



Hitch Installation Instruction

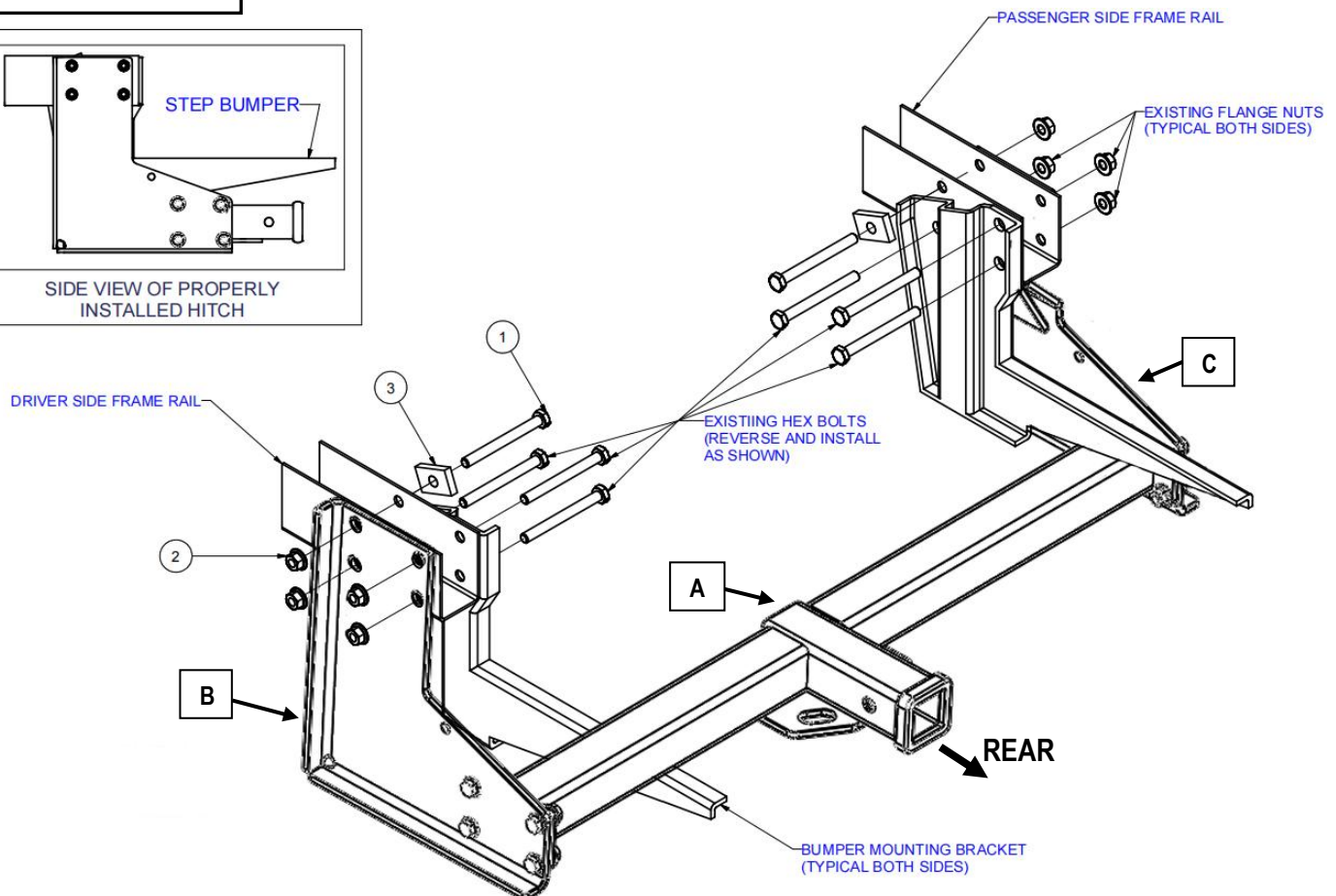
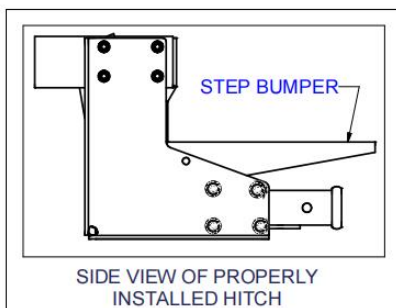
REV.20250901

Part#	HT-X30358	Application	For 2010-2025 Mercedes-Benz Sprinter 2500 Cargo Van, excluding rear door step\2010-2025 Mercedes-Benz Sprinter 3500 Cargo Van with Step Bumper and 170 IN Wheel Base\2007-2021 Freightliner Sprinter 2500 Cargo Van with Step Bumper\2007-2021 Freightliner Sprinter 3500 Cargo Van with Step Bumper and 170 IN Wheel Base\2007-2009 Dodge Sprinter 2500 Step bumper\2007-2009 Dodge Sprinter 3500 170 in. wheel base with step bumper
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Bolts	2	M12X1.75-120	3#	Spacers	2	With Round Hole
	2#	Hex Flange Nuts	2	M12				
HW A (For Hitch Assembly)	4#	Hex Bolts	8	M12X1.75-35	6#	Hex Flange Nuts	8	M12
	5#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 7500 LBS. Trailer Weight & 750 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

*** No Drilling Required**



The instruction here is for your reference only. We strongly recommend the professional installer for best result.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts.(Hardware in "HW A"). Note:Finger tighten only. Do not fully tighten at this time.
2	Remove all existing nuts from bumper mounting bracket bolts.(3 per side) Note: Only remove nuts at this time. Removal of all bolts and nuts at the same time will cause the step bumper to fall and possibly cause step bumper and personal injury.
3	One at a time, remove bolt and reverse placement, inserting bolt from inside of frame outward. Push bolt into bumper mounting bracket hole and three-quarters of the way through frame. Repeat this for all existing bolts.
4	Place hardware provided into existing holes as shown.
5	Raise hitch into position aligning holes as shown. Push the remainder of each bolt through holes and fasten using nuts.
6	Torque all M12 fasteners to 86 lb-ft.
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.	

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