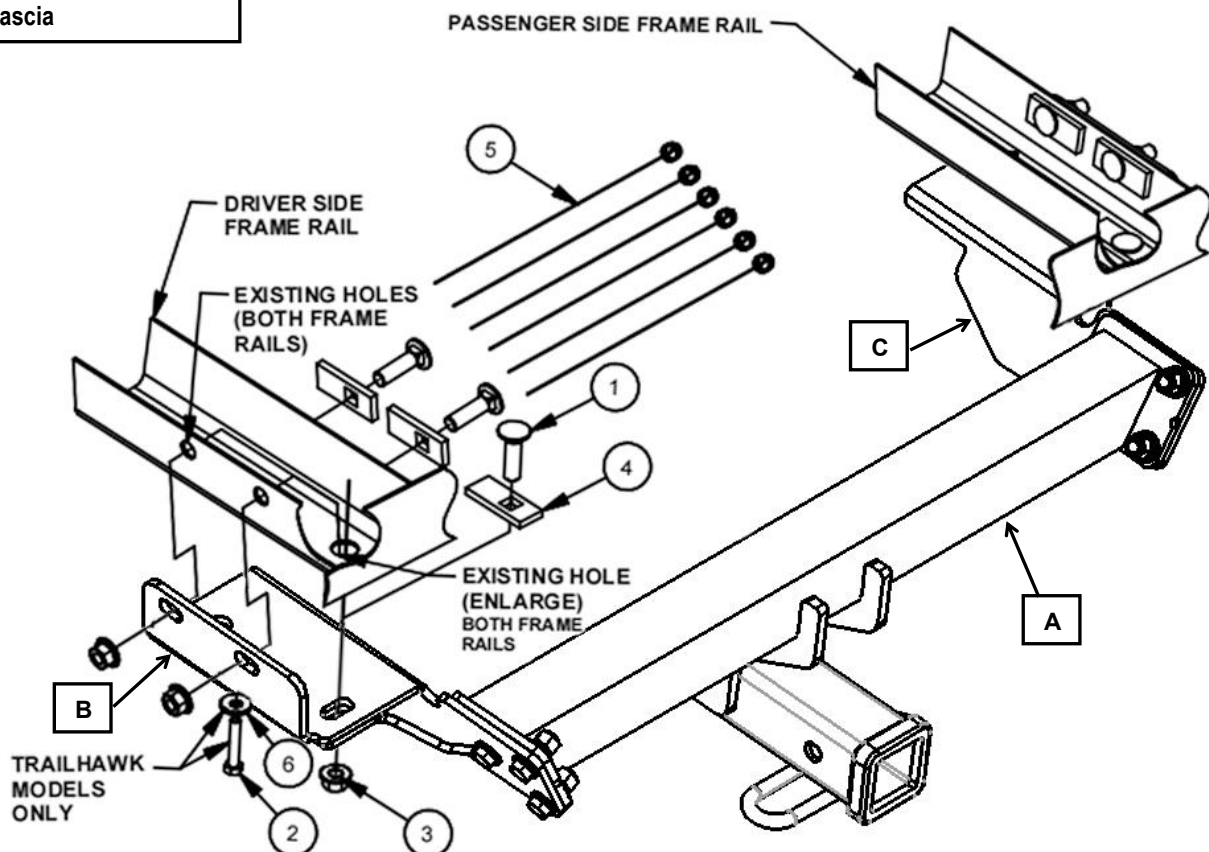
Part#	HT-X30363	Application	Jeep Compass Built in Mexico \ Jeep Compass All					
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
	1#	Carriage Bolts	6	M12X1.75-45	4#	Spacers	6	With SQ Hole
	2#	Hex Bolts	2	M8X1.25-45	5#	Fish Wires	6	L=762
HW B (For Hitch Installation)	3#	Hex Flange Nut	6	M12X1.75	6#	Conical Washers	2	M10
	7#	Hex Bolts	6	M12X1.75-35	9#	Lock Washers	6	M12
	8#	Flat Washers	10	M12	10#	Hex Nuts	4	M12

Gross Load Capacity When Used As A Weight Carrying Hitch: 4000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * Remove / Trim Heat Shield
- * Fish Wire Hardware
- * Enlarge Holes
- * Lower / Modify Exhaust
- * Trim Fascia

HITCH MAY INTERFERE WITH LIFT GATE KICK SENSOR



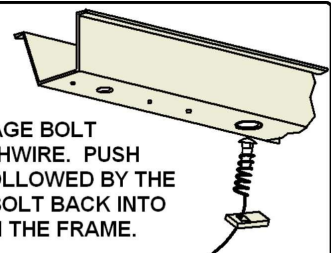
FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME

REVERSE PULL FISHWIRE TECHNIQUE

ATTACH FISHWIRE TO CARRIAGE BOLT AND SLIDE SPACER ONTO FISHWIRE. PUSH THE BOLT THRU THE HOLE FOLLOWED BY THE SPACER (AS SHOWN). PULL BOLT BACK INTO POSITION, PROTRUDING FROM THE FRAME.



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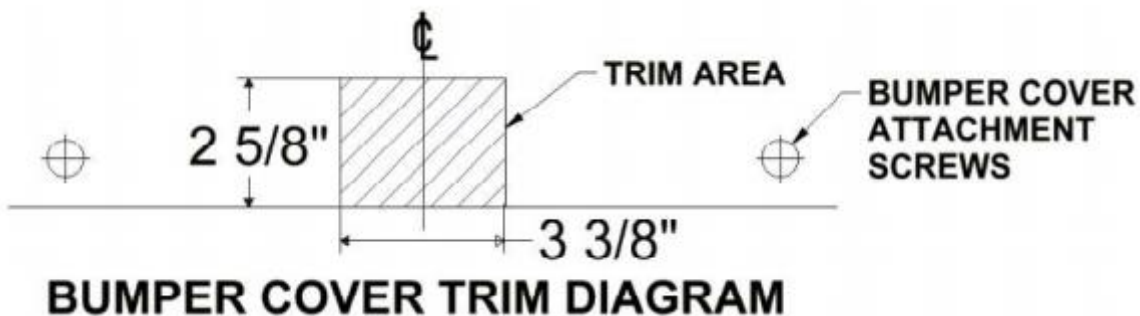
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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in "HW A"). Note: Finger tighten only. Do not fully tighten at this time.		
2	Using a T30 Torx bit, remove the (2) screws attaching the bumper fascia to the body mounts. Save for re-installation later.		
 			
3	Use a 13mm socket to remove the (1) bolt on each of the (2) rearward most exhaust hanger brackets. NOTE: Support the exhaust before removing the nuts to prevent damage to the exhaust. TIP: Temporarily removing the exhaust will ease installation of the hitch. Remove by loosening the nut at the bolted connection in the middle of the vehicle with a 15mm socket.		
 			
4	Use the 11mm socket to remove the (3) sheet metal nuts holding the heat shield in position. Remove the heat shield and trim the exhaust attachment tabs from it. Re-install heat shield center onto vehicle. Tow hook equipped models: Using the 21mm socket, remove the (6) 14mm hex bolts from vehicle frame and use to attach hitch. Follow steps 6, 7, 9 and 10.		

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5	Remove the (6) plastic hole covers if present and using a die grinder, enlarge the rearward most holes in the bottom of the frame to allow the supplied carriage bolts and spacers to pass through. Fish wire all (6) M12 carriage bolts and spacers into the mounting positions as shown in the diagram above.		
	  		
6	Using tape, a marker, and measuring tape, locate the center of the vehicle and mark a 3 3/8" side to side and 2 5/8" lengthwise cutout. Using a tin snips or aviation shears, trim out the area marked. NOTE: These dimensions are reference only, make sure to check hitch location on vehicle prior to trimming.		
 BUMPER COVER TRIM DIAGRAM			
7	With pliers, bend the (2) small locator tabs flat on each exhaust bracket or remove entirely.		

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8	Thread fish wires into the hitch mounting holes and raise the hitch into mounting position with the main body on the rearward side of the bumper fascia body mounts. Pull downward on the rear bumper cover approximately 5 in to accomplish getting the hitch in position. Remove the fish wires and install the (6) M12 hex flange nuts provided.		
			
9	Torque M12 carriage bolts to 58 lb-ft and other M12 fasteners to 86 lb-ft. Torque all M10 fasteners to 50 lb-ft. Torque all M8 fasteners to 23 lb-ft.		
			
10	Reinstall or raise exhaust back into position and reinstall the flange bolts removed in step 3. Reinstall the rear bumper cover screws removed in step 2.		

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***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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